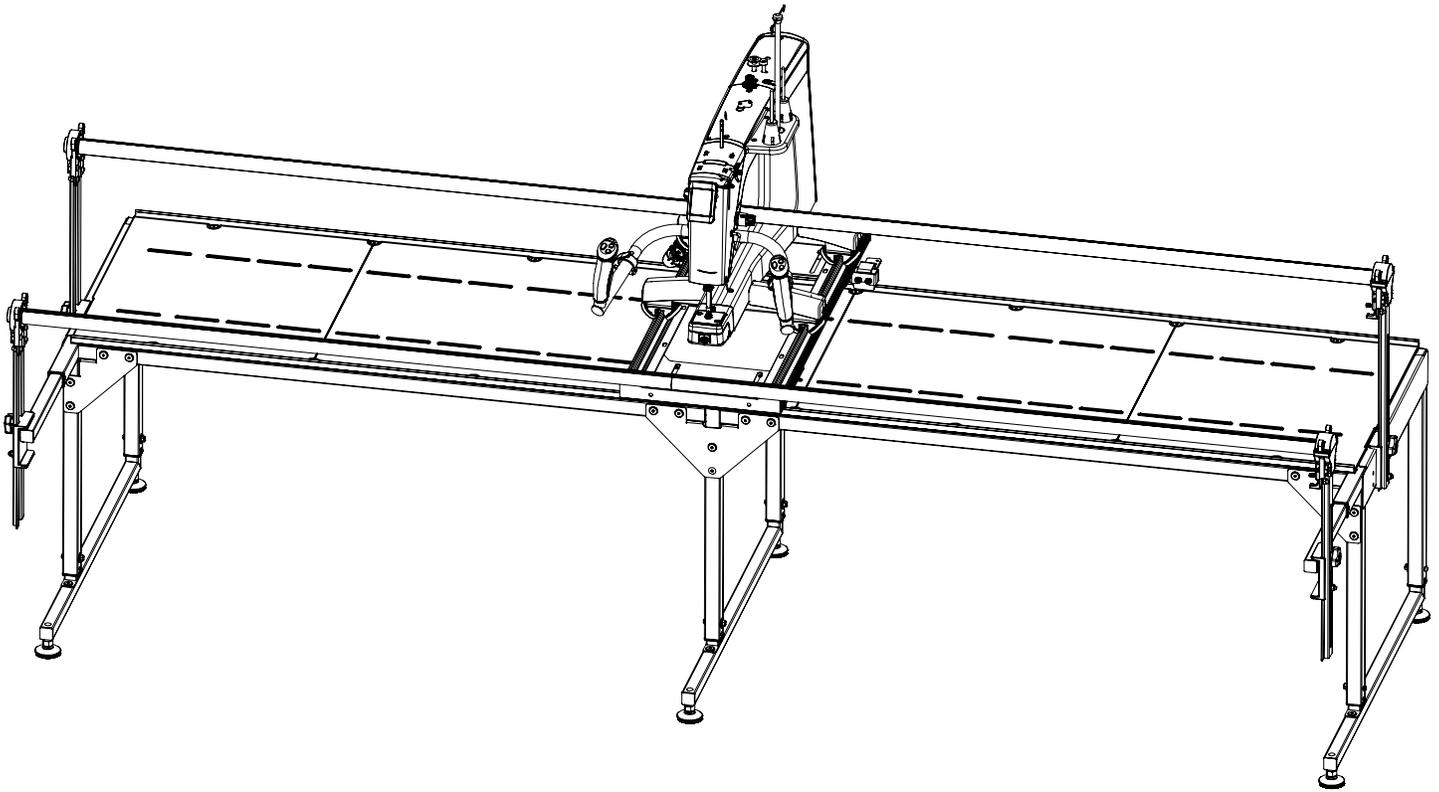


# Q-Zone Queen

## Table Accessory Assembly Instructions



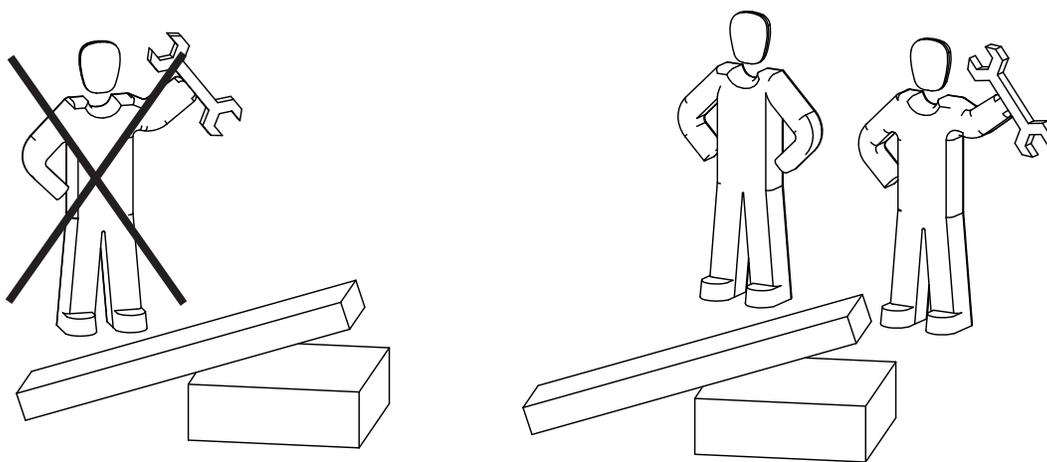
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Version 1.3

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## Warranty Information for your Q-Zone Queen Table Accessory

The Q-Zone Queen Table Accessory has a One-Year limited warranty on all parts. The Grace Company will repair or replace, at its discretion, any part with problems due to our manufacturing or defects in materials. This warranty does not cover parts damaged through misuse, improper storage, improper assembly, loss, natural events, and willful destruction. Parts must be returned to the Grace Company, shipping prepaid, before we can repair or replace them. We will promptly return the repaired/replaced part at our expense if done within a year of the purchase date.



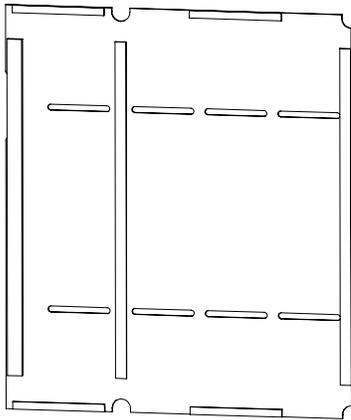
?



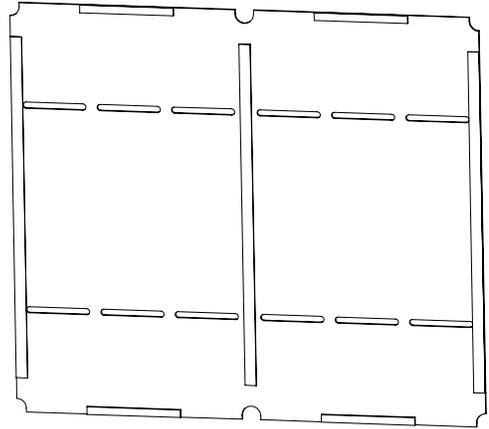
1-800-264-0644

The Grace Company  
Fine Quilting Frames

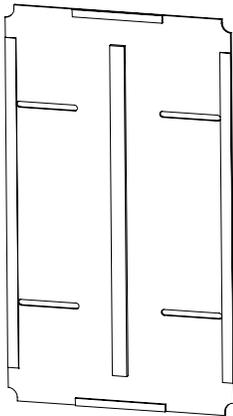
# Parts List Box 1



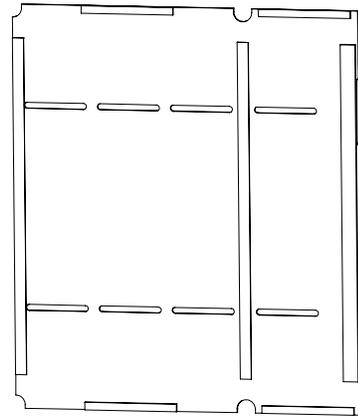
Plastic Table Surface -  
Section 1 (1)



Plastic Table Surface -  
Section 2 (2)



Plastic Table Surface -  
Section 3 (1)



Plastic Table Surface -  
Section 4 (1)

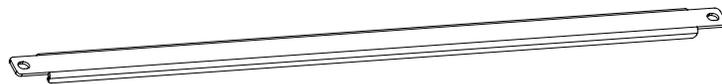


Table Accessory  
Support (8)

