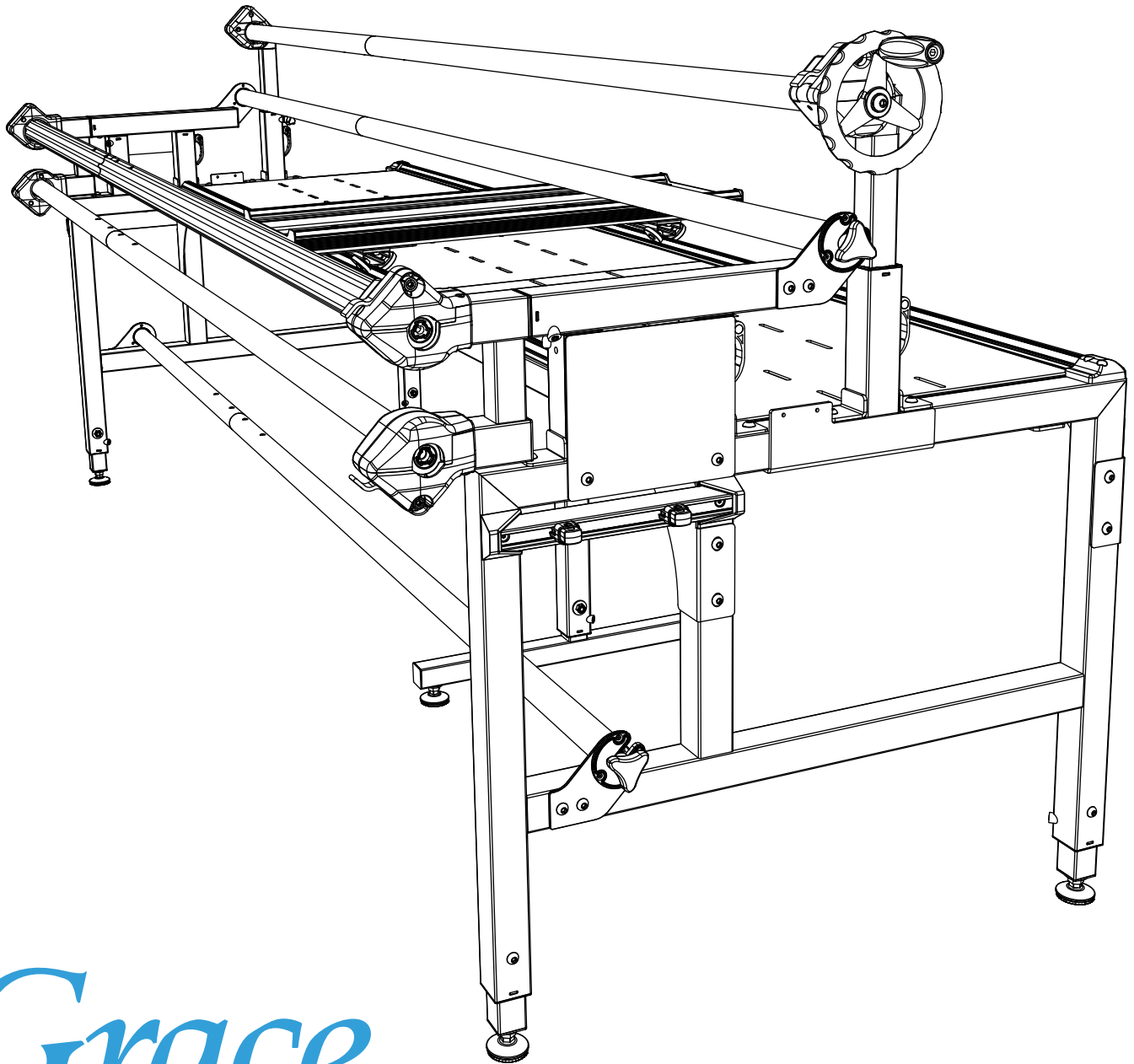


*Quilter's
Evolution*

ELITE - FRAME

Box Contents & Exploded Views



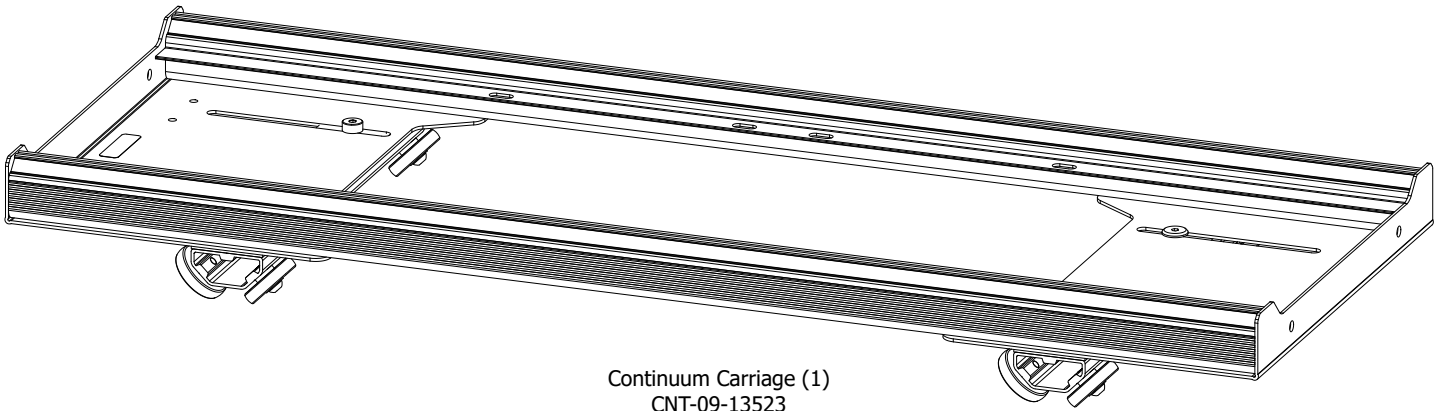
Grace
COMPANY

V1.2

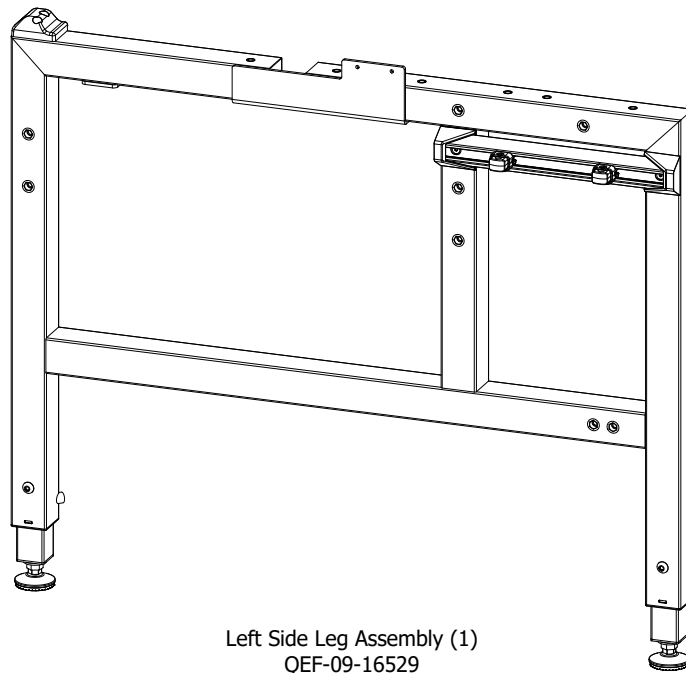
Table Of Contents

Box 1 Contents	1
Box 1 Hardware Box Contents	2
Box 2 Contents	4
Box 4 Contents	4
Box 5 Contents (3ft Extension)	5
Box 5 Hardware Box Contents	7
Box 6 Contents (5ft Extension)	7
Box 6 Hardware Box Contents	9
Box 7 Contents (2ft Extension)	9
Box 7 Hardware Box Contents	11
Accessory Rail Box Contents	11
Box 1 Exploded Views	13
Box 2 Exploded Views	16
Box 4 Exploded Views	17
Box 5 Exploded Views	22
Box 6 Exploded Views	24
Box 7 Exploded Views	26
Accessory Rail Box Exploded Views	28

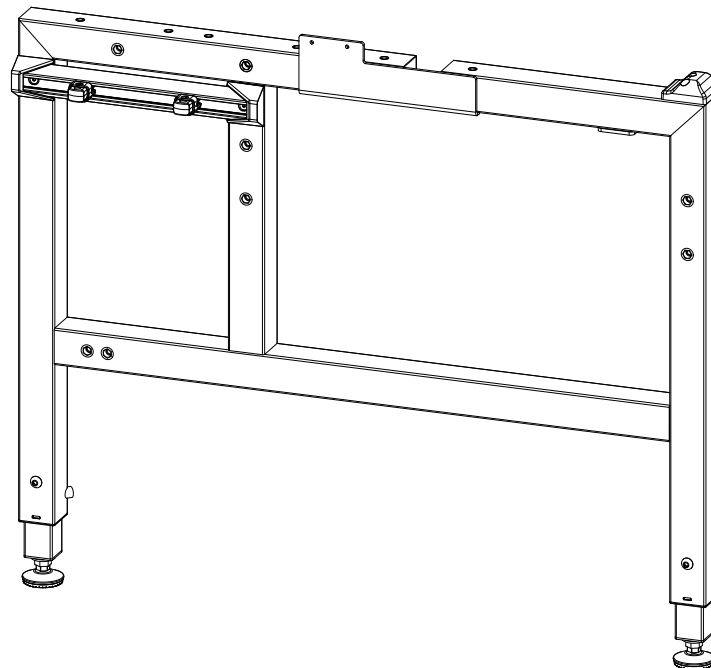
Box 1 Contents



Continuum Carriage (1)
CNT-09-13523

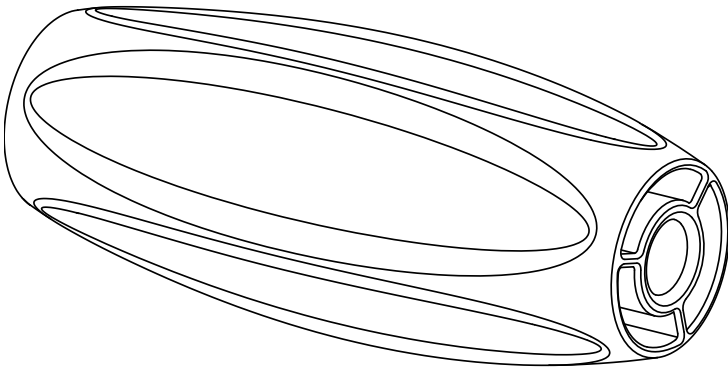


Left Side Leg Assembly (1)
QEF-09-16529

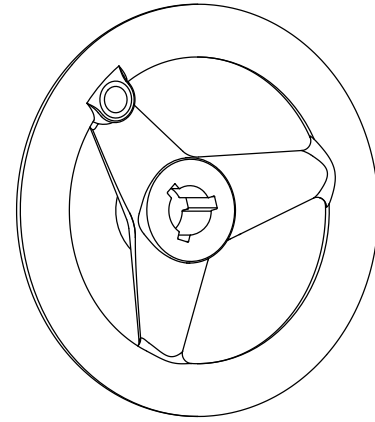


Right Side Leg Assembly (1)
QEF-09-16563

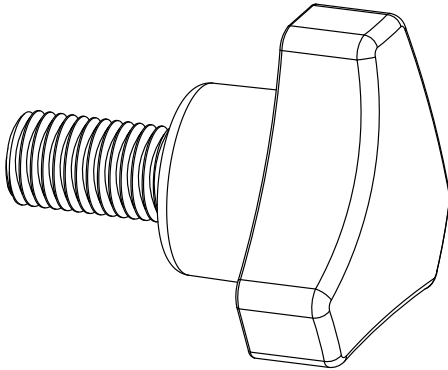
Box 1 Hardware Box Contents



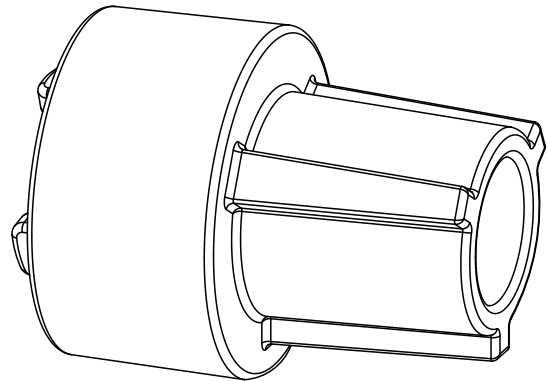
Large Hand Wheel Knob (1)
PLA-05-11551



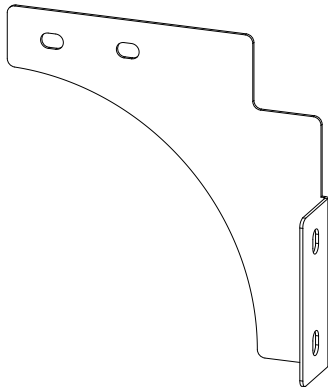
Large Hand Wheel (1)
PLA-05-11550



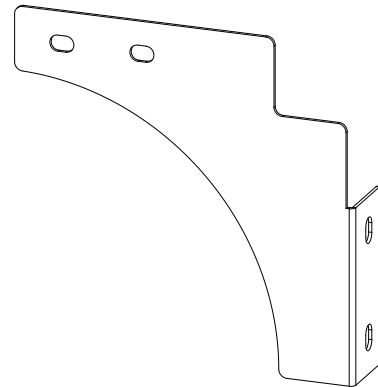
Three-Wing Knob M8 X 16mm (2)
CII-03-14895



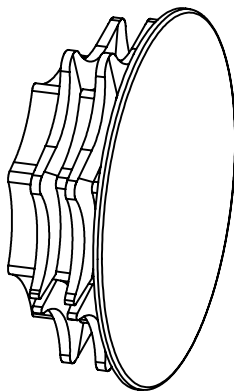
Extended Hand Wheel Collar (1)
PLA-05-11552



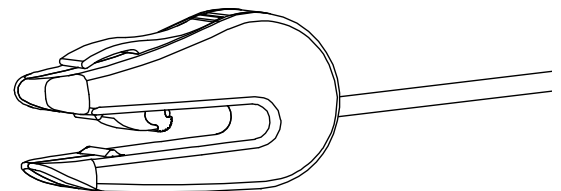
Corner Brace A (2)
QEF-04-15543



Corner Brace B (2)
QEF-04-15544

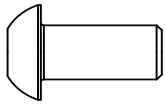


DOM Tube Press-In Cap (1)
QEF-05-16498

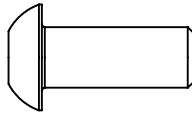


Bungee Clamps (W/Stop) (4)
ACC-01-10261

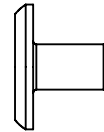
Box 1 Hardware Box Contents (Continued)



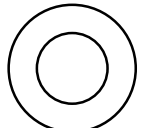
SBHCS M8 x 16mm (32)
HDW-03-10951



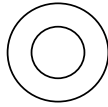
SBHCS M8 x 20mm (4)
HDW-03-14970



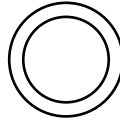
Connector Bolt M6 X 10mm (6)
HDW-03-10953



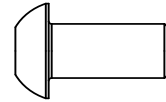
Washer M10 (1)
HDW-03-13035



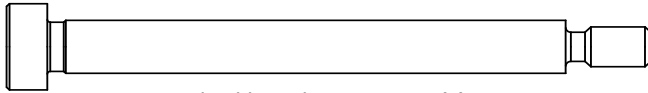
Washer M8 (4)
HDW-03-10733



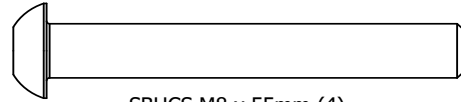
Channel Lock Washer (2)
HDW-03-11580



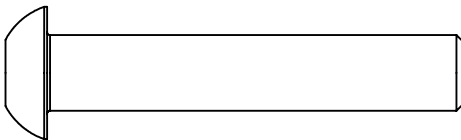
SBHCS M6 x 20mm (2)
HDW-03-10088



Shoulder Bolt M8 x 85mm (1)
HDW-03-11195



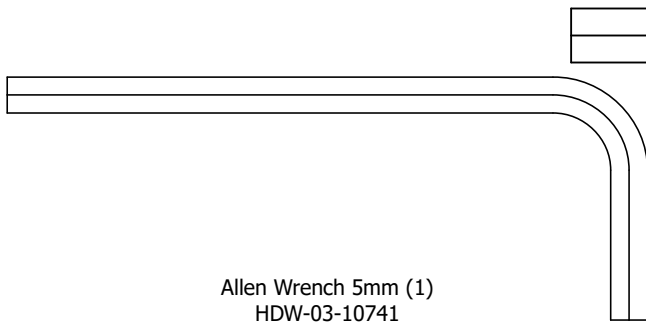
SBHCS M8 x 55mm (4)
HDW-03-10726



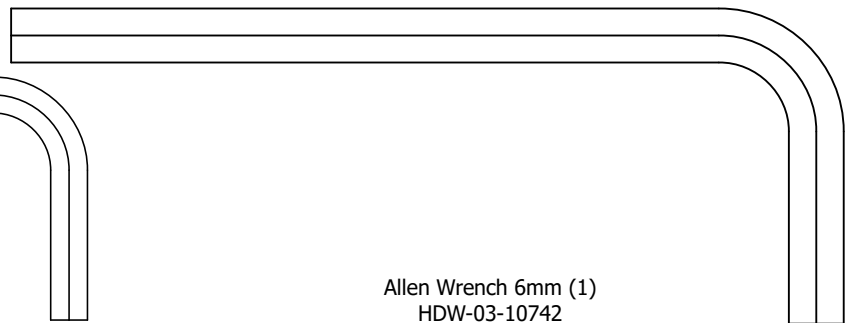
SBHCS M10 X 55mm (1)
HDW-03-11605



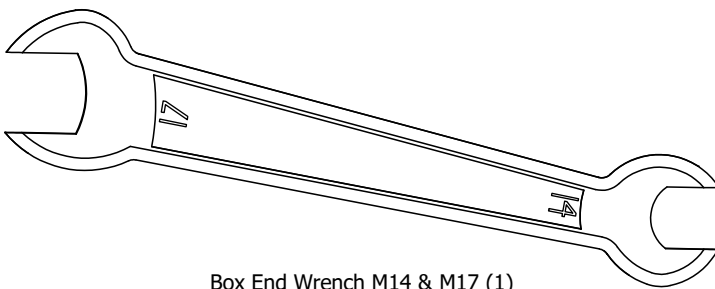
Allen Wrench 2.5mm (1)
HDW-03-10165



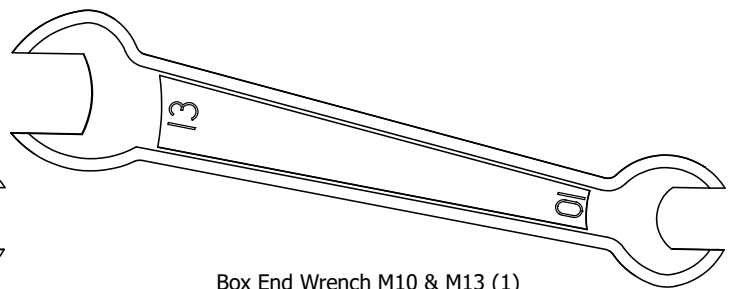
Allen Wrench 5mm (1)
HDW-03-10741



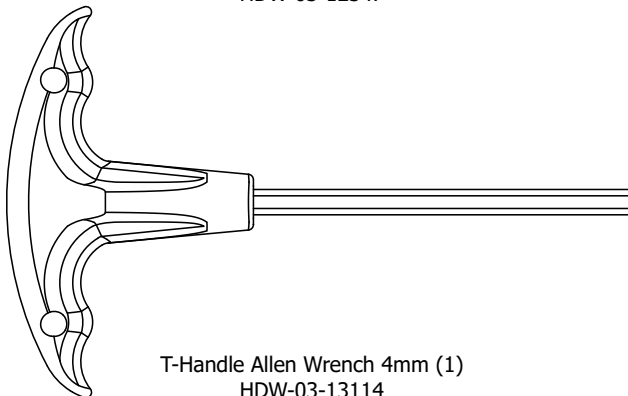
Allen Wrench 6mm (1)
HDW-03-10742



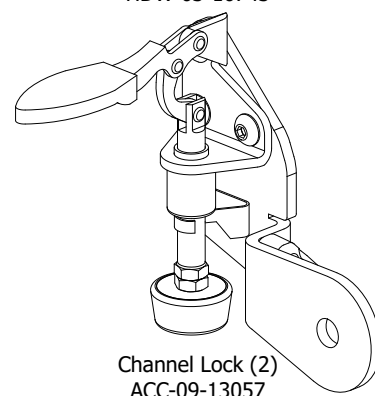
Box End Wrench M14 & M17 (1)
HDW-03-12347



