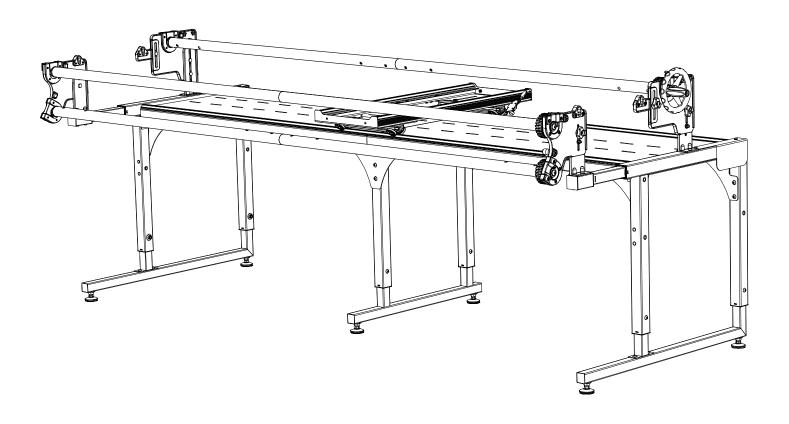
Continuum Frame

Assembly Instructions



Copyright September 27, 2019 Grace Company (Reproduction Prohibited) Version 2.15

Table of Contents | Continuum Frame - Queen Assembly

Table of Contents	i
Warranty	
Continuum Frame Configurations	
8 Foot Frame with Accessories	iv
10 Foot Frame with Accessories	V
Parts Lists	
Box 1	vi
Box 2 (4 Foot) or Box 2 (5 Foot)	ix
Box 3 (4 Foot) or Box 3 (5 Foot)	ix
Box 4	x
Frame End Assembly Instructions	
Step 1: Table Height Setup	1
Step 2: Extension Arm Adjustment	2
Table Sections and Rail Assembly Instructions	
Step 3: Table Setup	3
Step 4: Corner Brace Installation	5
Step 5: Middle Leg Brace Installation	6
Step 6: Track Support Setup (8 Foot and 10 Foot Configurations)	7
Step 7: Rail Support Installation	9
Step 8: Ratchet Rail Assembly	10
Step 9: Hand Wheel Assembly	11
Step 10: Rail Installation	12
Carriage Installation Instructions	
Step 11: Continuum Carriage Assembly	14
Step 12: Midarm Sewing Machine Installation	16
Step 13: Longarm Sewing Machine Installation	17
Step 14: Install Take Up Rail	18



Table of Contents | Continuum Frame - Crib Assembly

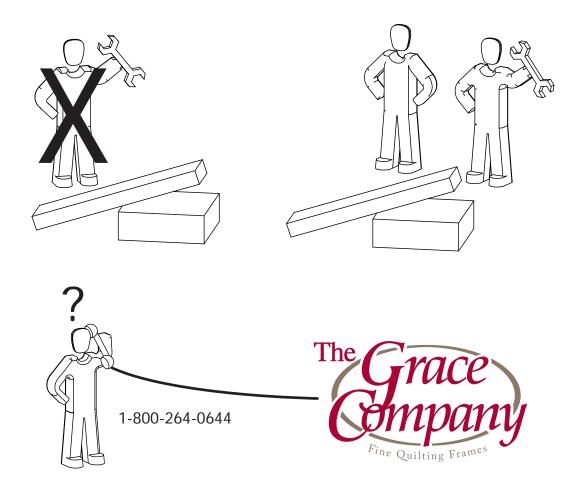
Table of Contents	i
Warranty	iii
Continuum Frame Configurations	
8 Foot Frame with Accessories	iv
10 Foot Frame with Accessories	v
Parts Lists	
Box 1	vi
Box 2 (4 Foot) or Box 2 (5 Foot)	ix
Box 3 (4 Foot) or Box 3 (5 Foot)	ix
Box 4	x
Frame End Assembly Instructions	
Step 1: Table Height Setup	19
Step 2: Extension Arm Adjustment	20
Table Sections and Rail Assembly Instructions	
Step 3: Table Setup	21
Step 4: Corner Brace Installation	22
Step 5: Rail Support Installation	23
Step 5: Ratchet Rail Assembly	24
Step 7: Hand Wheel Assembly	24
Step 8: Rail Installation	25
Carriage Installation Instructions	
Step 9: Carriage Installation	27
Step 10: Midarm Sewing Machine Installation	28
Step 11: Longarm Sewing Machine Installation	29
Step 12: Install Take Up Rail	30
Fabric Installation	
Step 1: Leader Cloth Set Up	31
Step 2: Fabric Installation	31
Step 3: Bungee Clamp Installation	33
Step 4: Care and Use	33
Step 5: Leveling the Frame	34



Warranty

Warranty Information for your Continuum Quilting Frame

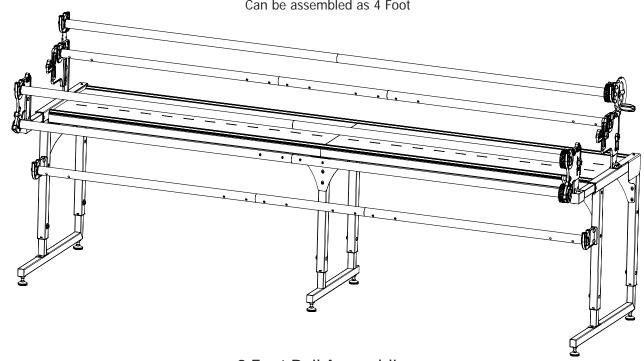
The Continuum Quilting Frame has a One-Year limited warranty on all parts. The Grace Company will repair or replace, at its discretion, any part with problems due to our manufacturing or defects in materials. This warranty does not cover parts damaged through misuse, improper storage, improper assembly, loss, natural events, and willful destruction. Parts must be returned to the Grace Company, shipping prepaid, before we can repair or replace them. We will promptly return the repaired/replaced part at our expense if done within a year of the purchase date.