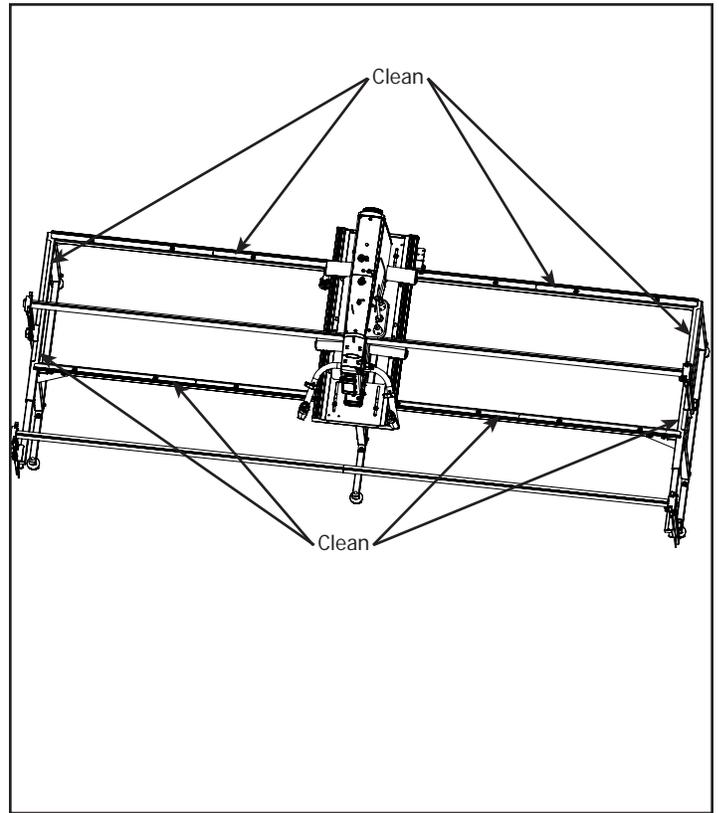
## **Preparation | Q-Zone Queen Table Accessory**

**If you have purchased a Q-Zone Queen Frame and Table Accessory together, Complete the Q-Zone Queen Frame Assembly Instructions prior to proceeding with the assembly of the Table Accessory.**

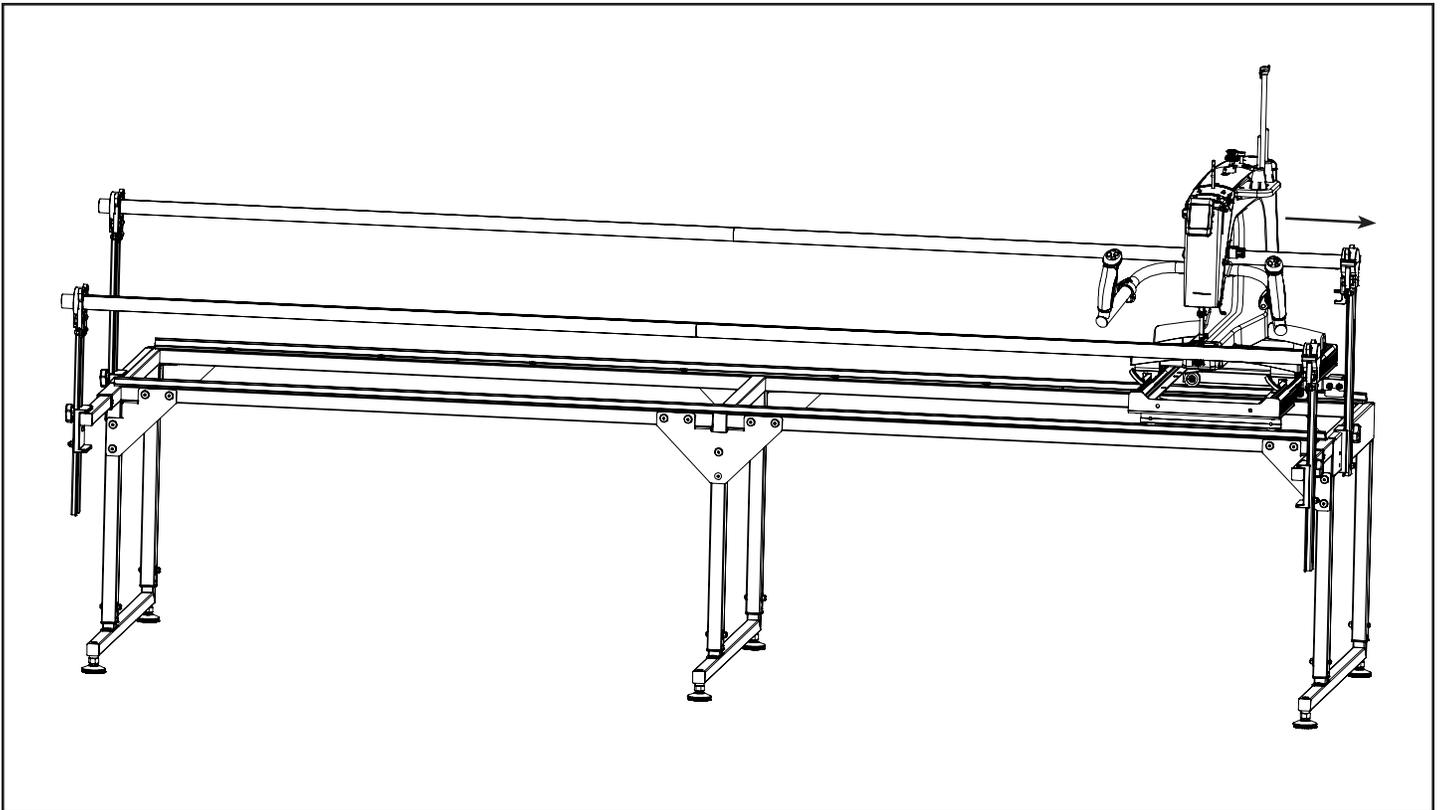
# Preparation | Q-Zone Queen Table Accessory

## Step 1 - Preparation

**Tools Needed:**  
4mm Allen Wrench



1-1 Clean the upper surfaces of the Track Support and Legs to rid them of any lint, dust, or oil.

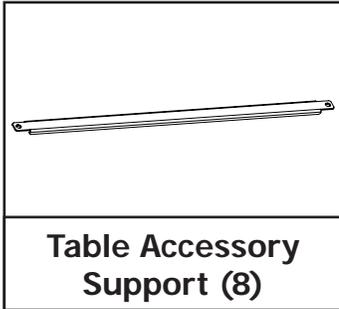


1-2 Move the Carriage to the far right side of the frame and secure with the Channel Lock.

# Assembly | Q-Zone Queen Table Accessory

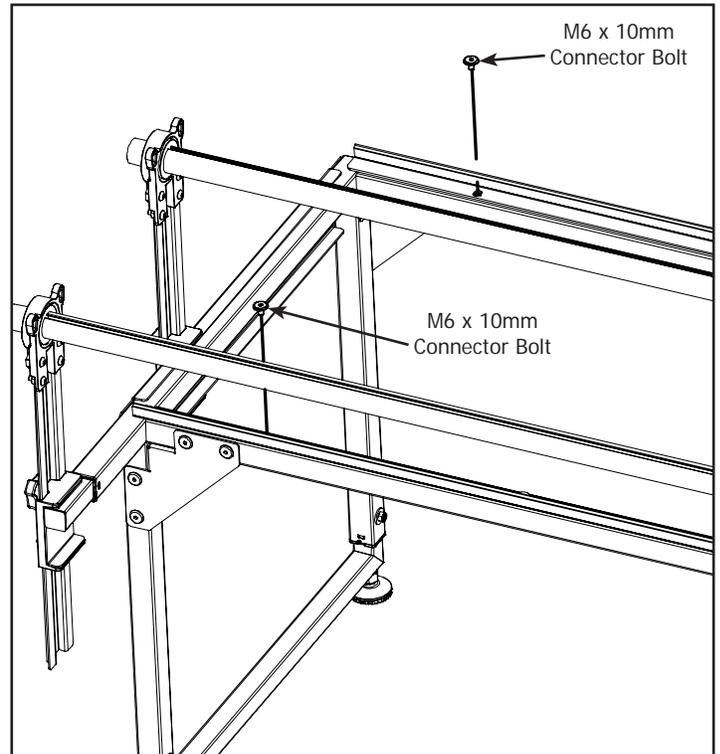
## Step 2 - Table Accessory Support Installation

Parts Needed:

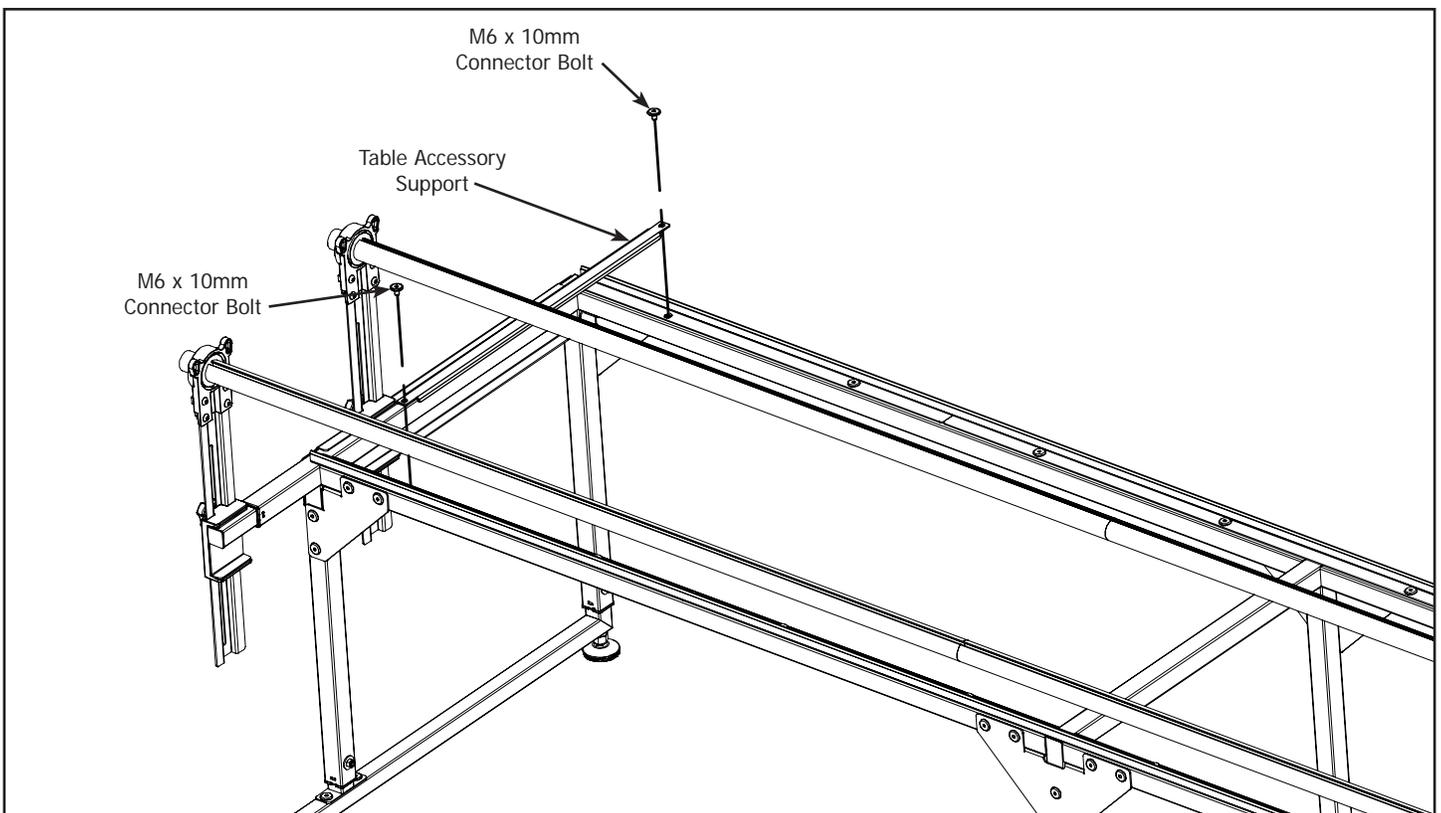


Tools Needed:

4mm Allen Wrench

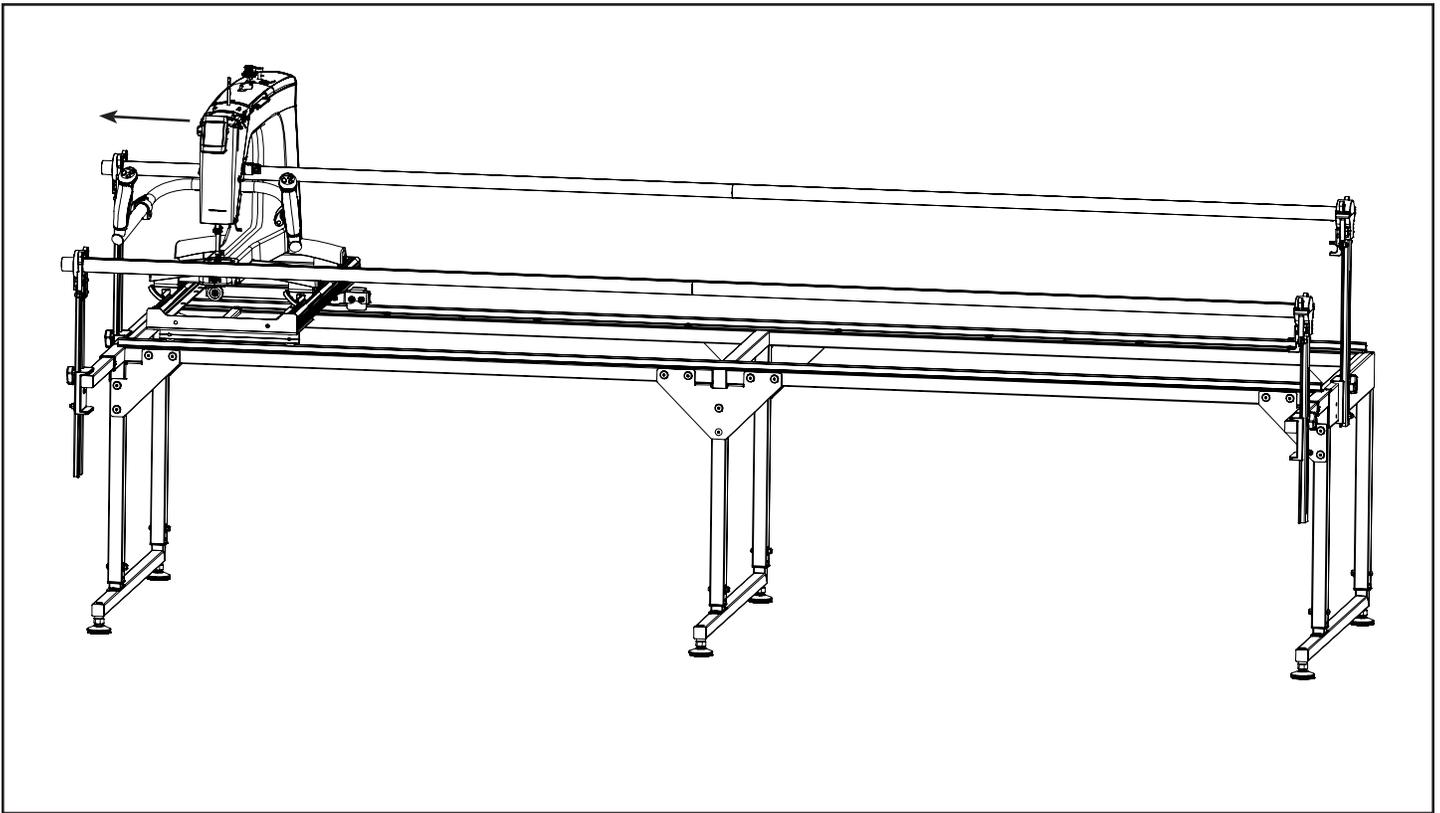


2-1 Remove the (2) M6 x 10mm Connector Bolts from the far left end of the frame and set aside.

