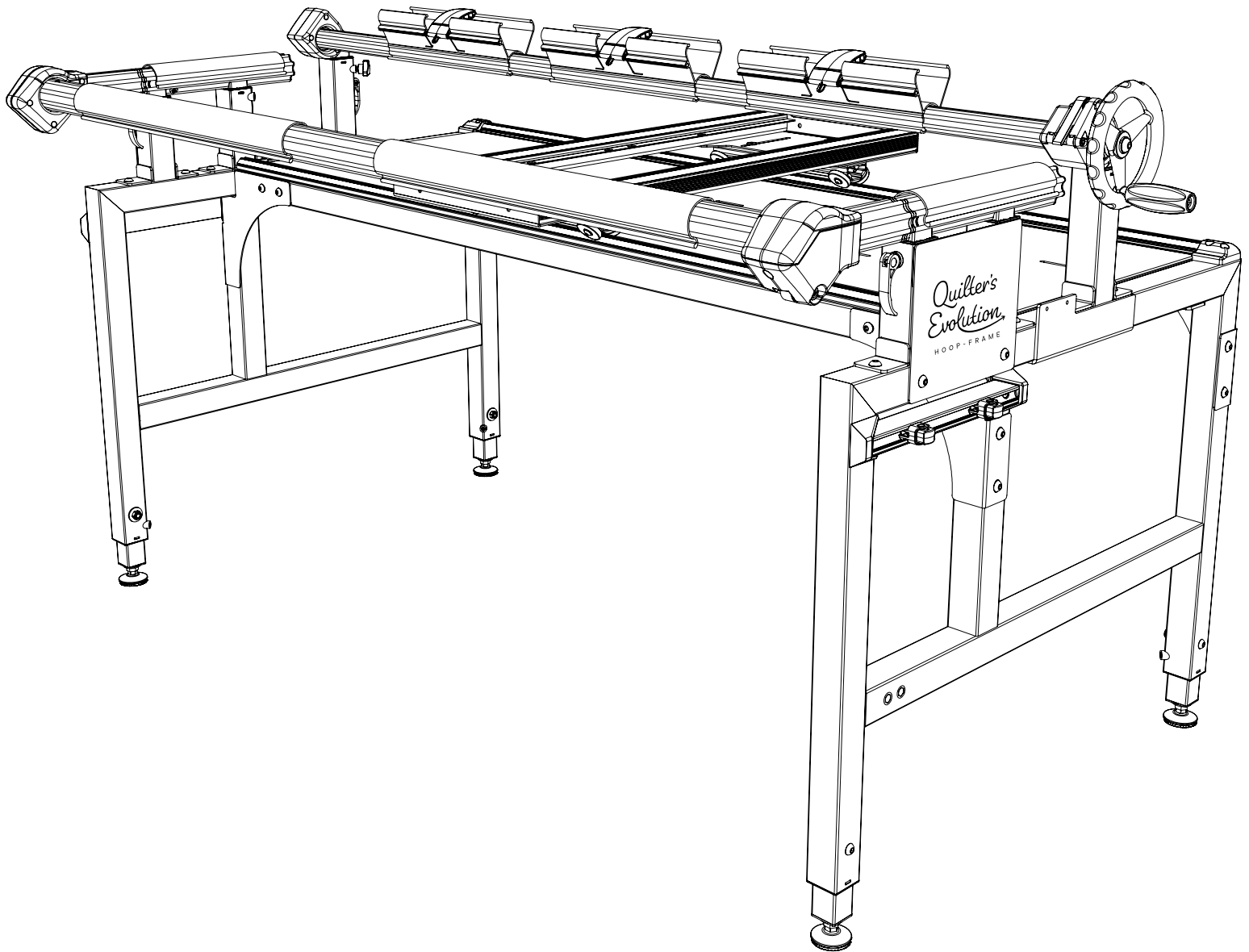
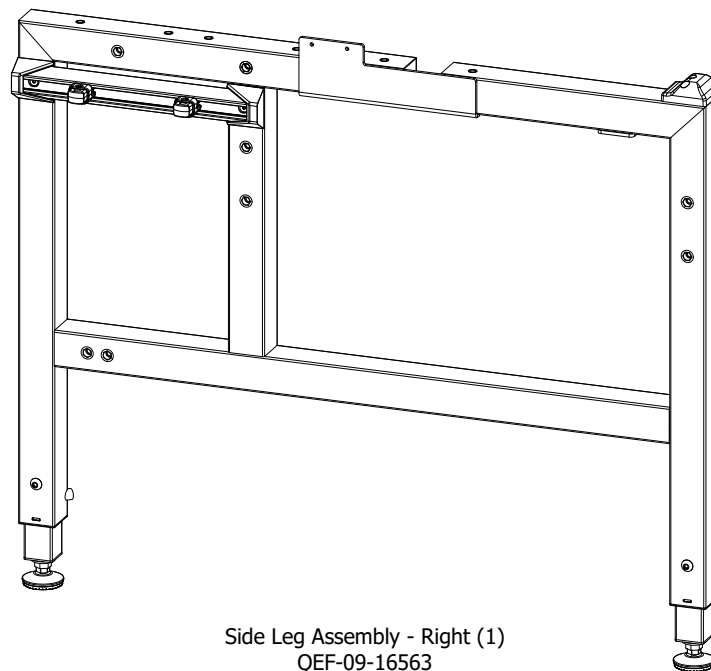
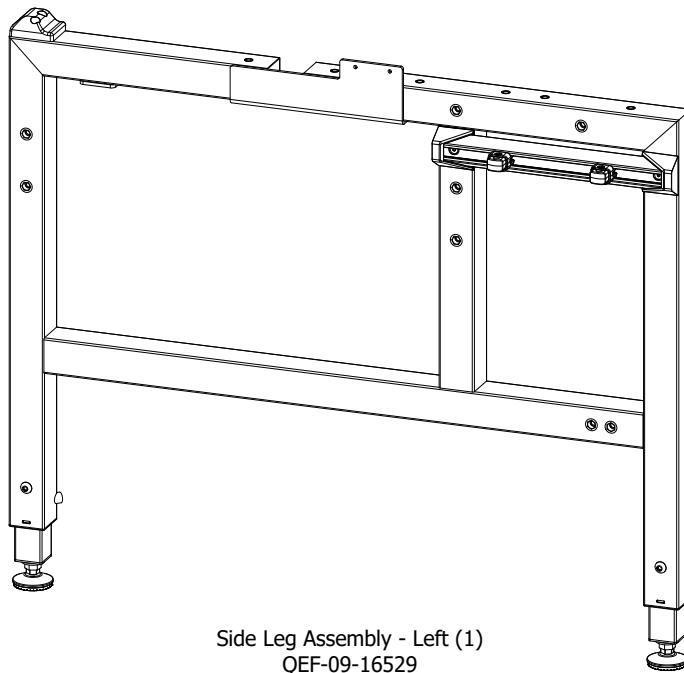
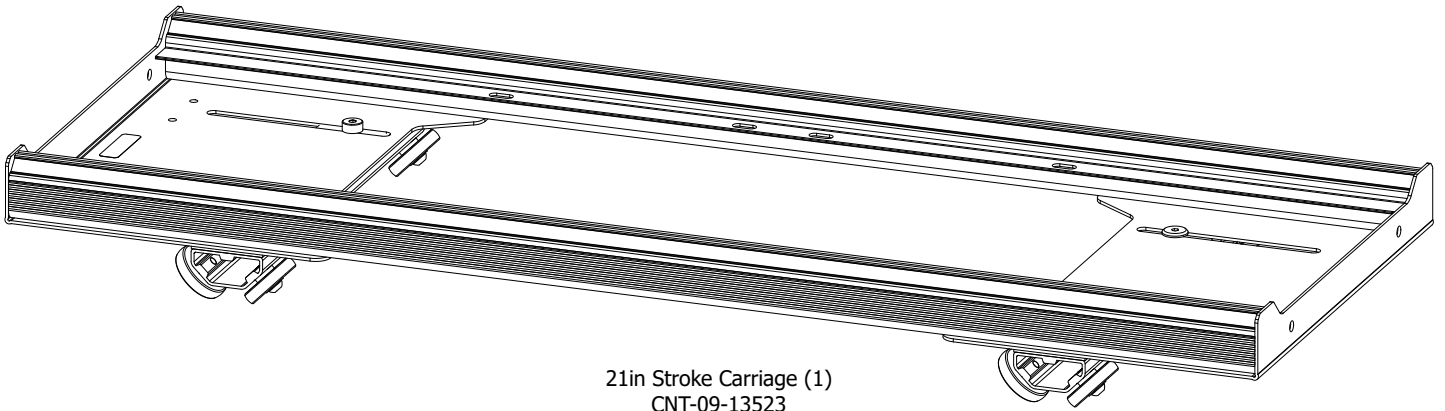


