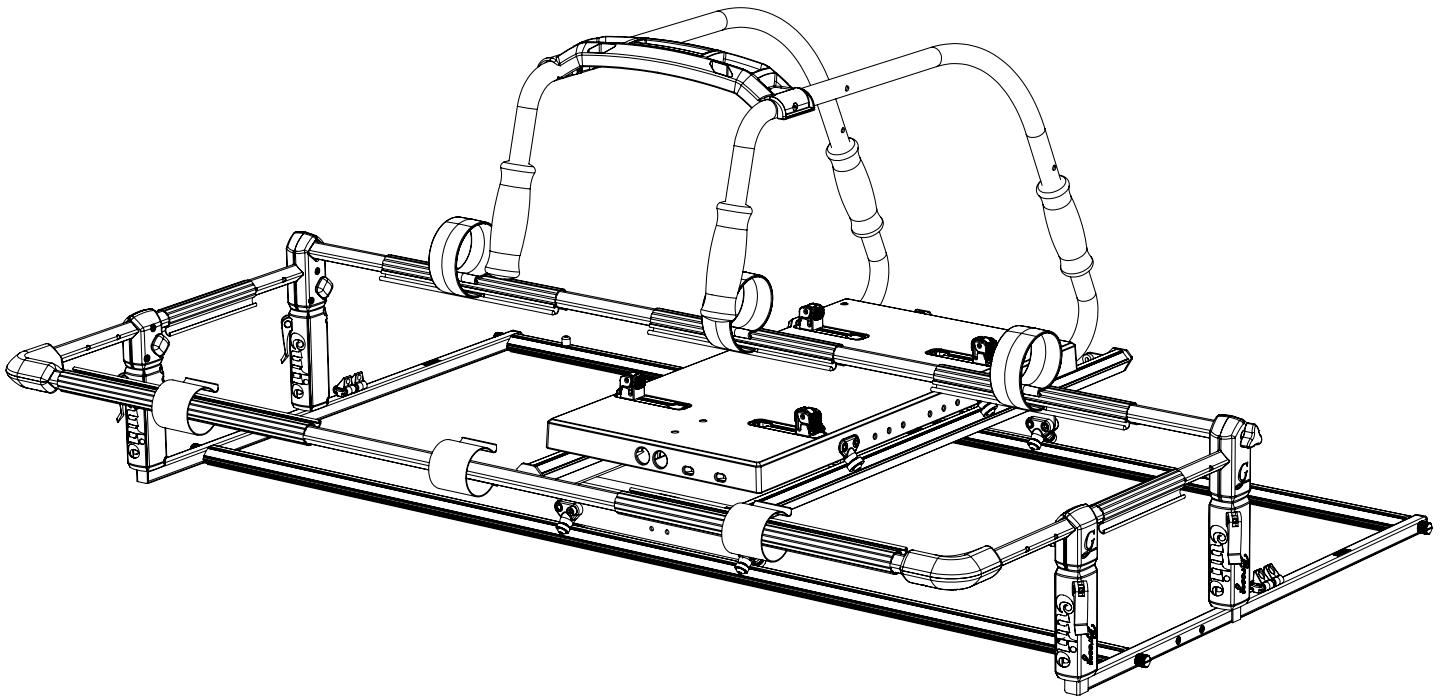




Box Content & Exploded Views



Grace
COMPANY

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Frame Parts 1

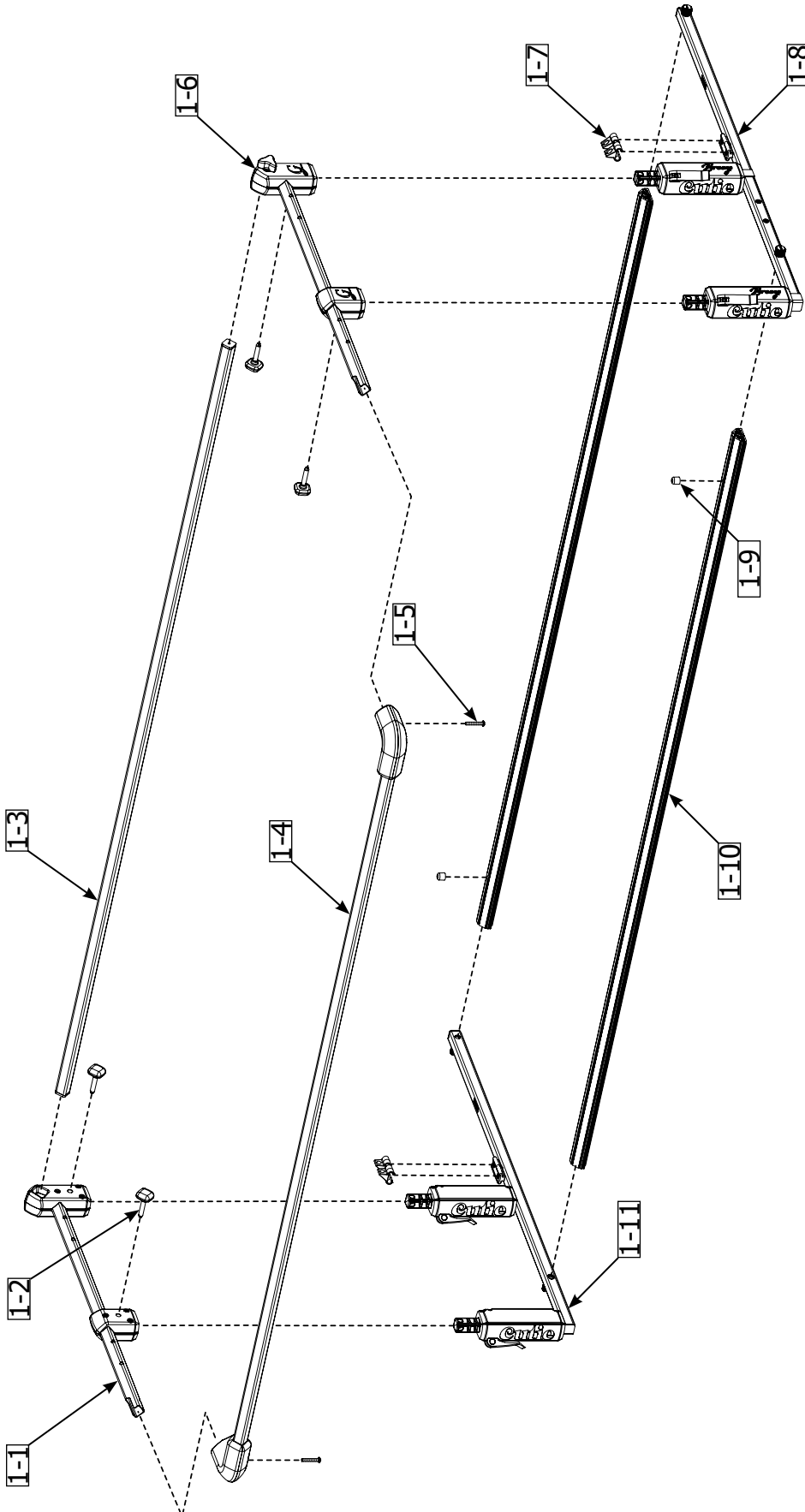
Carriage and Top Plate Parts 2