Box End Wrench M10 & M13 (1)
HDW-03-10743

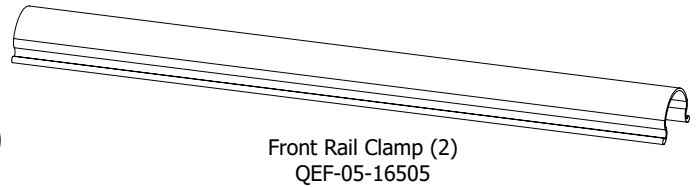
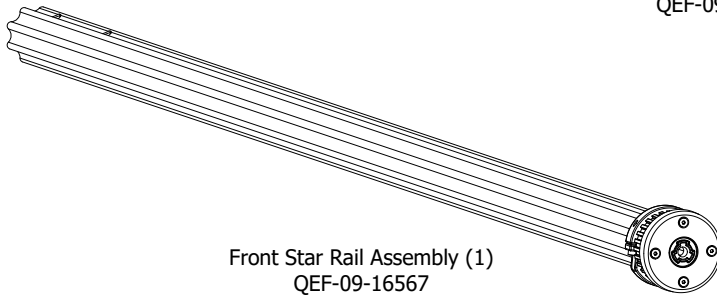
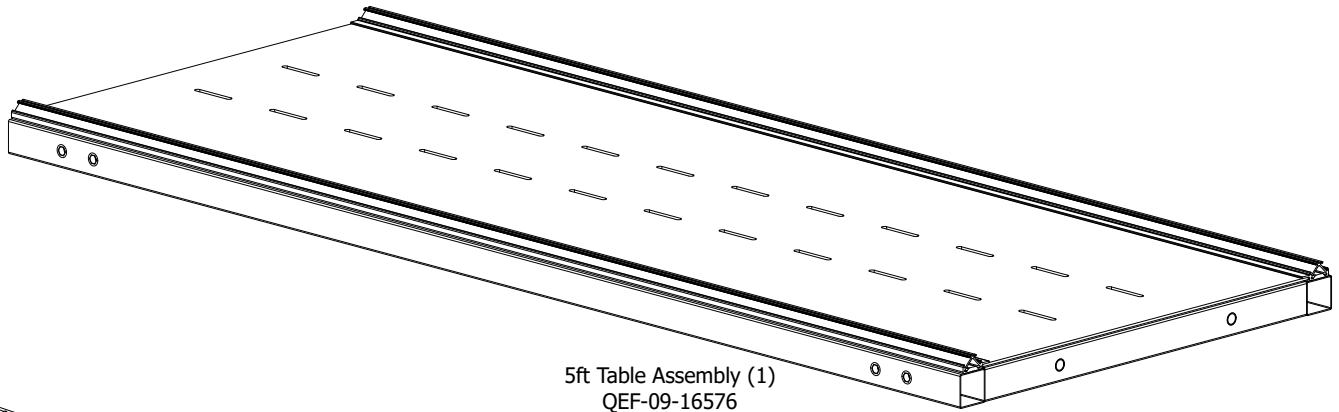


T-Handle Allen Wrench 4mm (1)
HDW-03-13114

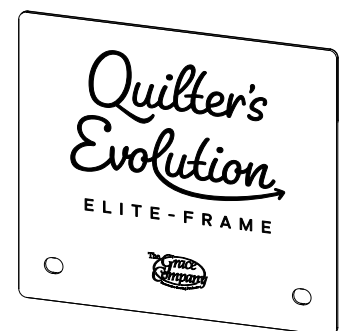
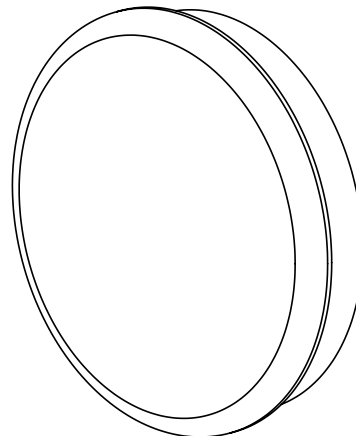
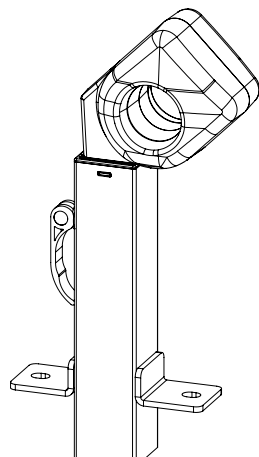
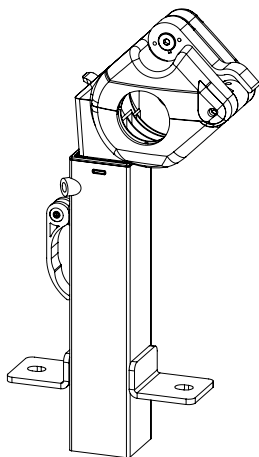
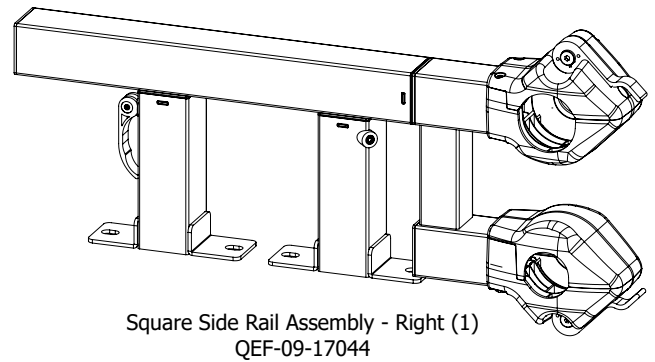
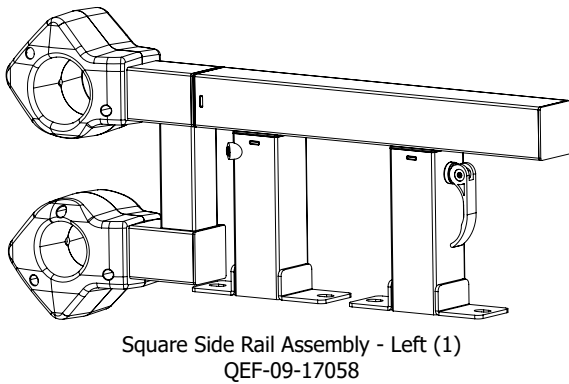


Channel Lock (2)
ACC-09-13057

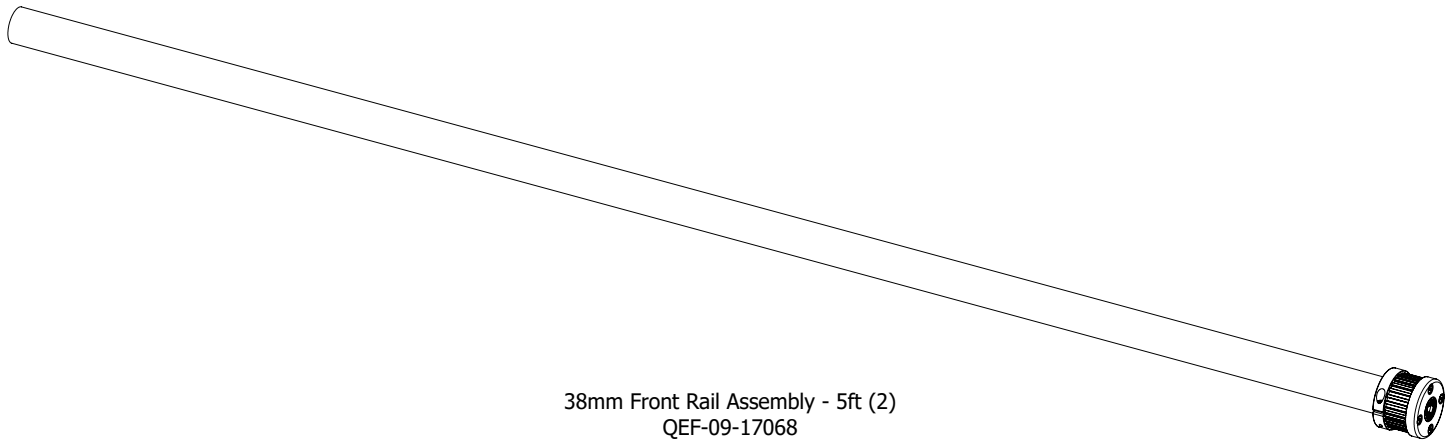
Box 2 Contents



Box 4 Contents



Box 4 Contents (Continued)

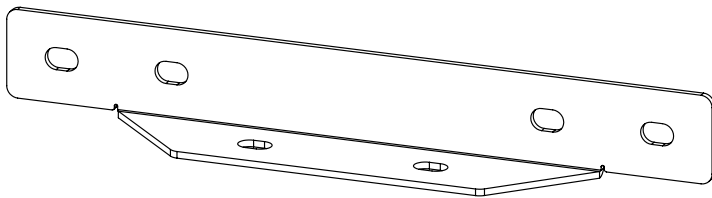


38mm Front Rail Assembly - 5ft (2)
QEF-09-17068

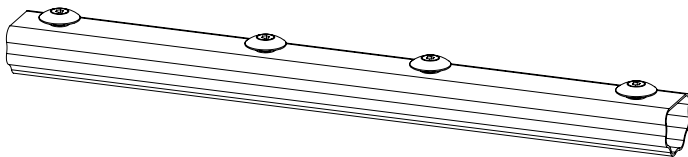


Allen Wrench 3mm (1)
HDW-03-10166

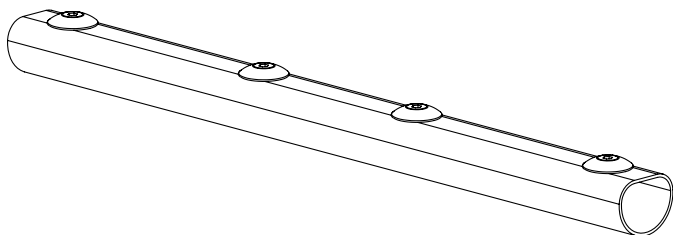
Box 5 Contents (3ft Extension)



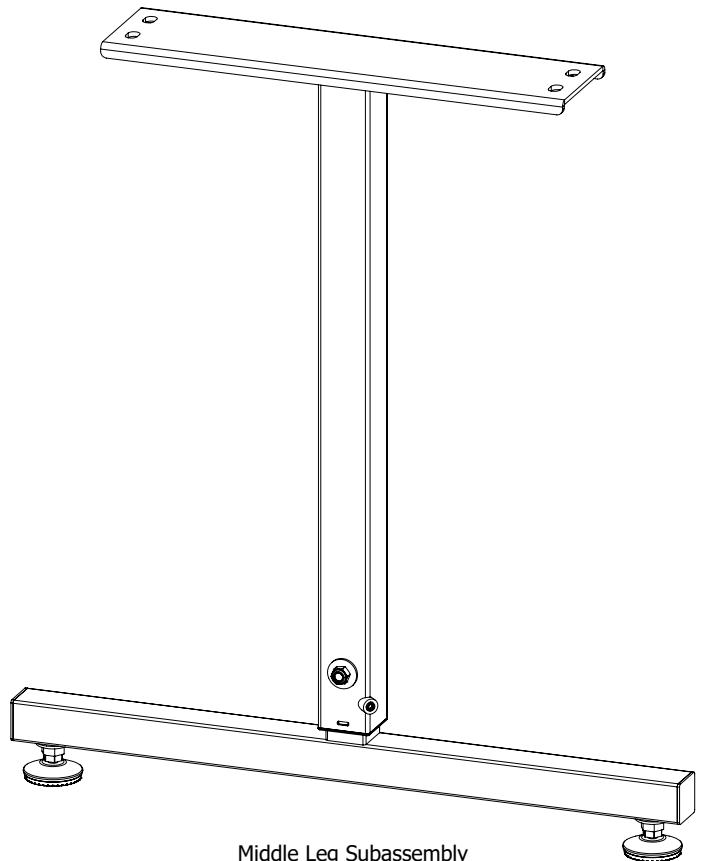
Middle Table Brace (2)
QEF-04-15545



Star Rail Coupler (1)
QEF-09-17096

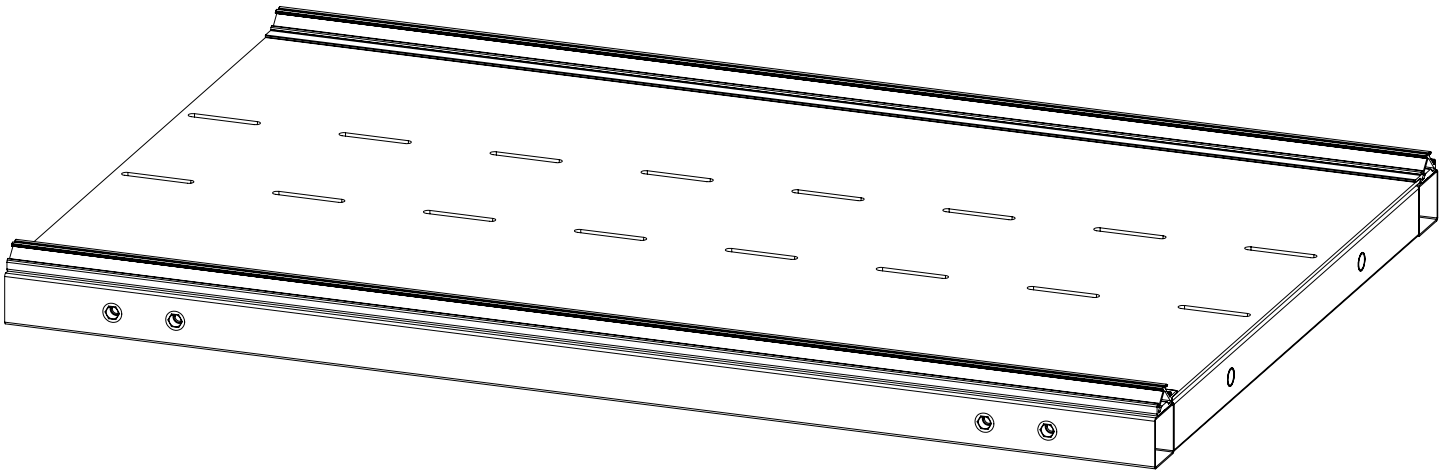


Rail Coupler Assembly (2)
CNT-09-11865

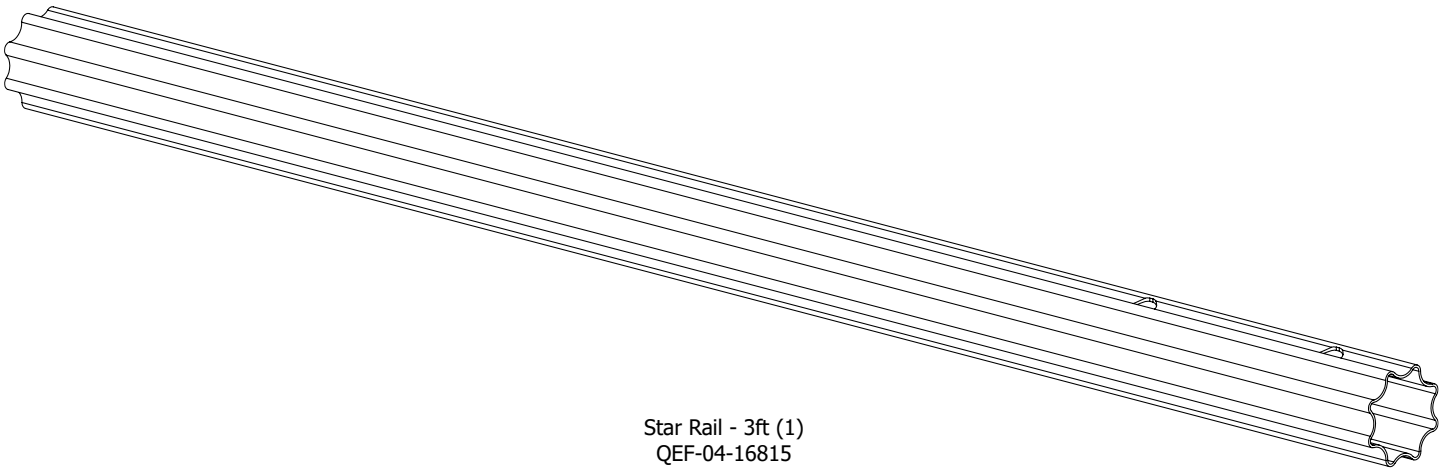


Middle Leg Subassembly
QEF-09-17102

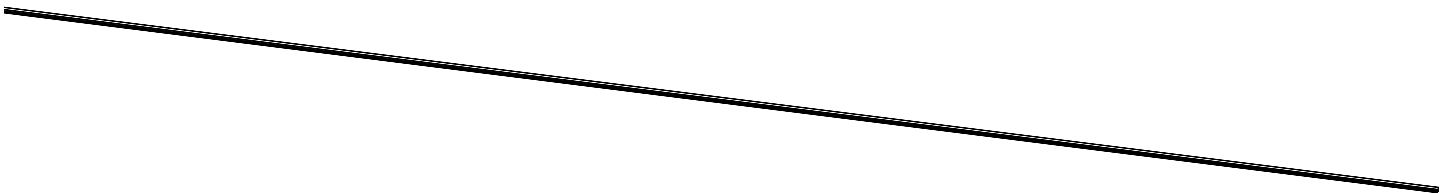
Box 5 Contents (Continued)