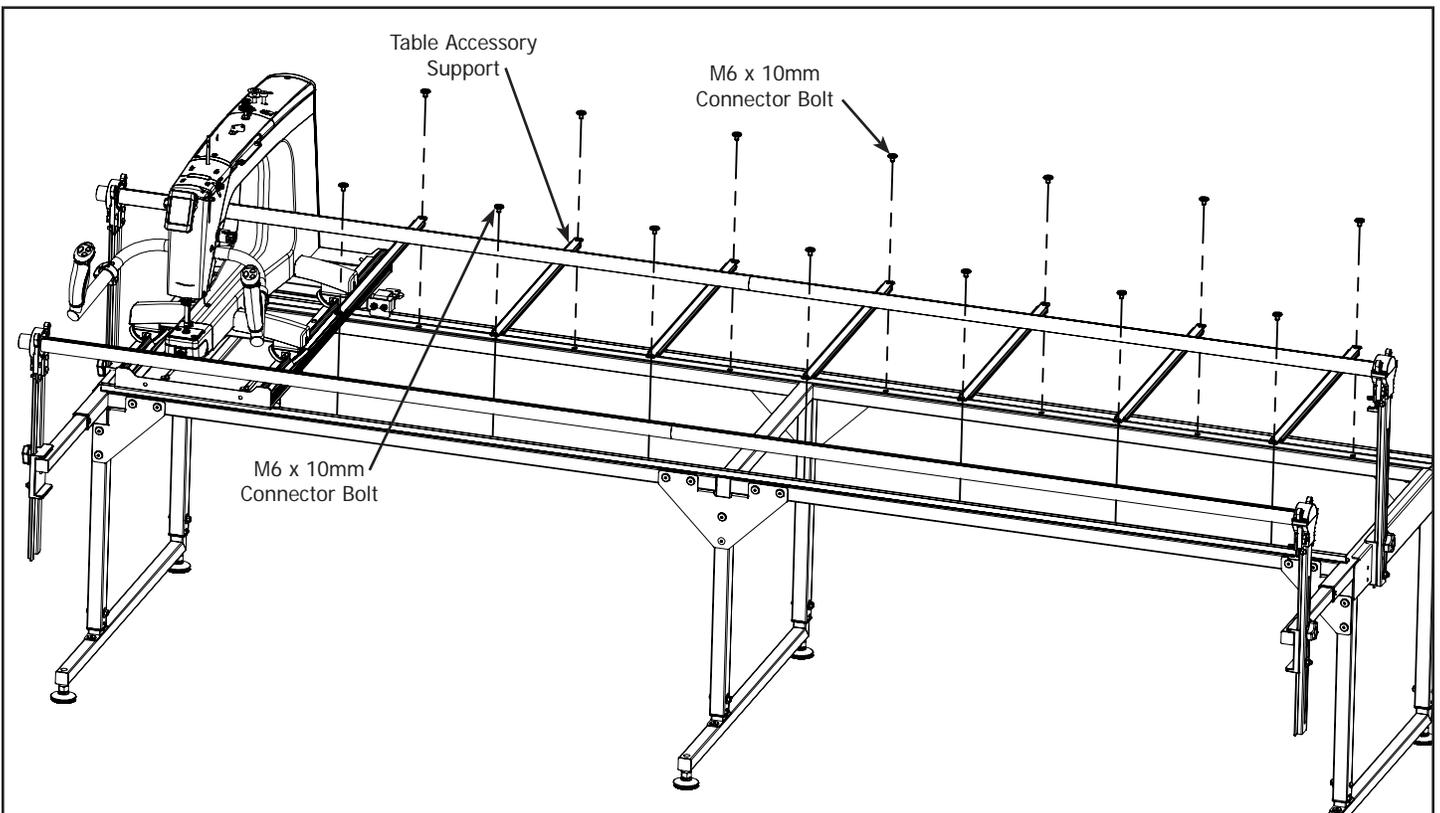


2-2 Using the (2) M6 x 10mm Connector Bolts from Step 2-1 install (1) Table Accessory Support.

## Assembly | Q-Zone Queen Table Accessory



2-3 Move the Carriage to the far left side of the frame and secure with the Channel Lock.



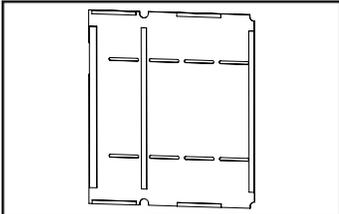
2-4 Repeat Steps 2-1 and 2-2 for the remaining (7) Table Accessory Supports.

**Note:** It is advised that you do one Table Accessory Support at a time to avoid from the track supports becoming misaligned.

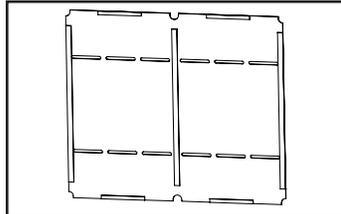
# Assembly | Q-Zone Queen Table Accessory

## Step 3 - Table Accessory Support Installation

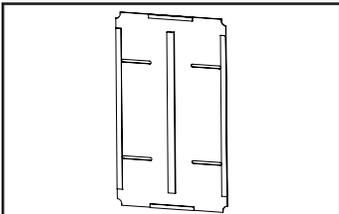
Parts Needed:



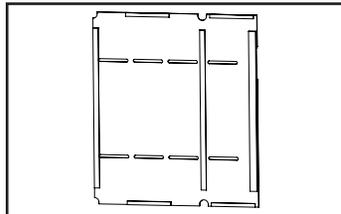
**Plastic Table Surface Section 1 (1)**



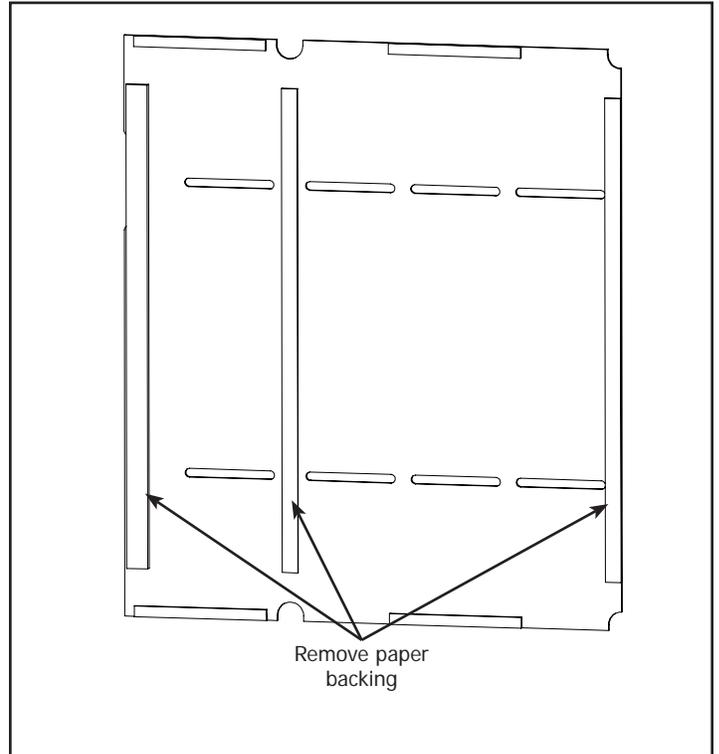
**Plastic Table Surface Section 2 (2)**



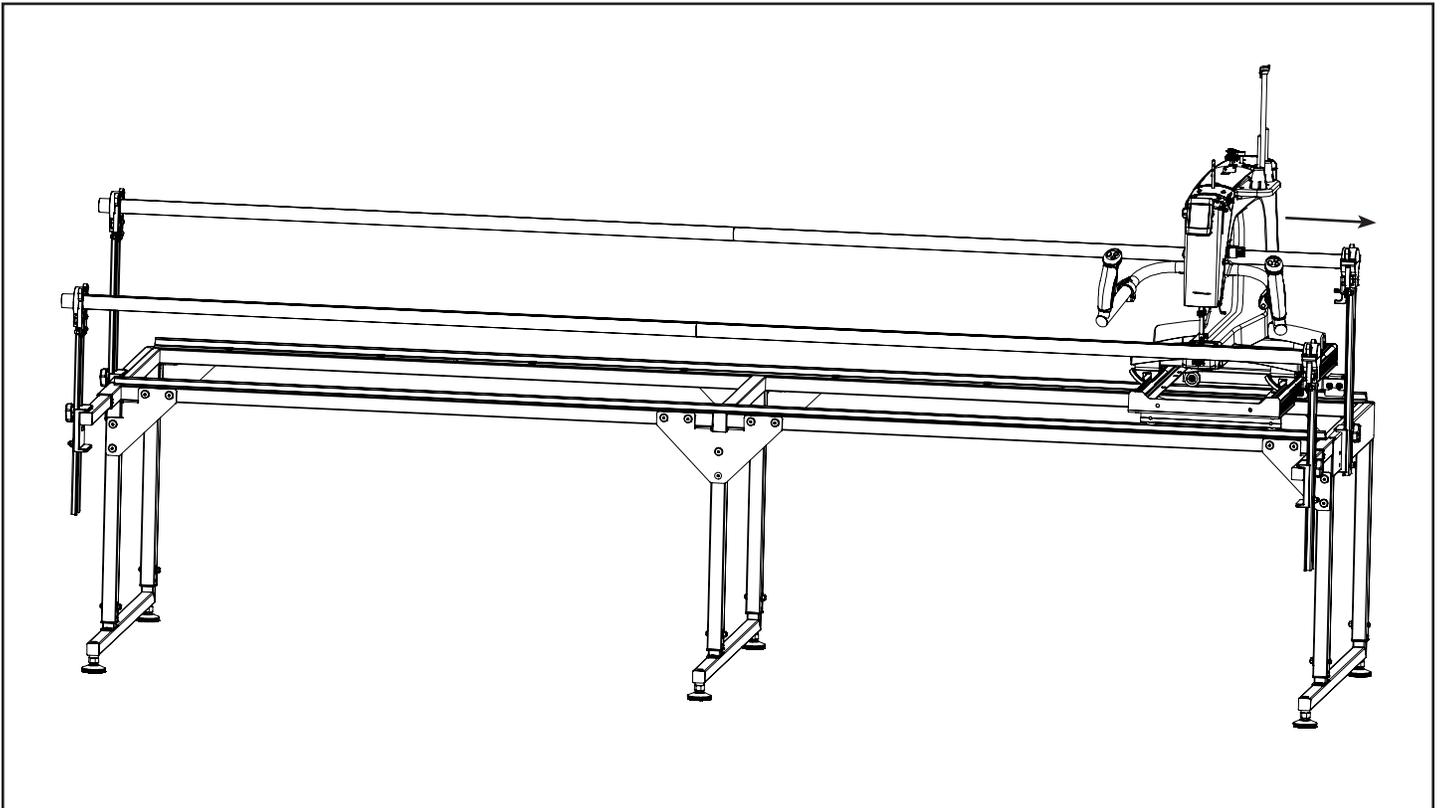
**Plastic Table Surface Section 3 (1)**



**Plastic Table Surface Section 4 (1)**

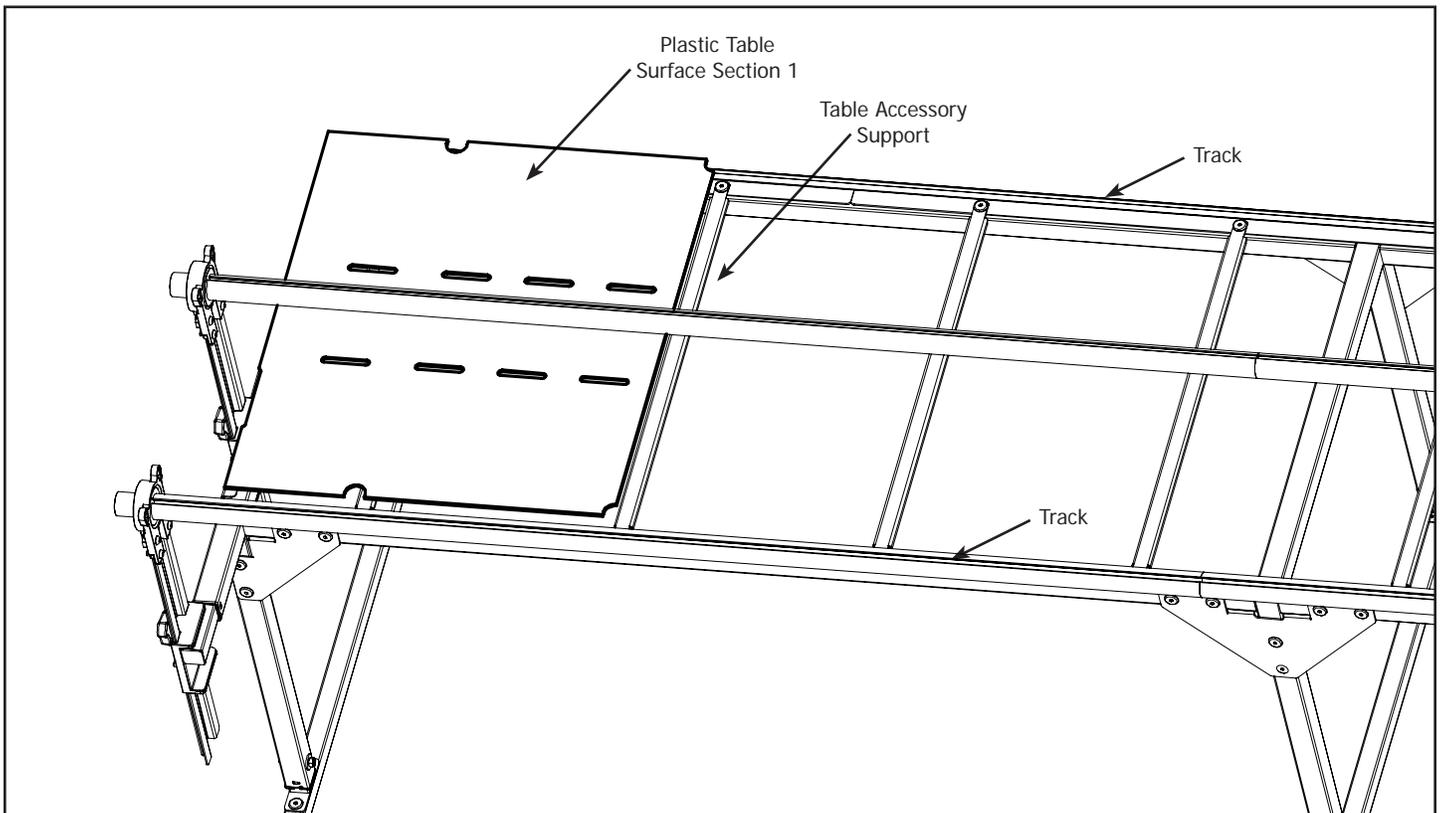


3-1 Remove the paper backing from the double faced tape on the Plastic Table Surface Section 1.



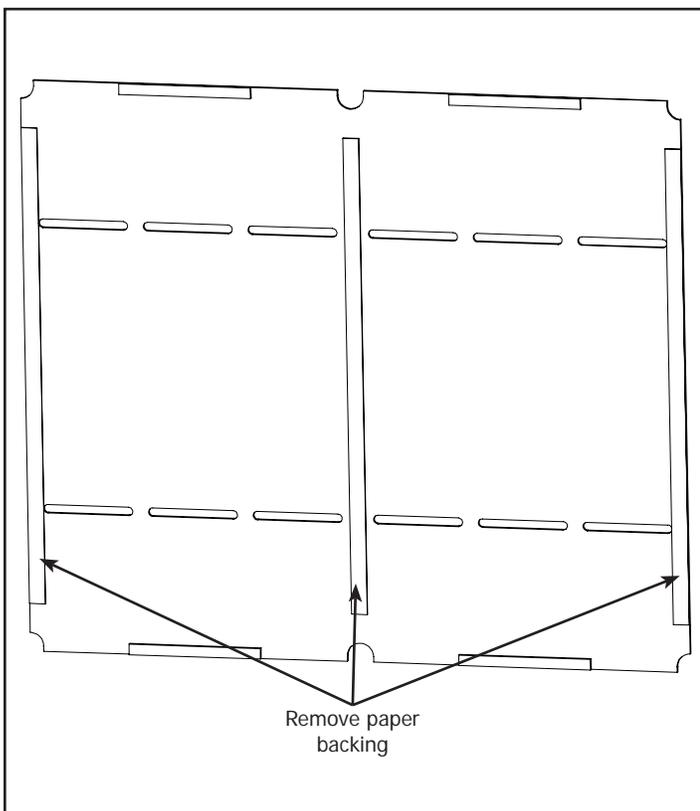
3-2 Move the Carriage to the far right side of the frame and secure with the Channel Lock.

# Assembly | Q-Zone Queen Table Accessory



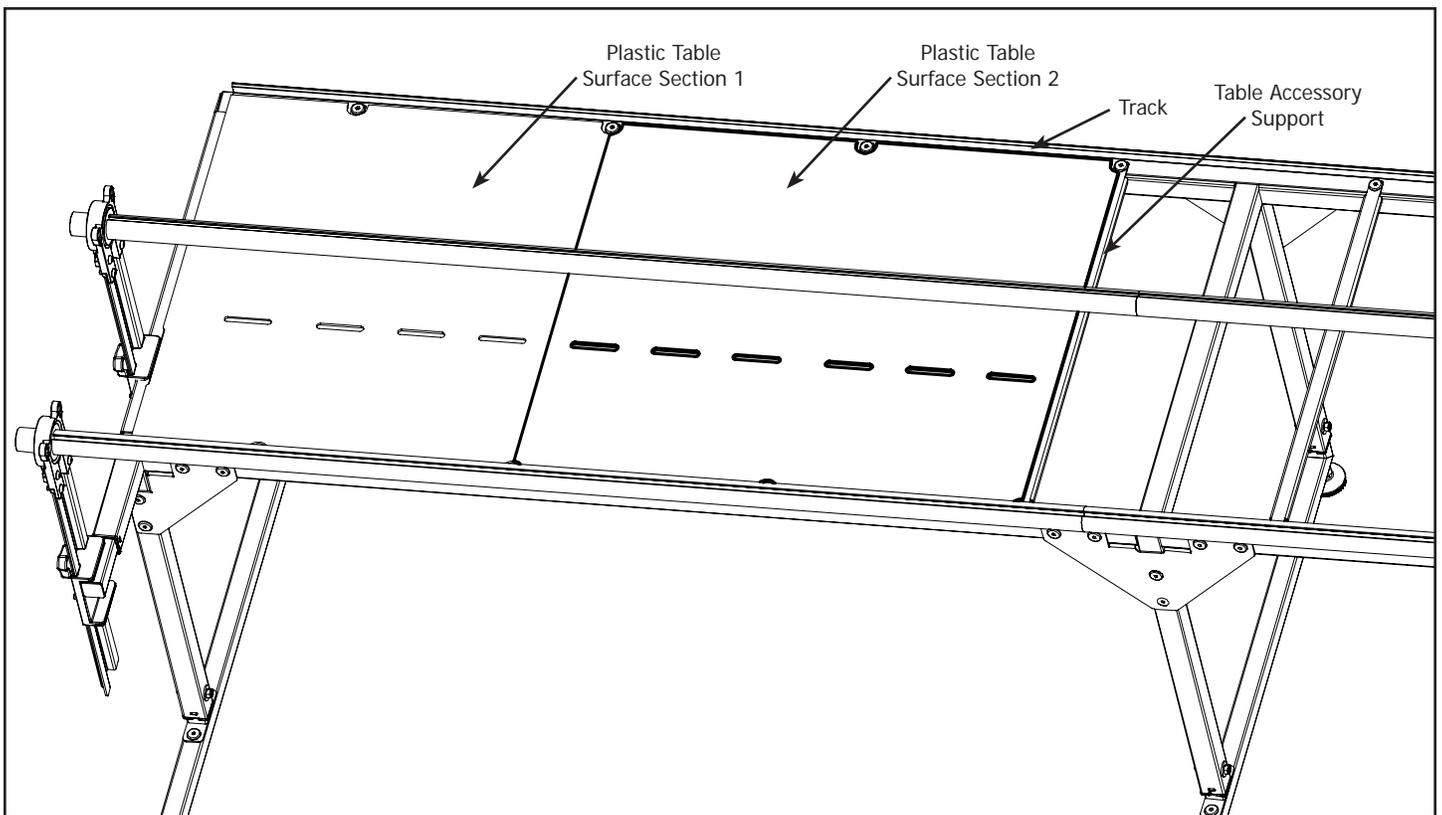
3-3 Align the Plastic Table Surface Section 1 with the center of the Table Accessory Support making sure the edge of the Plastic Table Surface is parallel with the Track Supports.