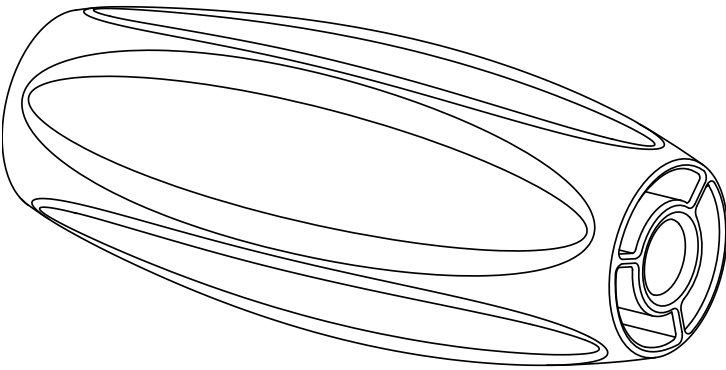
Quilter's Evolution Hoop Frame Exploded Views



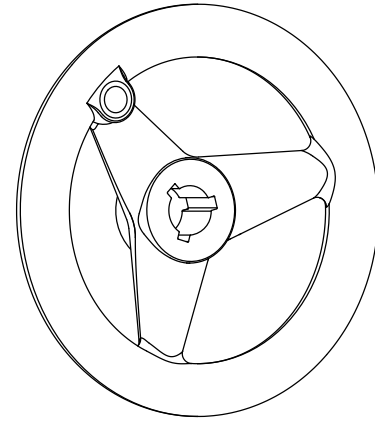
Box 1 - Universal Parts



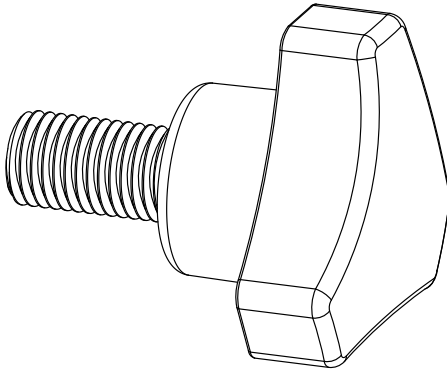
Hardware Box - Box 1



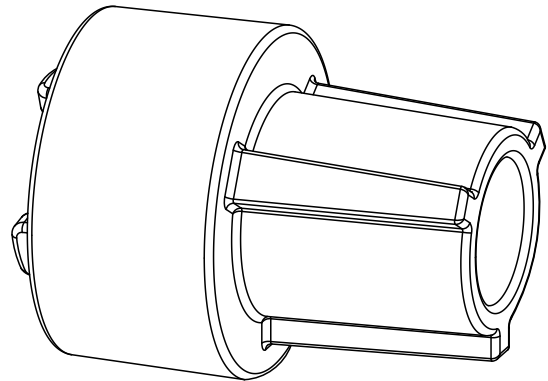
Large Hand Wheel Knob (1)
PLA-05-11551



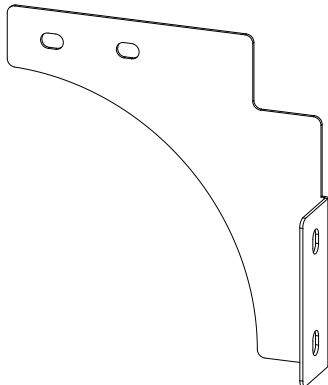
Large Hand Wheel (1)
PLA-05-11550



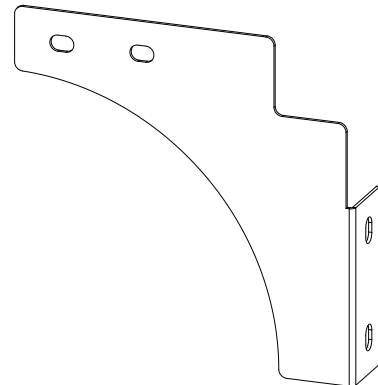
Three-Wing Knob M8 X 16mm (2)
CII-03-14895



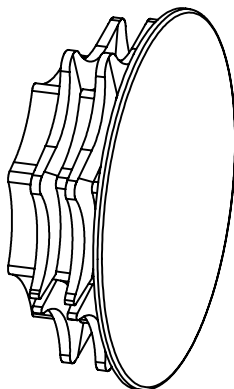
Extended Hand Wheel Collar (1)
PLA-05-11552



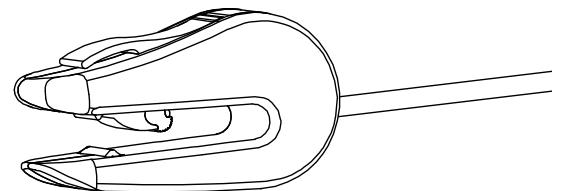
Corner Brace A (2)
QEF-04-15543



Corner Brace B (2)
QEF-04-15544

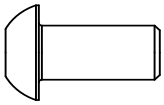


DOM Tube Press-In Cap (1)
QEF-05-16498

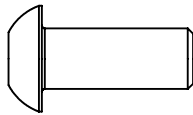


Bungee Clamps (W/Stop) (4)
ACC-01-10261

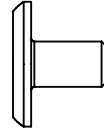
Hardware Box - Box 1 - Continued



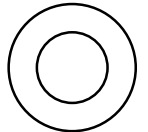
SBHCS M8 x 16mm (32)
HDW-03-10951



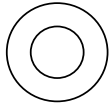
SBHCS M8 x 20mm (4)
HDW-03-14970



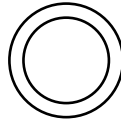
Connector Bolt M6 X 10mm (6)
HDW-03-10953