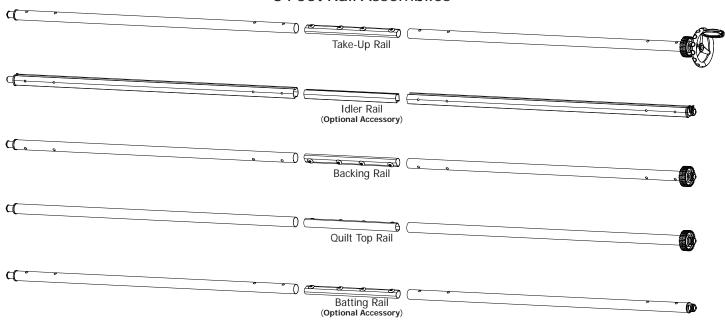
Continuum Frame Configurations

8 Foot Frame with Accessories

Can be assembled as 4 Foot

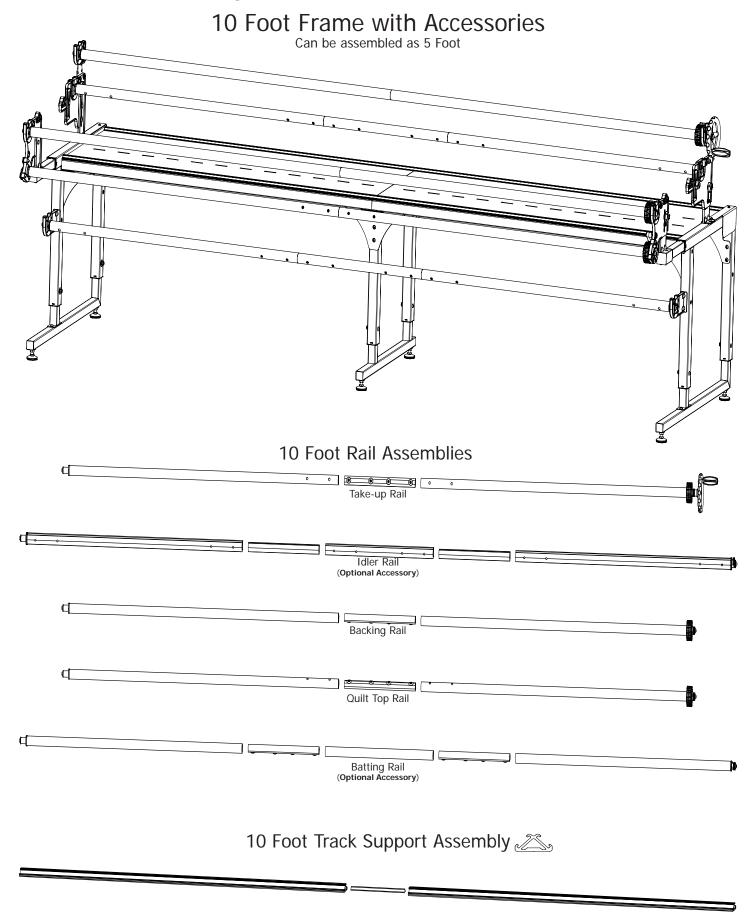


8 Foot Rail Assemblies

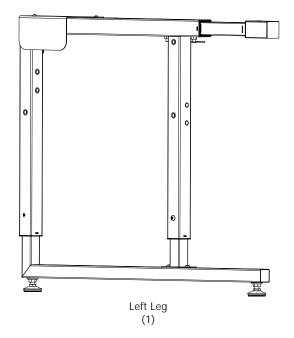


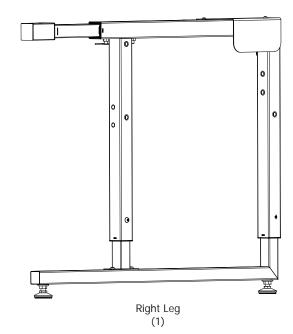
8 Foot Track Support Assembly

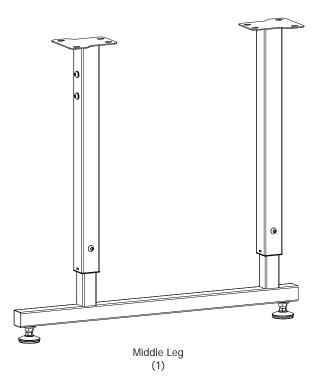
Continuum Frame Configurations



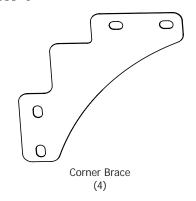
Parts List Box 1 Continuum Frame

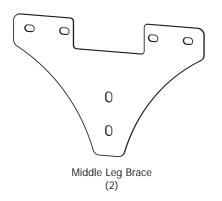






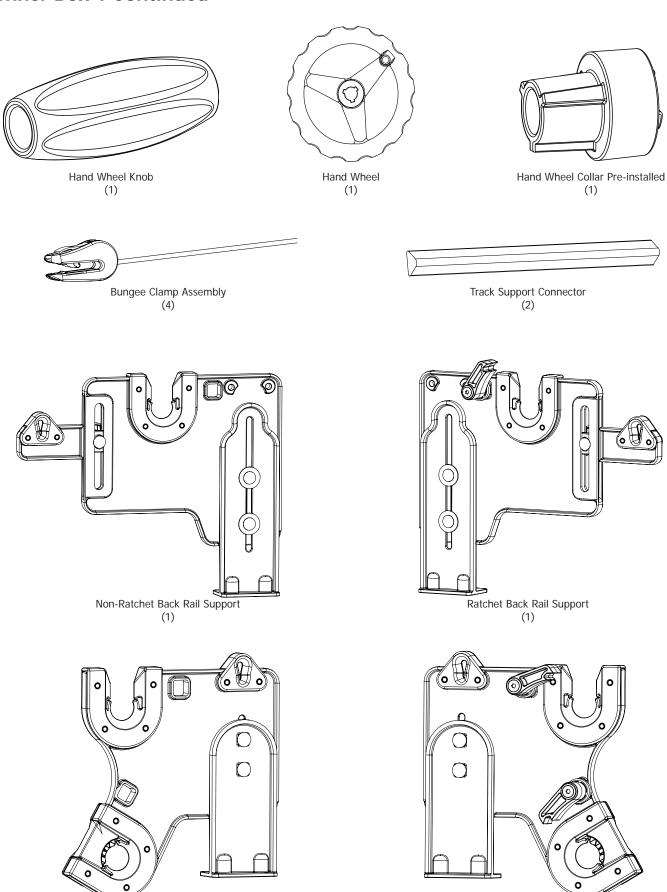
Inner Box 1





Parts List Box 1 Continued Continuum Frame

Inner Box 1 Continued



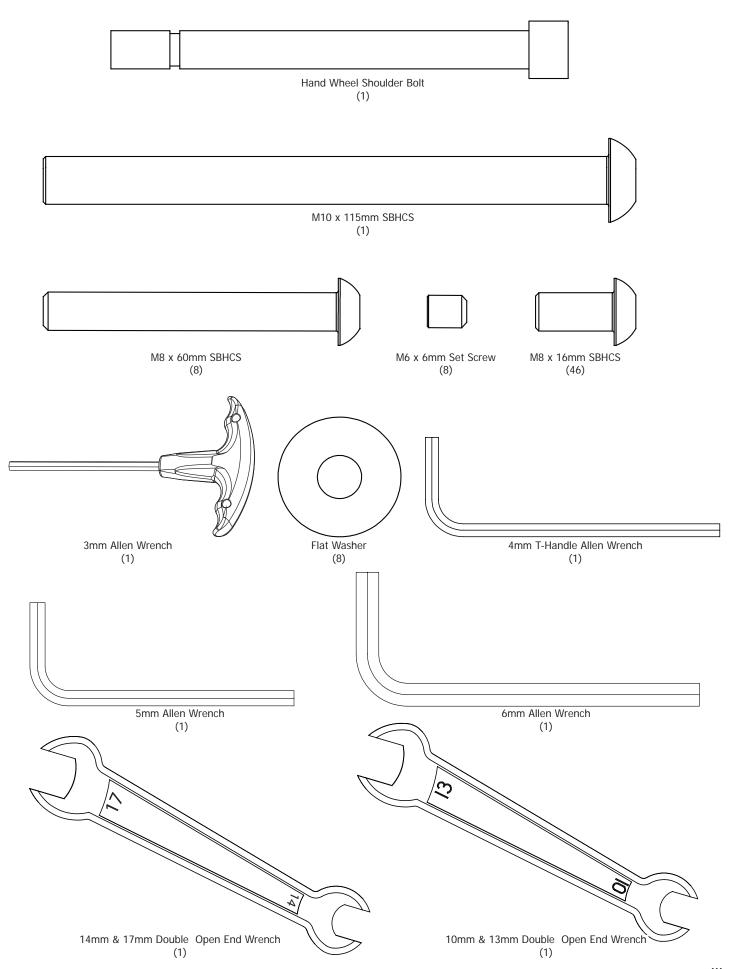
Ratchet Front Rail Support

(1)

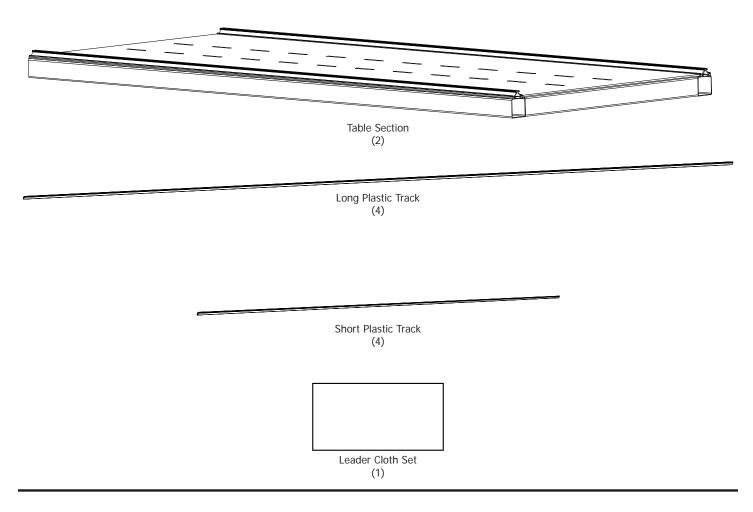
Non-Ratchet Front Rail Support

(1)

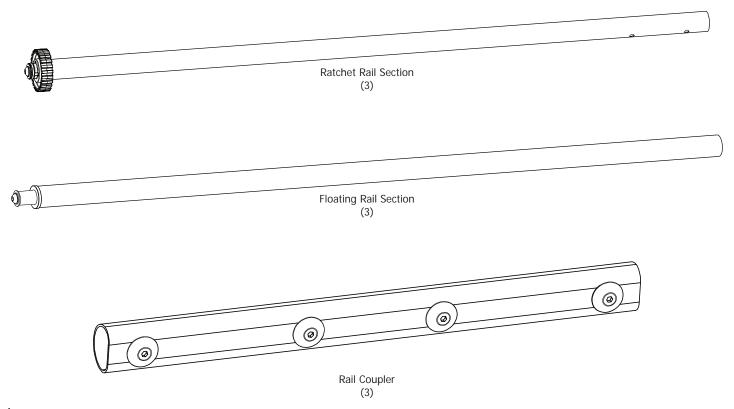
Parts List Box 1 Continued Continuum Frame



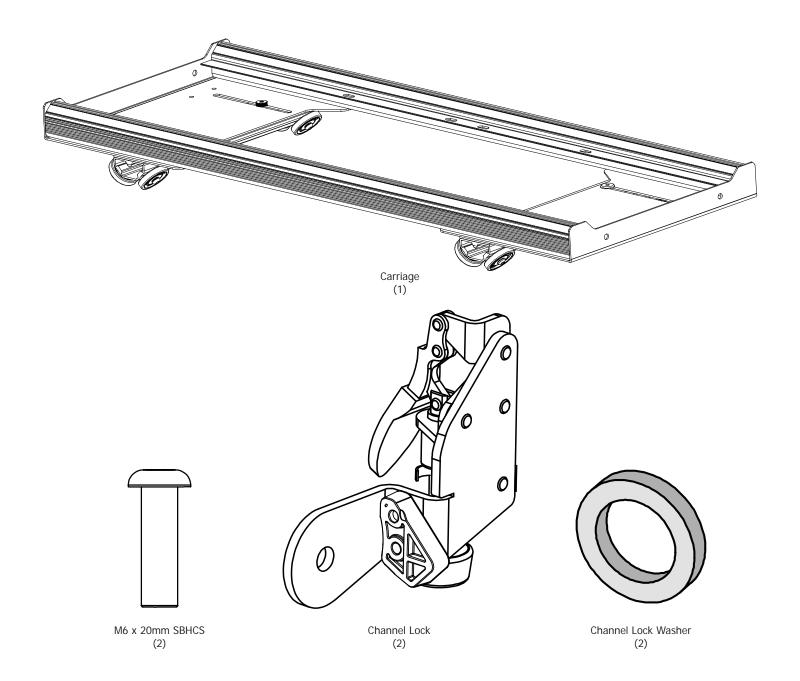
Parts List Box 2 (4 Foot) or Box 2 (5 Foot) Continuum Frame



Parts List Box 3 (4 Foot) or Box 3 (5 Foot) Continuum Frame



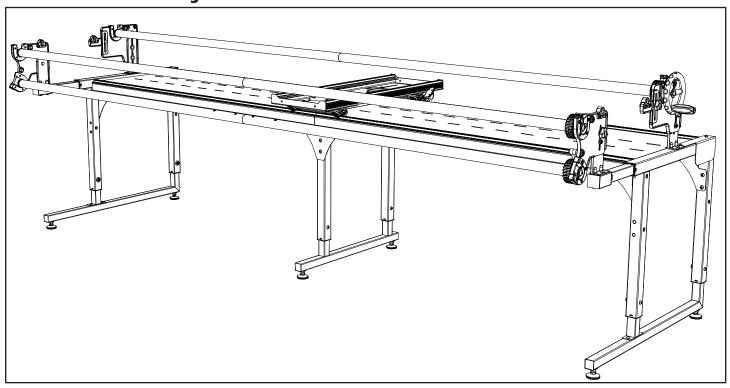
Parts List Box 4 Continuum Frame



Configurations

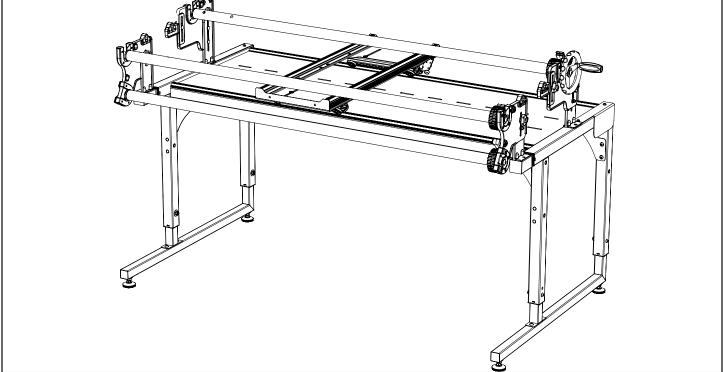
Queen Assembly

See pages 1-16 for the Continuum Frame Queen Assembly.





See pages 17-28 for the Continuum Frame Crib Assembly.

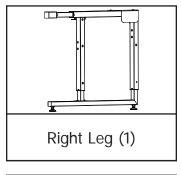


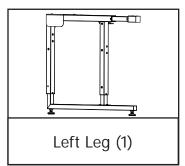
See pages 29-33 for the Continuum Frame Fabric Installation and the Care and Use Instructions.

