

Troubleshooting

If your thread is breaking...

- Replace your needle if it is bent or burred. Use the needle magnet to install and align the needle.
- Follow the "Top Thread Tension" guide on the back to correct your thread tension.
- Check that your machine is threaded correctly using the "Thread Guide" above.
- Follow the "Bobbin Guide" on the back for threading, tensioning, and installing the bobbin case.

- Check the hopping foot height.
- Adjust the height of the take-up rail on your quilting frame to be 1/4 inch above the needle plate.
- For more help call 1(800) 264-0644 or e-mail support@graceframe.com.

If your machine is skipping stitches...

• Replace your needle if it is bent or burred. Use the needle magnet to align and install your needle straight.

- Follow the "Top Thread Tension" guide on the back to correct your thread tension.
- Check the hopping foot height.
- Adjust the height of the take-up rail on your quilting frame to be 1/4 inch above the needle plate.
- For more help call 1(800) 264-0644 or e-mail support@graceframe.com.

Needle Information

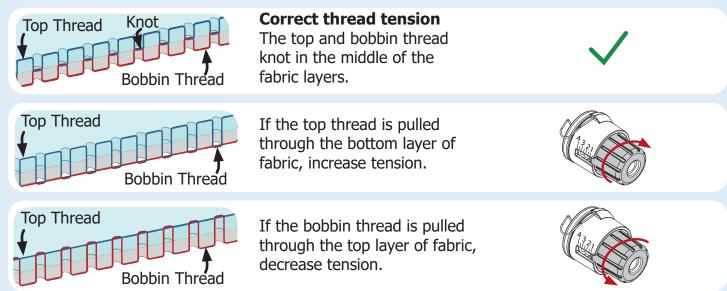
Use a straight needle.



Bobbin Guide

Place the bobbin in the bobbin case so that when you pull the thread, the bobbin If the If the rotates clockwise. bobbin case bobbin case 2 does not tilt leaves your up... hand... Increase Decrease **Tension** by **Tension** by Tension Test: Hold the twisting the twisting the large bobbin bobbin case in your hand and large bobbin pull the thread up. case screw case screw clockwise counter-Tension with a small clockwise screwdriver, is correct if with a small the bobbin pin or screwdriver. case tilts fingernail. pin or onto its side fingernail. but does not leave Large Screw Large Screw your hand.

Top Thread Tension



Needle Style: DPx5 MR, 134 MR,

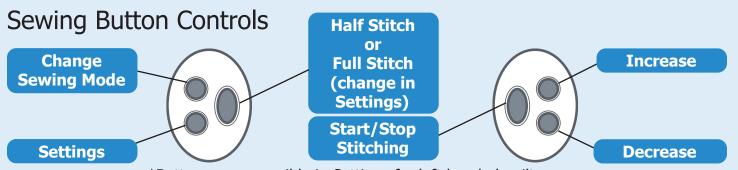
Bobbin Type: M-Class

1955 MR

Size:	Thread Size and Type:
14/90	mono-filament, 100 wt. silk, 60 wt. polyester
16/100	mono-filament, 60 wt., 50 wt. polyester or cotton thread
18/110	40 wt. cotton and polyester, 30 wt. cottons and polyester
20/125	any thread 30 wt. or heavier

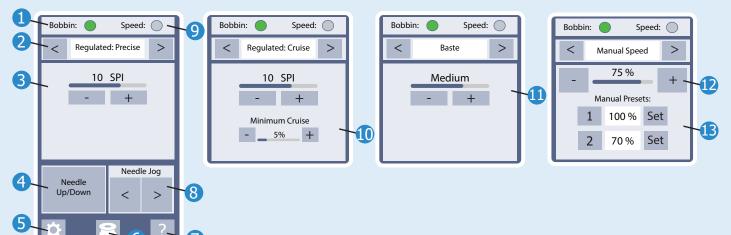
Set the bobbin tension first, and then adjust the top thread tension.

Set the bobbin tension first (see above).



*Buttons are reversible in Settings for left-handed quilters.

Quilting Screen





Estimated bobbin fill level.

Above 21%

Between 11–21%

Under 10% Under in Bobbin

Estimator screen.

Sewing Mode

Press [<] or [>] to switch to Precise, Cruise, Baste, and Manual.

3 Stitch Length

Displayed in Stitches Per Inch (SPI) or Centimeter (SPC) (units can be changed in Settings). Press [-] to decrease SPI/SPC and [+] to increase SPI/SPC.

4 Full Stitch or Needle Up/Down

Creates a full stitch or moves the needle up or down. This can be changed in Settings.

5 Settings

6 Bobbin Estimator

7 Help

o Jog Needle

• Press [<] or [>] to move the needle incrementally.

Over-speed Indicator.

Icon will change [Red] if you move your machine faster than it is able to make even stitches.

- Stitching Inactive
- Good Speed
- Moving Too Fast

Minimum Speed

Shown as a percentage of the machine's highest speed, ranging from 5% to 25%. Press [-] to decrease stitch speed and [+] to increase stitch speed.

Baste Length

Press [-] to decrease stitch length and [+] to increase stitch length.

👔 Manual Speed

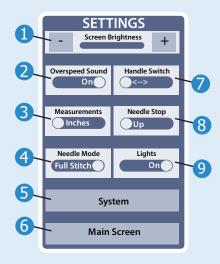
Displayed as a percentage of the highest speed. Press [-] to decrease speed and [+] to increase speed.

Banual Speed Presets Press to use that stitch speed. Press [Set] to update the preset speed to the current machine speed.

Settings Button Controls All other buttons function only in the quilting screens.

*Buttons are reversible in Settings for left-handed quilters.

Settings Screen



1 Screen Brightness

Press [-] to dim screen and [+] to lighten the screen.

2 Overspeed Sound

Press to mute the overspeed alarm.

3 Measurements

Change length units from SPI (inches) to SPC (metric) on the quilting screen.

4 Needle Mode

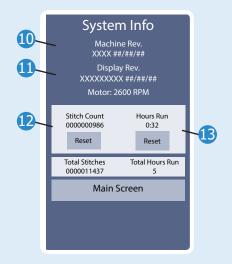
Switch between the full stitch and half stitch button on the quilting screen.

5 System Information

6 Return to Sewing

Handle Switch

Reverse the left and right handlebar controls. This is useful for left-handed quilters.



8 Needle Stop

Choose to have the needle stop in the [Up] or [Down] position when stitching is inactive.

9 Lights

Turns the lights over the needle plate on or off.

Machine Revision

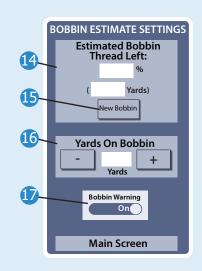
Display Revision

Stitch Count Press [Reset] to reset the stitch count. "Total Stitches"

stitch count. "Total Stitches" will not reset.

Hour Count

Press [Reset] to reset the hour count. "Total Hours Run" will not reset.



Estimated Bobbin Thread Left

Calculated percent and yardage of thread remaining.

1 New Bobbin

Resets calculation of bobbin thread.

16 Yards On Bobbin

Estimate the yards of thread on full bobbin. **Tip:** A fully wound M-class bobbin of 40 wt. cotton thread is approximately 90 yards.

🗊 Bobbin Warning

Displays or removes bobbin warning indicator in top left corner of each quilting mode screen.