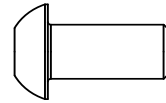
Washer M10 (1)
HDW-03-13035



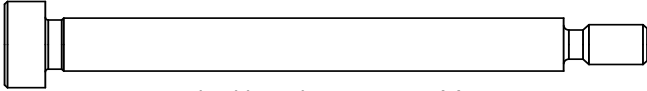
Washer M8 (4)
HDW-03-10733



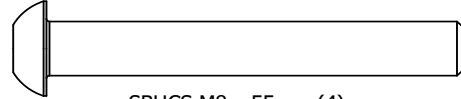
Channel Lock Washer (2)
HDW-03-11580



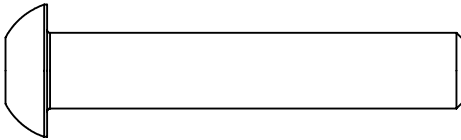
SBHCS M6 x 20mm (2)
HDW-03-10088



Shoulder Bolt M8 x 85mm (1)
HDW-03-11195



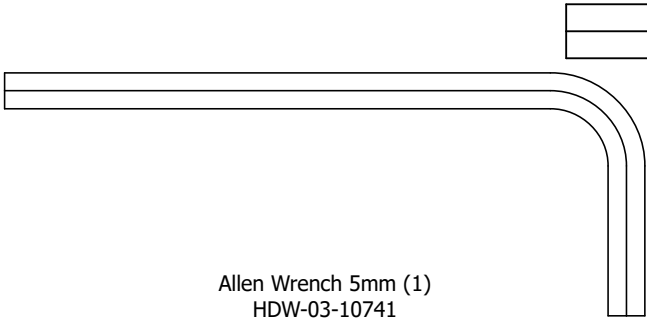
SBHCS M8 x 55mm (4)
HDW-03-10726



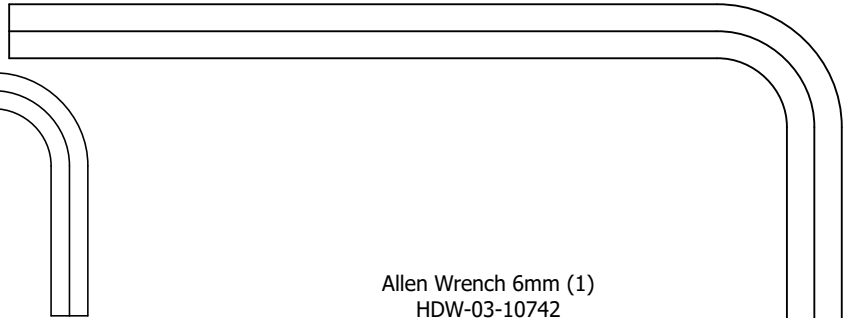
SBHCS M10 X 55mm (1)
HDW-03-11605



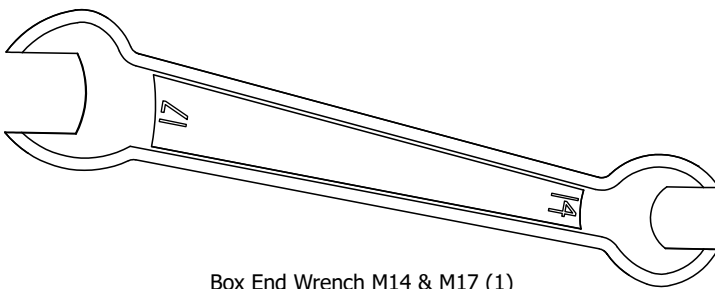
Allen Wrench 2.5mm (1)
HDW-03-10165



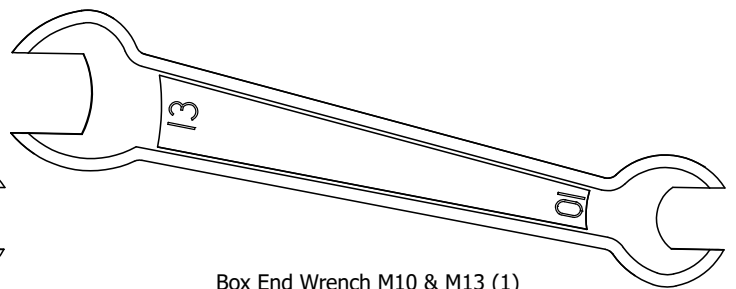
Allen Wrench 5mm (1)
HDW-03-10741



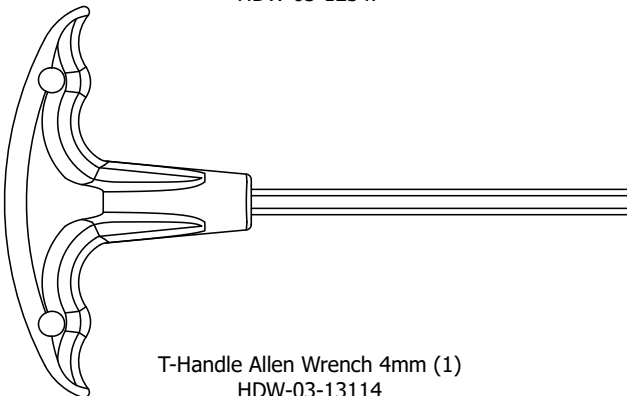
Allen Wrench 6mm (1)
HDW-03-10742



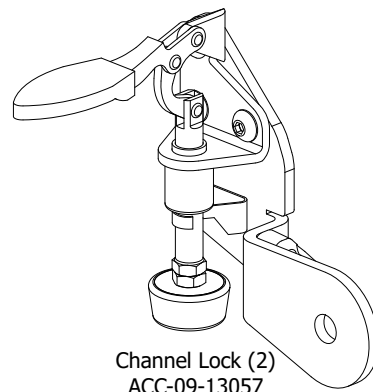
Box End Wrench M14 & M17 (1)
HDW-03-12347



Box End Wrench M10 & M13 (1)
HDW-03-10743

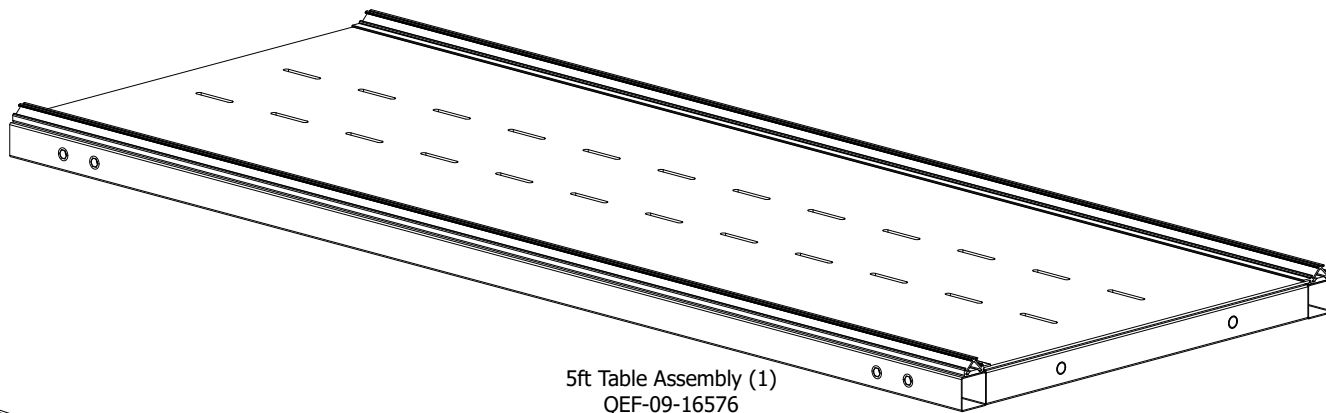


T-Handle Allen Wrench 4mm (1)
HDW-03-13114

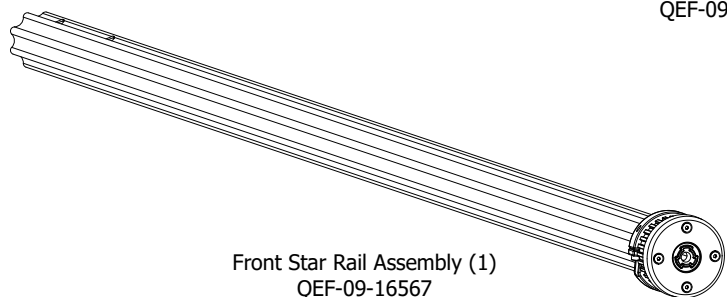


Channel Lock (2)
ACC-09-13057

Box 2



5ft Table Assembly (1)
QEF-09-16576

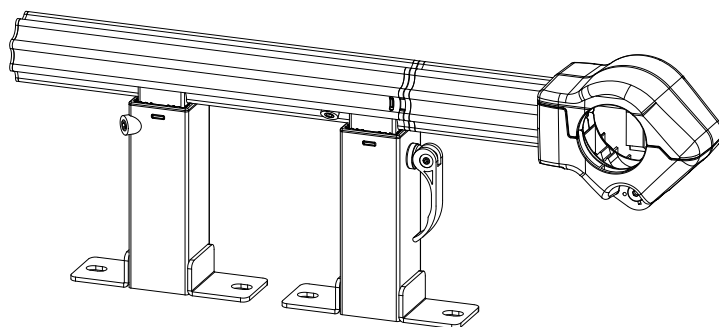


Front Star Rail Assembly (1)
QEF-09-16567

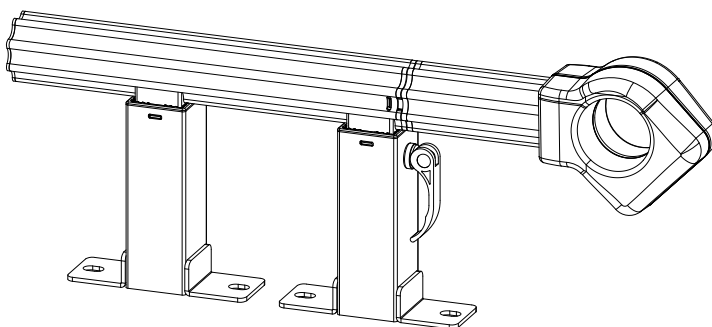


Front Rail Clamp (2)
QEF-05-16505

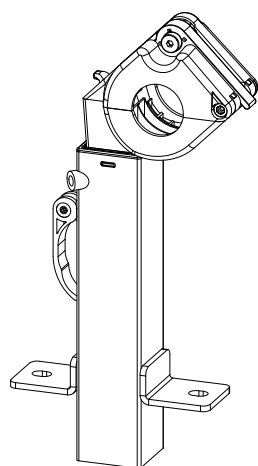
Box 3



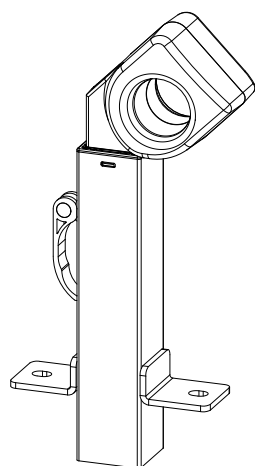
DOM Side Rail Tower with Ratcheted Rail Plastics Assembly (1)
QEF-09-16570



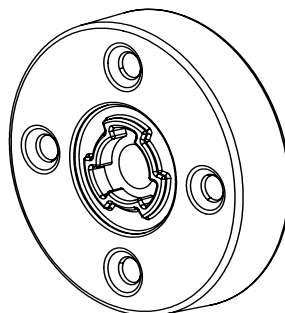
DOM Side Rail Tower with Floating Rail Plastics Assembly (1)
QEF-09-16531