**Note:** Center the Table Surface between the Track.



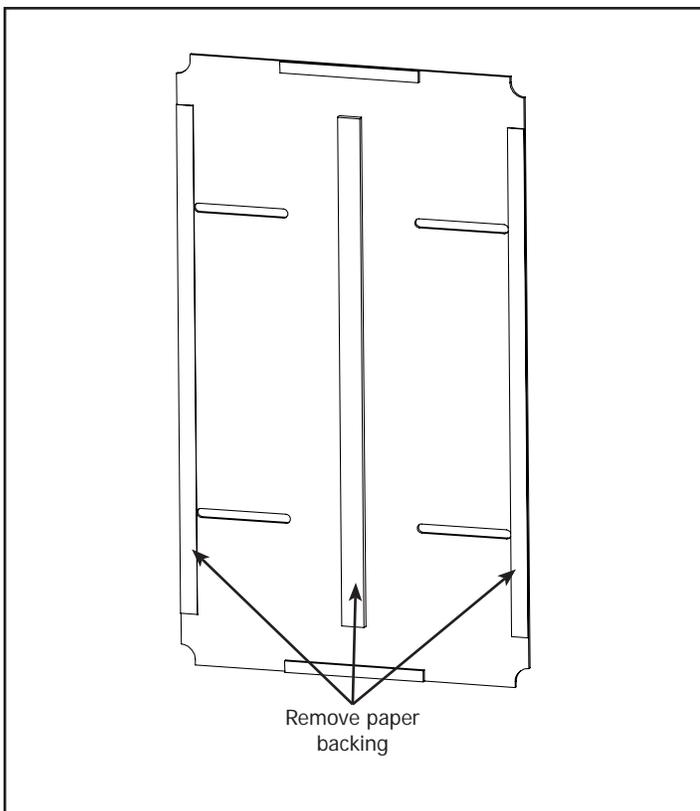
3-4 Remove the paper backing from the double faced tape on (1) of the Plastic Table Surface Section 2.

# Assembly | Q-Zone Queen Table Accessory



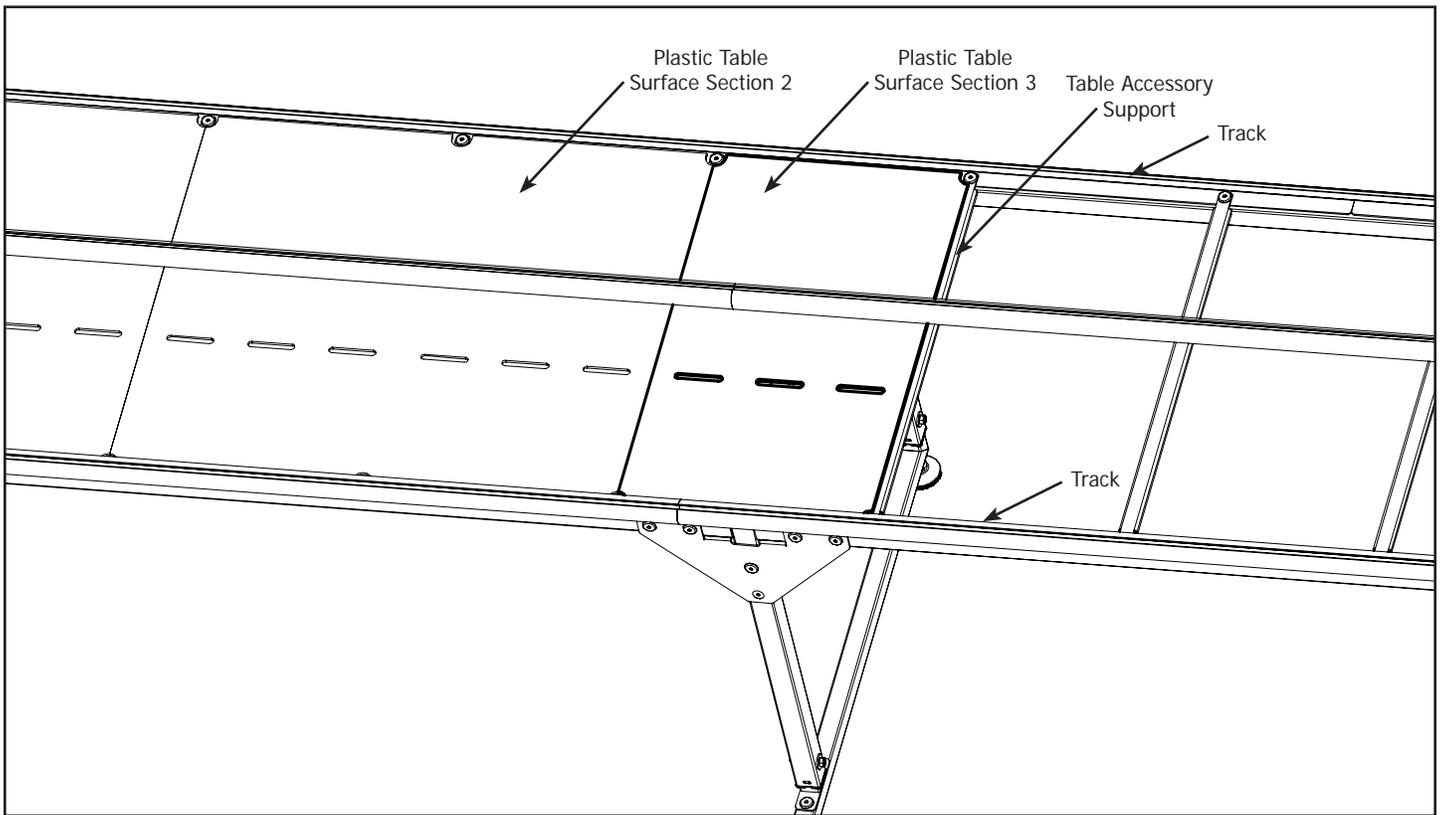
3-5 Position the Plastic Table Surface Section 2 against the Plastic Table Surface Section 1 making sure the edge of the Plastic Table Surface is parallel with the Track Supports.