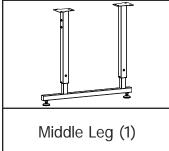
Frame End Assembly - Queen Assembly

Step 1 - Table Height Setup

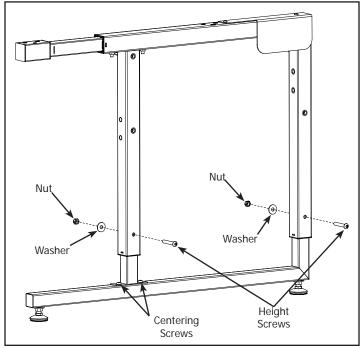
Parts Needed:





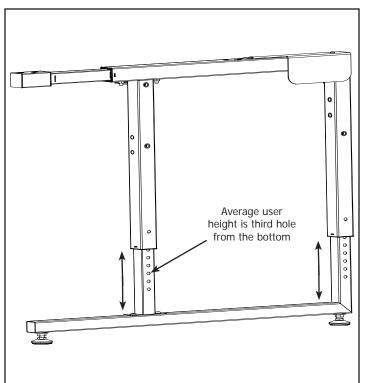


Tools Needed: 5mm Allen Wrench 10mm & 13mm Double Open End Wrench

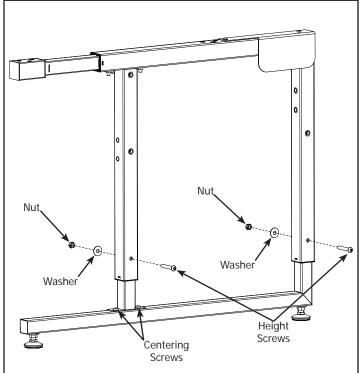


1-1 Remove height screws and loosen centering screws.

Note: Right Leg Shown. Repeat for all legs.



1-2 Adjust table height by sliding legs up or down.



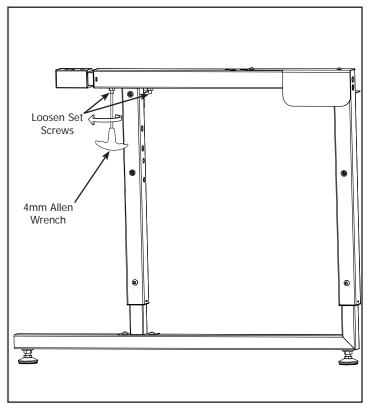
1-3 Replace each height screw and tighten each centering screw.

Note: Repeat for all legs.

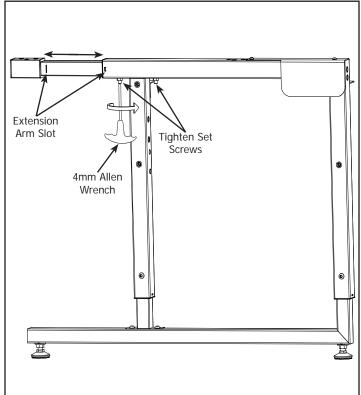
Frame End Assembly - Queen Assembly

Step 2 - Extension Arm Adjustment

Tools Needed: 4mm Allen Wrench



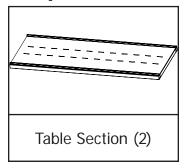
2-1 Loosen set screws.

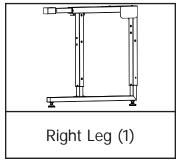


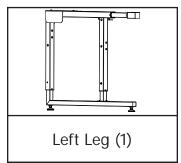
2-2 Extend to the first slot for machines with throat less than 16".

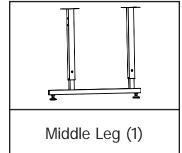
Extend to the second slot for machines with throat greater than 16".

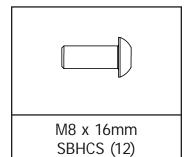
Step 3 - Table Setup



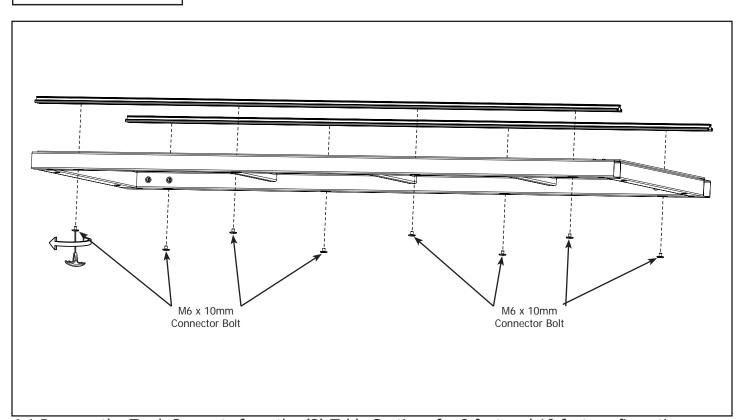




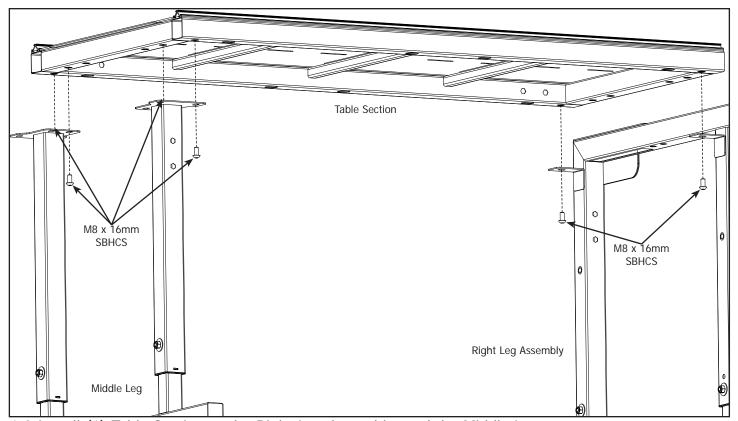




Tools Needed: 4mm T-Handle Allen Wrench 5mm Allen Wrench



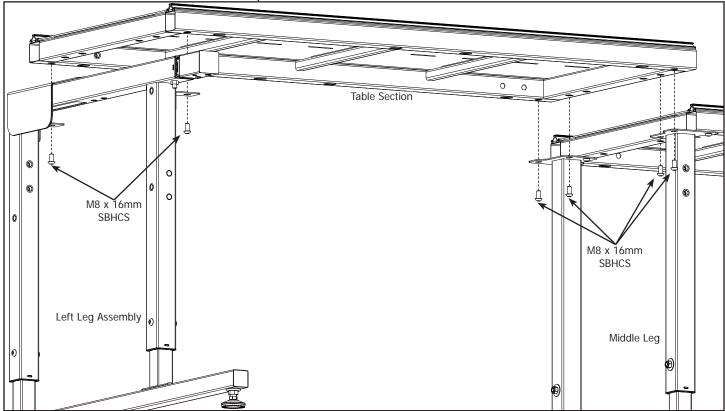
4-1 Remove the Track Supports from the (2) Table Sections for 8 foot and 10 foot configurations.



4-2 Install (1) Table Section to the Right Leg Assembly and the Middle Leg.

Note: Press table against Right Leg Assembly.

Note: Leave all bolts loose until step 6.

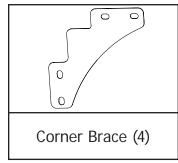


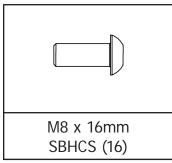
4-3 Install (1) Table Section to the Left Leg Assembly and the Middle Leg.

Note: Press table against Left Leg Assembly.

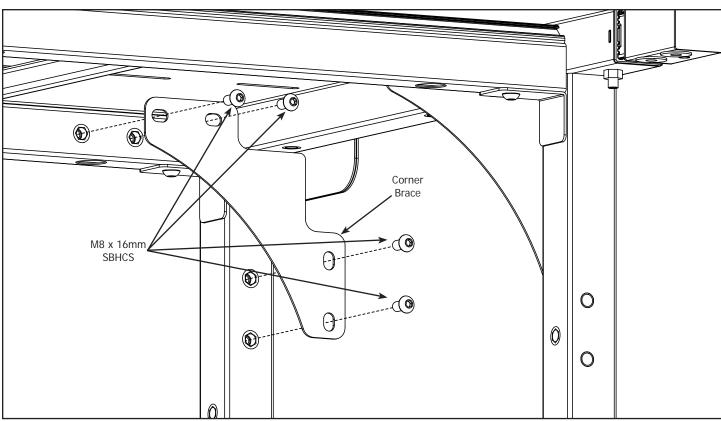
Step 4 - Corner Brace Installation

Parts Needed:





Tools Needed: 5mm Allen Wrench

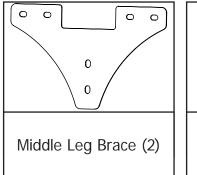


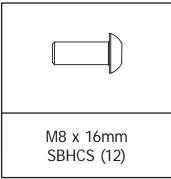
5-1 Install each Corner Brace with (4) M8 x 16mm SBHCS.

Note: Repeat for all (4) corners.

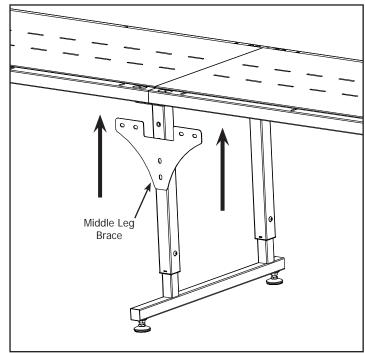
Step 5 - Middle Leg Brace Installation

Parts Needed:



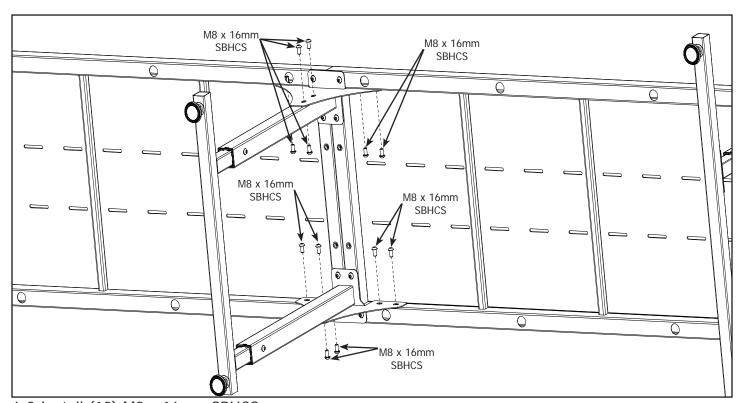


Tools Needed: 5mm Allen Wrench



6-1 Place (2) Middle Leg Brace into Position.

Note: Repeat for opposite side.

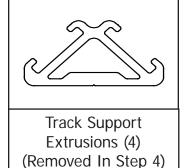


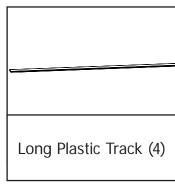
6-2 Install (12) M8 x 16mm SBHCS. **Note:** Tighten all bolts at this time.