Take-Up Rail Tower - Right (1)
QEF-09-16542



Take-Up Rail Tower - Left (1)
QEF-09-16580

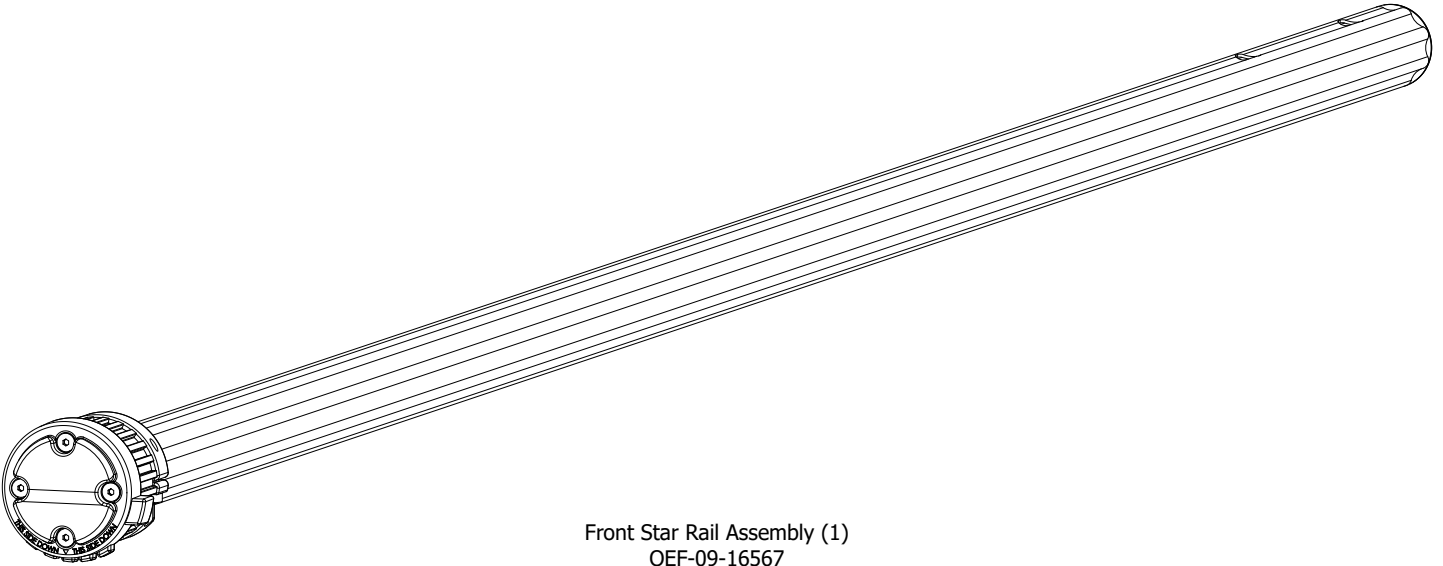


Small DOM Rail Cap (1)
QEF-05-15712

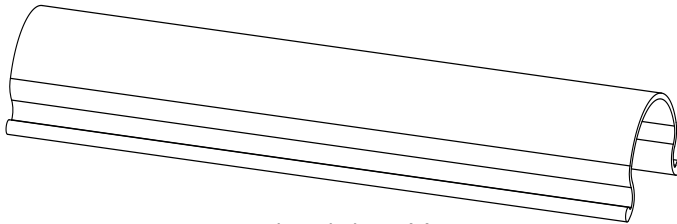


Front Logo Plate with Felt Backing (2)
QEF-09-17266

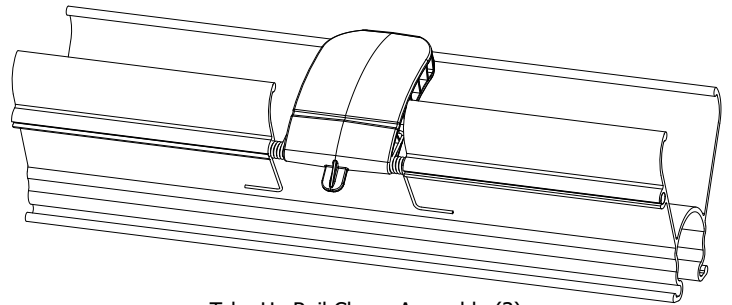
Box 3 - Continued



Front Star Rail Assembly (1)
QEF-09-16567



Side Rail Clamp (2)
QEF-05-16506



Take-Up Rail Clamp Assembly (3)
QEF-09-16566

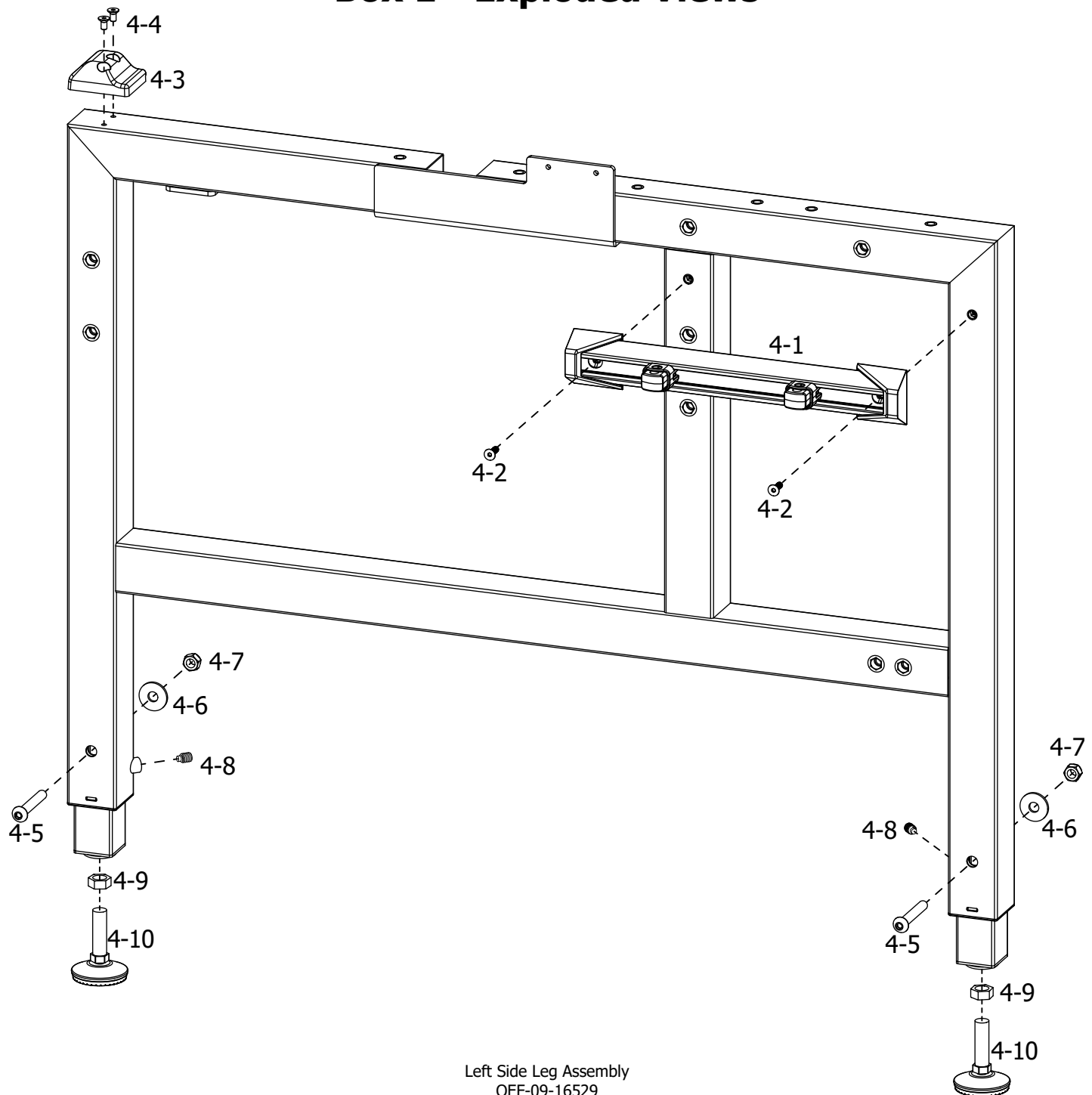
Keychain Carabiner (1)
MIS-08-17000

Grace Company Precision Leaders Hoop Frame (1)
ACC-01-16999

Quilter's Evolution Hoop Frame Instruction (1)
QEF-07-17001

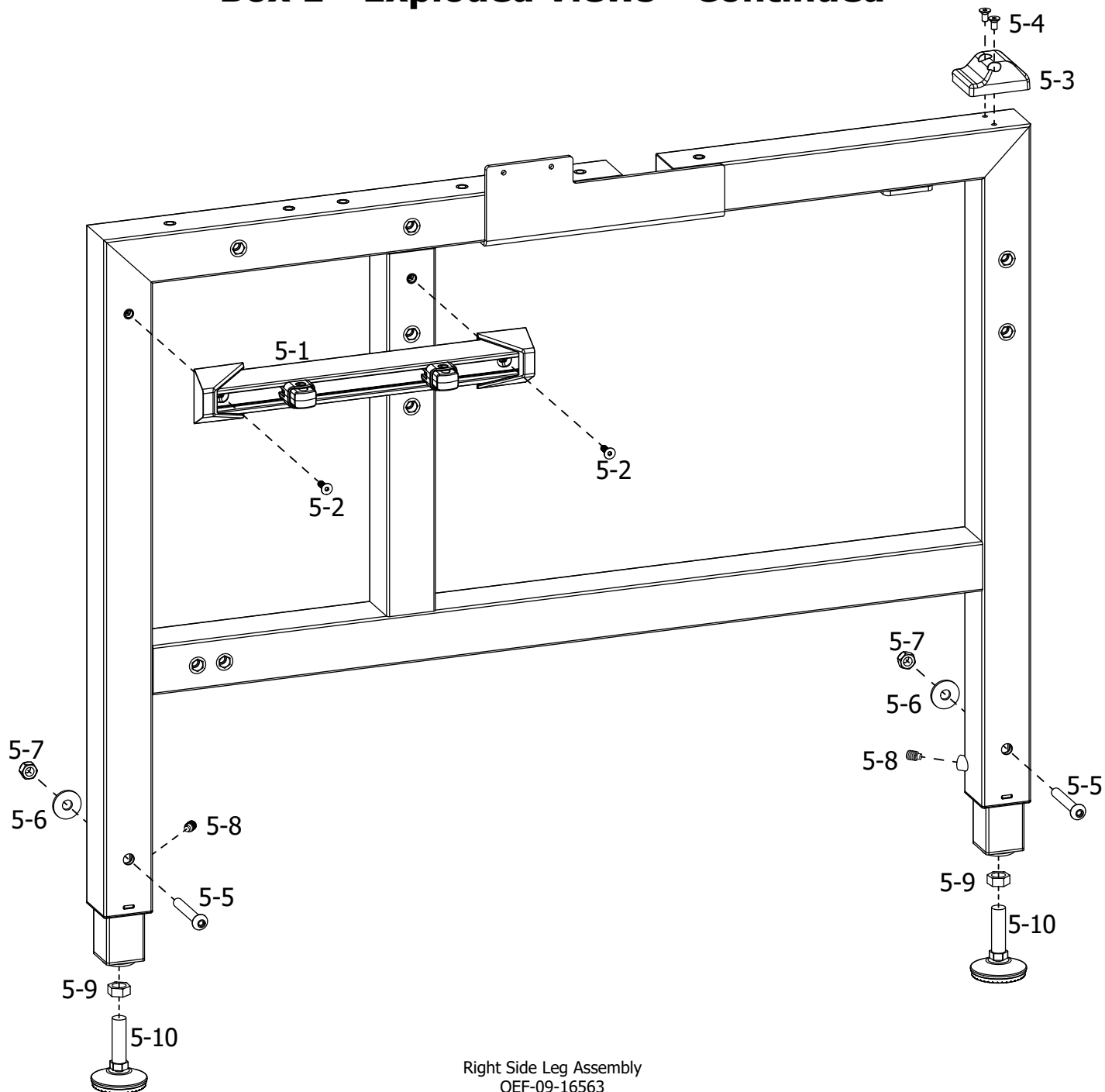
Reference Card (Hoop) (1)
QEF-07-16997

Box 1 - Exploded Views



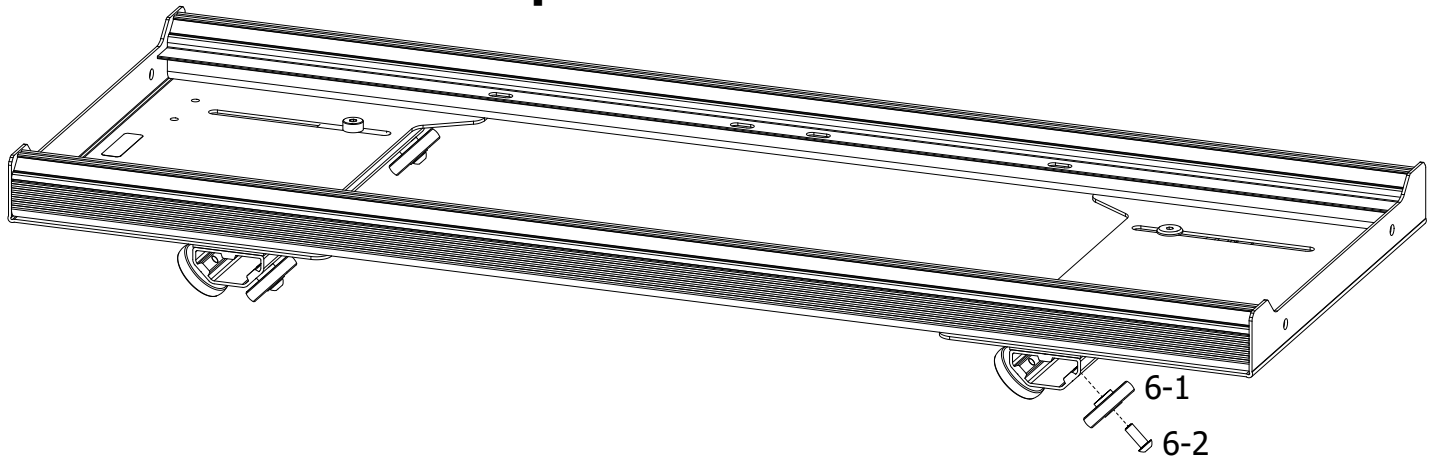
REF #	Part #	Qty	Description
4-1	QEF-09-16530	1	Bungee Bar Assembly
4-2	HDW-03-16522	2	Socket FHS M5 X 16mm