**Note:** Center the Table Surface between the Track.



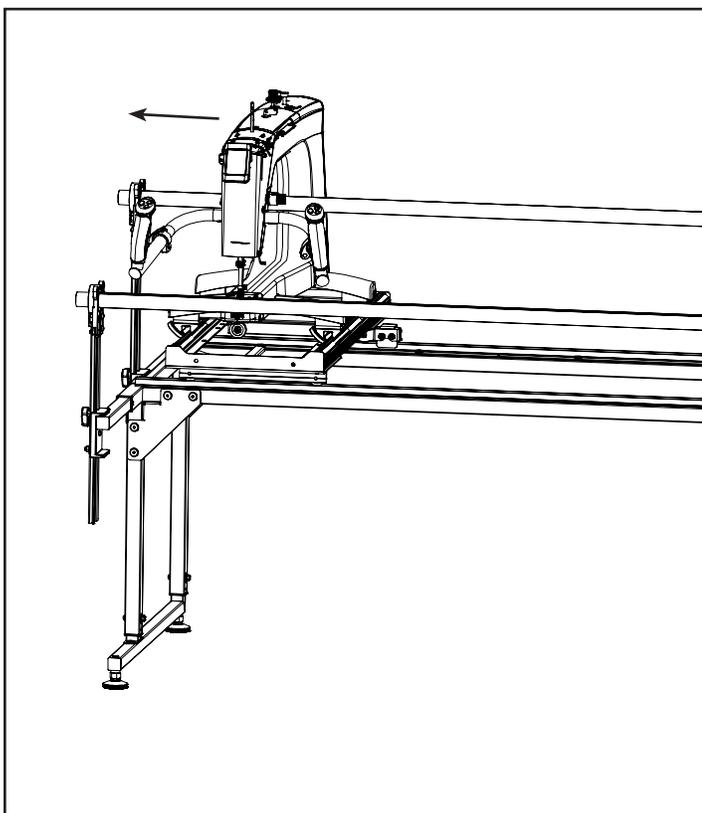
3-6 Remove the paper backing from the double faced tape on the Plastic Table Surface Section 3.

# Assembly | Q-Zone Queen Table Accessory

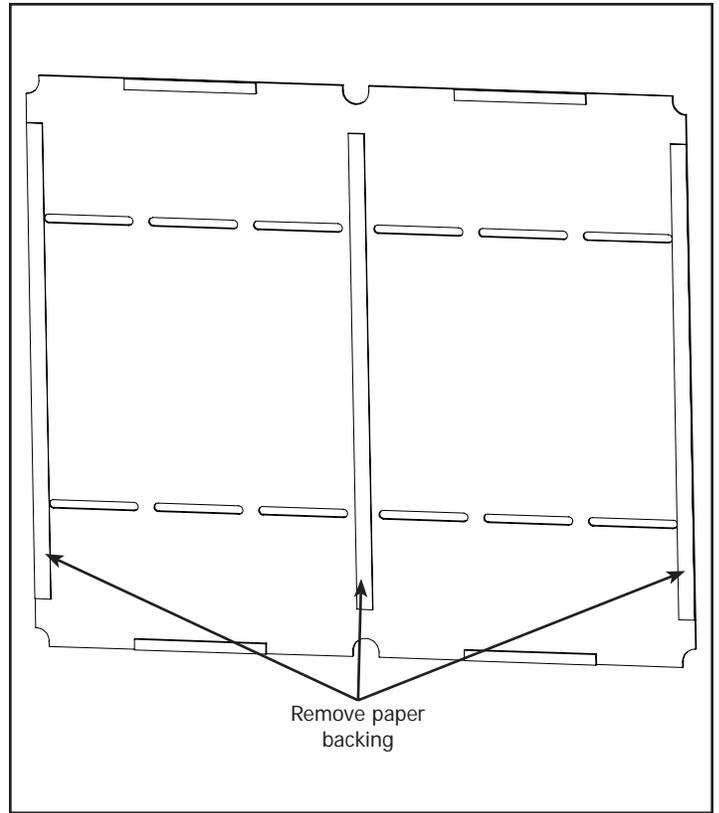


3-7 Position the Plastic Table Surface Section 3 against the Plastic Table Surface Section 2 making sure the edge of the Plastic Table Surface is parallel with the Track Supports.

**Note:** Center the Table Surface between the Track.

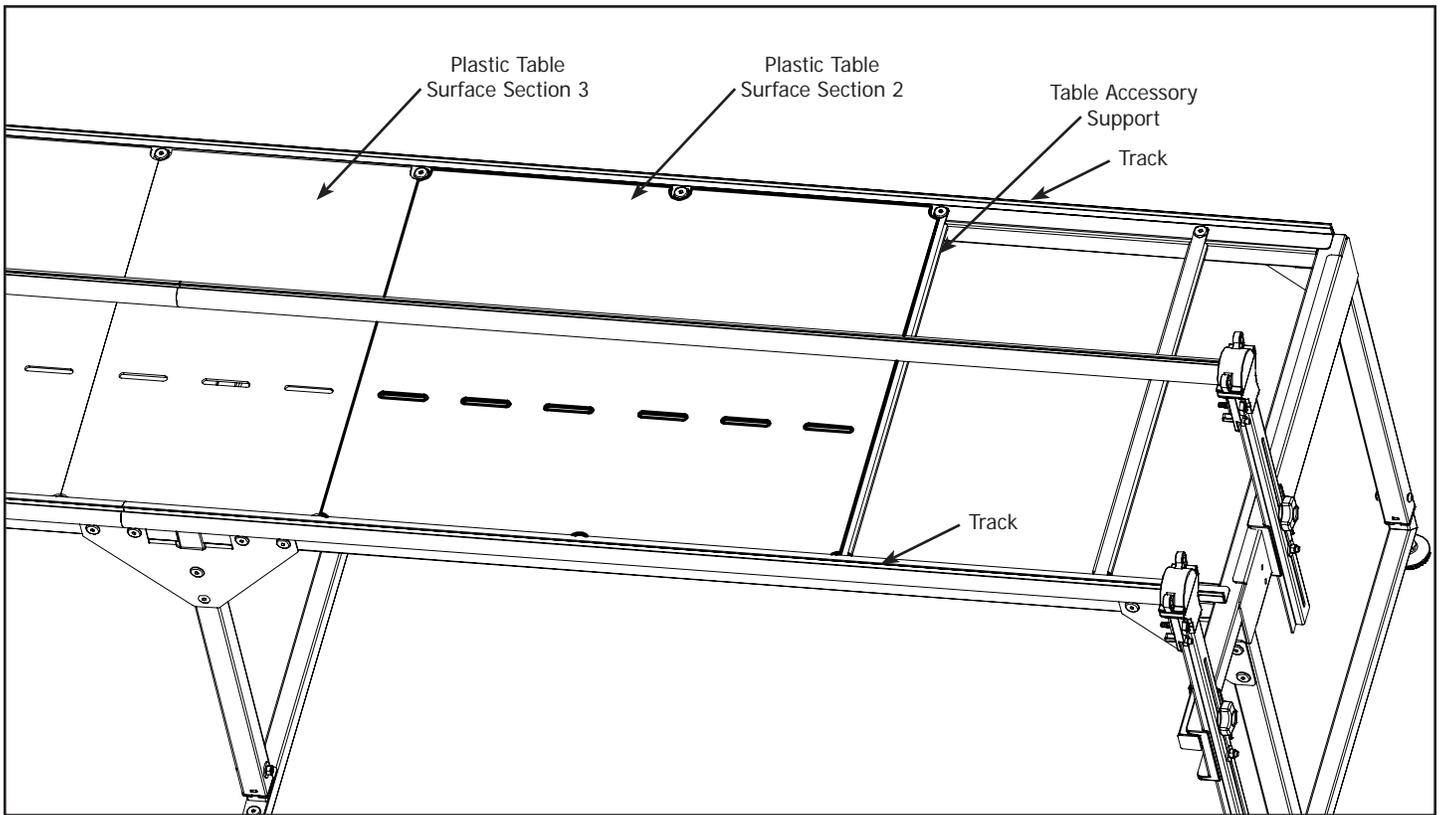


3-8 Move the Carriage to the far left side of the frame and secure with the Channel Lock.



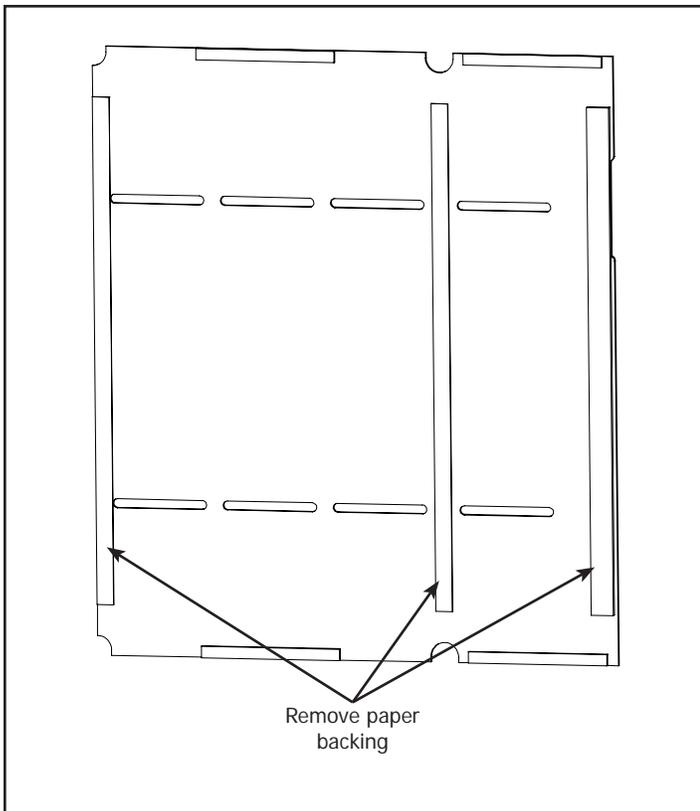
3-9 Remove the paper backing from the double faced tape on (1) of the Plastic Table Surface Section 2.