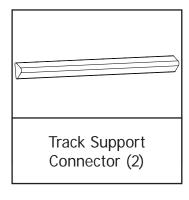
Track Sections Assembly - Queen Assembly

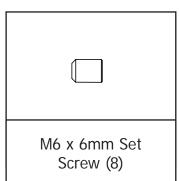
Step 6 - Track Support Setup (8 foot and 10 foot)

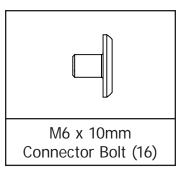
Parts Needed:



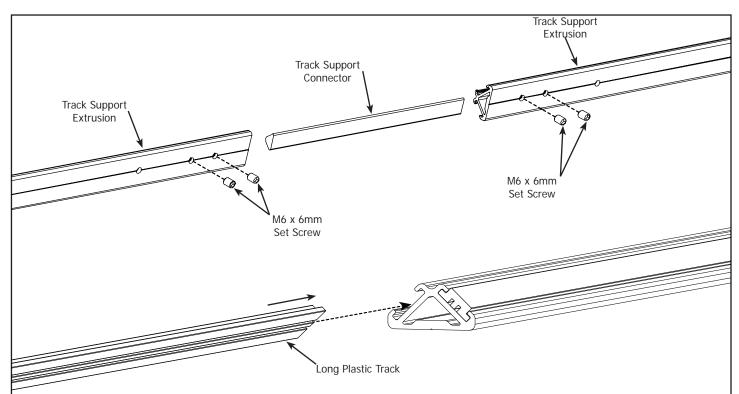








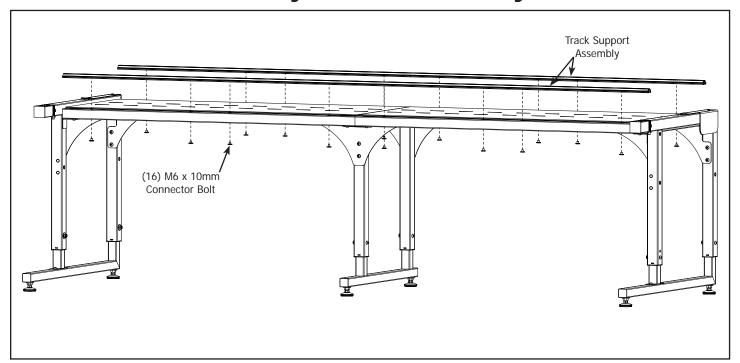
Tools Needed: 4mm T-Handle Allen Wrench



7-1 Assemble Track Support making sure there is no gap between the Track Support Extrusions. Install the Long Plastic Track into the Track Support Extrusions.

Note: Tighten one side of Track Support Extrusion to the Track Support Coupler, then insert the second Track Support Extrusion to Track Support Coupler and tighten.

Track Sections Assembly - Queen Assembly

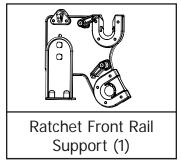


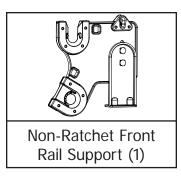
7-3 Secure Track Support Assembly to the Table.

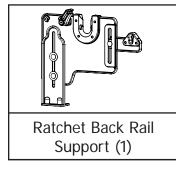
Note: Repeat for Back Track Support and tighten M6 x 10mm Connector Bolts with Track parallel to the back of the Table. Do not tighten M6 x 10mm connector bolts on Front Track Support until after carriage installation.

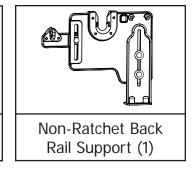
Frame End Assembly - Queen Assembly

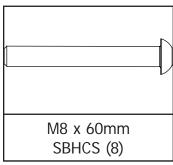
Step 7 - Rail Support Installation

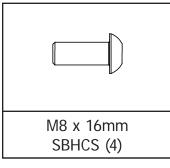


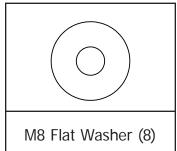




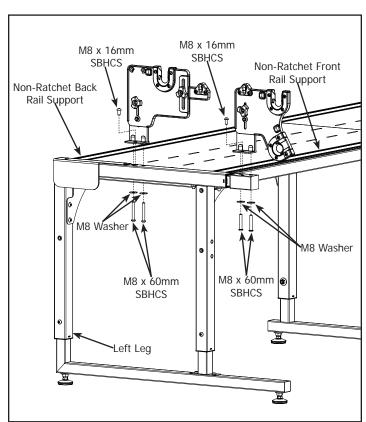


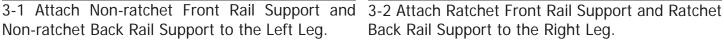


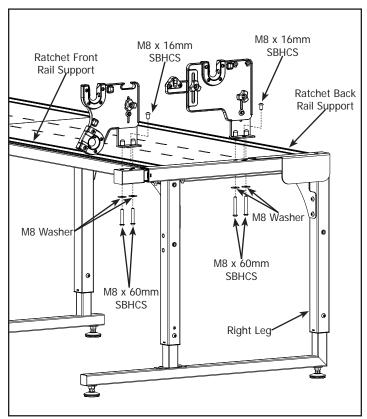




Tools Needed: 5mm Allen Wrench

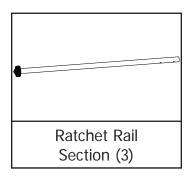


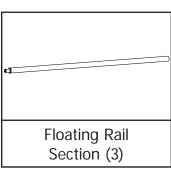


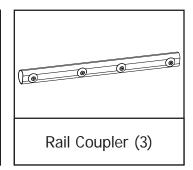


Back Rail Support to the Right Leg.

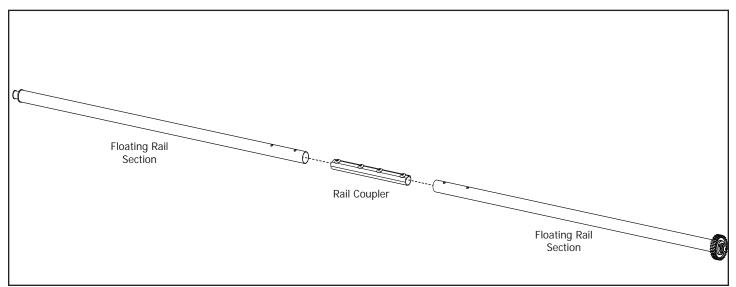
Table Sections and Rail Assembly - Queen Assembly Step 8 - Ratchet Rail Assembly



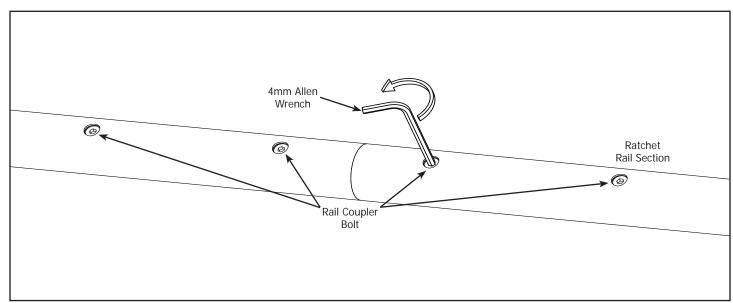




Tools Needed: 4mm T-Handle Allen Wrench

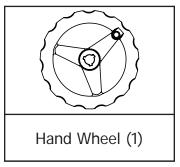


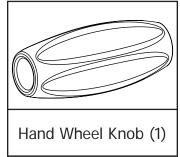
8-1 Slide Rail Coupler into Floating Rail Section and secure Rail Coupler by backing screws out.

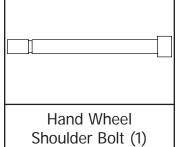


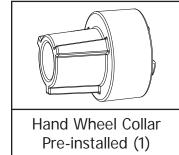
8-2 Slide Ratchet Rail Section onto Rail Coupler, tight against the Floating Rail Section, and secure rail by backing screws out.

Step 9 - Hand Wheel Assembly

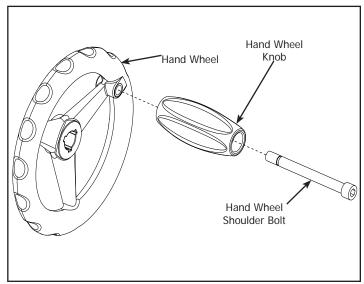




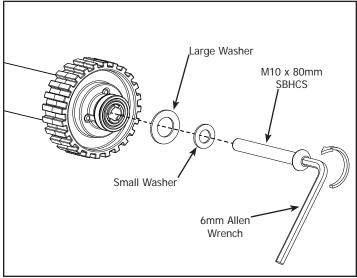




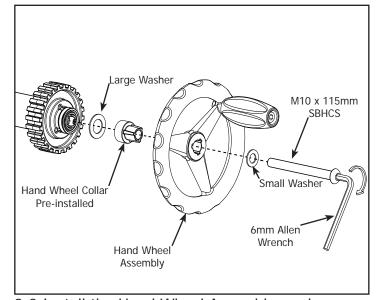
Tools Needed: 6mm Allen Wrench



Wheel.



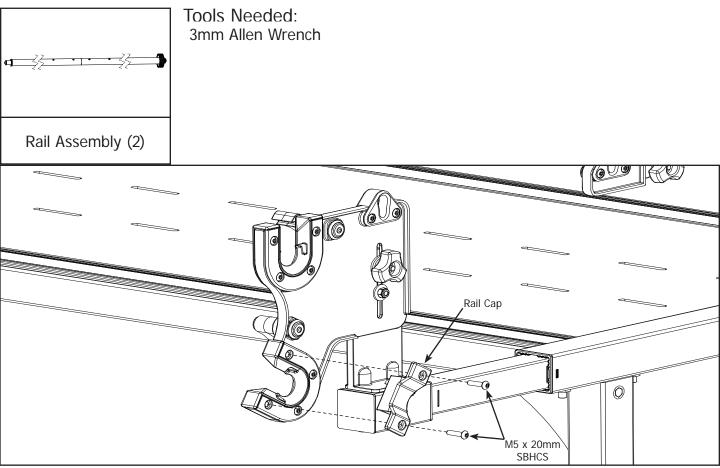
9-1 Assemble Hand Wheel Knob onto the Hand 9-2 Remove M10 x 80mm SBHCS. Save the large washer and small washer for the next step.



9-3 Install the Hand Wheel Assembly as shown.