4-3	QEF-05-16495	1	Back Track End Cap - Left Side
4-4	HDW-03-11740	2	Socket FHS M5 X 10mm
4-5	HDW-03-10726	2	SBHCS M8 X 55mm
4-6	HDW-03-10733	2	Washer M8 X 25.4 OD X 2.3mm T
4-7	HDW-03-10730	2	Nylock Nut M8
4-8	HDW-03-17205	2	Nylon-Tipped Set Screw M8 X 10mm
4-9	HDW-03-10984	2	Hex Nut M12 - Thin
4-10	HDW-03-10943	2	M12 Swivel Leveling Foot

Box 1 - Exploded Views - Continued

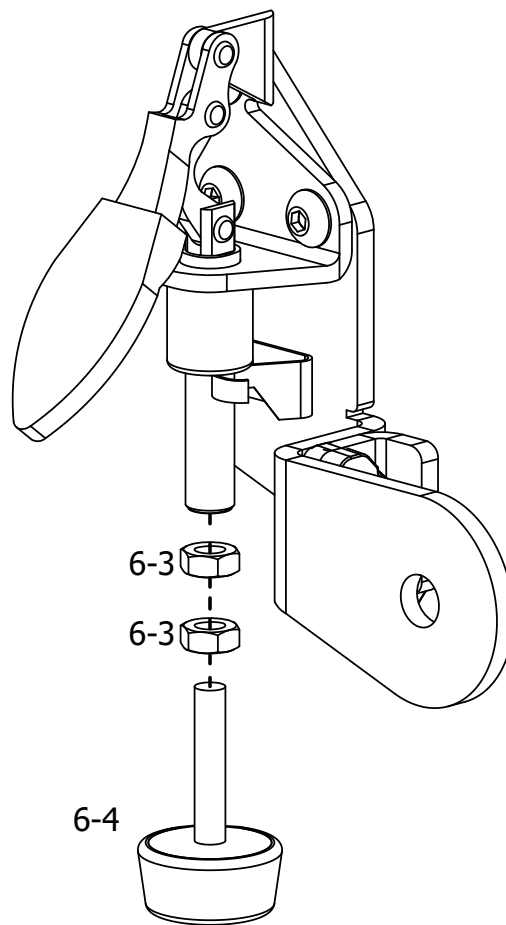


REF #	Part #	Qty	Description
5-1	QEF-09-16530	1	Bungee Bar Assembly
5-2	HDW-03-16522	2	Socket FHS M5 X 16mm
5-3	QEF-05-16496	1	Back Track End Cap - Right Side
5-4	HDW-03-11740	2	Socket FHS M5 X 10mm
5-5	HDW-03-10726	2	SBHCS M8 X 55mm
5-6	HDW-03-10733	2	Washer M8 X 25.4 OD X 2.3mm T
5-7	HDW-03-10730	2	Nylock Nut M8
5-8	HDW-03-17205	2	Nylon-Tipped Set Screw M8 X 10mm
5-9	HDW-03-10984	2	Hex Nut M12 - Thin
5-10	HDW-03-10943	2	M12 Swivel Leveling Foot