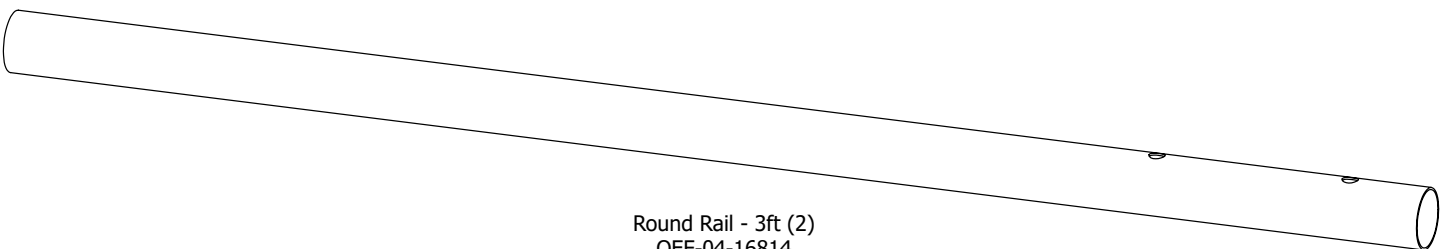
3ft Table Assembly (1)
QEF-09-17119



Star Rail - 3ft (1)
QEF-04-16815

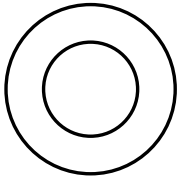


Plastic Flat Track - 8ft (4)
PLA-05-11764

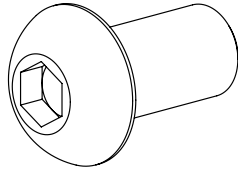


Round Rail - 3ft (2)
QEF-04-16814

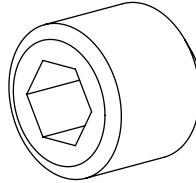
Box 5 Hardware Box Contents



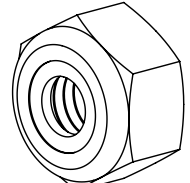
Washer M10 X 28 X 2.8mm(2)
HDW-03-17259



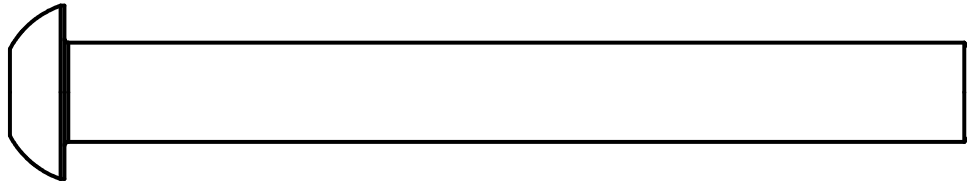
SBHCS M8 X 16mm (16)
HDW-03-10951



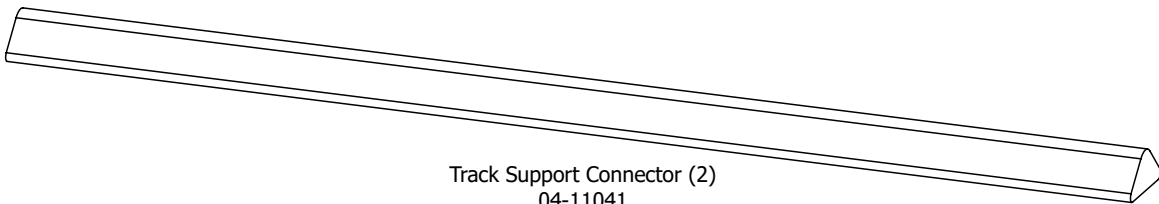
Socket CSS M6 X 6mm (Cup Point
Set Screw) (8)
QEF-03-16818



M10 Nylock Nut (2)
HDW-03-16817

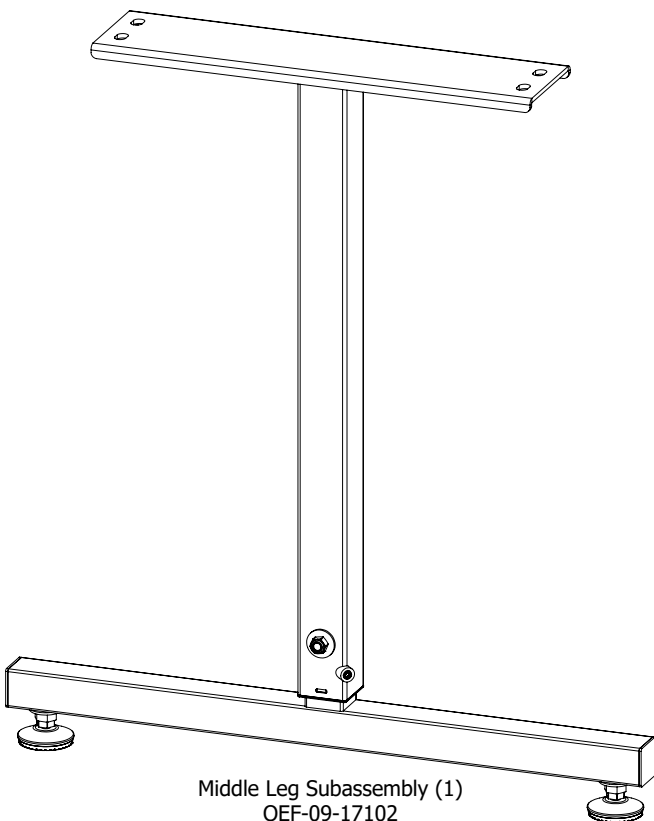


SBHCS M10 X 100mm Bolt (2)
HDW-03-14602

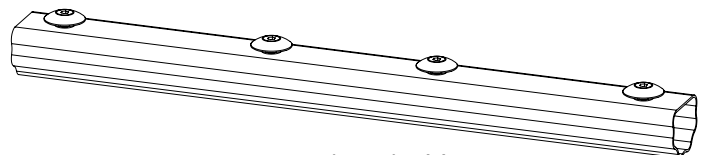


Track Support Connector (2)
04-11041

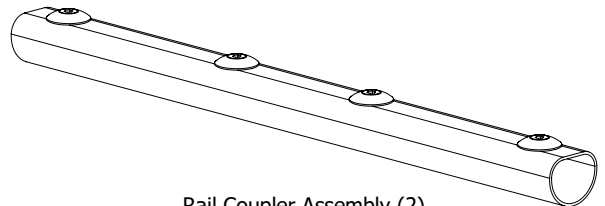
Box 6 Contents (5ft Extension)



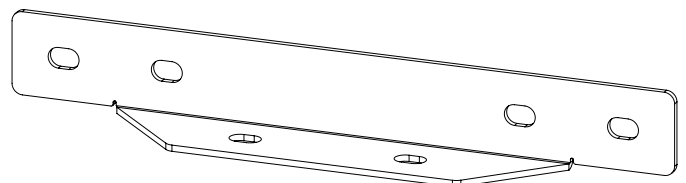
Middle Leg Subassembly (1)
QEF-09-17102



Star Rail Coupler (1)
QEF-09-17096

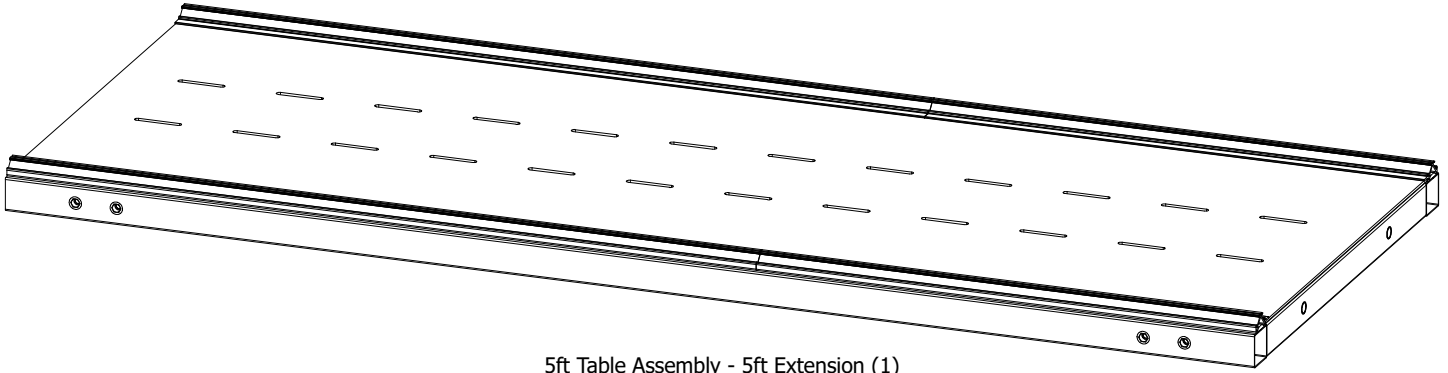


Rail Coupler Assembly (2)
CNT-09-11865

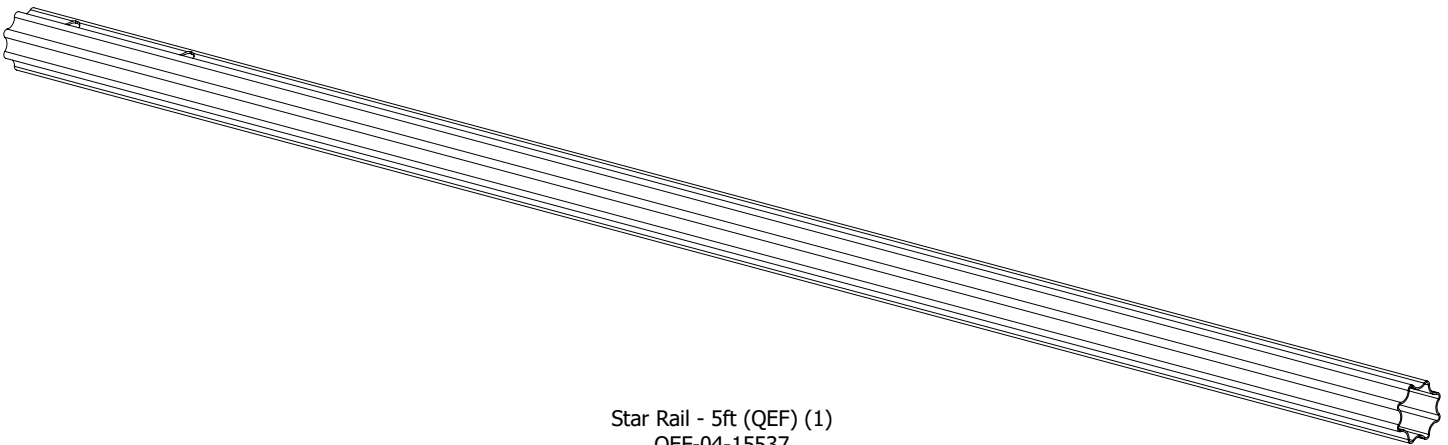


Middle Table Brace (2)
QEF-04-15545

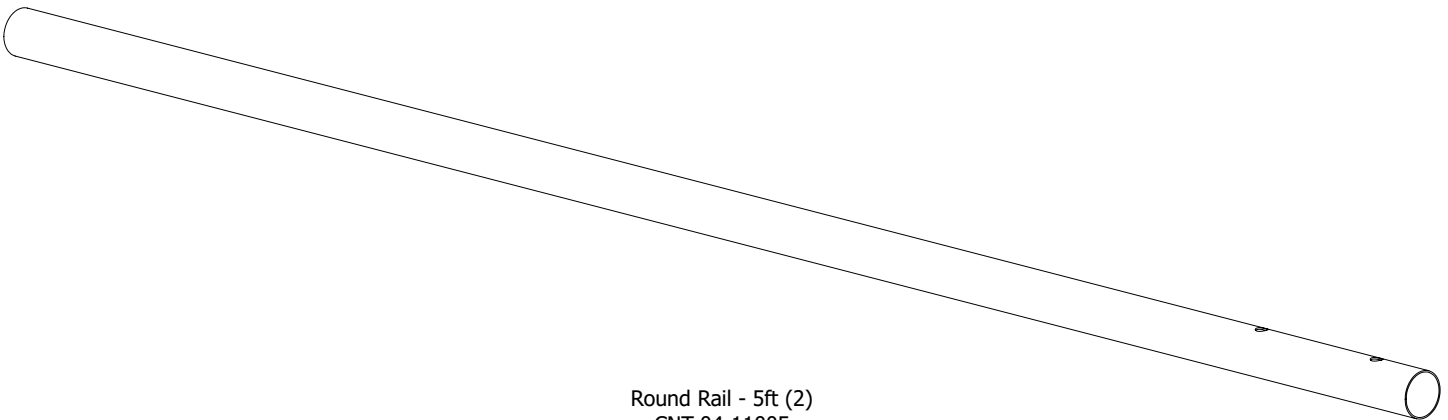
Box 6 Contents (Continued)



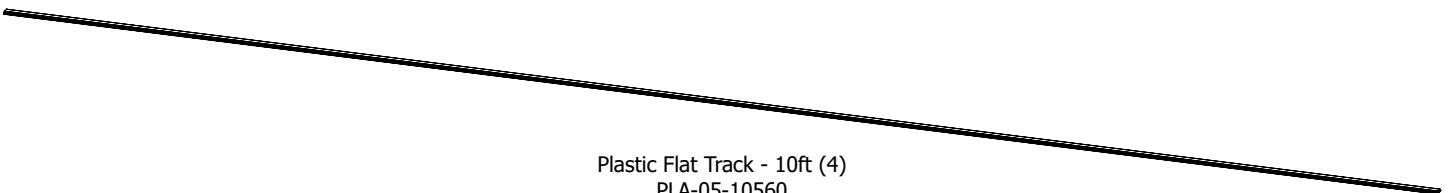
5ft Table Assembly - 5ft Extension (1)
QEF-09-17087



Star Rail - 5ft (QEF) (1)
QEF-04-15537

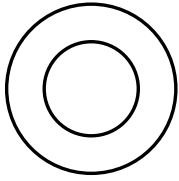


Round Rail - 5ft (2)
CNT-04-11005

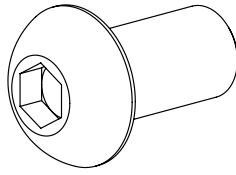


Plastic Flat Track - 10ft (4)
PLA-05-10560

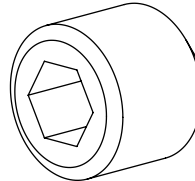
Box 6 Hardware Box Contents



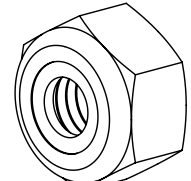
Washer M10 X 28 X 2.8mm(2)
HDW-03-17259



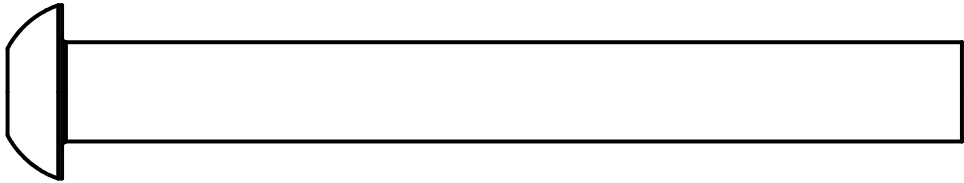
SBHCS M8 X 16mm (16)
HDW-03-10951



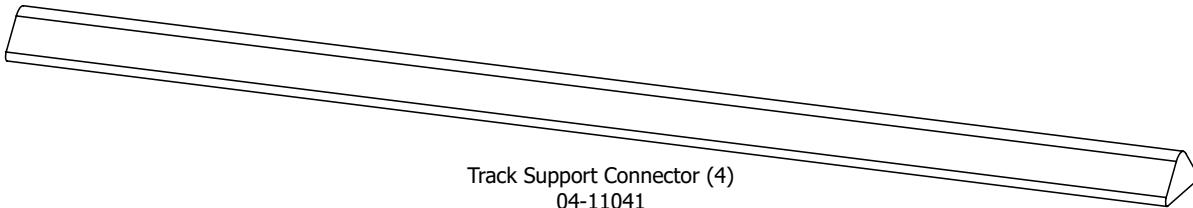
Socket CSS M6 X 6mm (Cup Point
Set Screw) (16)
QEF-03-16818



M10 Nylock Nut (2)
HDW-03-16817

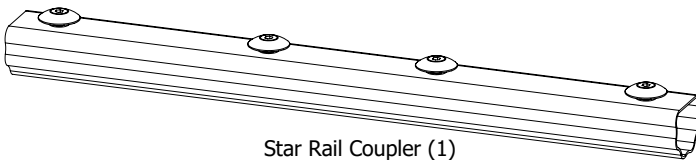


SBHCS M10 X 100mm Bolt (2)
HDW-03-14602

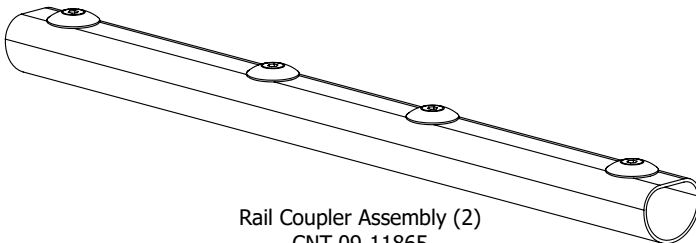


Track Support Connector (4)
04-11041

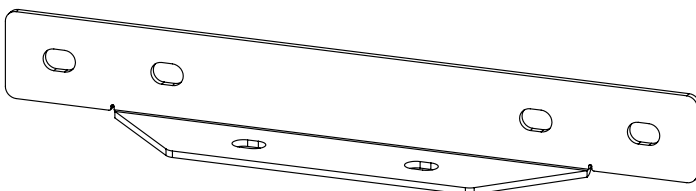
Box 7 Contents (2ft Extension)