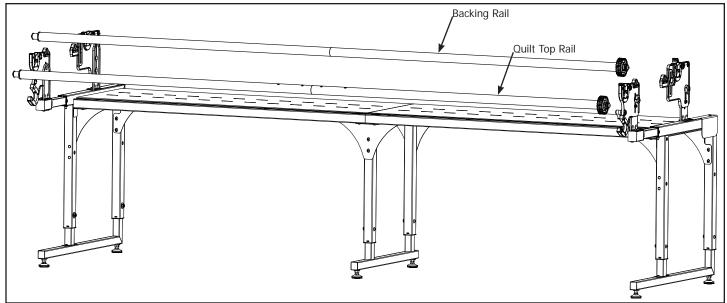
Table Sections and Rail Assembly - Queen Assembly Step 10 - Rail Installation

Parts Needed:



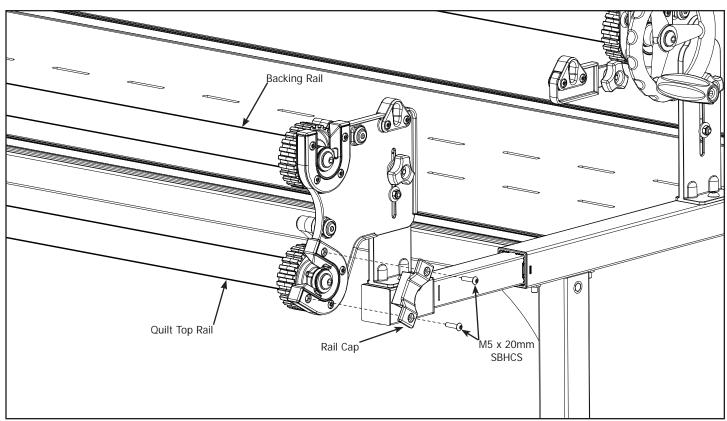
10-1 Remove Rail Caps.

Note: Right side shown, repeat for left side.



10-2 Install the Backing Rail and the Quilt Top Rail.

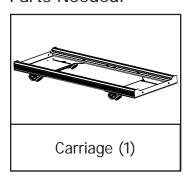
Note: Do not install the Take-Up rail at this time.

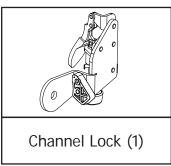


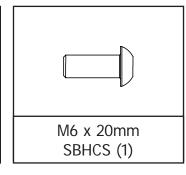
10-3 Reinstall the Rail Caps.

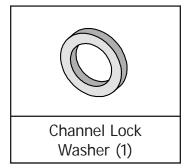
Note: Right side shown, repeat for left side.

Step 11 - Continuum Carriage Assembly

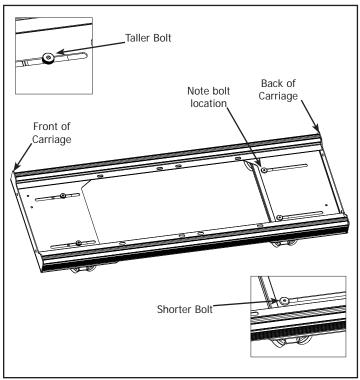


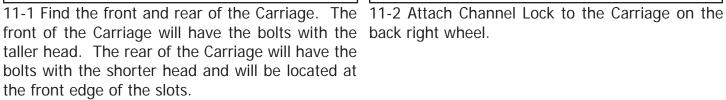


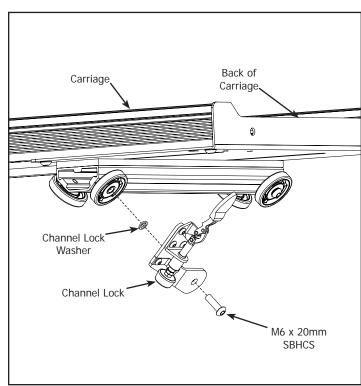


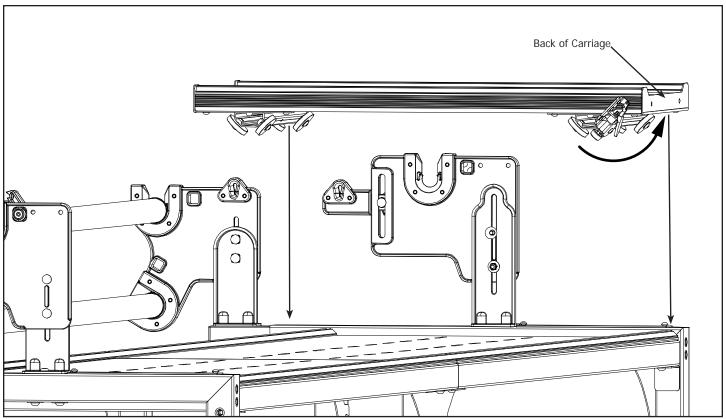


Tools Needed: 4mm T-Handle Allen Wrench



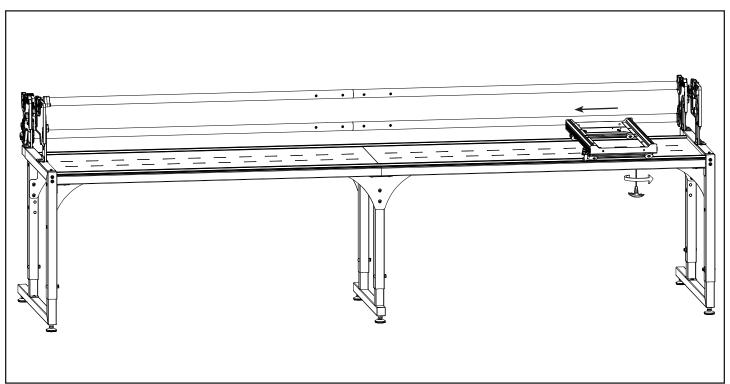






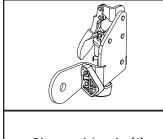
11-3 Place Carriage onto the Plastic Track.

Note: Make sure Channel Lock is open.

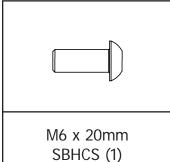


11-4 Align track by slowly moving the Carriage along Plastic Track, tightening each M6 x 10mm Connector Bolt on the front Track Support Assembly starting at one side of the frame working to the opposite side.

Step 12 - Midarm Sewing Machine Installation

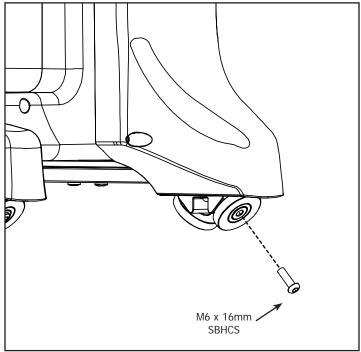


Channel Lock (1)

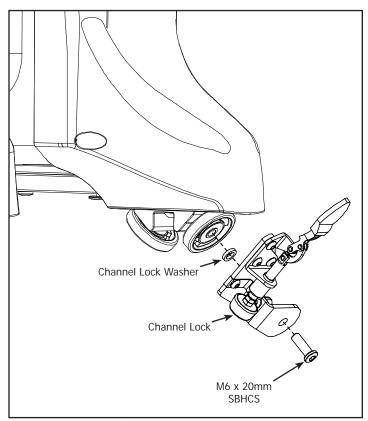


Channel Lock Washer (1)

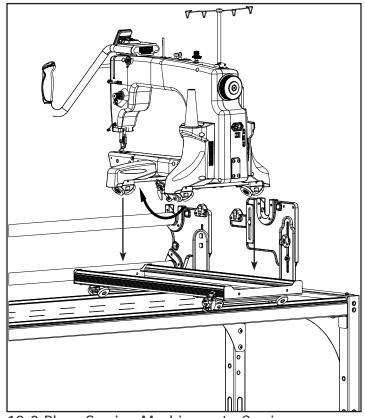
Tools Needed: 4mm T-Handle Allen Wrench



12-1 Remove right rear M6 x 16mm SBHCS from the Sewing Machine.

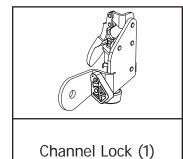


12-2 Install the Channel Lock onto Sewing Machine. 12-3 Place Sewing Machine onto Carriage.

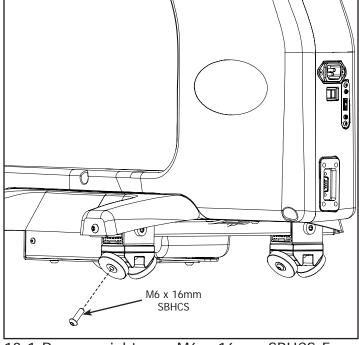


Note: Make sure Channel Lock is open.

Step 13 - Longarm Sewing Machine Installation



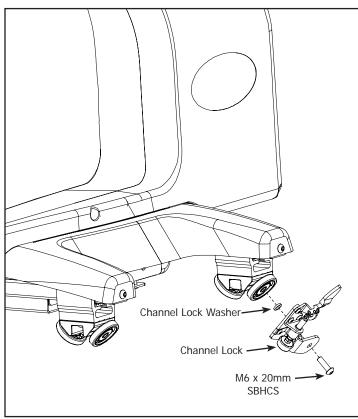
M6 x 20mm SBHCS (1)



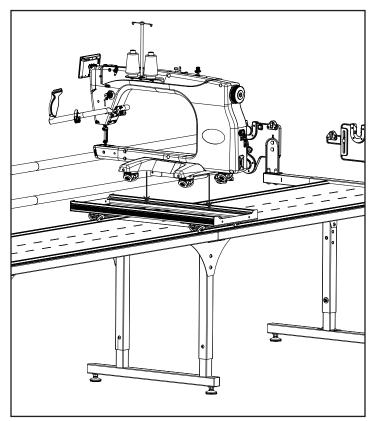
Channel Lock Washer (1)

Tools Needed: 4mm T-Handle Allen Wrench

13-1 Remove right rear M6 x 16mm SBHCS From Sewing Machine.

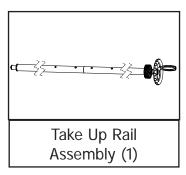


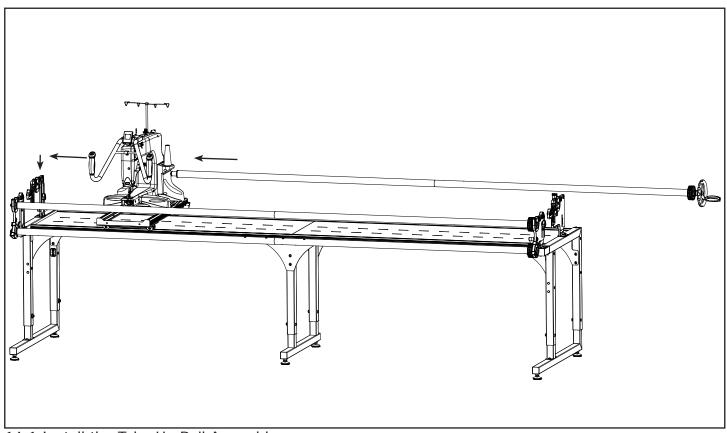
13-2 Install the Channel Lock onto Sewing Machine. 13-3 Place Sewing Machine onto Carriage.