Top Plate Body Assembly (QTT-09-17757).....3

Bottom Carriage (QTT-09-17753) 4

Track Assembly (QTT-09-17749).....5

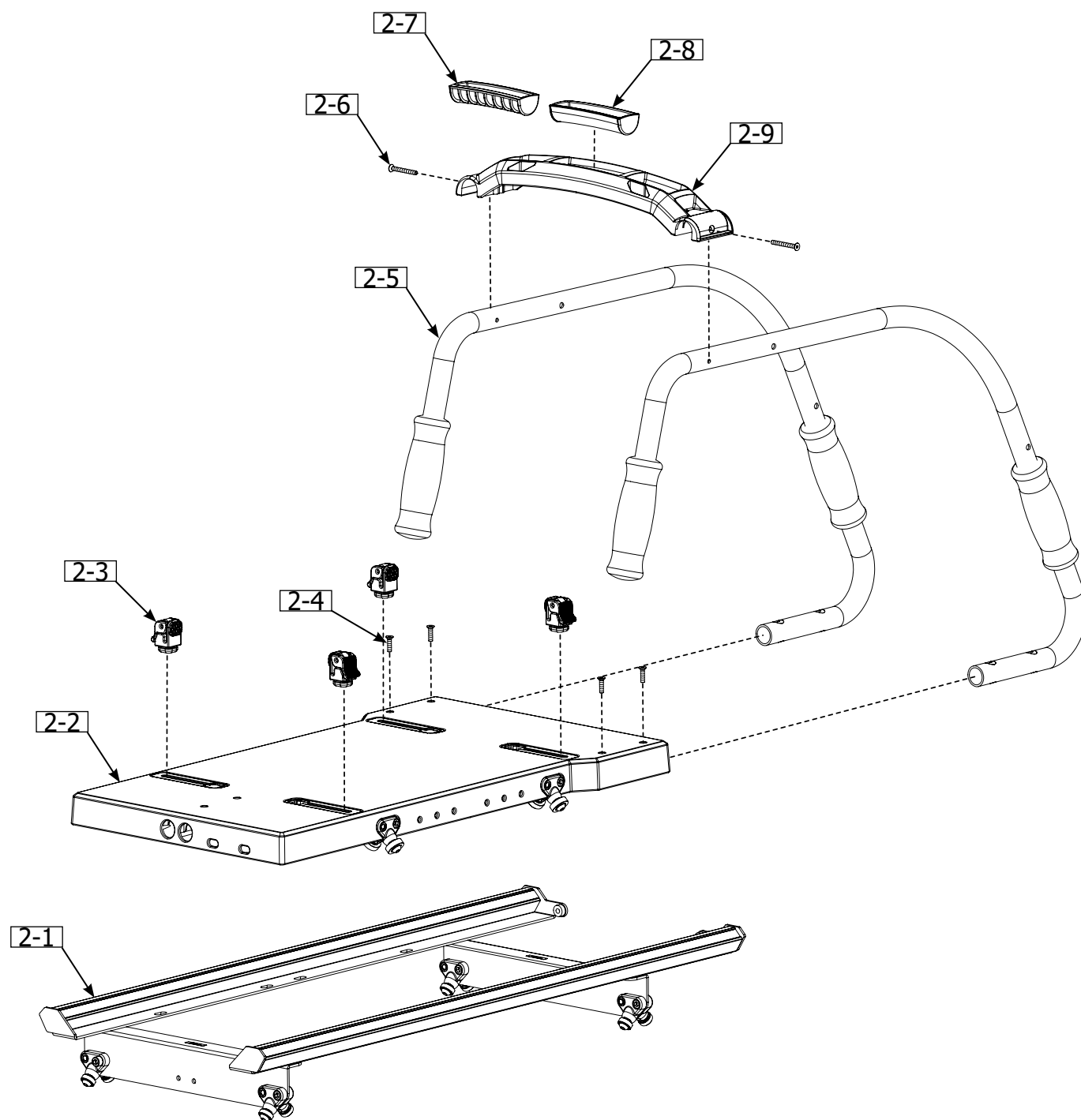
Frame Parts



REF #	Part #	Qty	Description
1-1	QTT-09-17761	1	Rail Holder (Left)
1-2	QTT-05-17734	4	Securing Pin
1-3	QTT-04-17703	1	Take-Up Rail
1-4	QTT-09-17750	1	Front Rail
1-5	HDW-03-12240	2	SBHCS M4 X 25mm
1-6	QTT-09-17758	1	Rail Holder (Right)
1-7	QTT-05-14720	4	Bungee Slide
1-8	QTT-09-17760	1	Side Wall - Right
1-9	HDW-03-17885	2	Rubber Bumper M4