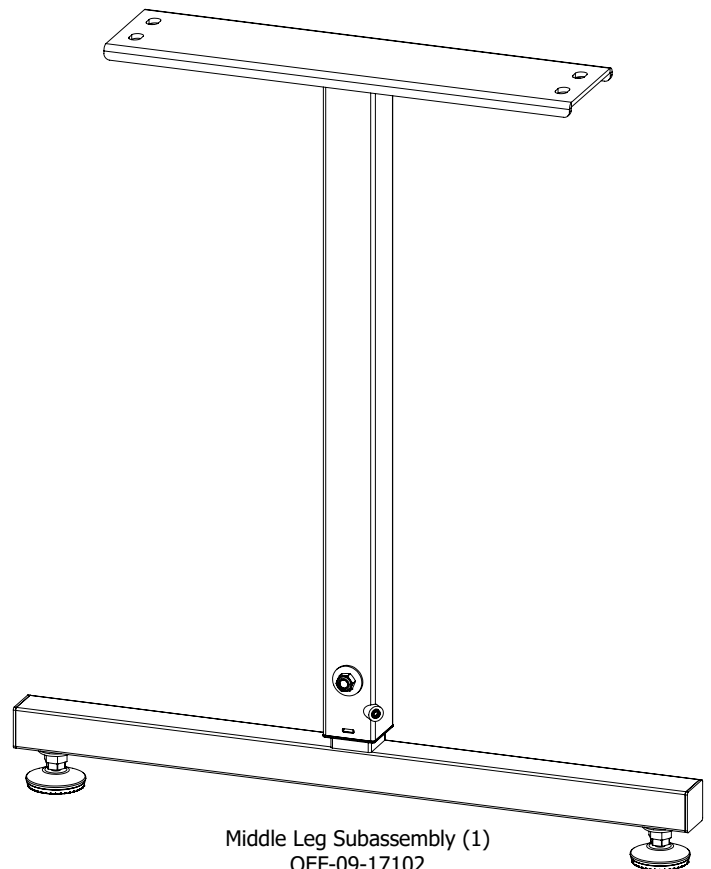
Star Rail Coupler (1)
QEF-09-17096



Rail Coupler Assembly (2)
CNT-09-11865

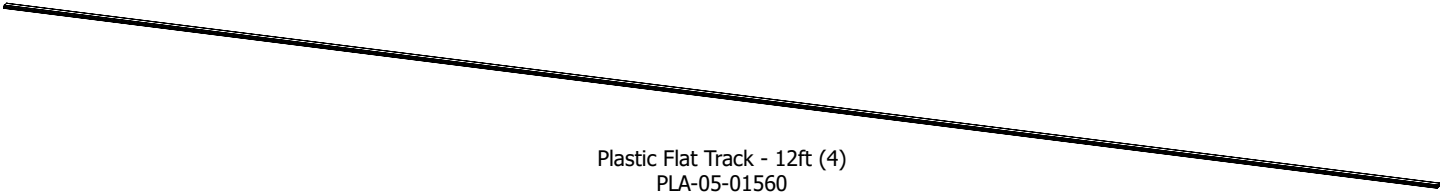


Middle Table Brace (2)
QEF-04-15545

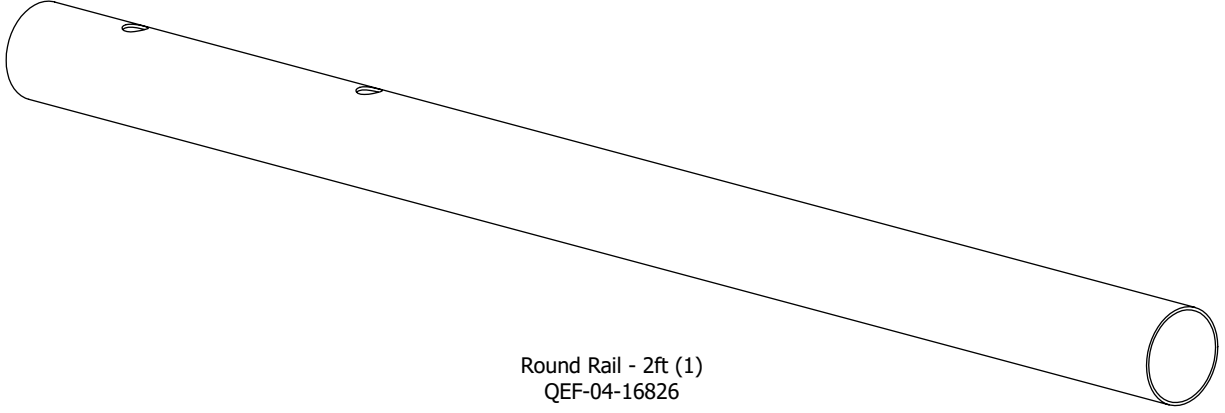


Middle Leg Subassembly (1)
QEF-09-17102

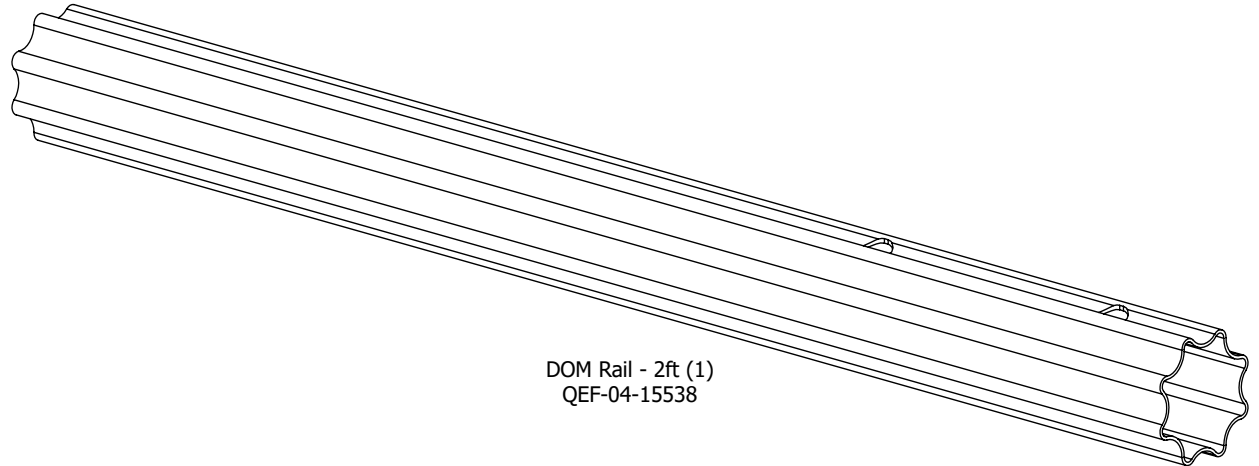
Box 7 Contents (Continued)



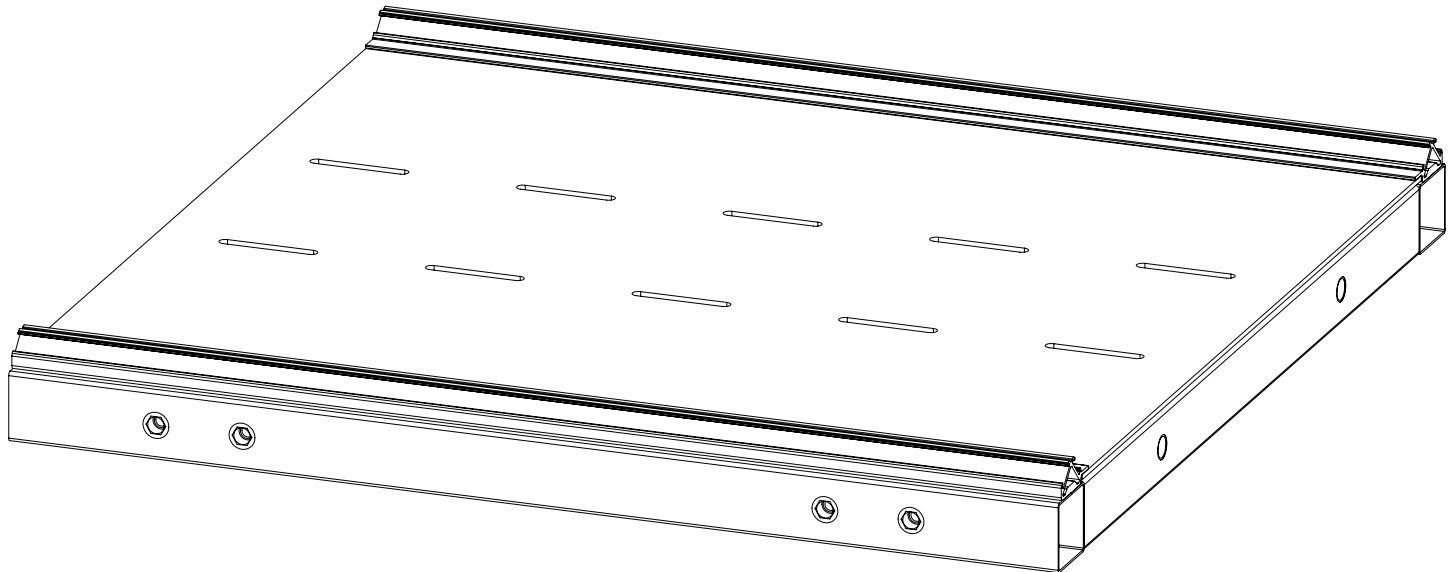
Plastic Flat Track - 12ft (4)
PLA-05-01560



Round Rail - 2ft (1)
QEF-04-16826

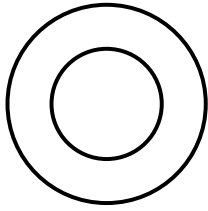


DOM Rail - 2ft (1)
QEF-04-15538

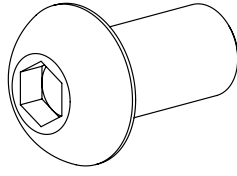


2 ft Table Assembly (1)
QEF-09-17151

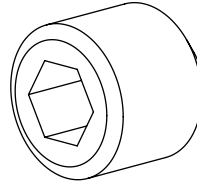
Box 7 Hardware Box Contents



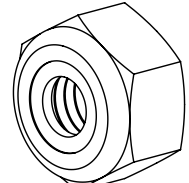
Washer M10 X 28 X 2.8mm(2)
HDW-03-17259



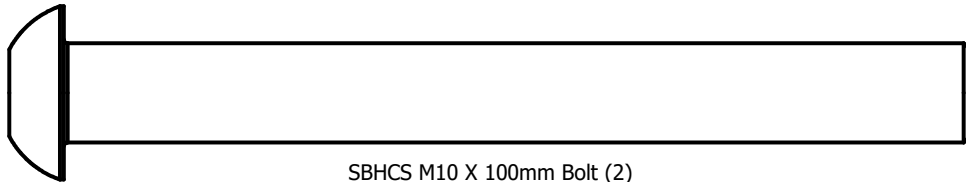
SBHCS M8 X 16mm (16)
HDW-03-10951



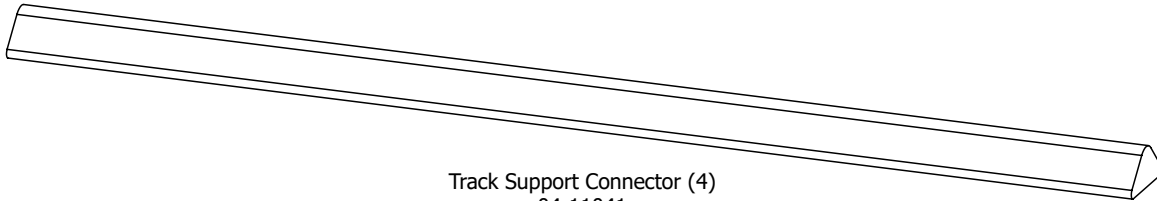
Socket CSS M6 X 6mm (Cup Point
Set Screw) (16)
QEF-03-16818



M10 Nylock Nut (2)
HDW-03-16817

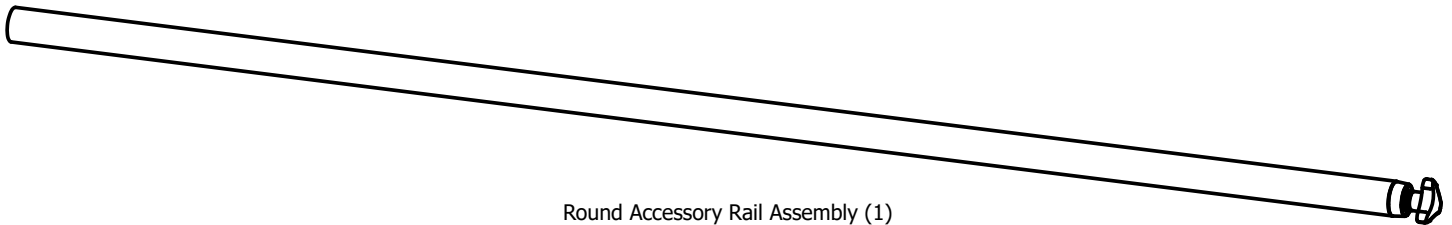


SBHCS M10 X 100mm Bolt (2)
HDW-03-14602

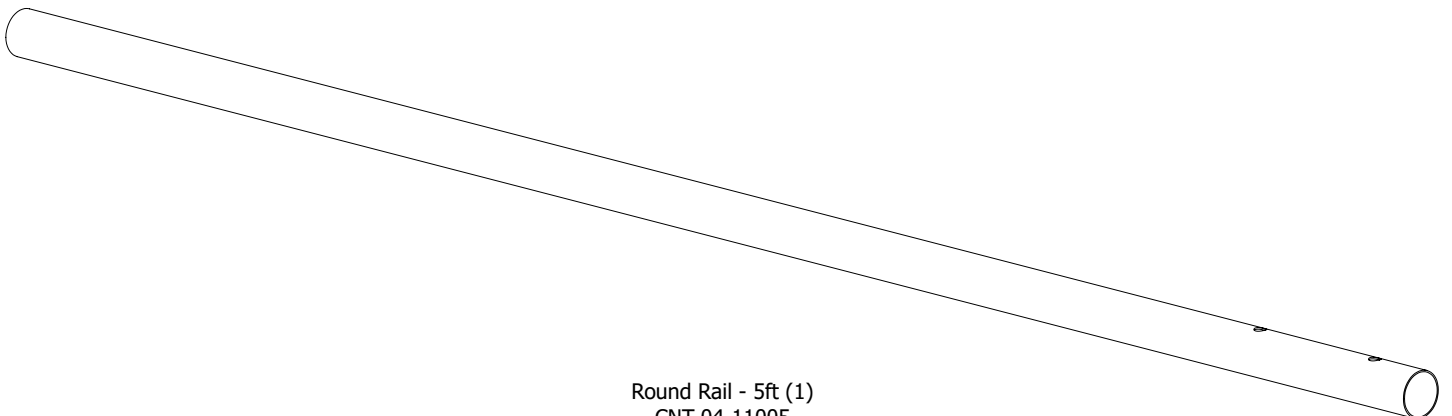


Track Support Connector (4)
04-11041

Accessory Rail Box Contents

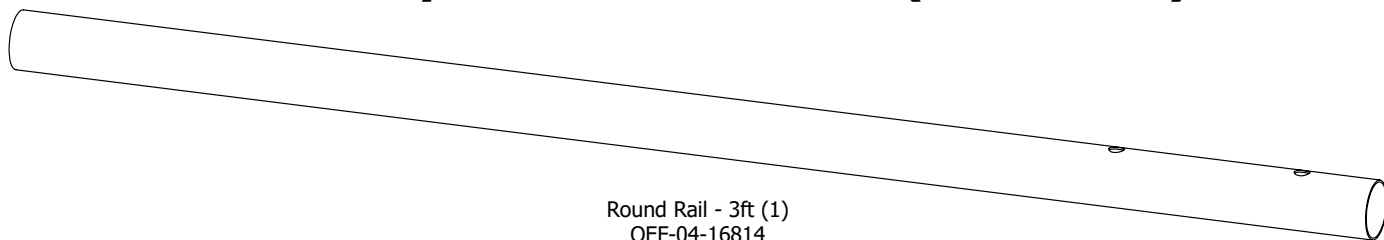


Round Accessory Rail Assembly (1)
QEF-09-17175

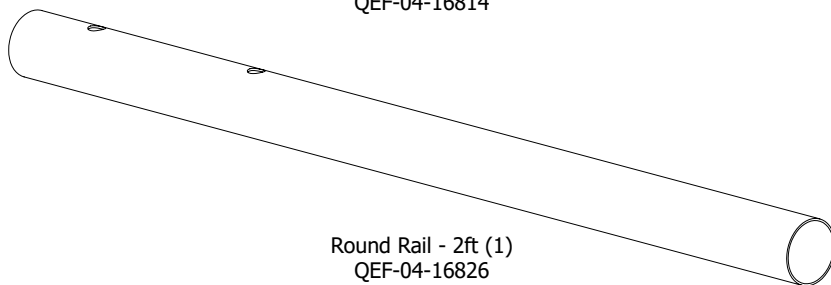


Round Rail - 5ft (1)
CNT-04-11005

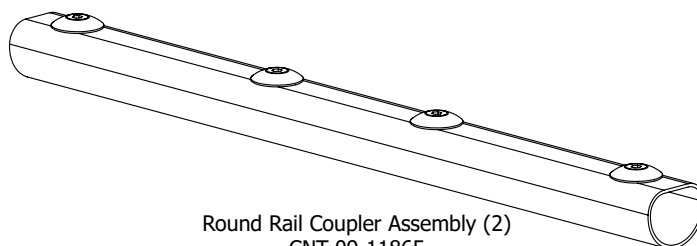
Accessory Rail Box Contents (Continued)



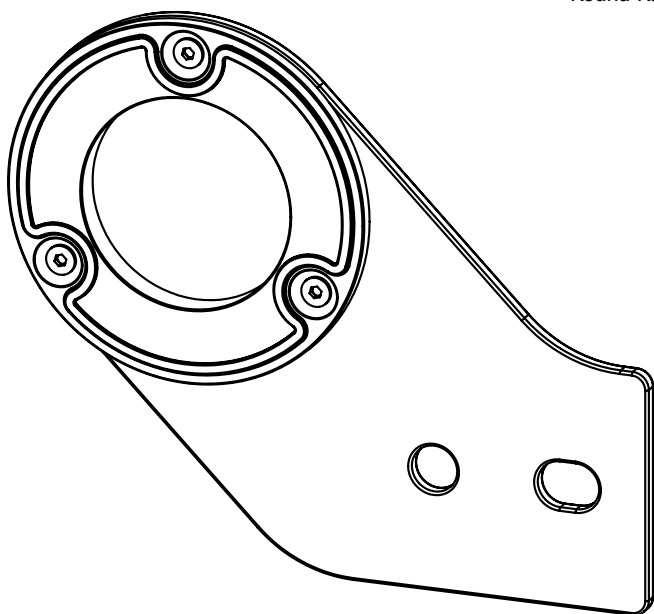
Round Rail - 3ft (1)
QEF-04-16814



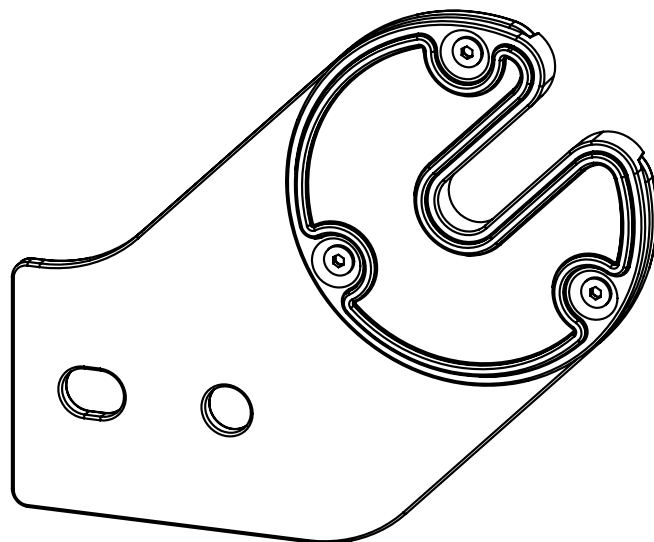
Round Rail - 2ft (1)
QEF-04-16826



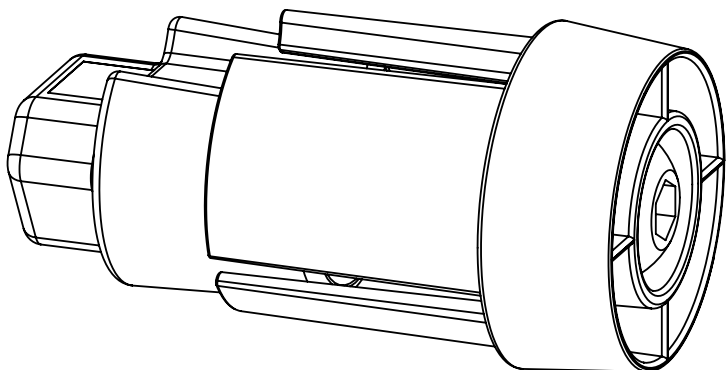
Round Rail Coupler Assembly (2)
CNT-09-11865



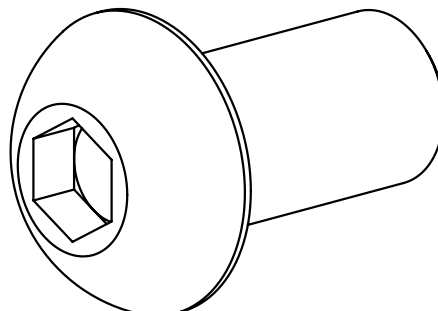
Accessory Rail Metal Bracket Assembly - Left (1)
QEF-09-17189