Note: Make sure Channel Lock is open.

Step 14 - Install Take Up Rail



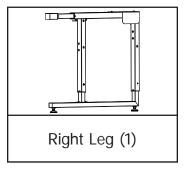


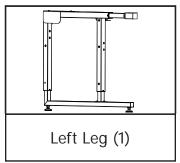
14-1 Install the Take-Up Rail Assembly.

Frame End Assembly - Crib Assembly

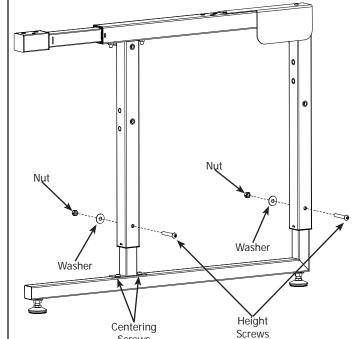
Step 1 - Table Height Setup

Parts Needed:



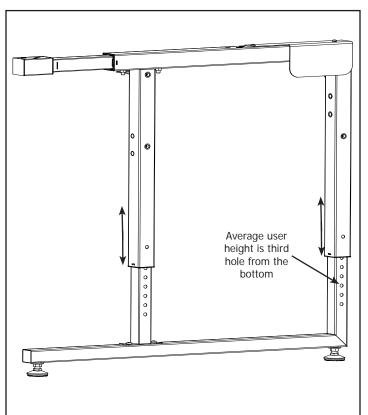


Tools Needed: 5mm Allen Wrench 10mm & 13mm Double Open End Wrench

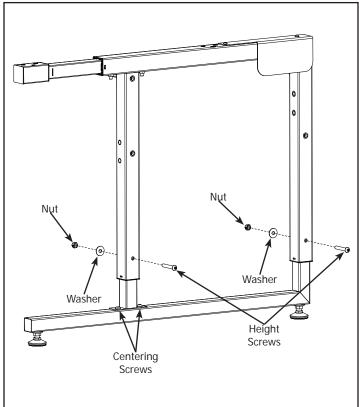


1-1 Remove height screws and loosen centering screws.

Note: Right Leg Shown. Repeat for all legs.



1-2 Adjust table height by sliding legs up or down. 1-3 Replace each height screw and tighten each



1-3 Replace each height screw and tighten each centering screw.

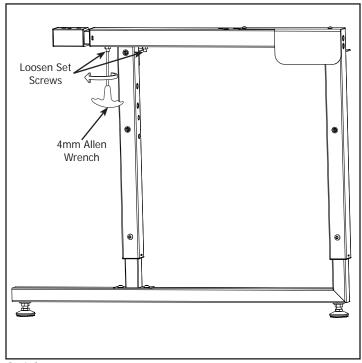
Note: Repeat for all legs.

Frame End Assembly - Crib Assembly

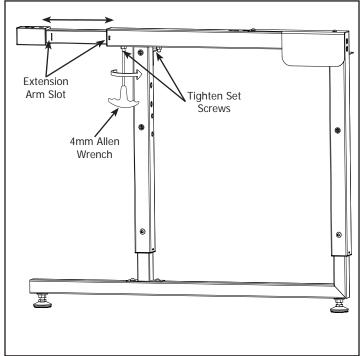
Step 2 - Extension Arm Adjustment

Tools Needed:

4mm Allen Wrench



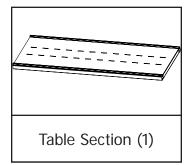
2-1 Loosen set screws.

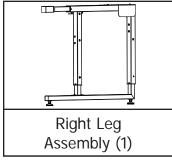


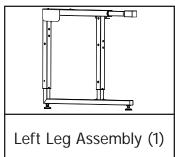
2-2 Extend to the first slot for machines with throat less than 16".

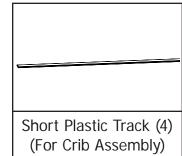
Extend to the second slot for machines with throat greater than 16".

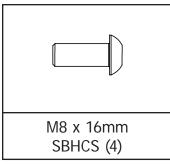
Step 3 - Table Setup



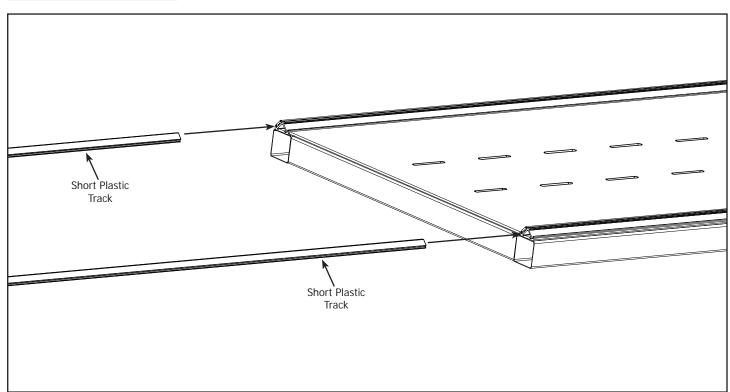




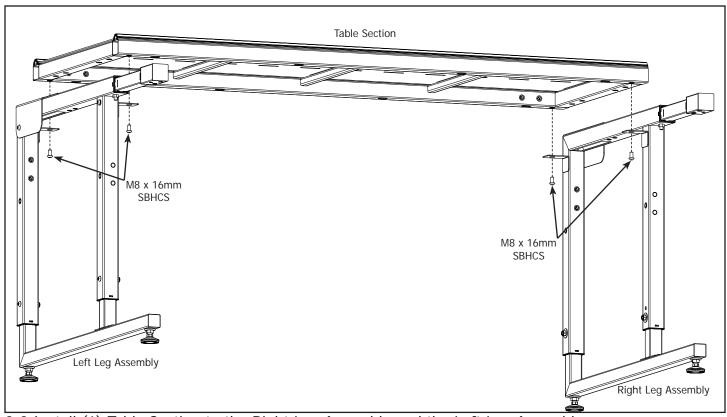




Tools Needed: 4mm T-Handle Allen Wrench 5mm Allen Wrench



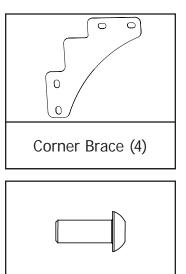
3-1 Install the (4) Short Plastic Track into the Track Support Assembly.



3-2 Install (1) Table Section to the Right Leg Assembly and the Left Leg Assembly.

Step 4 - Corner Brace Installation

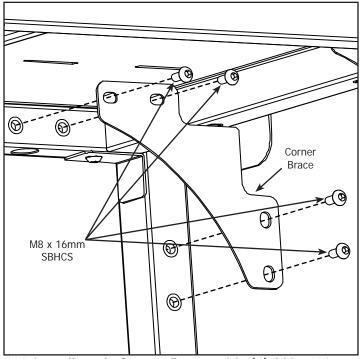
Parts Needed:



M8 x 16mm

SBHCS (16)

Tools Needed: 5mm Allen Wrench

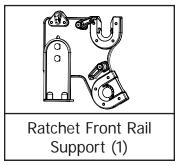


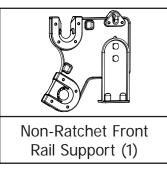
4-1 Install each Corner Brace with (4) M8 x 16mm SBHCS.

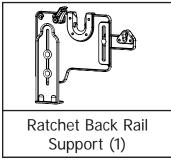
Note: Repeat for all (4) corners.

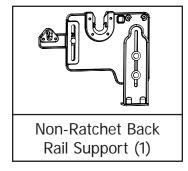
Frame End Assembly - Crib Assembly

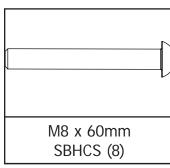
Step 5 - Rail Support Installation

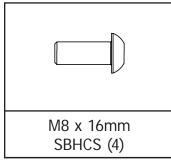


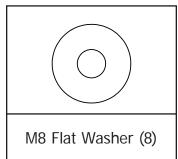




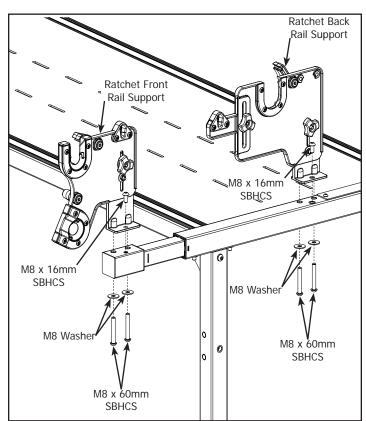


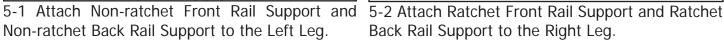


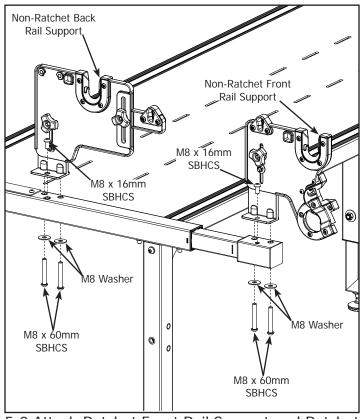




Tools Needed: 5mm Allen Wren



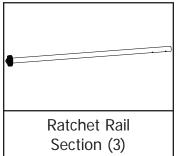


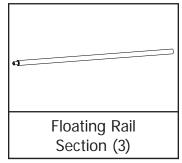


Back Rail Support to the Right Leg.

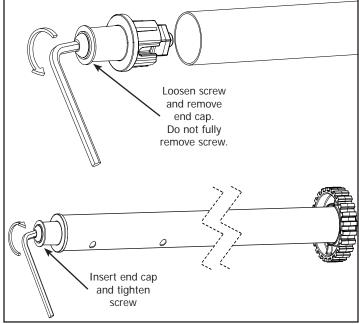
Step 6 - Ratchet Rail Assembly

Parts Needed:





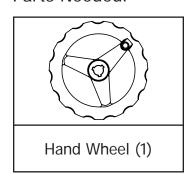
Tools Needed: 4mm T-Handle Allen Wrench

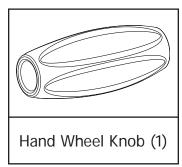


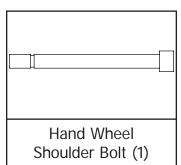
6-1 Remove Floating Rail Cap from the Floating Rail Section. Insert the Floating Rail Cap into the Ratchet Rail Section and tighten.

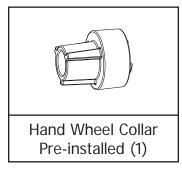
Note: Tap screw in to release the rail cap.