Box 1 - Exploded Views - Continued



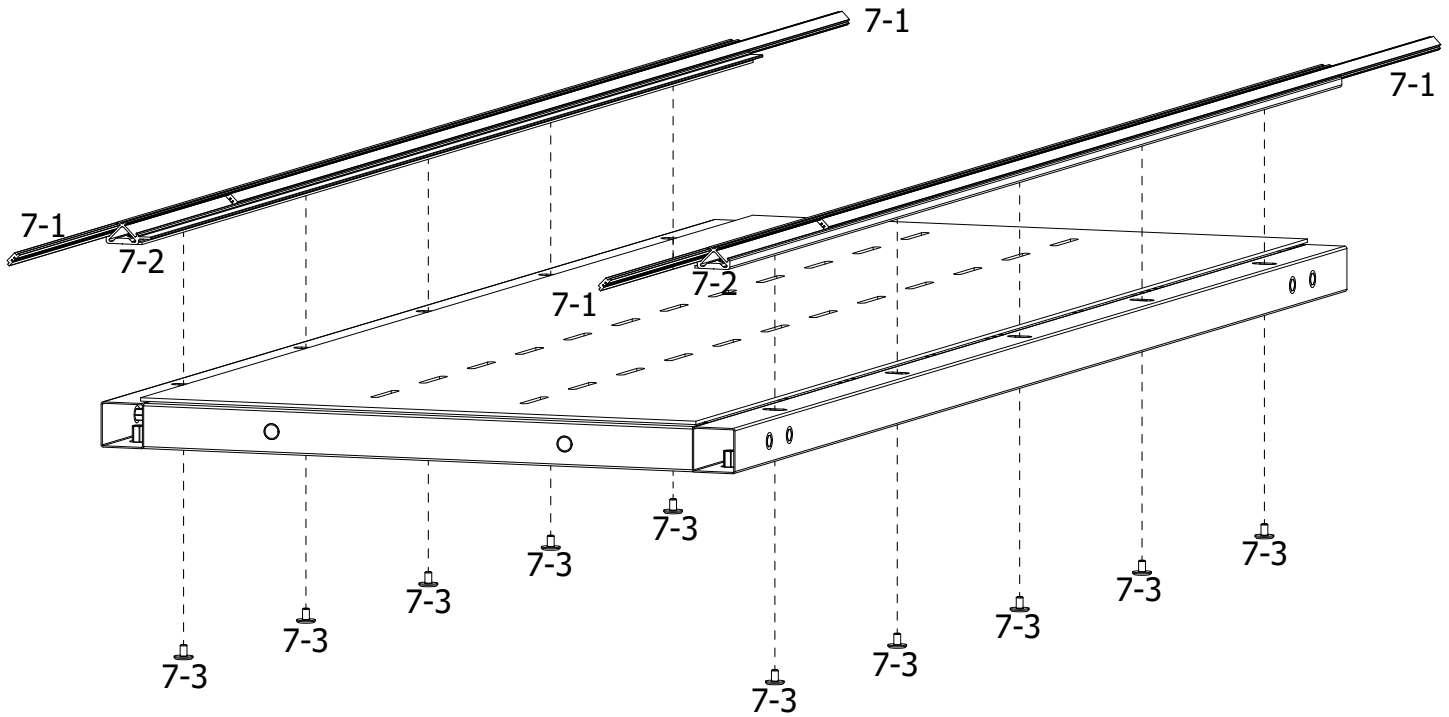
21in Stroke Carriage
CNT-09-13523



Channel Lock
ACC-09-13057

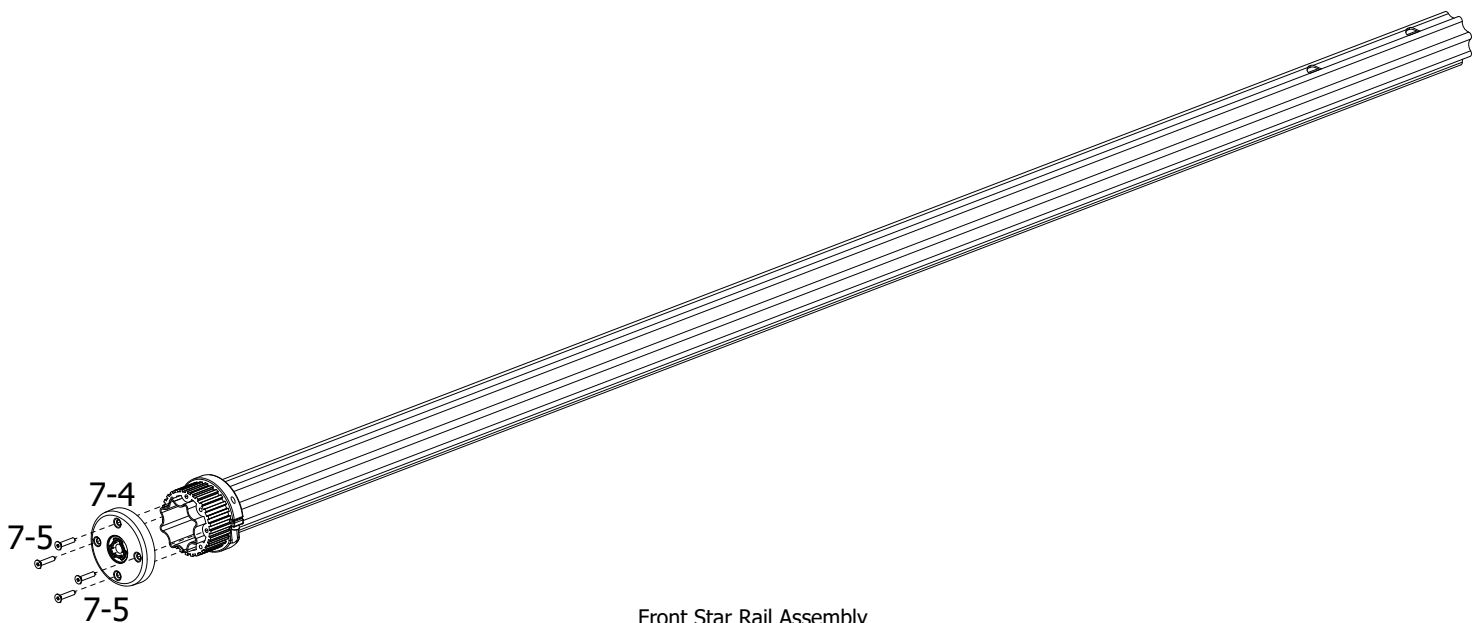
REF #	Part #	Qty	Description
6-1	HDW-03-10126	8	Wheel Bearing
6-2	HDW-03-10974	8	SBHCS M6 X 16mm
6-3	HDW-03-10062	2	Hex Nut M4
6-4	PLA-04-11597	1	M4 X 25mm Hex Molded in Rubber Foot

Box 2 - Exploded Views



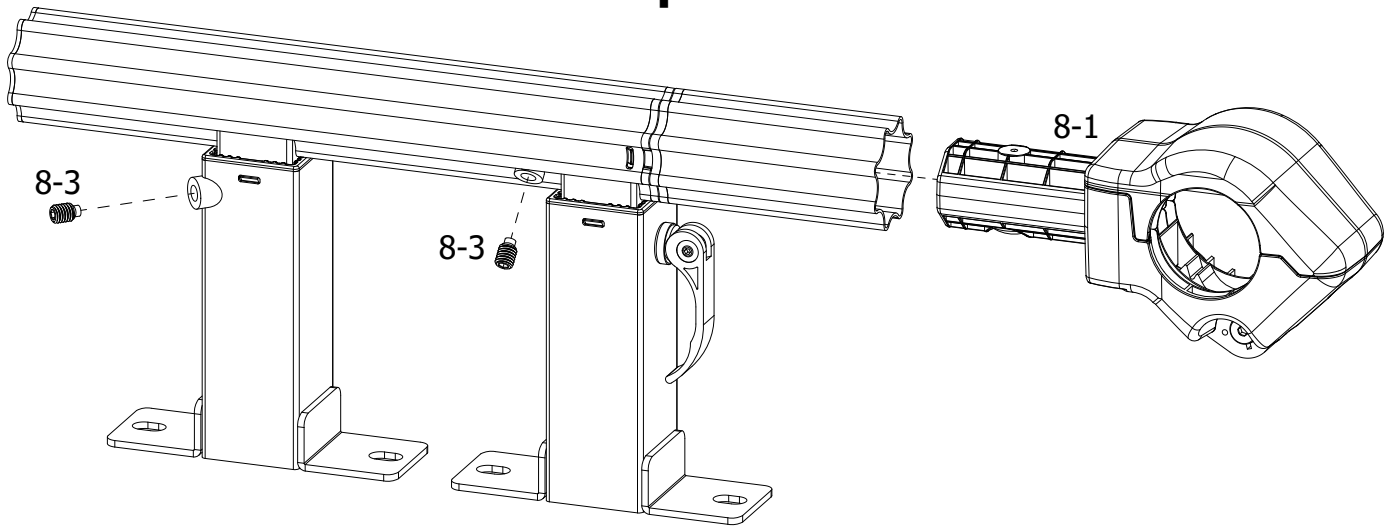
5ft Table Assembly
QEF-09-16576

REF #	Part #	Qty	Description
7-1	PLA-05011371	4	Plastic Track 1523mm
7-2	QEF-04-15523	2	Track Support Extrusion - 5ft
7-3	HDW-03-10953	10	Connector Bolt M6 X 10mm
7-4	QEF-05-15715	1	Rail Cap - Large DOM Rail
7-5	HDW-03-14585	4	Socket FHS M4 x 20mm