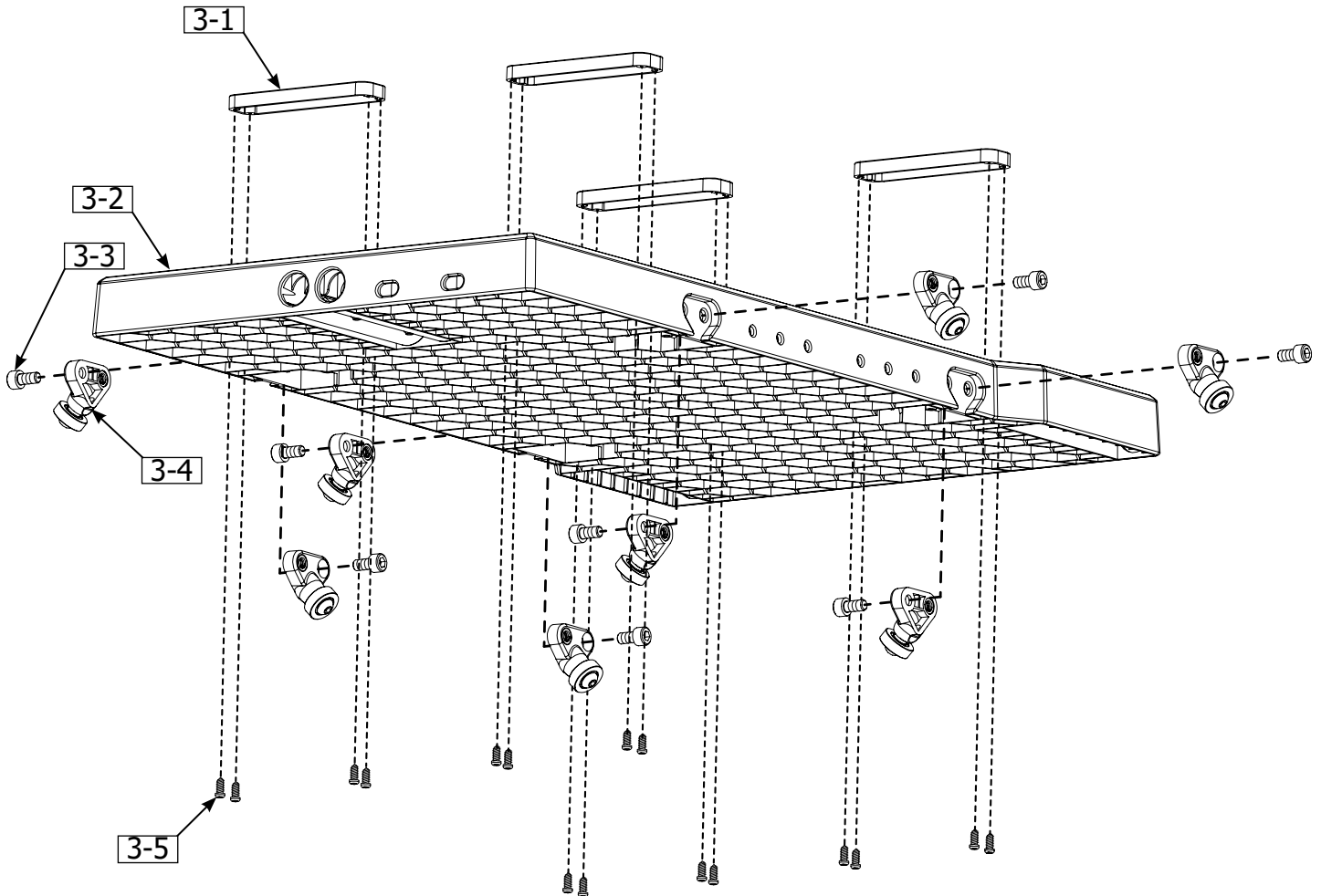
REF #	Part #	Qty	Description
1-10	QTT-09-17759	2	Track Assembly (pg. 5)
1-11	QTT-09-17752	1	Side Wall - Left
	QTT-09-17695	2	Front Fabric Clamp (not shown)
	QTT-05-17697	2	Side Fabric Clamp (not shown)
	QTT-05-23541	3	Back Fabric Clamp (not shown)
	QTT-09-23537	3	Elastic Clip (not shown)