Step 7 - Hand Wheel Assembly

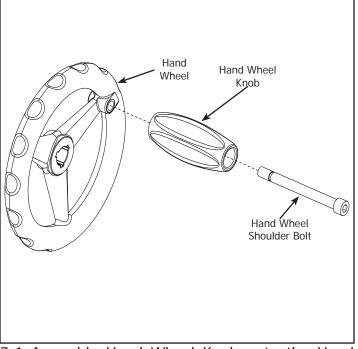






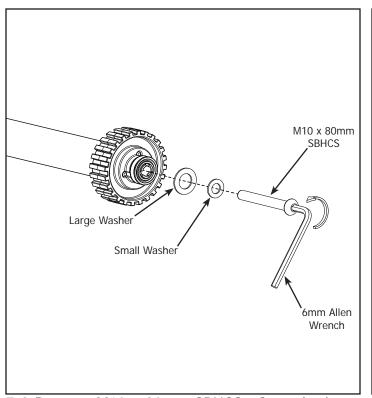


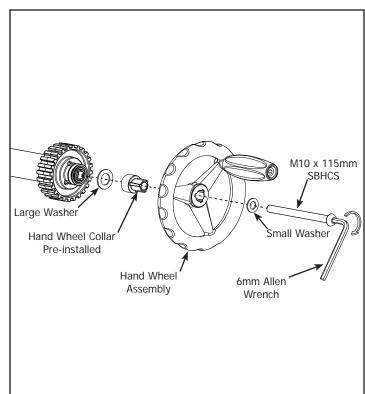
Tools Needed: 6mm Allen Wrench



7-1 Assemble Hand Wheel Knob onto the Hand Wheel.

Table Sections and Rail Assembly - Crib Assembly

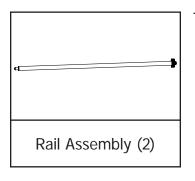




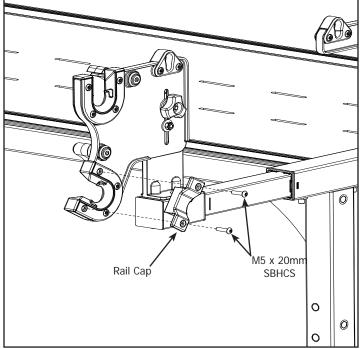
7-2 Remove M10 x 80mm SBHCS. Save the large 7-3 Install the Hand Wheel Assembly as shown. washer and small washer for the next step.

Step 8 - Rail Installation

Parts Needed:



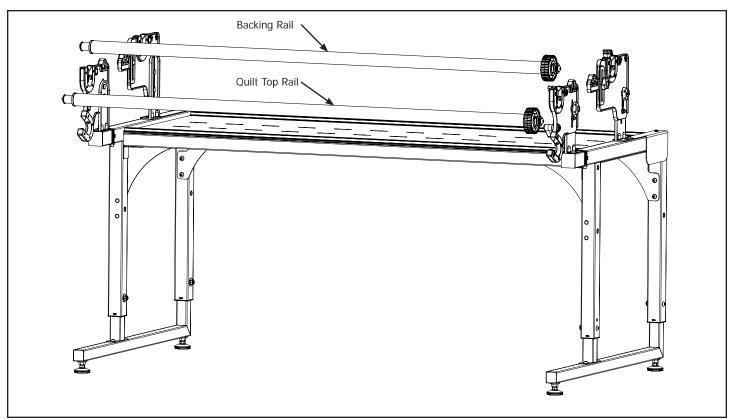
Tools Needed: 3mm Allen Wrench



8-1 Remove Rail Caps.

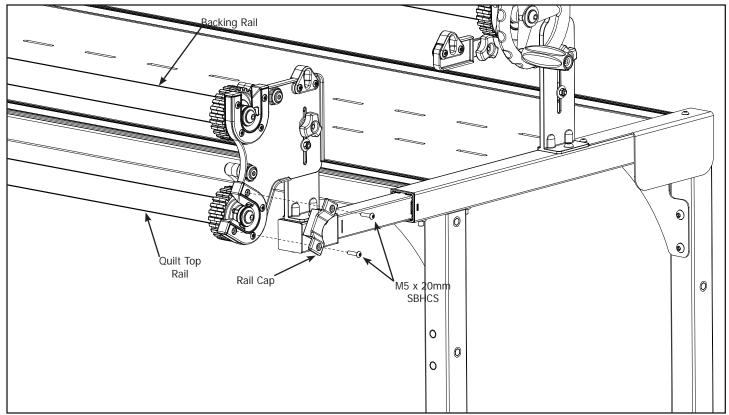
Note: Right side shown, repeat for left side.

Table Sections and Rail Assembly - Crib Assembly



8-2 Install the Backing Rail and the Quilt Top Rail.

Note: Do not install the Take-Up rail at this time.

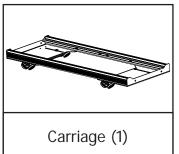


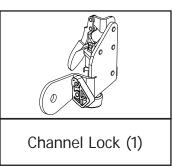
8-3 Reinstall the Rail Caps.

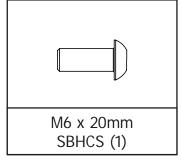
Note: Right side shown, repeat for left side.

Step 9 - Continuum Carriage Assembly

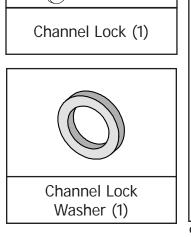
Parts Needed:

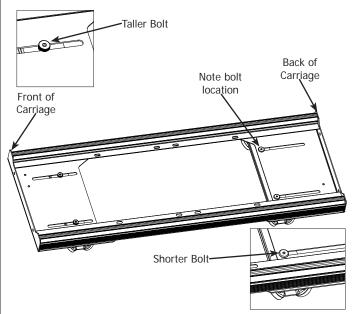




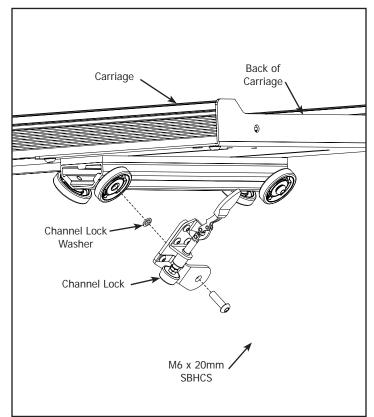


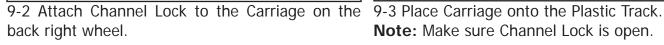
Tools Needed: 4mm T-Handle Allen Wrench

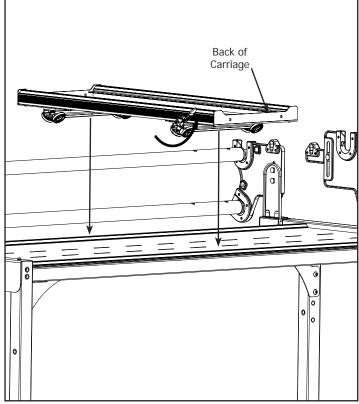




9-1 Find the front and rear of the Carriage. The front of the Carriage will have the bolts with the taller head. The rear of the Carriage will have the bolts with the shorter head and will be located at the front edge of the slots.



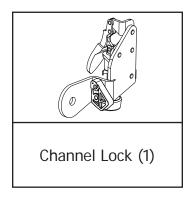


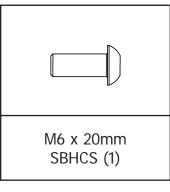


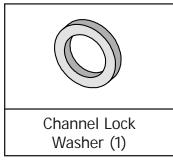
Note: Make sure Channel Lock is open.

Step 10 - Midarm Sewing Machine Installation

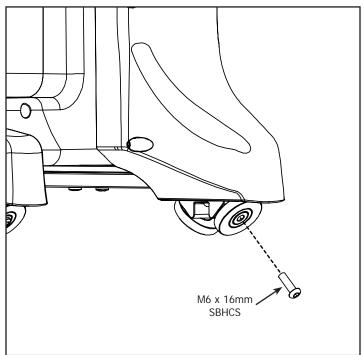
Parts Needed:



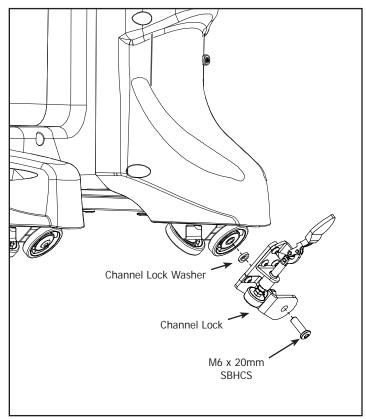




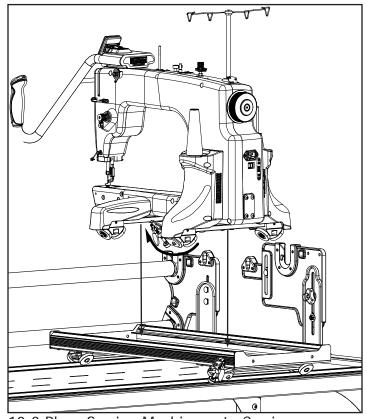
Tools Needed: 4mm T-Handle Allen Wrench



10-1 Remove right rear M6 x 16mm SBHCS from the Sewing Machine.



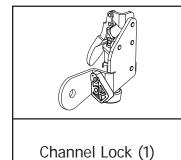




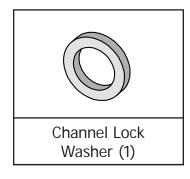
Note: Make sure Channel Lock is open.

Step 11 - Longarm Sewing Machine Installation

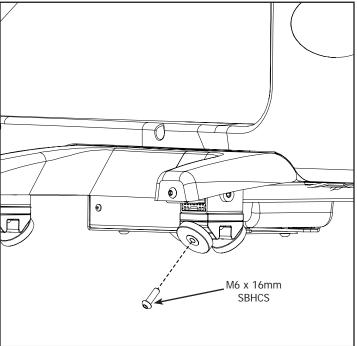
Parts Needed:



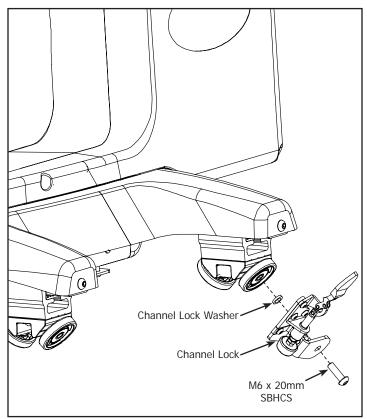
M6 x 20mm SBHCS (1)



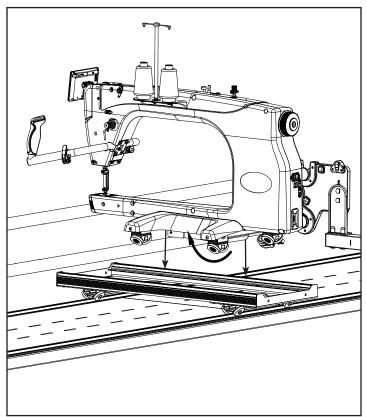
Tools Needed: 4mm T-Handle Allen Wrench



11-1 Remove right rear M6 x 16mm SBHCS From Sewing Machine.