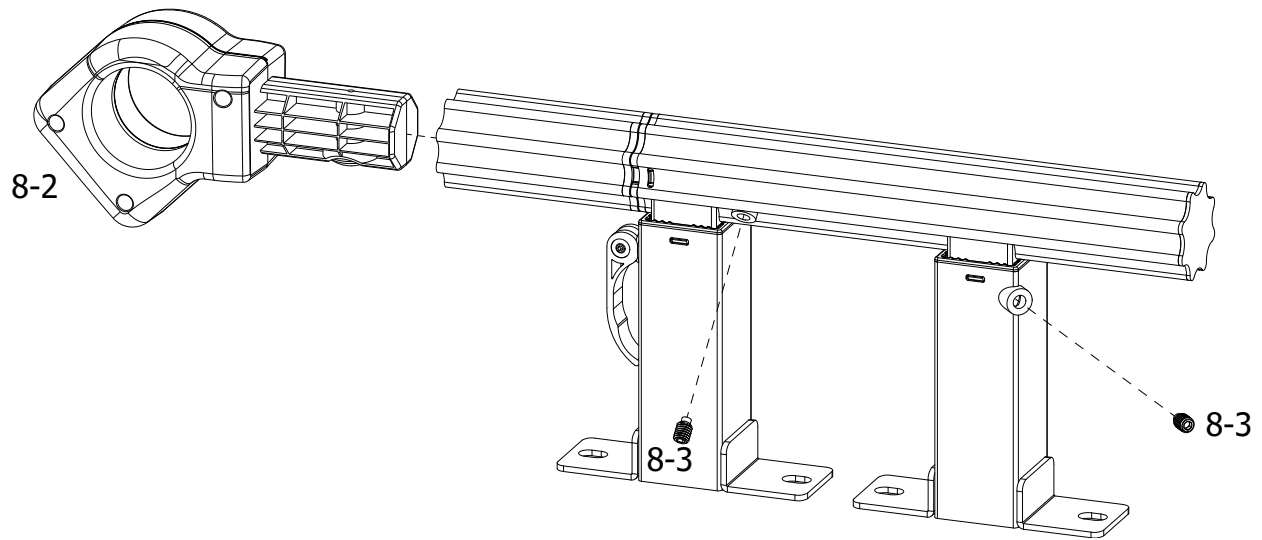


Front Star Rail Assembly
QEF-09-16567

Box 3 - Exploded Views



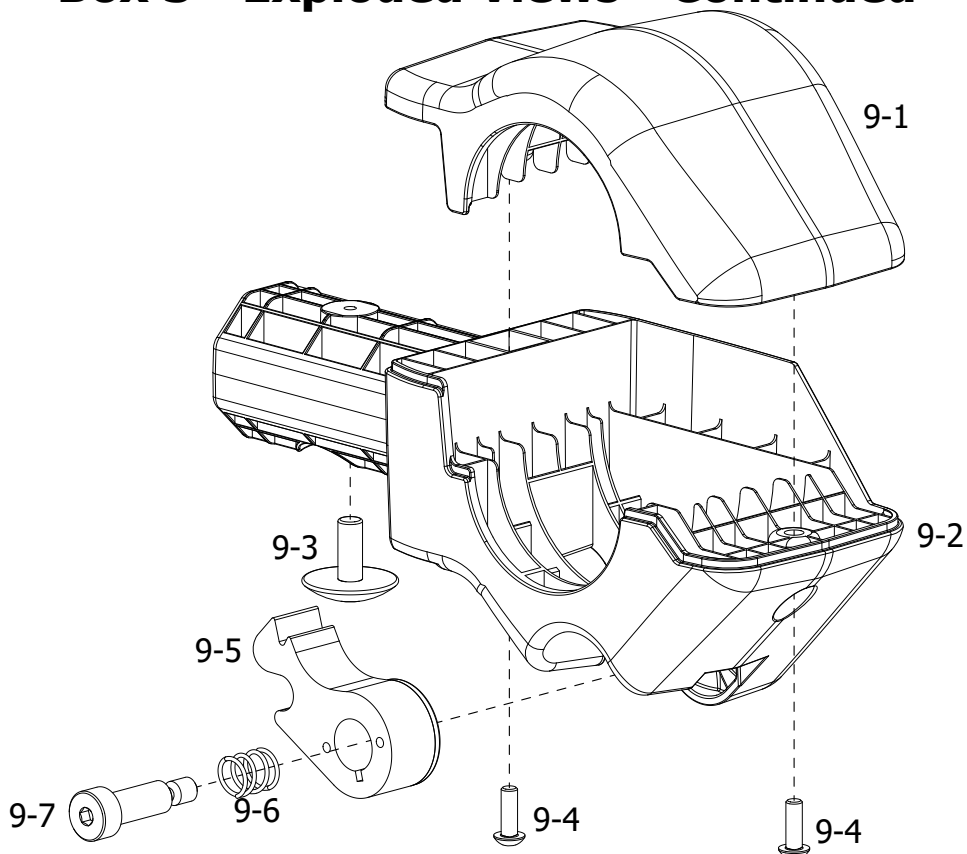
DOM Side Rail Tower with Ratcheted Rail Plastics Assembly
QEF-09-16570



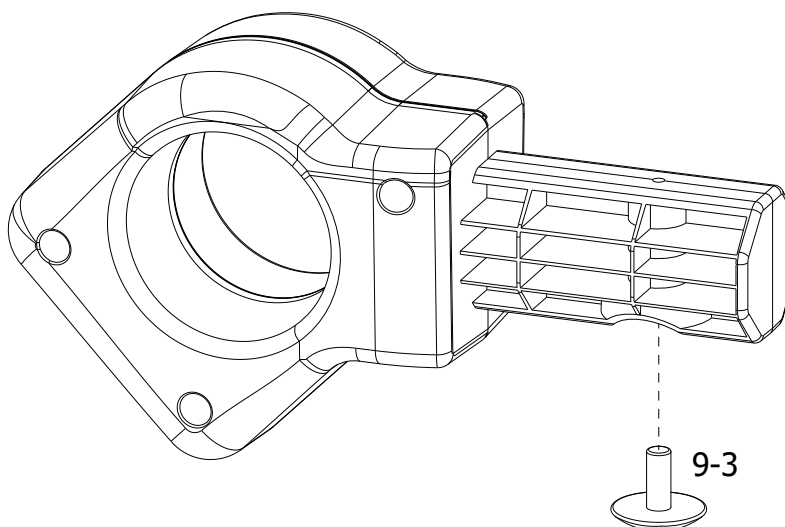
DOM Side Rail Tower with Floating Rail Plastics Assembly
QEF-09-16531

REF #	Part #	Qty	Description
8-1	QEF-09-16571	1	Front Corner Assembly - Ratchet Side - DOM Version
8-2	QEF-09-16534	1	DOM Side Rail Floating Plastics Assembly
8-3	HDW-03-17205	4	Nylon-Tipped Set Screw M8 X 10mm

Box 3 - Exploded Views - Continued



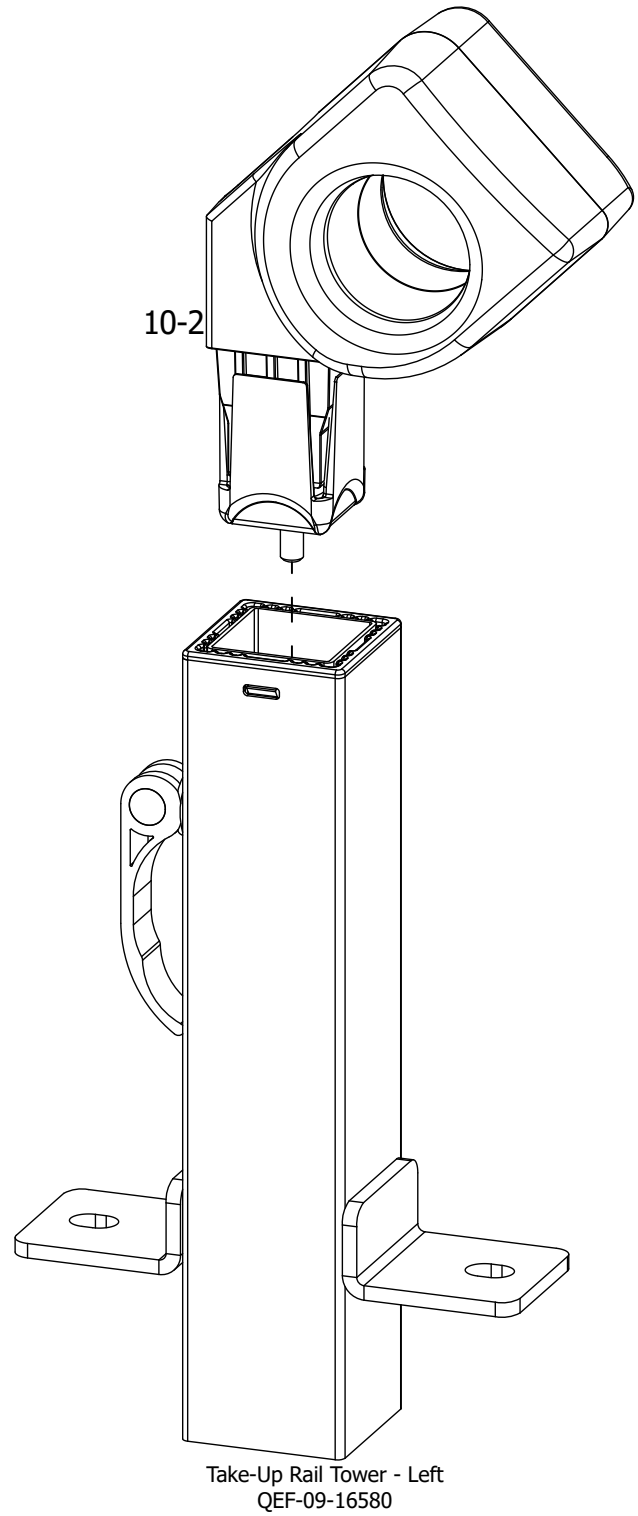
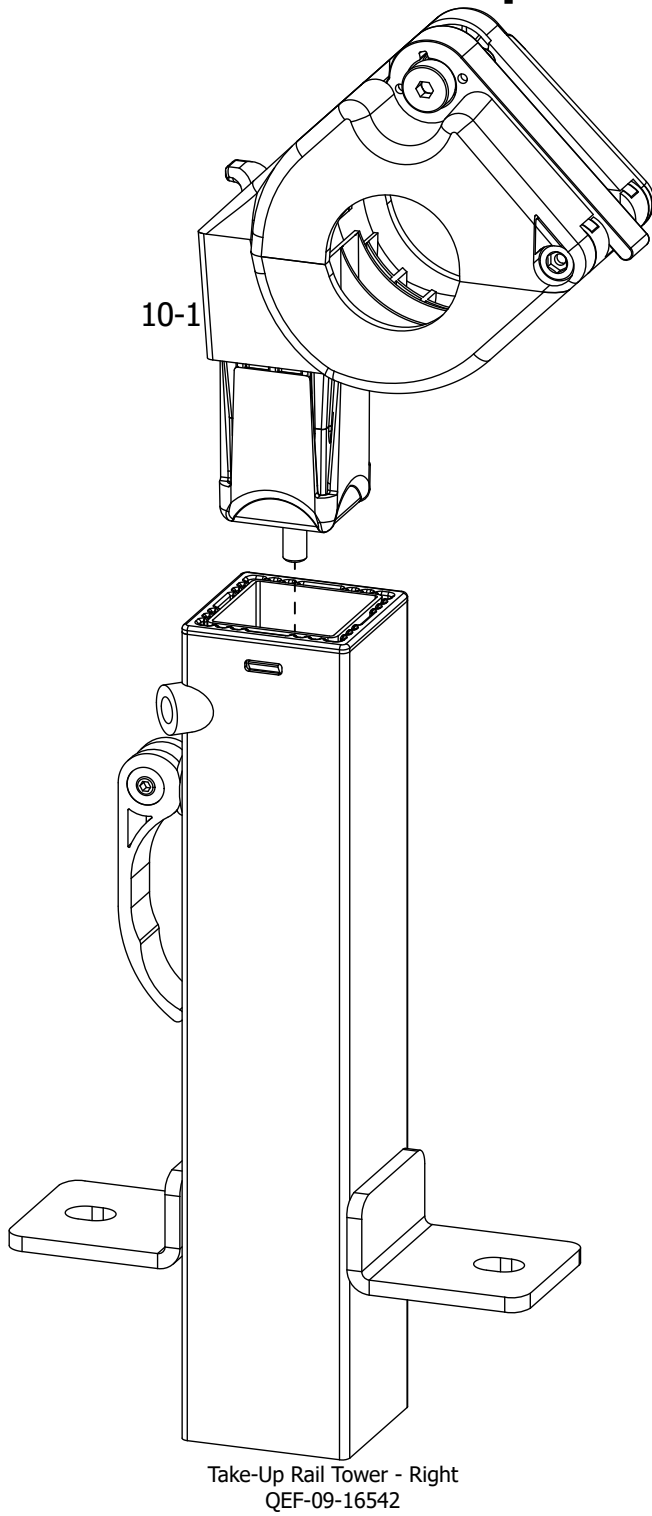
Front Corner Assembly - Ratchet Side - DOM Version
QEF-09-16571