Carriage and Top Plate Parts



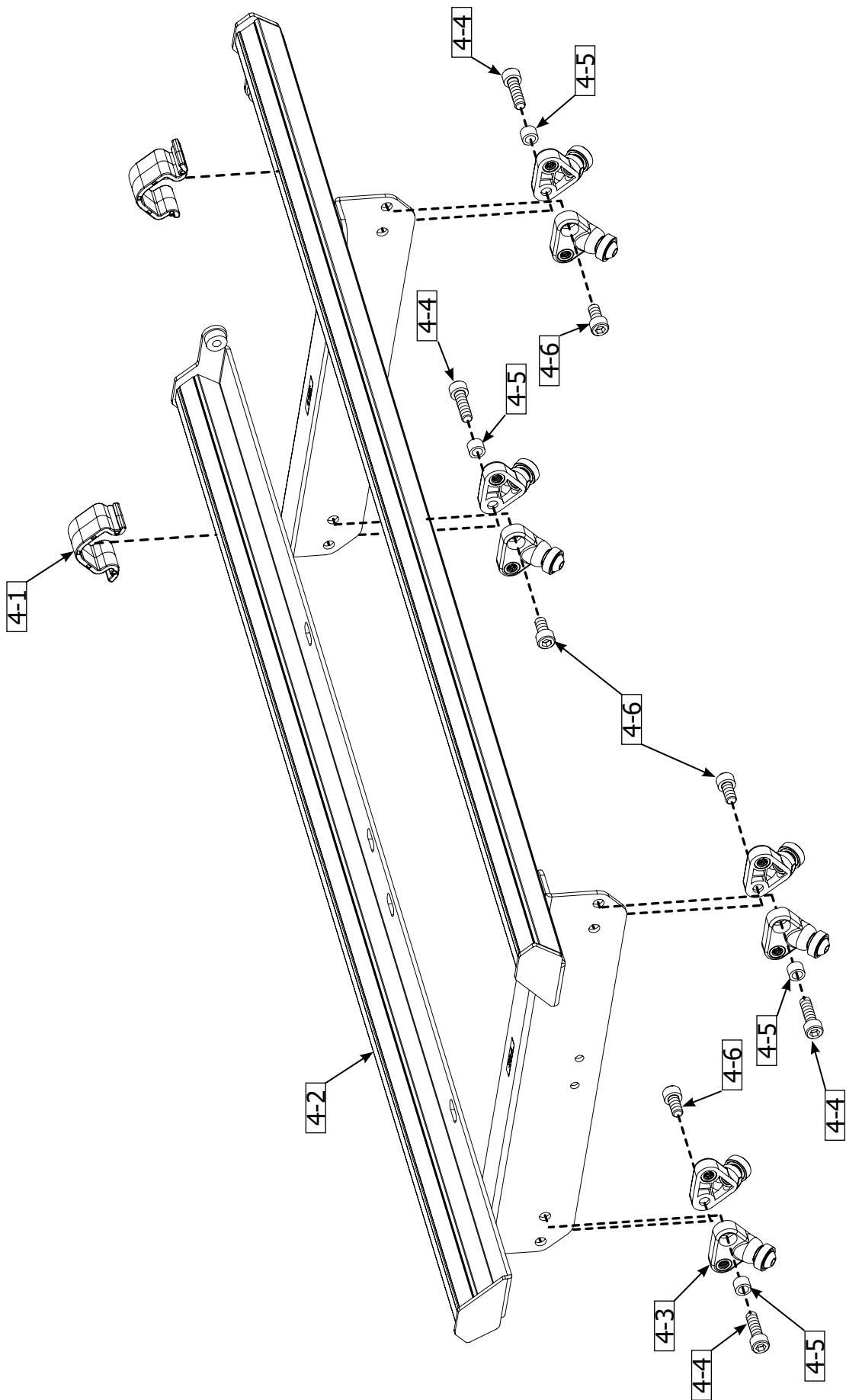
REF #	Part #	Qty	Description
2-1	QTT-09-17753	1	Bottom Carriage (pg. 4)
2-2	QTT-09-17757	1	Top Plate Body Assembly (pg. 3)
2-3	QTT-09-17756	4	Sewing Machine Clamp
2-4	HDW-03-12124	4	Socket FHS M4 X 16mm (Flat Head Screw)
2-5	QTT-09-17762	2	Handle
2-6	HDW-03-17868	2	Socket FHS M4 X 35mm (Flat Head Screw)
2-7	QTT-05-17732	1	L-Class Bobbin Holder
2-8	QTT-05-17731	1	M-Class Bobbin Holder
2-9	QTT-09-17751	1	Handle Bracket

Top Plate Body Assembly (QTT-09-17757)