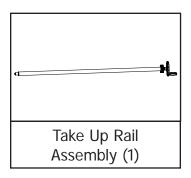


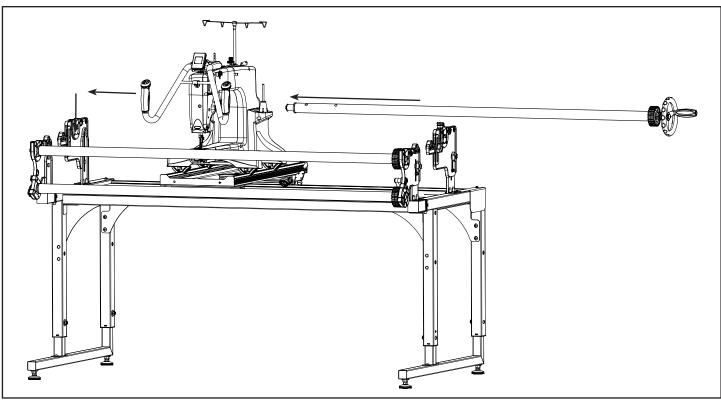


11-3 Place Sewing Machine onto Carriage. **Note:** Make sure Channel Lock is open.

Step 12 - Install Take Up Rail

Parts Needed:

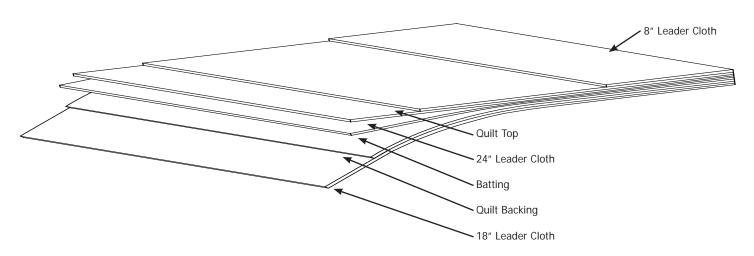




12-1 Install the Take-Up Rail Assembly.

Fabric Installation

Step 1 - Leader Cloth Setup



1-1 Pin the Leader Cloth to the appropriate sections of the Quilt.

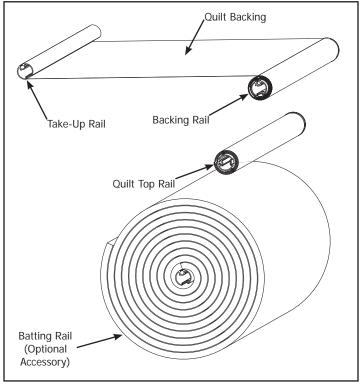
Setup: The 18" Leader Cloth will be attached to the Quilt Backing. The 24" Leader Cloth attaches to the Quilt Top. The 8" Leader Cloth will attach to the Take-up Rail.

Note:

- If an Idler Rail accessory is used, switch the 24" and the 8" Leader Cloths positions.
- This assembly step is universal for Crib, Queen, or King size frames.
- Place quilt backing fabric with finished side down, and place quilt top fabric with finished side up.

Step 2 - Fabric Installation

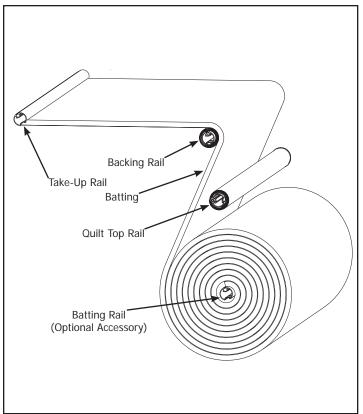
When rolling your Fabric Make sure that the rail's ratchet system is engaged and ratchets as it rolls. This will ensure you roll the fabric in the correct direction.



2-1 Tape Backing Leader Cloth to the Backing Rail and roll fabric around the Backing Rail.

Note: Finished side should be down.

Fabric Installation





Backing Rail

Quilt Top Rail

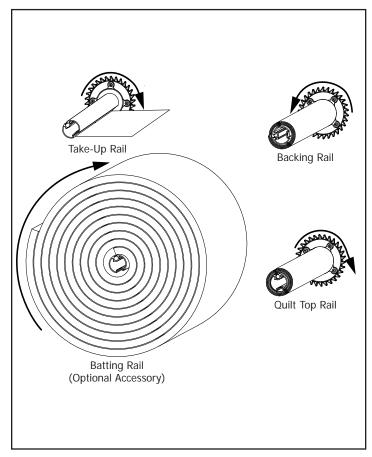
Batting Rail

Take-Up Rail

2-2 Route Batting as shown.

Note: If your frame does not include the Batting Rail Accessory, let batting lay on floor under the frame. roll fabric around the Quilt Top Rail. **Note:** Finished side should be up.

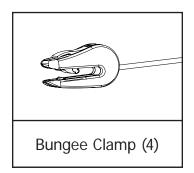
Fabric Roll off

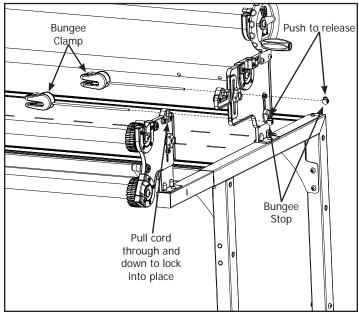


Fabric Installation

Step 3 - Bungee Clamp Installation

Parts Needed:





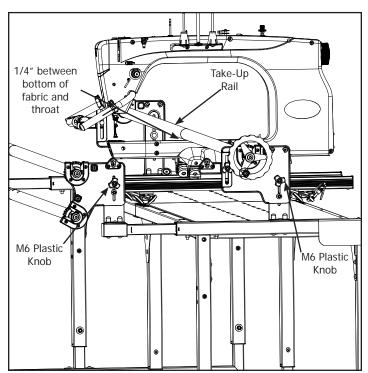
3-1 Attach Bungee Clamps to fabric making sure fabric is stretched evenly and secure with Bungee Stops.

Note: Repeat for left side. See Bungee Clamp instructions for attaching to fabric.

Step 4 - Care and Use

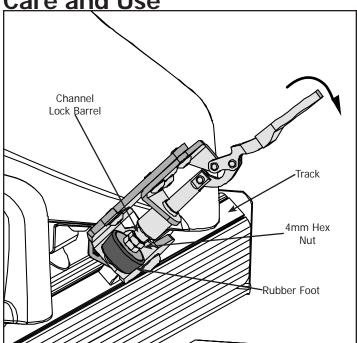
As you roll forward, the quilt will accumulate on the Take-Up Rail. Be sure to raise the Take-Up Rail Brackets slightly as needed, so that the bottom of the rolled up fabric stays about 1/4" above the throat plate of your sewing machine base. Failing to do so will cause your Carriage Assembly to roll less smoothly. To adjust the Take-Up Rail Brackets see Step 4-1.

When rolling your fabric it may be necessary (to prevent over stretching quilt) to turn the Take-Up rail using one hand, and turn the Backing Rail using your other hand.



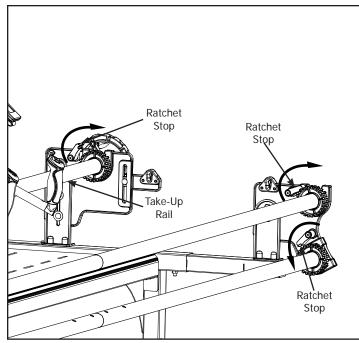
4-1 Adjust the Rail Support Assemblies by loosing the M6 Plastic knobs and moving the assembly up or down as necessary to keep the fabric about 1/4" above the throat plate of your sewing machine.

Care and Use



4-2 Rotate the Channel Lock handle down. adjust the Channel Lock, twist the Rubber Foot until it presses against the track. Turn the 4mm upper Hex Nut until it is snug against the Channel Lock barrel. Repeat for second Channel Lock.

Note: Channel Locks are used to lock the Sewing Machine, or the Carriage to assist in straight line stitching.

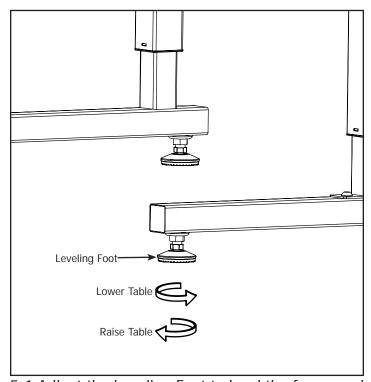


4-3 To engage Ratchet Stops rotate Ratchets in directions shown. Engage the Ratchet Stops to keep the fabric in place while sewing. Disengage the front (2) Ratchet Stops in order to roll the completed area of your quilt onto the Take-Up Rail.

Step 5 - Leveling the Frame

Tools Needed:

14mm & 17mm Double Open End Wrench



5-1 Adjust the Leveling Feet to level the frame and make sure it is stable.

Care and Use

Quilting Tips:

- Be Careful not to sew too close to the edge, to prevent hitting the Bungee Clamps, or running off the edge of the quilt. Also, if you are using side leaders, avoid accidentally stitching the leader to your quilt.
- If your quilt will fit onto your frame length-wise attach your quilt's fabric to the rails along it's length. You will have to roll the quilt less often, since your work surface will be as large as possible. Also, the quilt will not be as large under the arm of the machine when you get to the end.
- Make sure to turn off your sewing machine any time you leave your quilting room.

Rails:

- Keeping the fabric on the Take-Up Rail, just slightly above the bed of the sewing machine, yields the best results. If the fabric is too high off the bed, thread and needle breakage may occur. If it is pressing down on the bed of the machine it will be difficult to roll the sewing machine on the frame.
- When rolling the quilt, pull the batting a little to each side to make sure that it is not bunching. After rolling and tightening all the rails, check under the quilt to see that the back is smooth.

Stitch Regulating:

- If the machine only appears to be stitch regulating in one direction, make sure the encoder cords are plugged in tightly on both ends. Make sure the encoder O-rings are contacting the track and rolling when the machine is moving on the carriage.

Bungee Clamps:

- If it is necessary to use the bungee clamps over the batting on your quilt, turn the bungee clamps upside down so the rubber grip in the clamp is gripping against the bottom fabric instead of the batting. Having the rubber grip clamp against the batting is less effective than having it clamp against the fabric.

Fabric Issues:

- Do not over tighten the fabric on the quilting frame. Stretching the fabric will result in a quilt that does not lay flat when it is finished.

Frame Cleaning:

- Regularly clean the wheels and track of your carriage and frame. Lint from the batting will build up quickly causing the carriage not to roll as smoothly and eventually damage the track.

The Grace Company 2225 South 3200 West Salt Lake City, UT 84119 Phone: 1-800-264-0644

Fax: 801-908-8888 www.graceframe.com