# Assembly | Q-Zone Queen Table Accessory



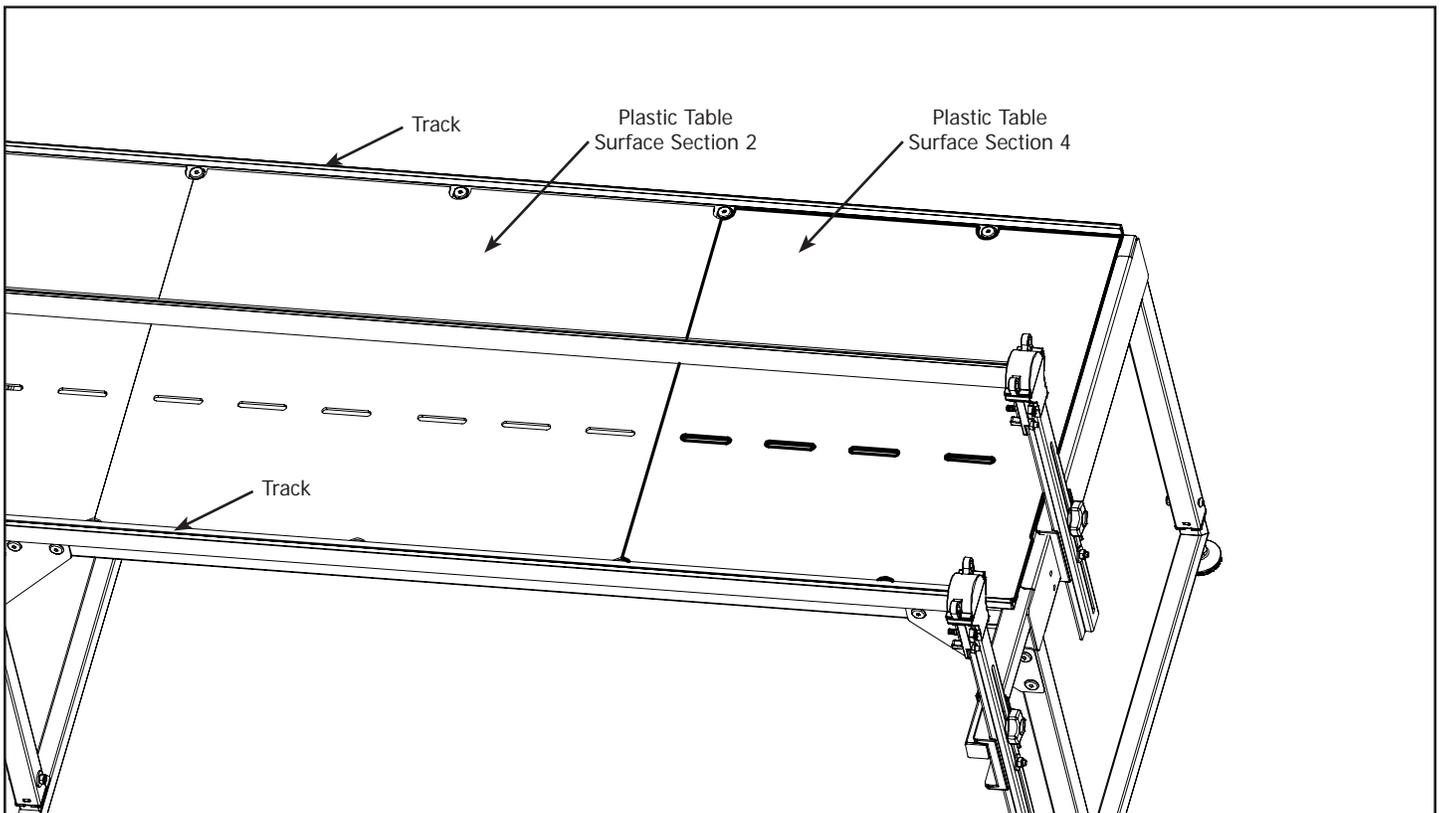
3-10 Position the Plastic Table Surface Section 2 against the Plastic Table Surface Section 3 making sure the edge of the Plastic Table Surface is parallel with the Track Supports.

**Note:** Center the Table Surface between the Track.



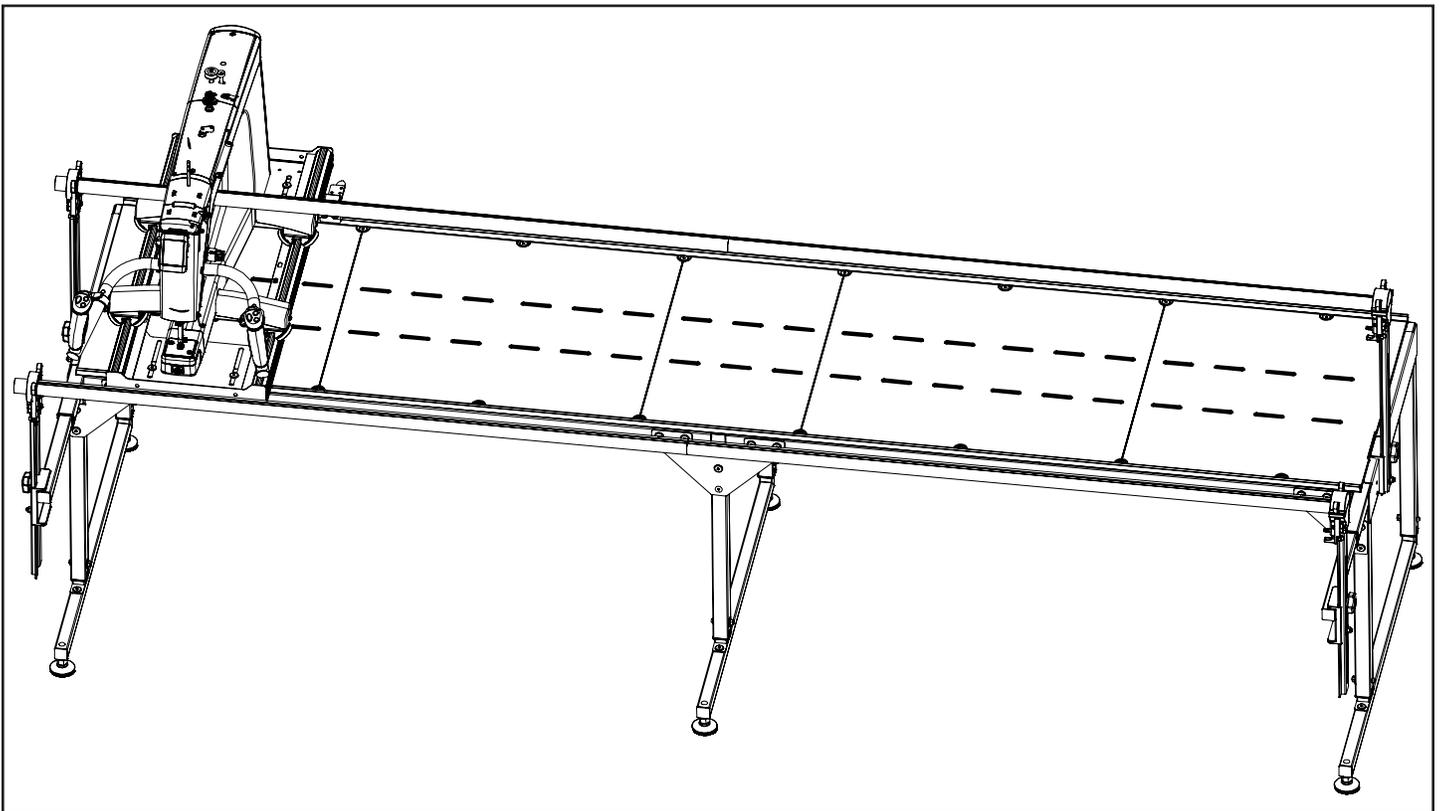
3-11 Remove the paper backing from the double faced tape on the Plastic Table Surface Section 4.

## Assembly | Q-Zone Queen Table Accessory



3-12 Position the Plastic Table Surface Section 4 against the Plastic Table Surface Section 2 making sure the edge of the Plastic Table Surface is parallel with the Track Supports.

**Note:** Center the Table Surface between the Track.



3-13 Press down on all edges of the Plastic Table Surfaces to make sure the double faced tape is secure.



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