Accessory Rail Metal Bracket Assembly - Right (1)
QEF-09-17188

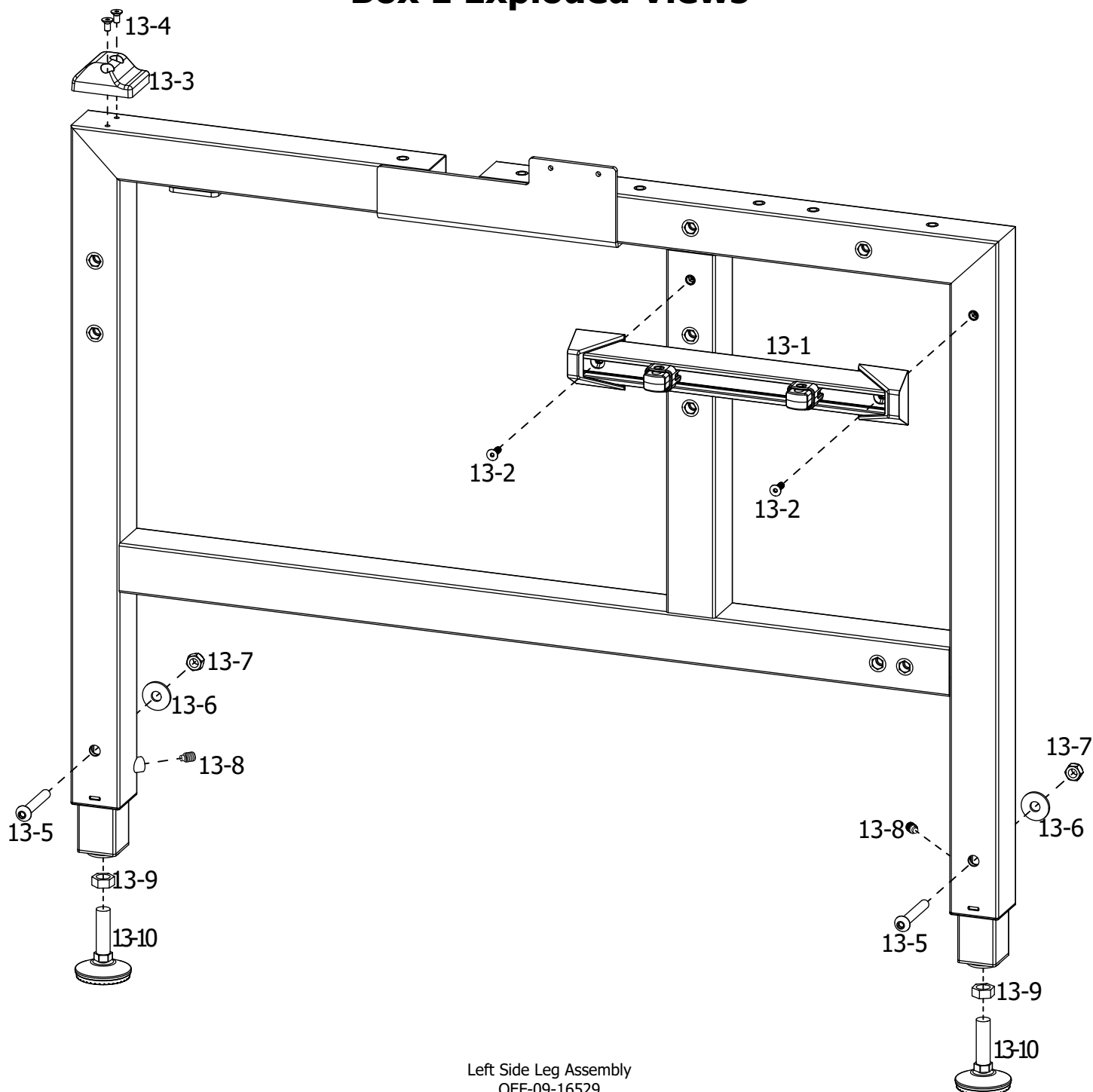


Accessory Rail Cap Assembly (1)
QEF-09-17182



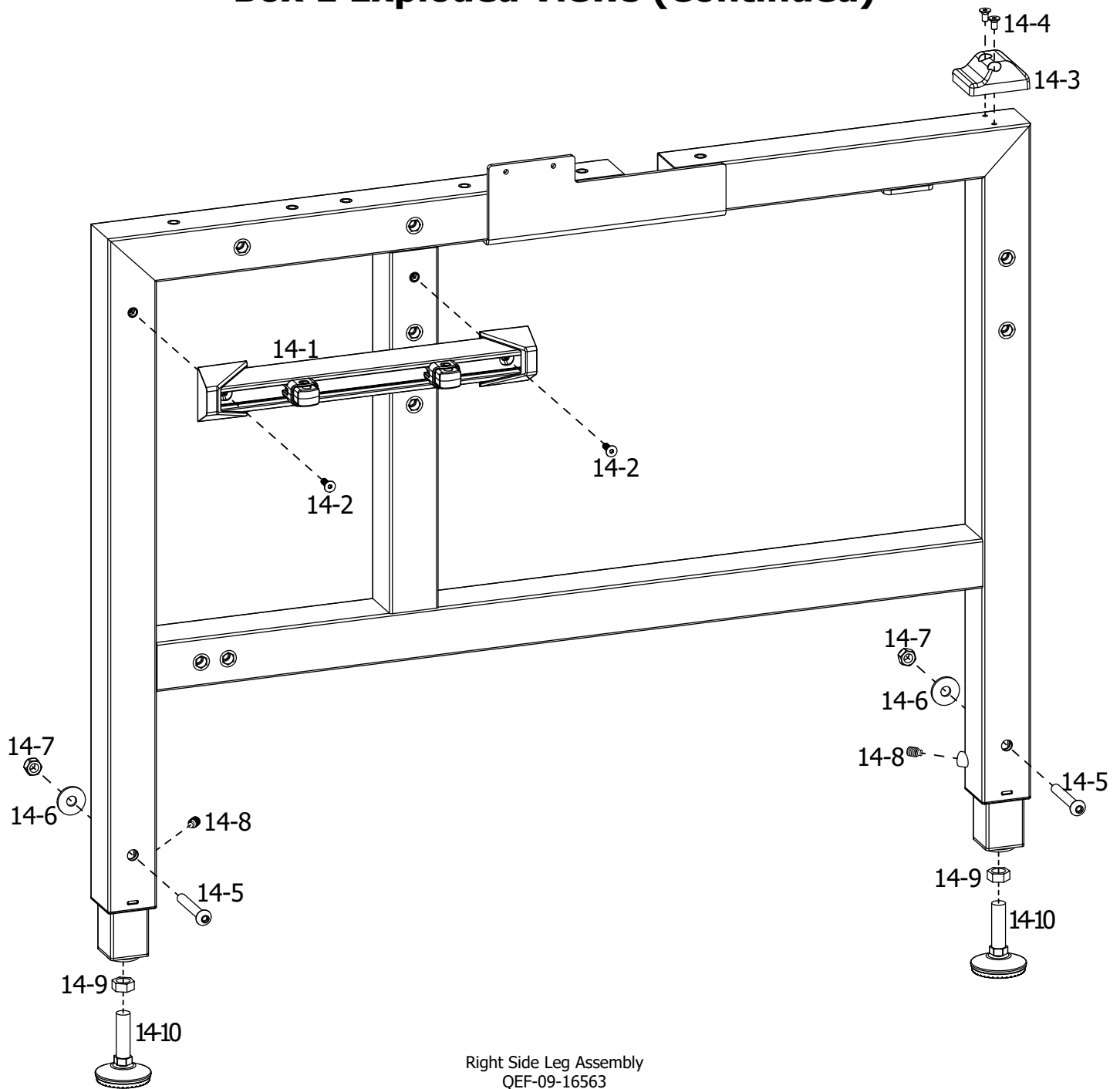
SBHCS M8 X 16mm (4)
HDW-03-10951

Box 1 Exploded Views



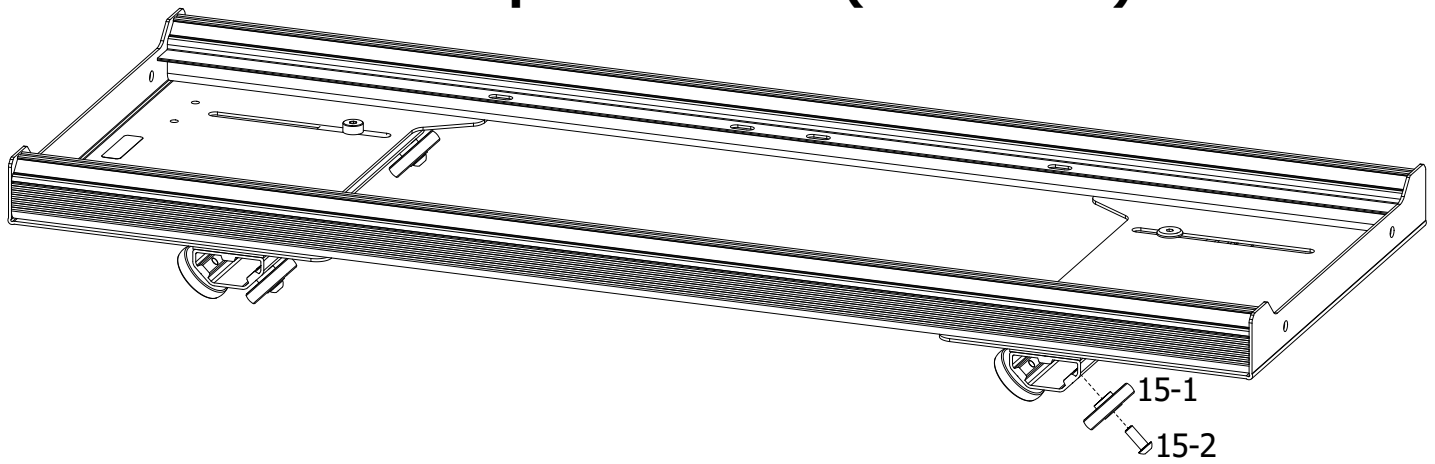
REF #	Part #	Qty	Description
13-1	QEF-09-16530	1	Bungee Bar Assembly
13-2	HDW-03-16522	2	Socket FHS M5 X 16mm
13-3	QEF-05-16495	1	Back Track End Cap - Left Side
13-4	HDW-03-11740	2	Socket FHS M5 X 10mm
13-5	HDW-03-10726	2	SBHCS M8 X 55mm
13-6	HDW-03-10733	2	Washer M8 X 25.4 OD X 2.3mm T
13-7	HDW-03-10730	2	Nylock Nut M8
13-8	HDW-03-17205	2	Nylon-Tipped Set Screw M8 X 10mm
13-9	HDW-03-10984	2	Hex Nut M12 - Thin
13-10	HDW-03-10943	2	M12 Swivel Leveling Foot

Box 1 Exploded Views (Continued)

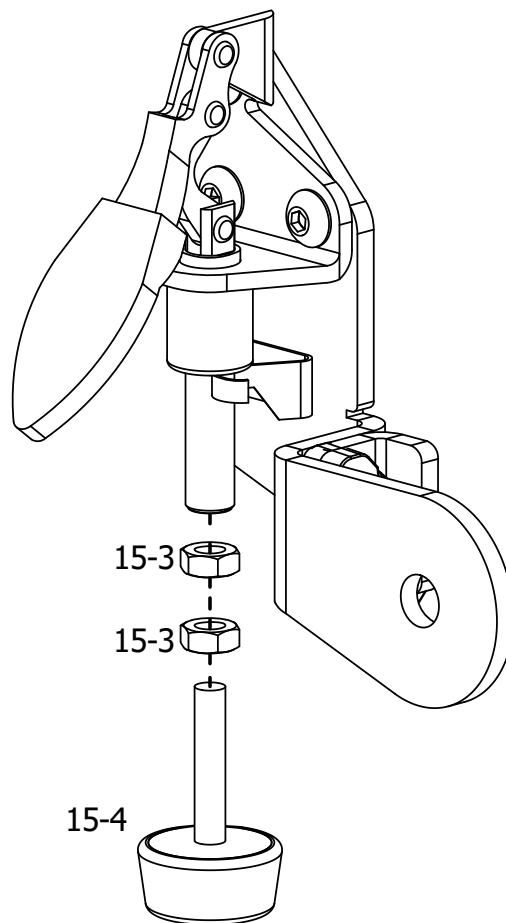


REF #	Part #	Qty	Description
14-1	QEF-09-16530	1	Bungee Bar Assembly
14-2	HDW-03-16522	2	Socket FHS M5 X 16mm
14-3	QEF-05-16496	1	Back Track End Cap - Right Side
14-4	HDW-03-11740	2	Socket FHS M5 X 10mm
14-5	HDW-03-10726	2	SBHCS M8 X 55mm
14-6	HDW-03-10733	2	Washer M8 X 25.4 OD X 2.3mm T
14-7	HDW-03-10730	2	Nylock Nut M8
14-8	HDW-03-17205	2	Nylon-Tipped Set Screw M8 X 10mm
14-9	HDW-03-10984	2	Hex Nut M12 - Thin
14-10	HDW-03-10943	2	M12 Swivel Leveling Foot

Box 1 Exploded Views (Continued)



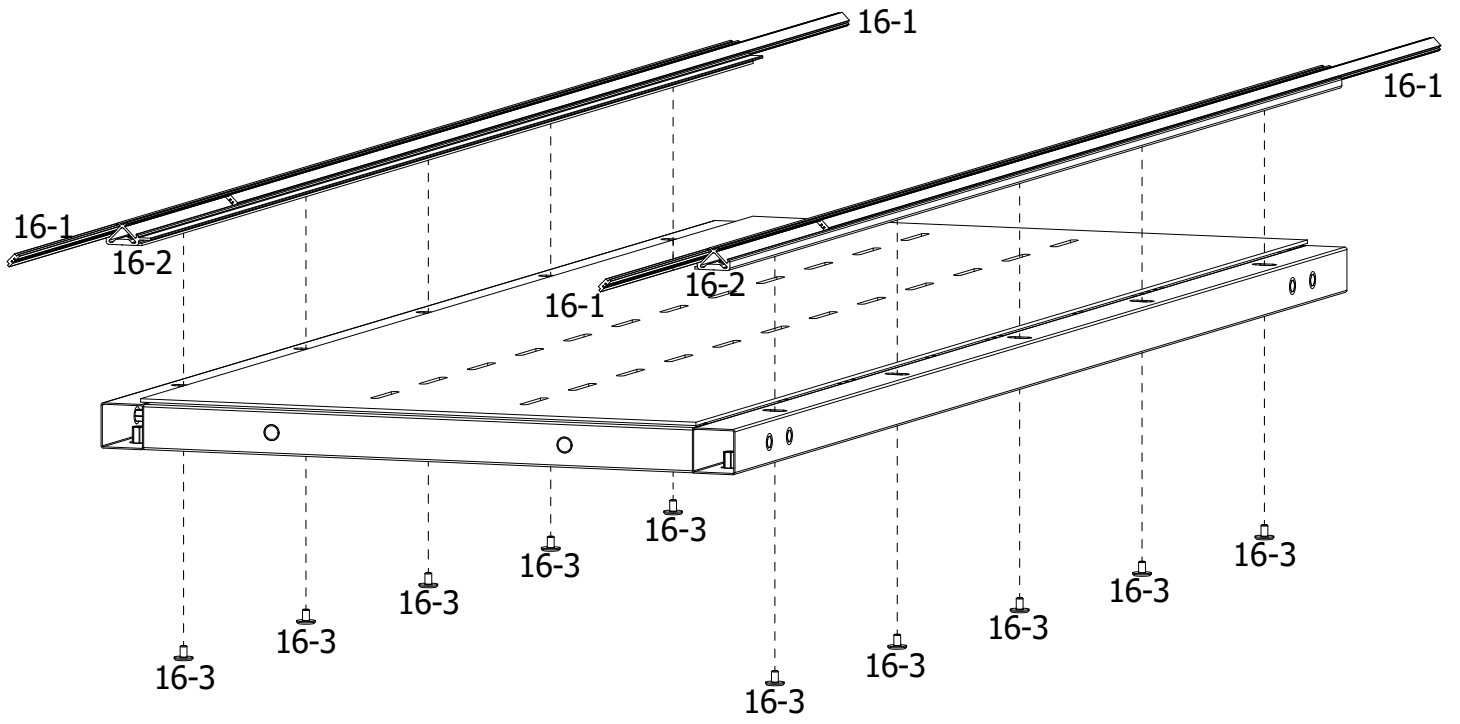
21in Stroke Carriage
CNT-09-13523



Channel Lock
ACC-09-13057

REF #	Part #	Qty	Description
15-1	HDW-03-10126	8	Wheel Bearing
15-2	HDW-03-10974	8	SBHCS M6 X 16mm
15-3	HDW-03-10062	2	Hex Nut M4
15-4	PLA-04-11597	1	M4 X 25mm Hex Molded in Rubber Foot

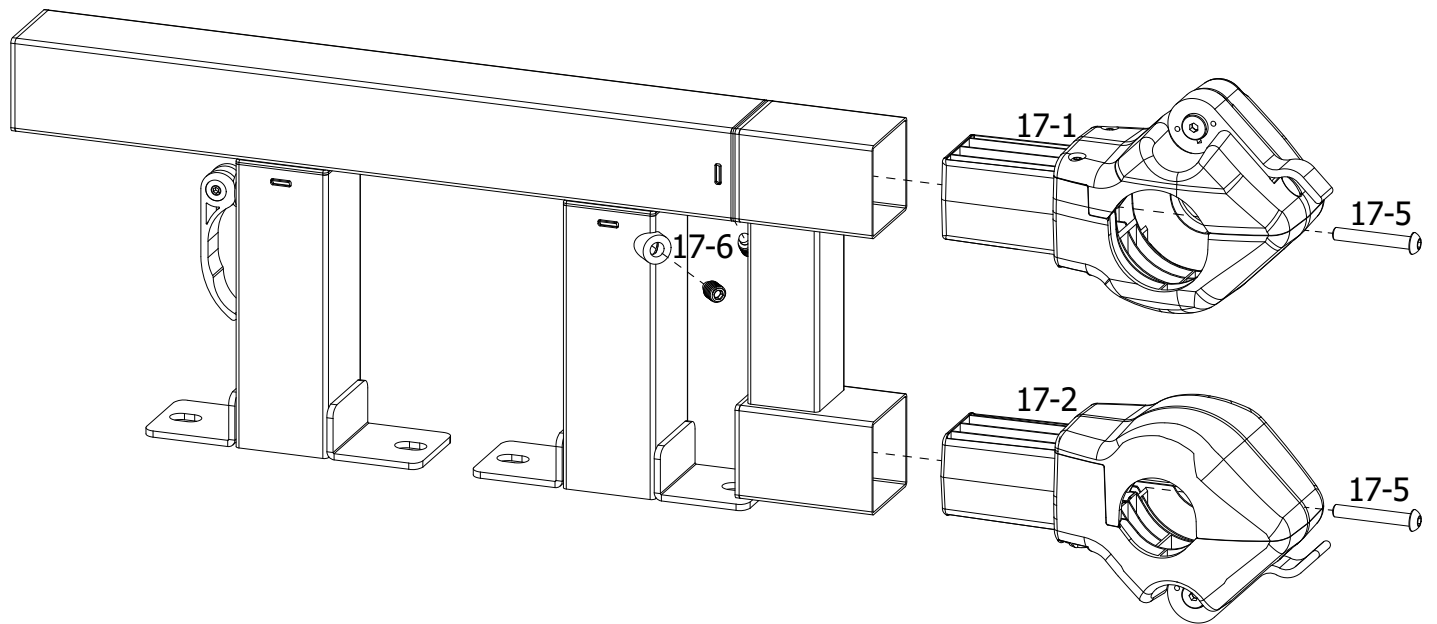
Box 2 Exploded Views



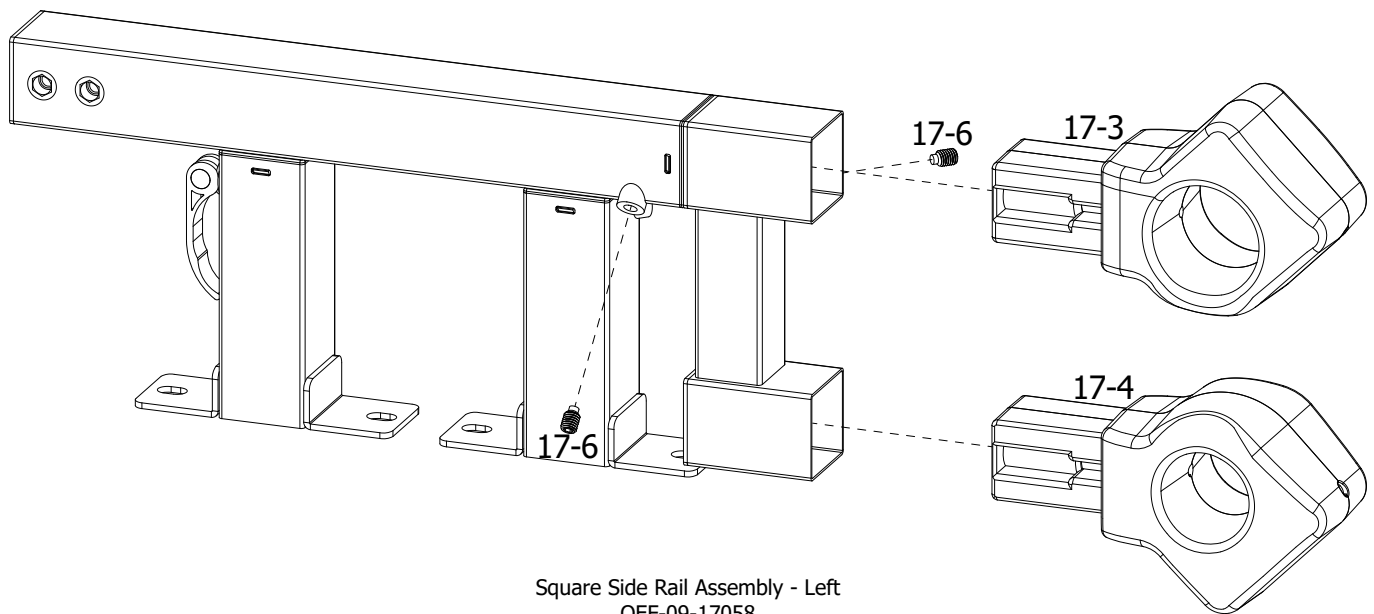
5ft Table Assembly
QEF-09-16576

REF #	Part #	Qty	Description
16-1	PLA-05011371	4	Plastic Track 1523mm
16-2	QEF-04-15523	2	Track Support Extrusion - 5ft
16-3	HDW-03-10953	10	Connector Bolt M6 X 10mm