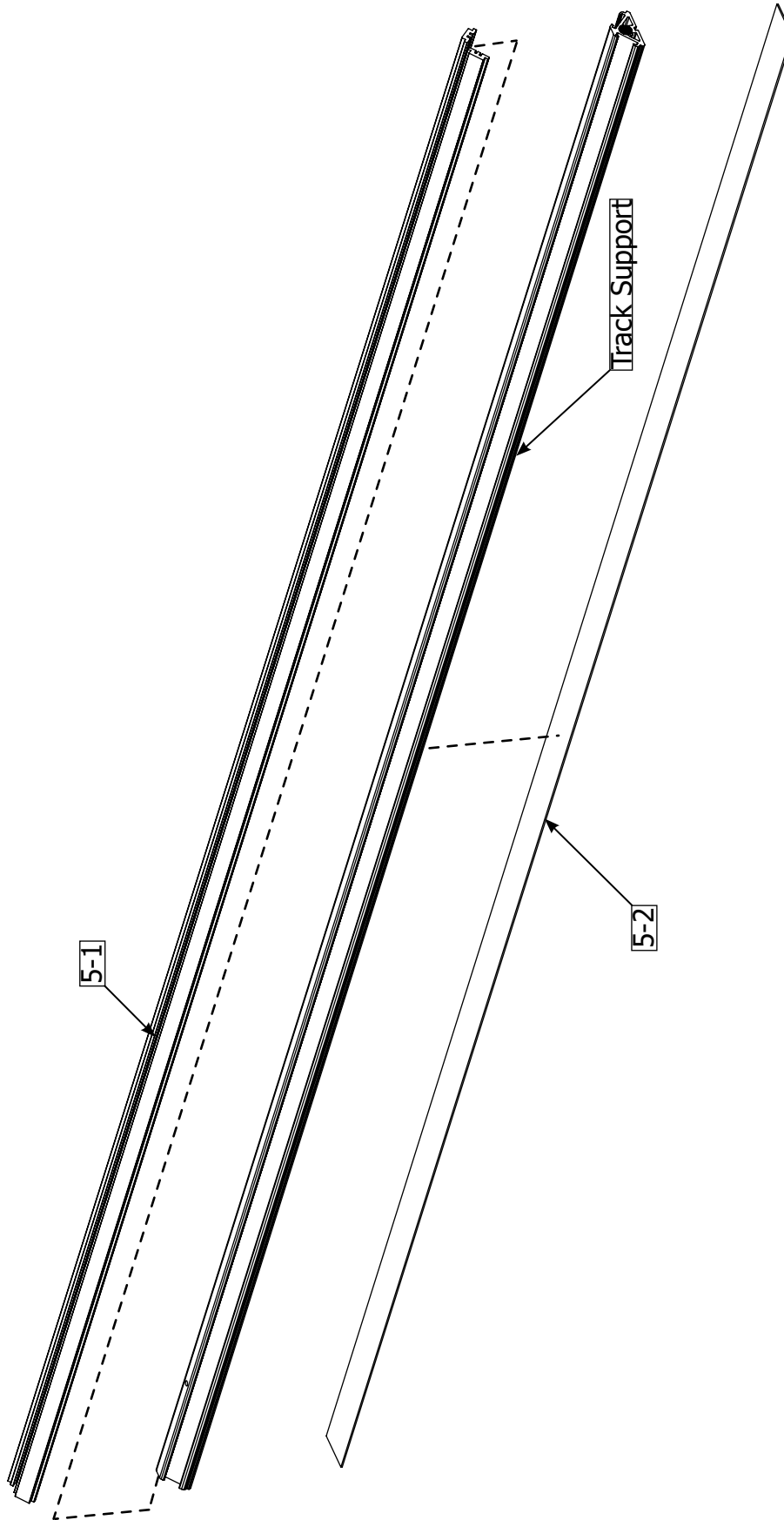
REF #	Part #	Qty	Description
3-1	QTT-05-18059	4	Top Plate Machine Clamp Insert
3-2	QTT-09-18305	1	Top Plate Base
3-3	HDW-03-17755	8	SHCS M6 X 12mm (Socket Head Cap Screw)
3-4	QTT-09-18305	8	Top Plate Wheel Assembly
3-5	HDW-03-18097	16	Phillips PHTHS M3 X 8mm (Pan Head Thread Forming Screw)

Bottom Carriage (QTT-09-17753)



REF #	Part #	Qty	Description
4-1	QTT-05-17882	2	Carriage Stop
4-2	QTT-09-18312	1	Bottom Carriage Base
4-3	QTT-09-18306	8	Bottom Plate Wheel Assembly
4-4	HDW-03-18099	4	SHCS M6 X 20mm (Socket Head Cap Screw)
4-5	HDW-03-18311	4	Spacer 6 ID X 9 OD X 6.25mm Thick
4-6	HDW-03-17755	4	SHCS M6 X 12mm (Socket Head Cap Screw)

Track Assembly (QTT-09-17749)



REF #	Part #	Qty	Description
5-1	QTT-05-17698	2	Plastic Flat Track 1270mm
5-2	QTT-08-17708	1	Table Rubber Grip Tape (27 X 1260mm)