DOM Side Rail Tower with Floating Rail Plastics Assembly
QEF-09-16531

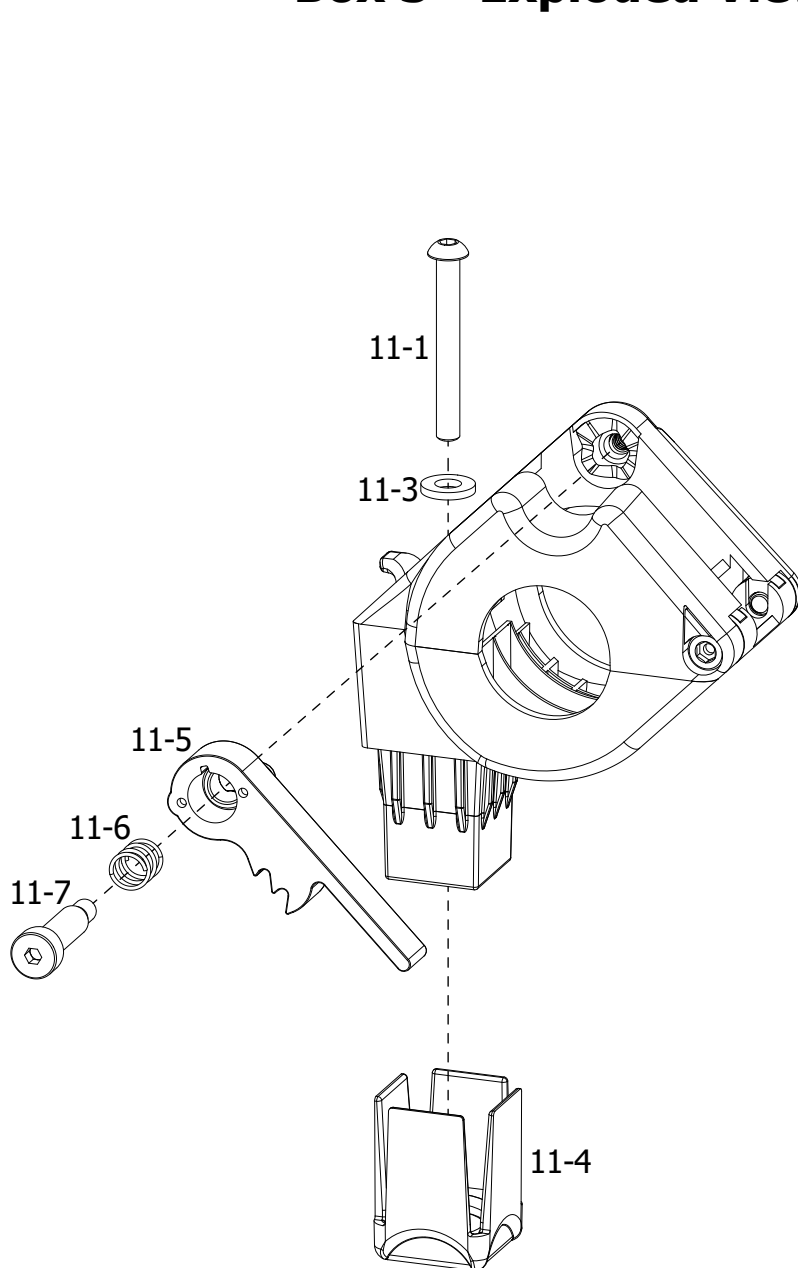
REF #	Part #	Qty	Description
9-1	QEF-05-16493	1	Front Corner - Ratchet Side Cover - DOM Version
9-2	QEF-05-16492	1	Front Corner - Ratchet Side Base - DOM Version
9-3	HDW-03-11070	2	Connector Bolt M6 X 15mm
9-4	HDW-03-14247	2	SBHCS M4 X 12mm
9-5	QEF-09-17347	1	Ratchet Pawl - Hoop Frame Subassembly
9-6	HDW-03-14576	1	Ratchet Spring
9-7	QEF-03-16704	1	Shoulder Bolt 10 X 20mm X M6

Box 3 - Exploded Views - Continued

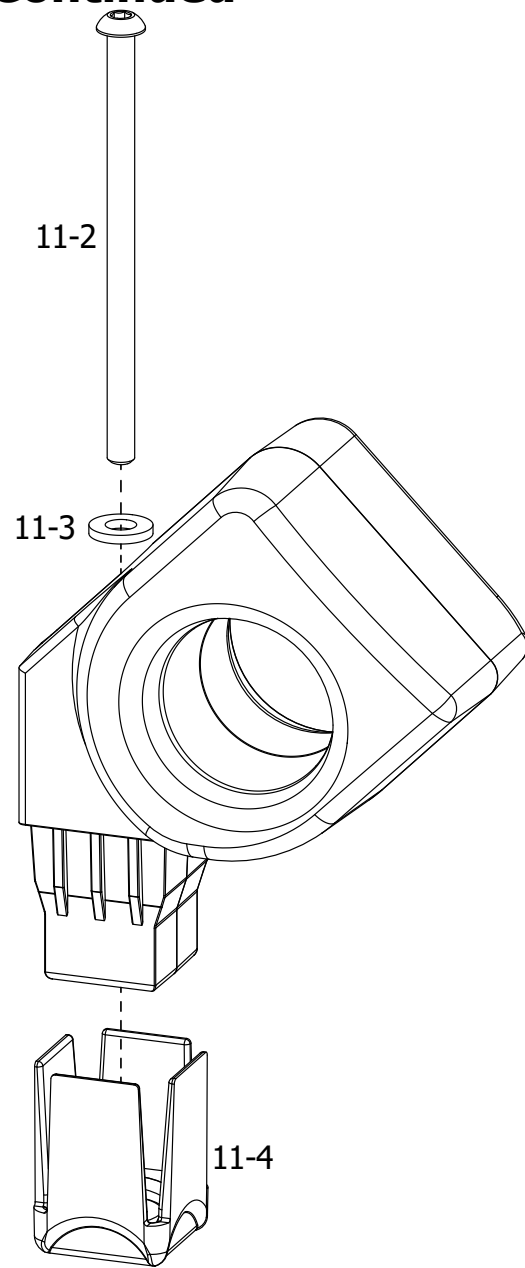


REF #	Part #	Qty	Description
10-1	QEF-09-16543	1	Take-Up Rail Holder Ratcheting Plastics Subassembly
10-2	QEF-09-16581	1	Take-Up Rail Holder Floating Rail Plastics Subassembly

Box 3 - Exploded Views - Continued



Take-Up Rail Holder Ratcheting Plastics Subassembly
QEF-09-16543



Take-Up Rail Holder Floating Rail Plastics Subassembly
QEF-09-16581

REF #	Part #	Qty	Description
11-1	HDW-03-16523	1	SBHCS M6 X 50mm
11-2	HDW-03-16517	1	SBHCS M6 X 100mm
11-3	HDW-03-16699	2	Washer M6 X 14 OD X 2mm T
11-4	QEF-05-16489	2	Inner Tube Take-Up Rail Locking Plastic
11-5	QEF-09-17348	1	Hoop Take-Up Ratchet Pawl Subassembly
11-6	HDW-03-14576	1	Ratchet Spring
11-7	QEF-03-16703	1	Shoulder Bolt 9 X 24mm X M6