Box 4 Exploded Views



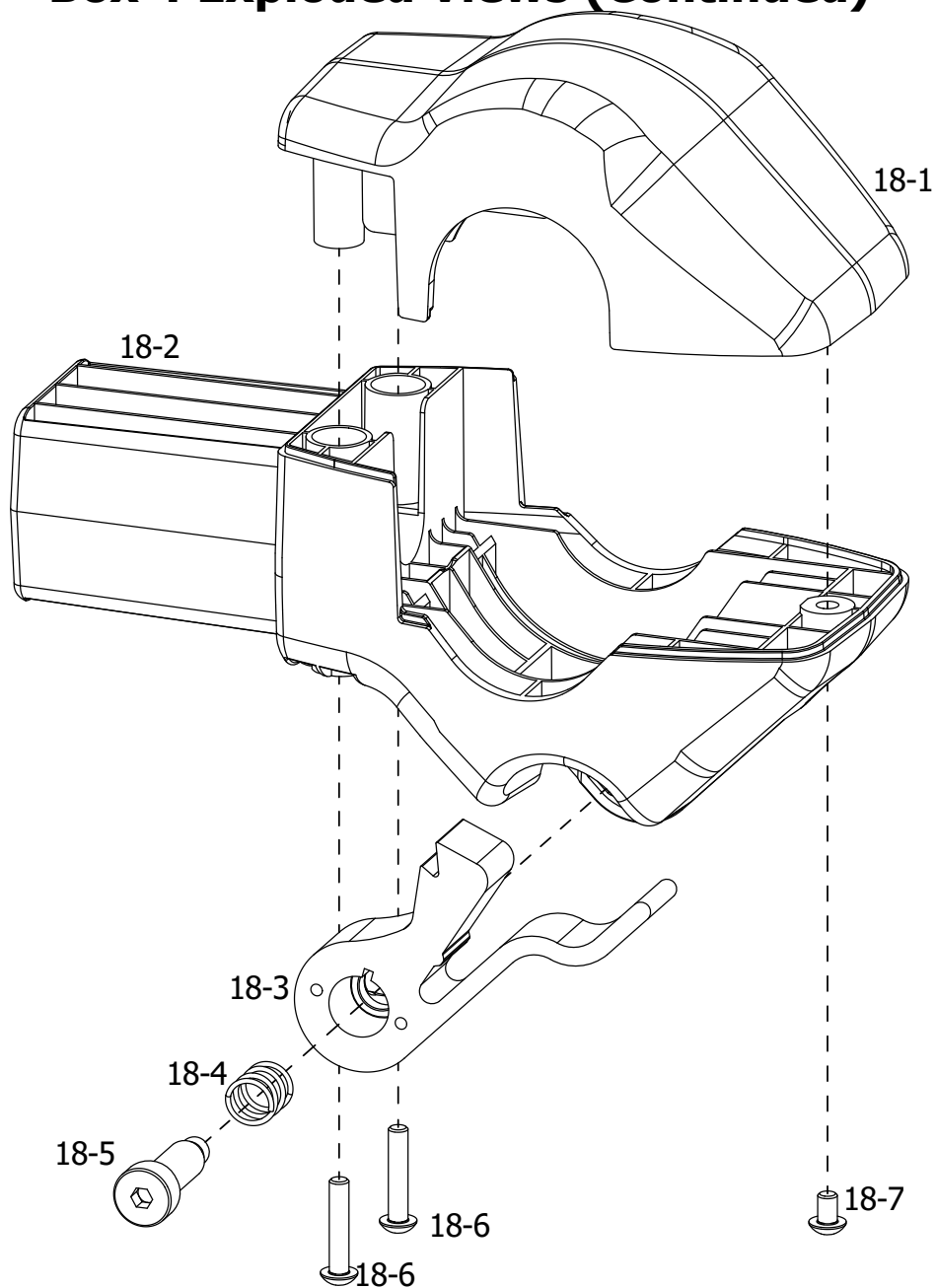
Square Side Rail Assembly - Right
QEF-09-17044



Square Side Rail Assembly - Left
QEF-09-17058

REF #	Part #	Qty	Description
17-1	QEF-09-17050	1	Quilt Back Rail Holder Assembly - Ratchet Side
17-2	QEF-09-17045	1	Quilt Top Rail Holder Assembly - Ratchet Side
17-3	QEF-09-17059	1	Quilt Back Rail Holder Floating Plastics Assembly
17-4	QEF-09-17060	1	Quilt Top Rail Holder Floating Plastics Assembly
17-5	HDW-03-10129	2	SBHCS M6 X 40mm
17-6	HDW-03-17205	4	Nylon-Tipped Set Screw M8 X 10mm

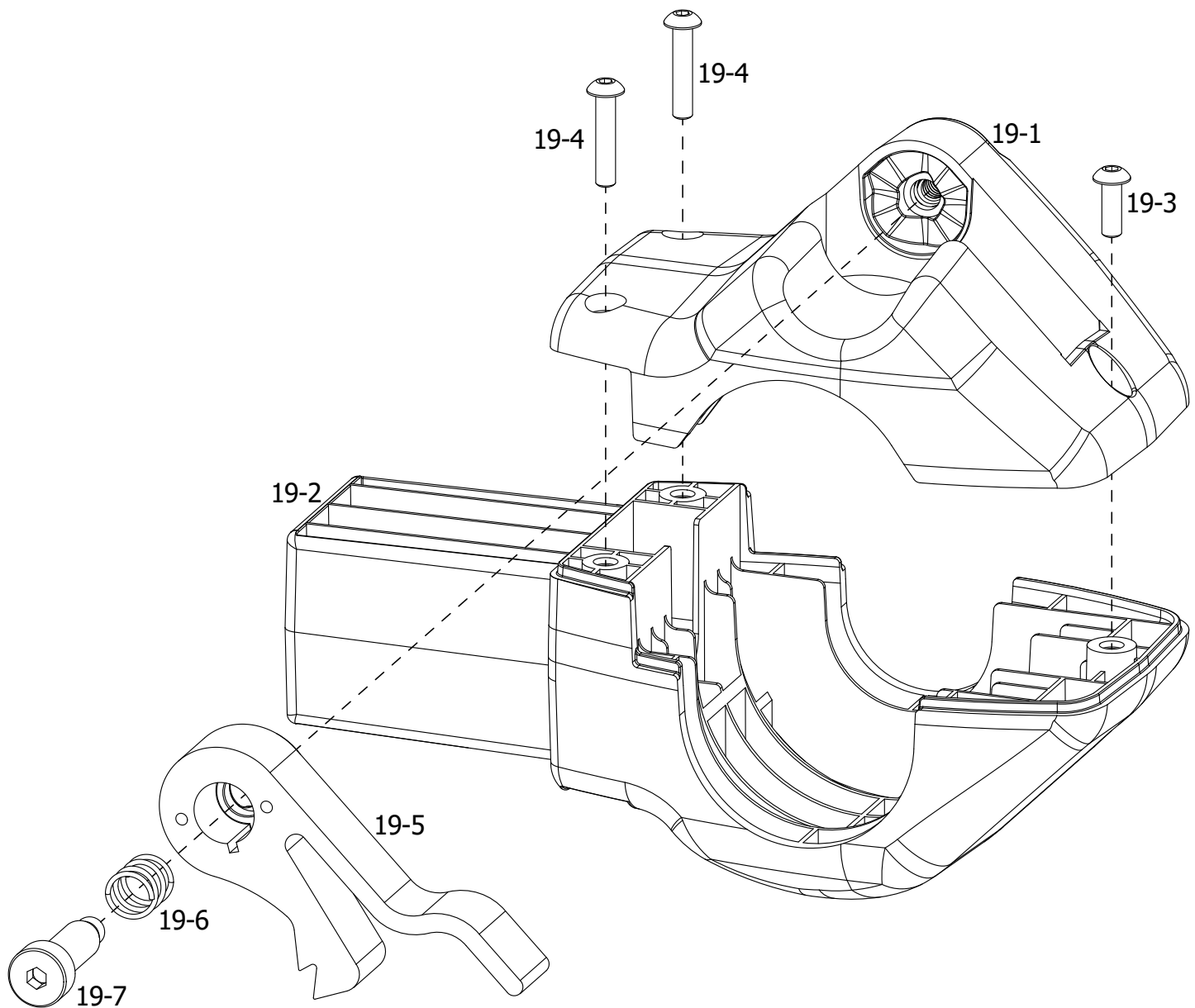
Box 4 Exploded Views (Continued)



Quilt Top Rail Holder Assembly - Ratchet Side
QEF-09-17045

REF #	Part #	Qty	Description
18-1	QEF-05-16800	1	Quilt Top Rail Holder Cap - Subassembly
18-2	QEF-05-16798	1	Quilt Top Rail Holder Base - Subassembly
18-3	QEF-09-17349	1	Ratchet Pawl - Top Fabric - Subassembly
18-4	HDW-03-14576	1	Ratchet Spring
18-5	HDW-03-14578	1	Shoulder Bolt 8 X 20mm X M6
18-6	HDW-03-11661	2	SBHCS M4 X 20mm
18-7	HDW-03-10968	1	SBHCS M4 X 6mm

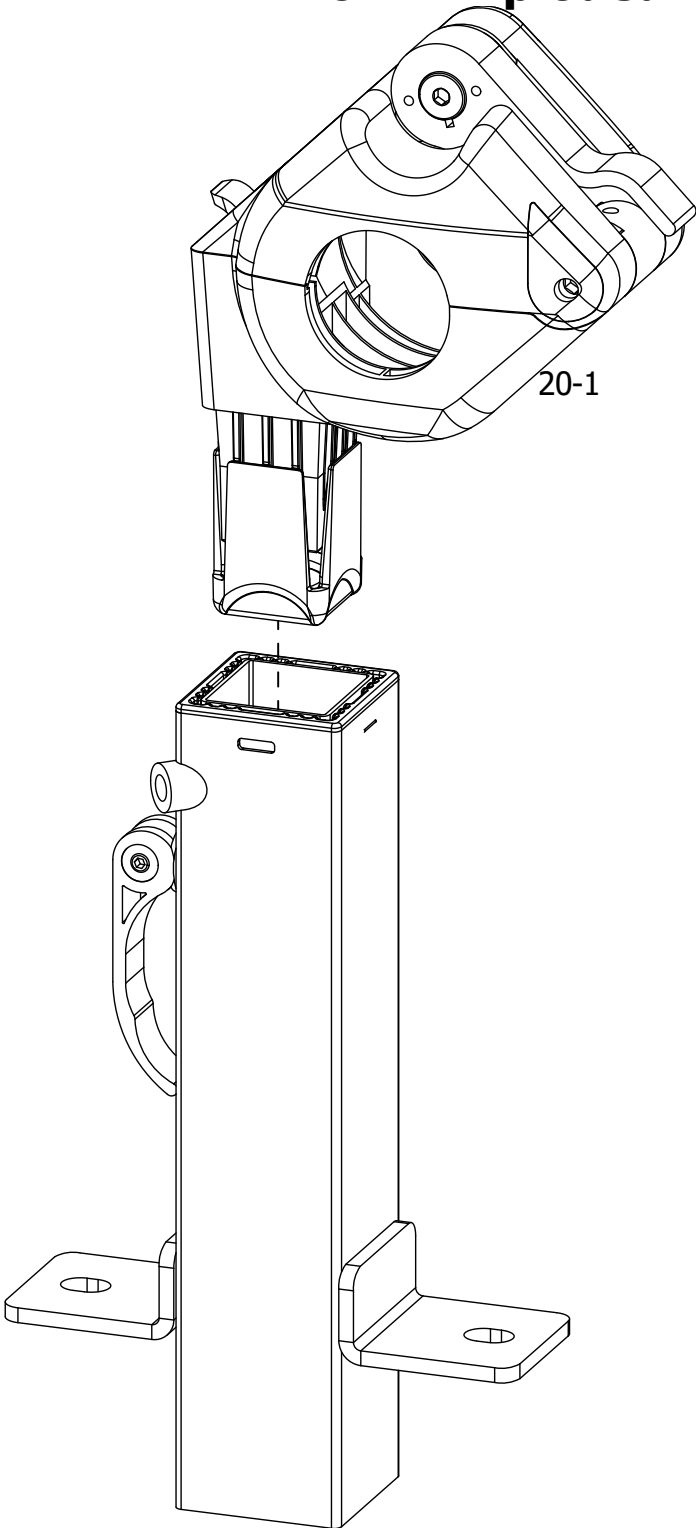
Box 4 Exploded Views (Continued)



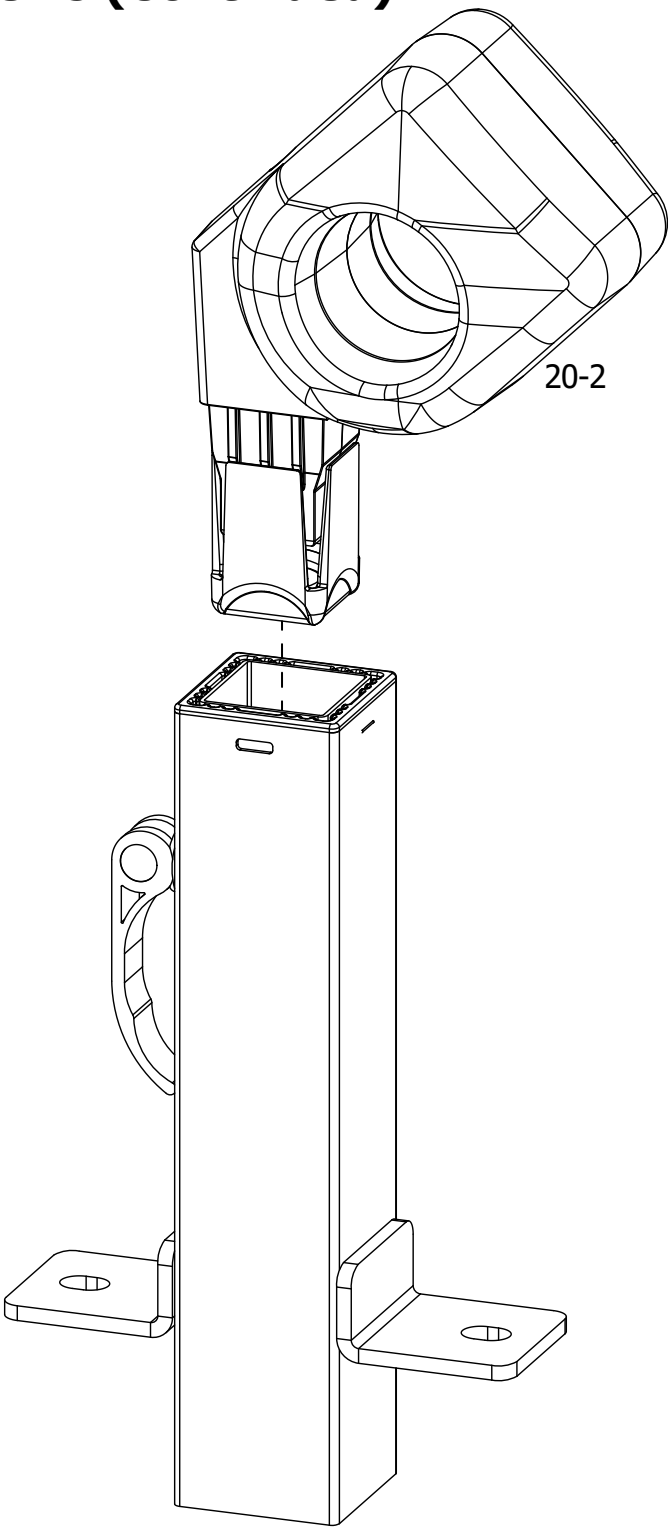
Quilt Back Rail Holder Assembly - Ratchet Side
QEF-09-17050

REF #	Part #	Qty	Description
19-1	QEF-05-16802	1	Quilt Back Rail Holder Cap - Subassembly
19-2	QEF-05-16799	1	Quilt Back Rail Holder Base - Subassembly
19-3	HDW-03-14247	1	SBHCS M4 X 12mm
19-4	HDW-03-11661	2	SBHCS M4 X 20mm
19-5	QEF-09-17346	1	Ratchet Pawl - Back Fabric - Subassembly
19-6	HDW-03-14576	1	Ratchet Spring
19-7	HDW-03-14578	1	Shoulder Bolt 8 X 20mm X M6

Box 4 Exploded Views (Continued)



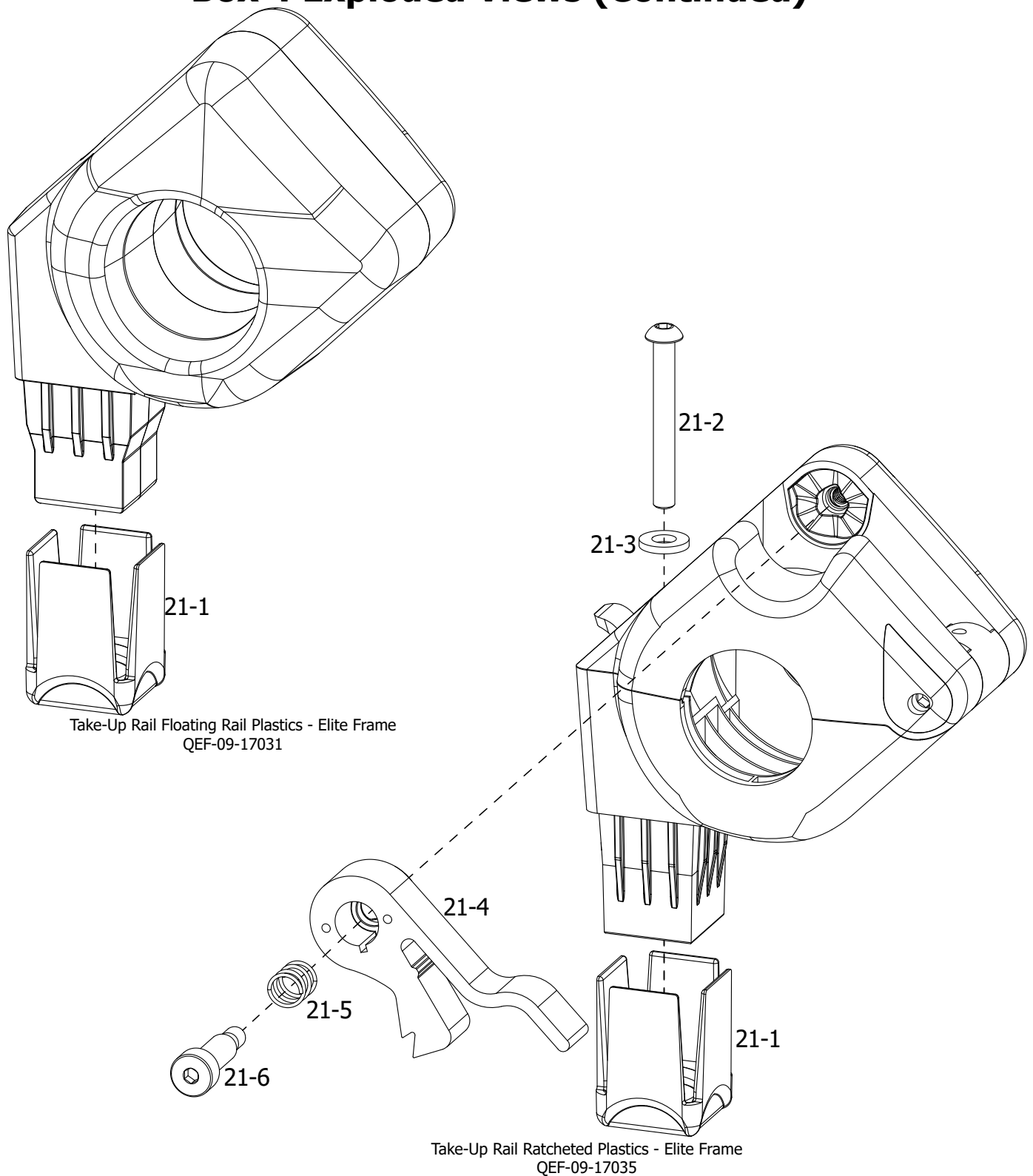
Right Take-Up Rail Tower - Elite Frame
QEF-09-17034



Left Take-Up Rail Tower - Elite Frame
QEF-09-17030

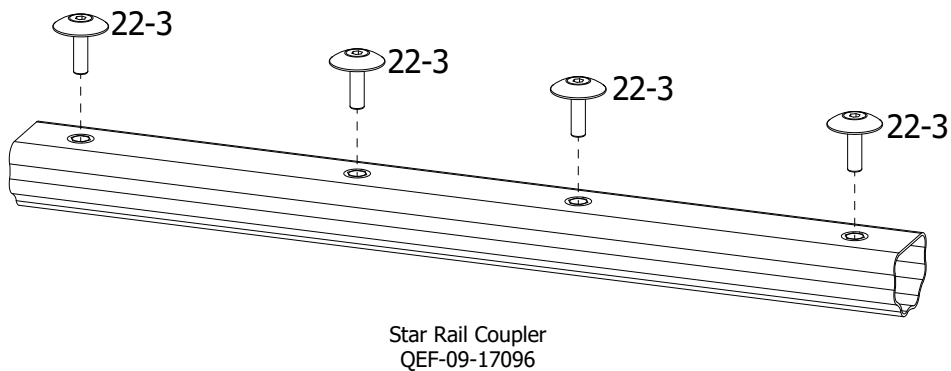
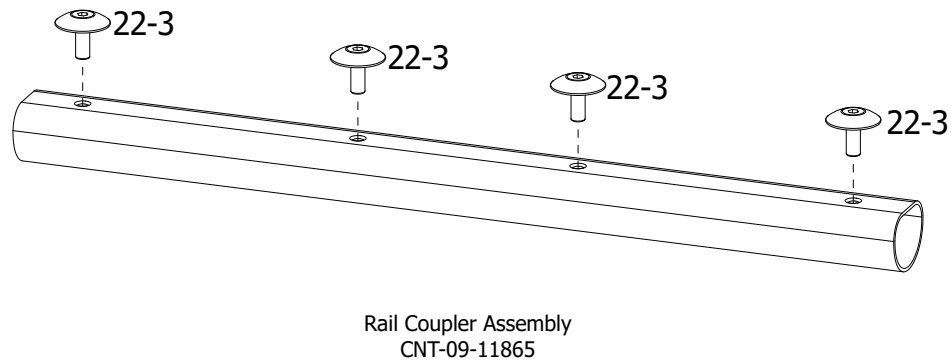
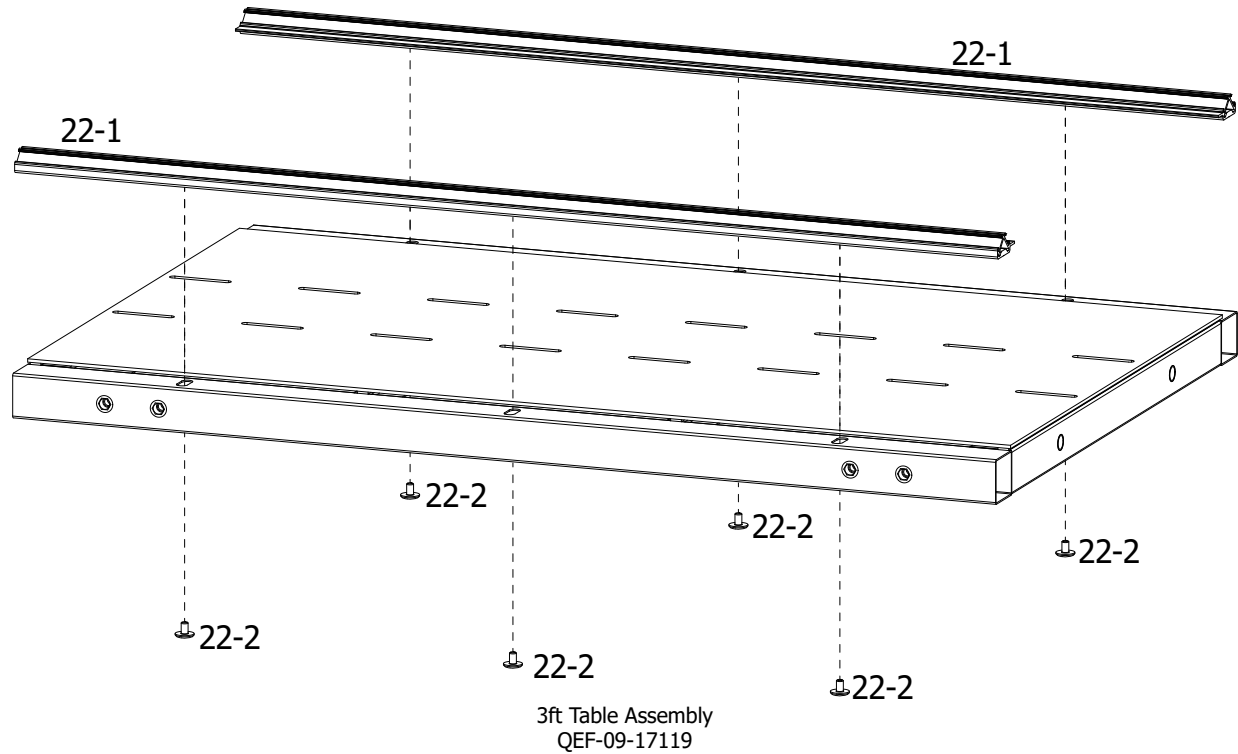
REF #	Part #	Qty	Description
20-1	QEF-09-17035	1	Take-Up Rail Ratcheted Plastics - Elite Frame
20-2	QEF-09-17031	1	Take-Up Rail Floating Rail Plastics - Elite Frame

Box 4 Exploded Views (Continued)



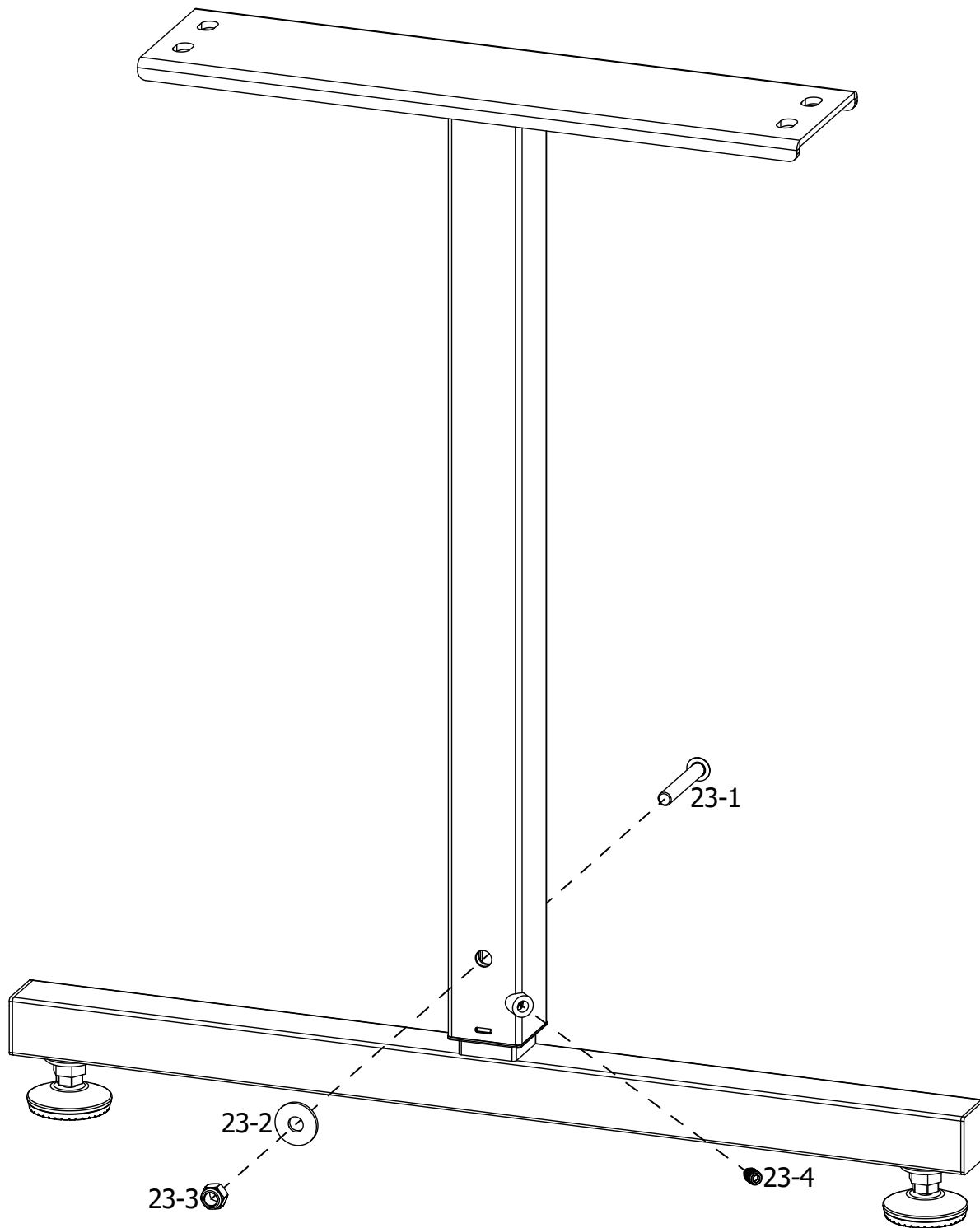
REF #	Part #	Qty	Description
21-1	QEF-05-16489	2	Inner Tube Take-Up Rail Locking Plastic
21-2	HDW-03-16523	1	SBHCS M6 X 50mm
21-3	HDW-03-16699	1	Washer M6 X 14 OD X 2mm T
21-4	QEF-09-17345	1	Ratchet Pawl - 38mm Rail - Subassembly
21-5	HDW-03-14576	1	Ratchet Spring
21-6	QEF-03-16704	1	Shoulder Bolt 10 X 20mm X M6

Box 5 Exploded Views



REF #	Part #	Qty	Description
22-1	QEF-04-15525	1	Track Support Extrusion - 3ft
22-2	HDW-03-10953	6	Connector Bolt M6 X 10mm
22-3	HDW-03-11070	8	Rail Coupler Bolt M6 X 15mm

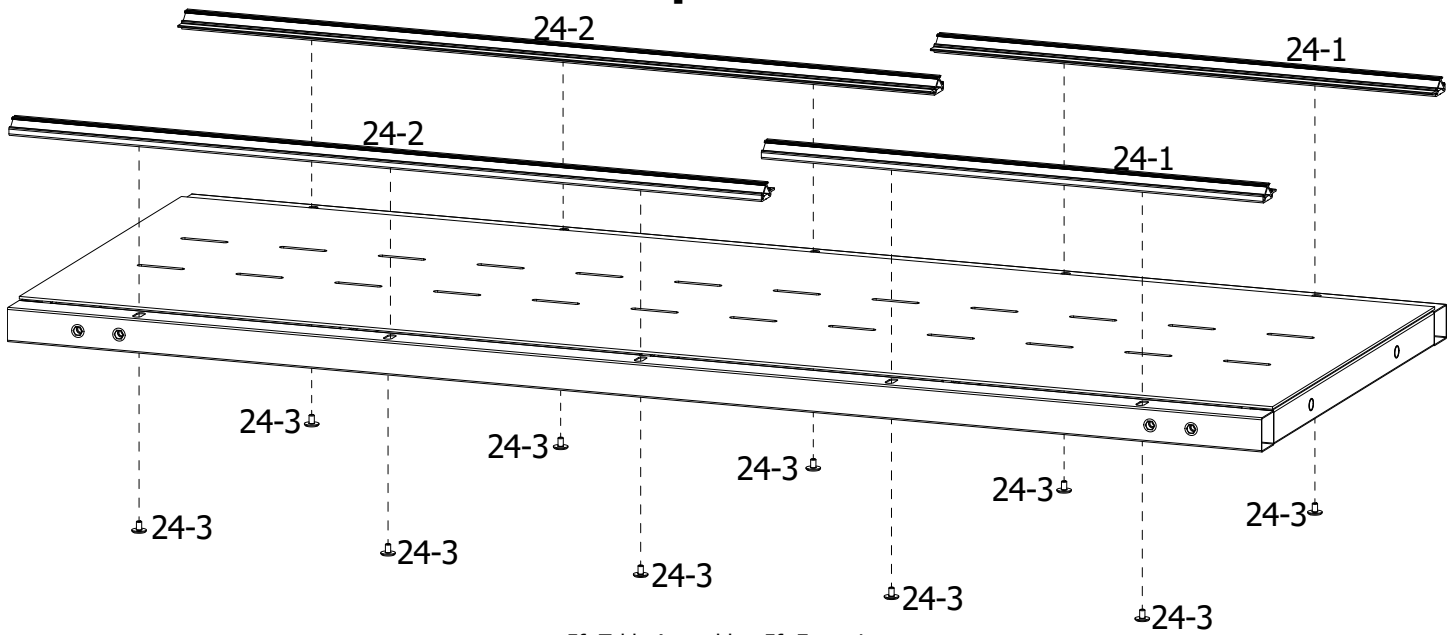
Box 5 Exploded Views (Continued)



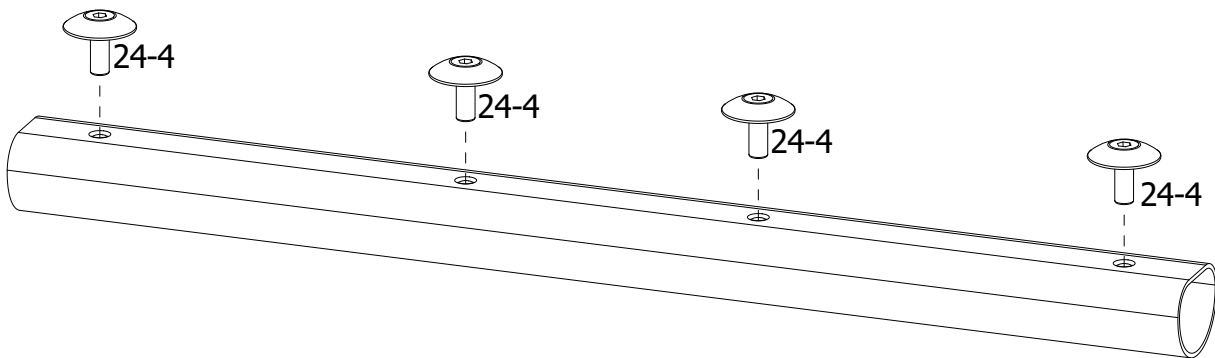
Middle Leg Subassembly
QEF-09-17102

REF #	Part #	Qty	Description
23-1	HDW-03-10726	1	SBHCS M8 X 55mm
23-2	HDW-03-10733	1	Washer M8 X 25.4 OD X 2.3mm T (Wide)
23-3	HDW-03-1730	1	Nylock Nut M8
23-4	HDW-03-17205	1	Nylon-Tipped Set Screw M8 X 10mm

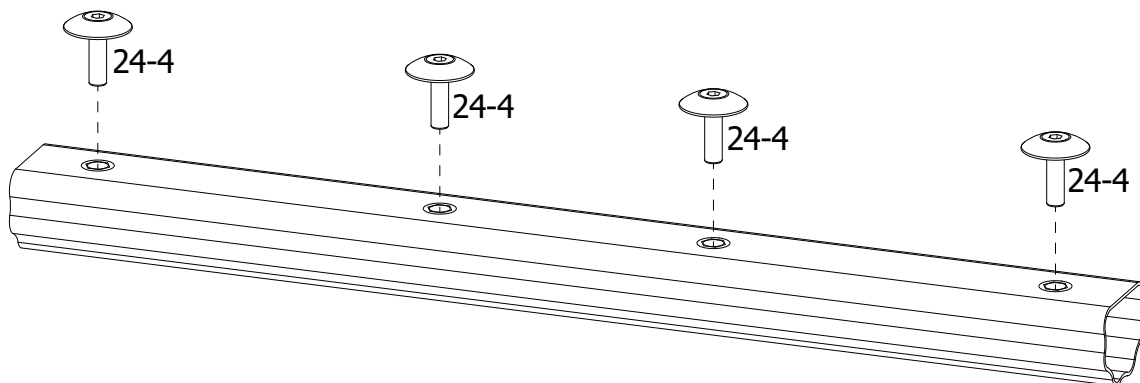
Box 6 Exploded Views



5ft Table Assembly - 5ft Extension
QEF-09-17087



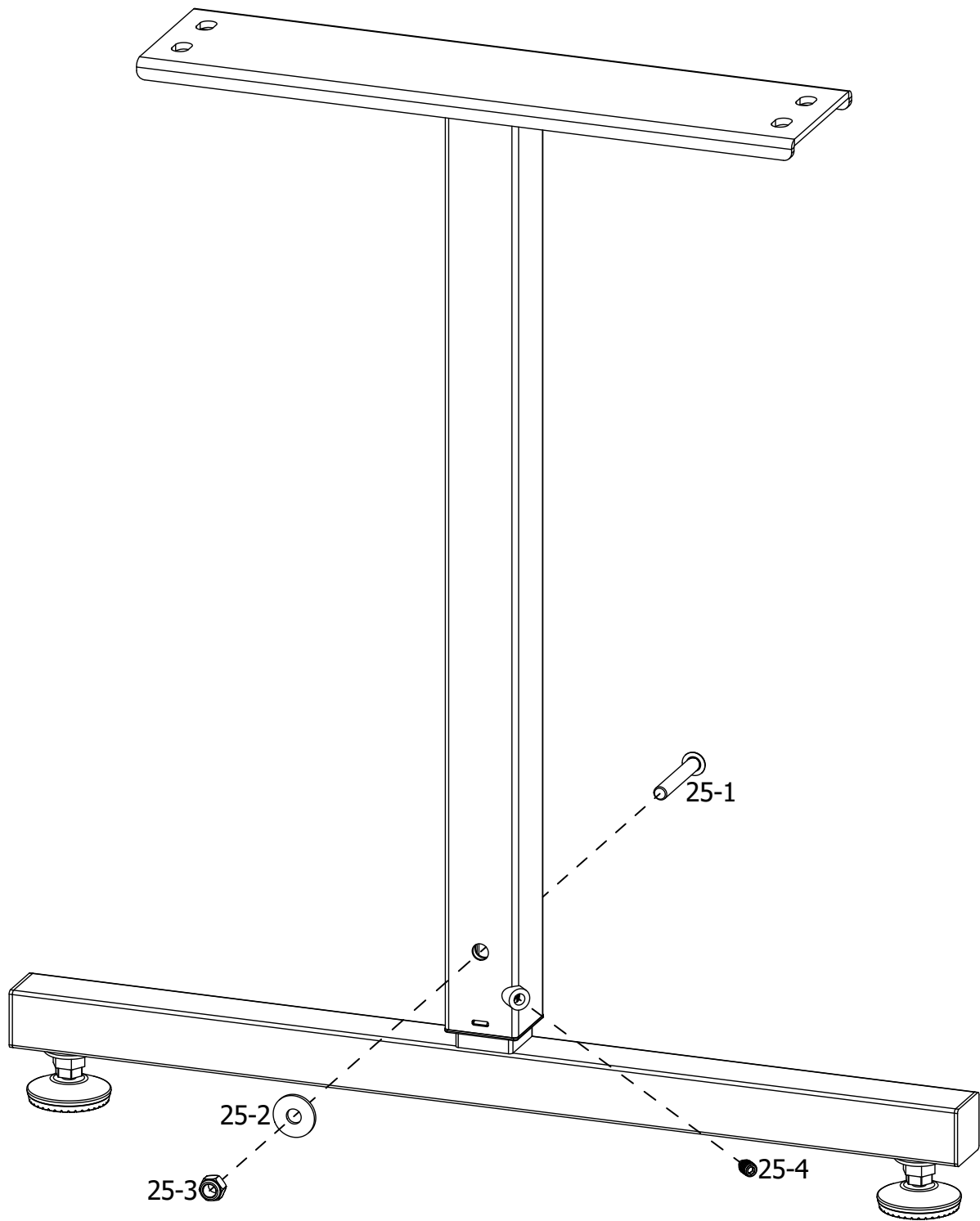
Rail Coupler Assembly
CNT-09-11865



Star Rail Coupler
QEF-09-17096

REF #	Part #	Qty	Description
24-1	QEF-04-15526	2	Track Support Extrusion - 2ft
24-2	QEF-04-15525	2	Track Support Extrusion - 3ft
24-3	HDW-03-10953	10	Connector Bolt M6 X 10mm
24-4	HDW-03-11070	8	Rail Coupler Bolt M6 X 15mm

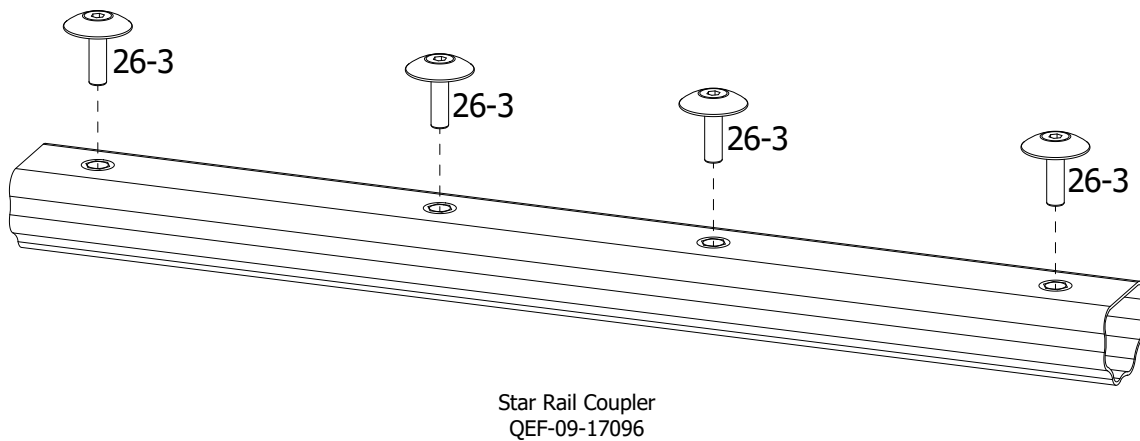
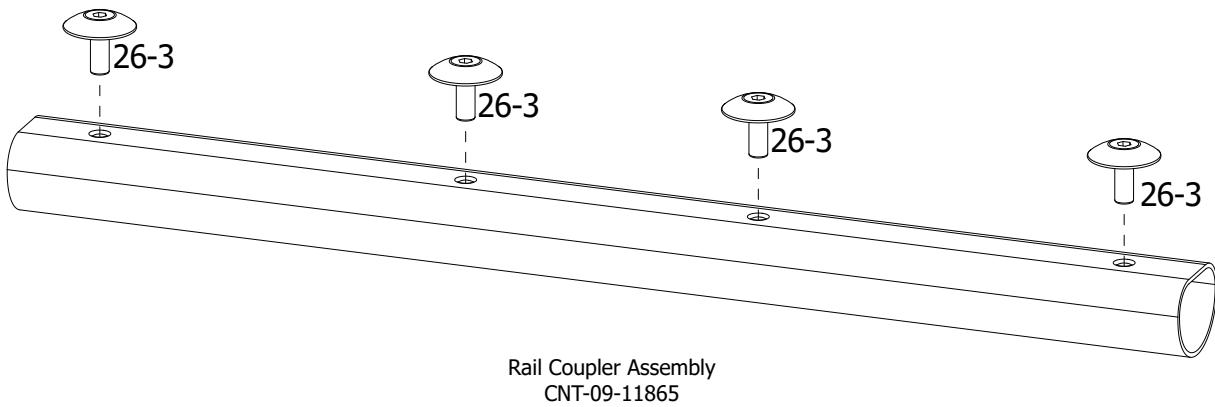
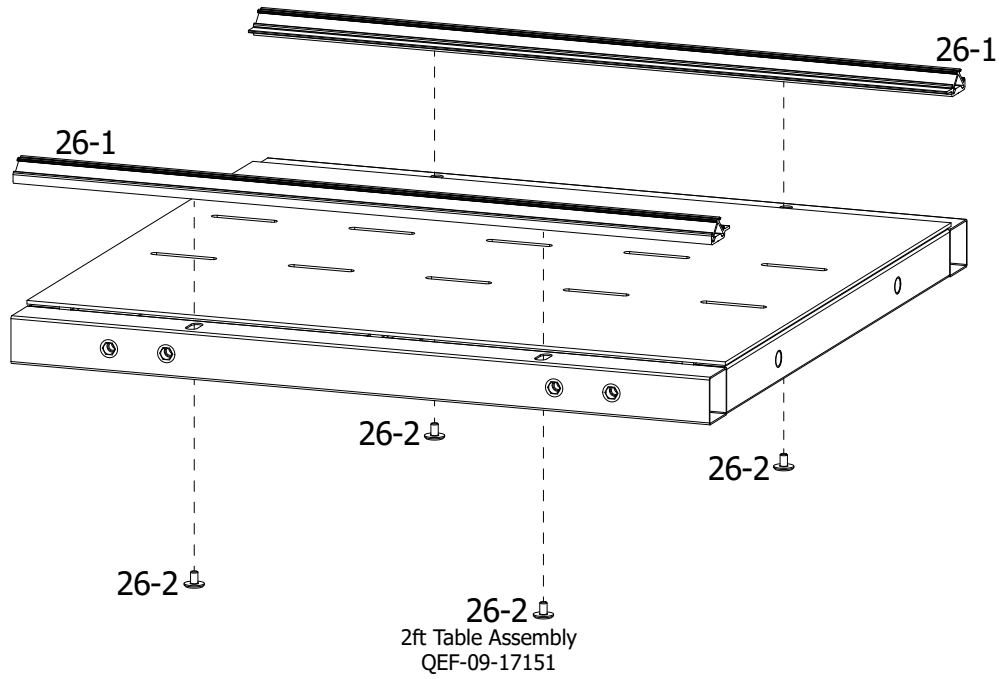
Box 6 Exploded Views (Continued)



Middle Leg Subassembly
QEF-09-17102

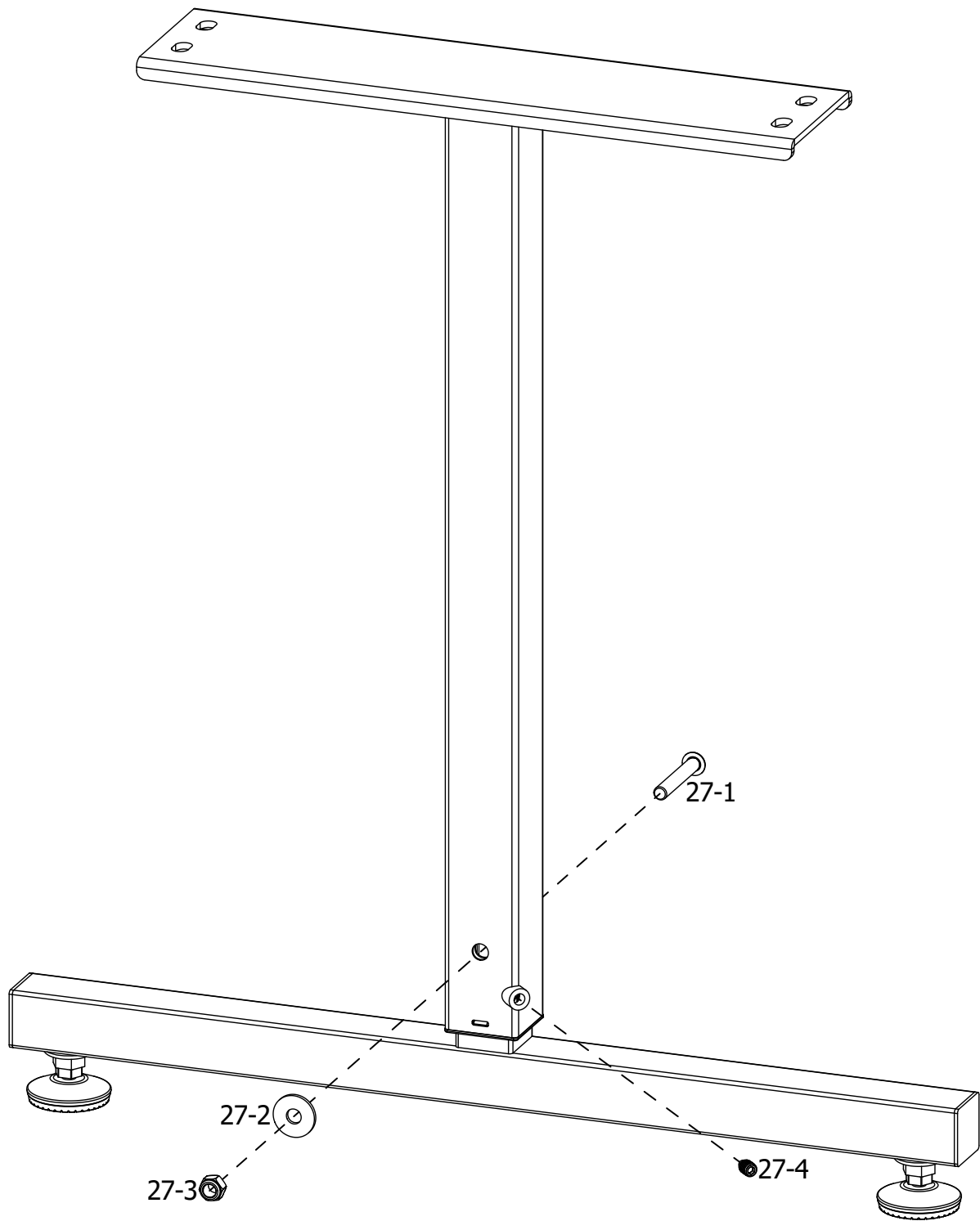
REF #	Part #	Qty	Description
25-1	HDW-03-10726	1	SBHCS M8 X 55mm
25-2	HDW-03-10733	1	Washer M8 X 25.4 OD X 2.3mm T (Wide)
25-3	HDW-03-1730	1	Nylock Nut M8
25-4	HDW-03-17205	1	Nylon-Tipped Set Screw M8 X 10mm

Box 7 Exploded Views



REF #	Part #	Qty	Description
26-1	QEF-04-15526	2	Track Support Extrusion - 2ft
26-2	HDW-03-10953	4	Connector Bolt M6 X 10mm
26-3	HDW-03-11070	8	Rail Coupler Bolt M6 X 15mm

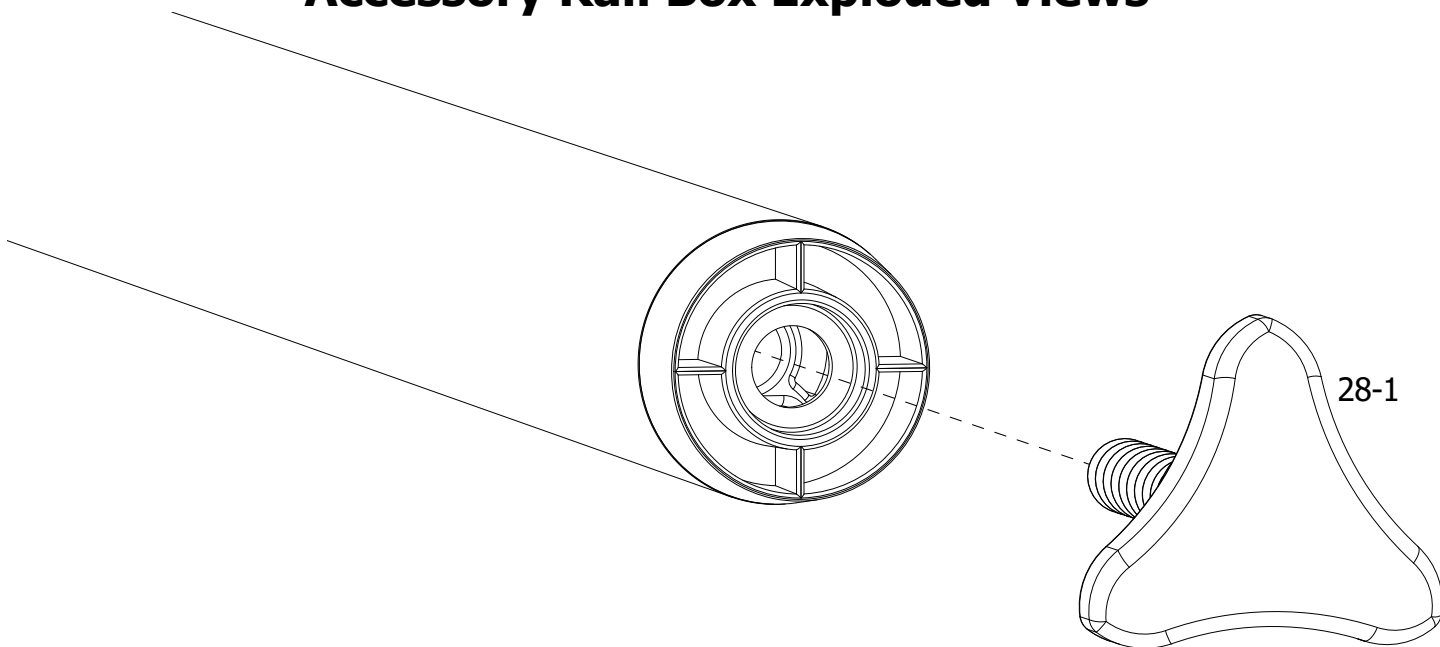
Box 7 Exploded Views (Continued)



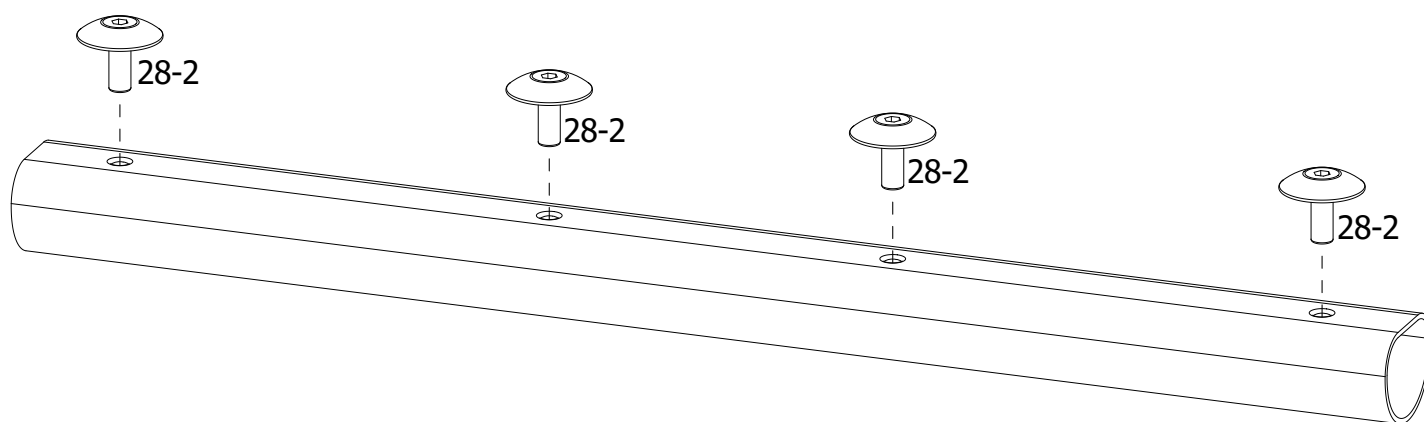
Middle Leg Subassembly
QEF-09-17102

REF #	Part #	Qty	Description
27-1	HDW-03-10726	1	SBHCS M8 X 55mm
27-2	HDW-03-10733	1	Washer M8 X 25.4 OD X 2.3mm T (Wide)
27-3	HDW-03-1730	1	Nylock Nut M8
27-4	HDW-03-17205	1	Nylon-Tipped Set Screw M8 X 10mm

Accessory Rail Box Exploded Views



Square Side Rail Assembly - Right
QEF-09-17044



Rail Coupler Assembly
CNT-09-11865

REF #	Part #	Qty	Description
28-1	HDW-03-16830	1	Three-Arm Hand Wheel Knob M10 X 70mm
28-2	HDW-03-1170	4	Rail Coupler Bolt M6 X 15mm