

TrueCut

EASY • SAFE • ACCURATE

Cutting Table

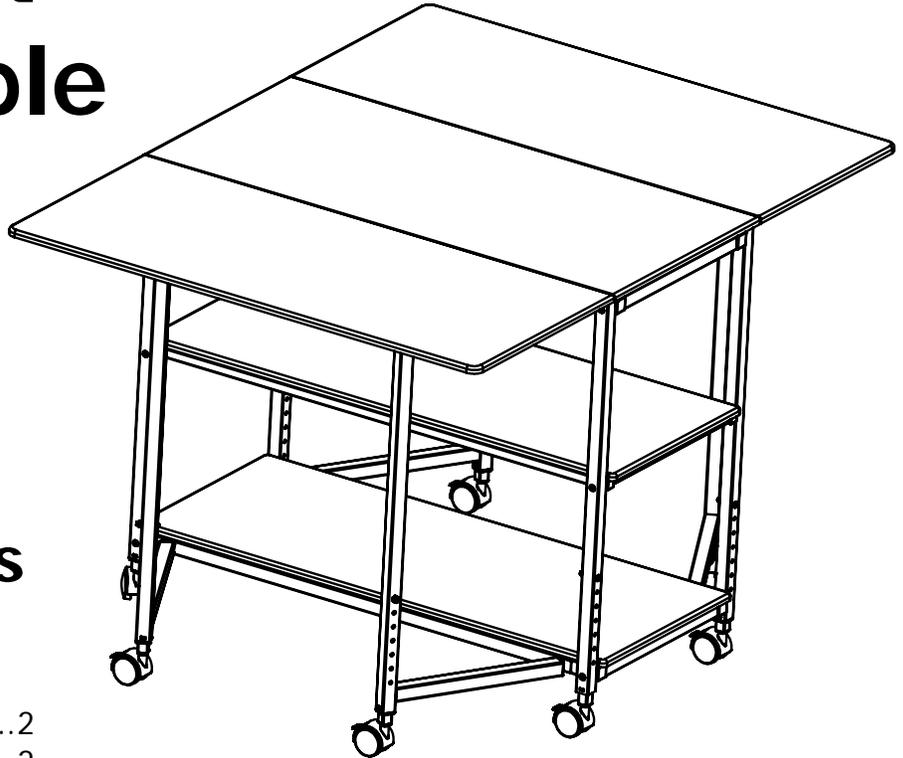


Table of Contents

Parts List

Parts list.....	2
Hardware.....	2

Assembly Steps

Step 1: Caster Wheels.....	3
Step 2: Height Adjustable Legs.....	3
Step 3: Shelves.....	3
Step 4: Main Table.....	4

Warranty Information

for your TrueCut Cutting Table

The Cutting Table has a One-Year limited warranty on all parts. The Grace Company will repair or replace, at its discretion, any part with problems due to manufacturing, or defects in materials. This warranty does not cover parts damaged through misuse, improper storage, improper assembly, loss, natural events, and willful destruction. Parts must be returned to the Grace Company, shipping prepaid, before we can repair or replace them. We will promptly return the repaired/replaced part at our expense if done within a year of the purchase date.

Parts List

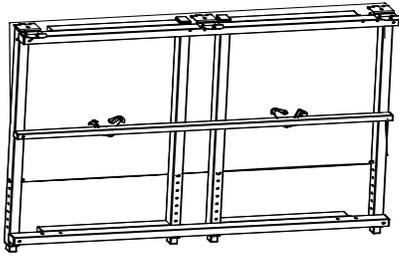
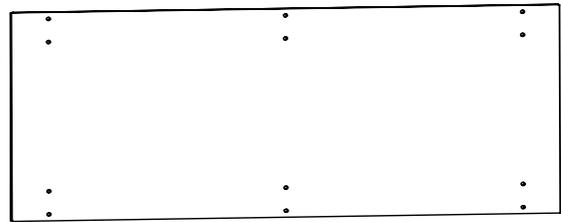


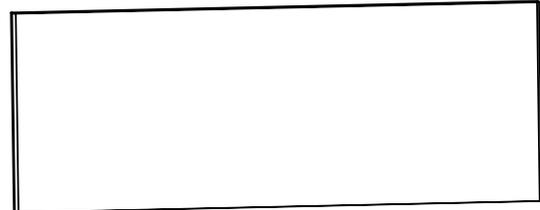
Table Side (2)



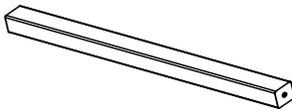
Main Table (1)



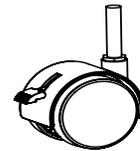
Long Support (2)



Shelf (2)

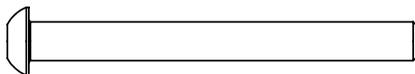


Short Support (4)



Caster Wheel (8)

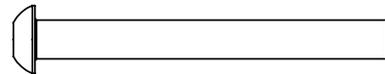
Hardware



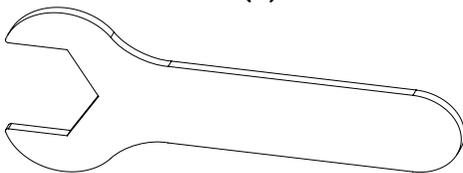
M6 X 60mm Socket Button
Head Cap Screw (SBHCS)
(8)



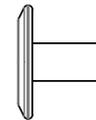
4mm Allen
Wrench



M6 X 55mm Socket Button
Head Cap Screw (SBHCS)
(4)



12mm Open End
Wrench



M6 X 10mm
Connector
Bolt (12)

Welcome!

As you begin assembly of your new Cutting Table, keep in mind the following:

- 1: The assembly process will be simple and step by step.
- 2: Read through each step completely before beginning that step.
- 3: Using the parts list as a reference, take the parts out of the box and make sure that you have all the parts.
- 4: Identify hardware packets: All hardware is separated by type and each packet is labeled for ease in identification.

Step 1: Caster Wheels

Parts Needed:

- 8- Caster Wheels
- 2- Table Side

Note: Open the Table Extension Legs on the Table Sides to help stand up the table during assembly.

Note: Before installing each Caster Wheel, make sure the locking switch on the wheel is engaged, so the wheels can't roll around.

1-1: Turn each Table Side on its top when inserting Caster Wheels.

1-1: Insert a Caster Wheel into each leg, as shown on Fig. 1-1.

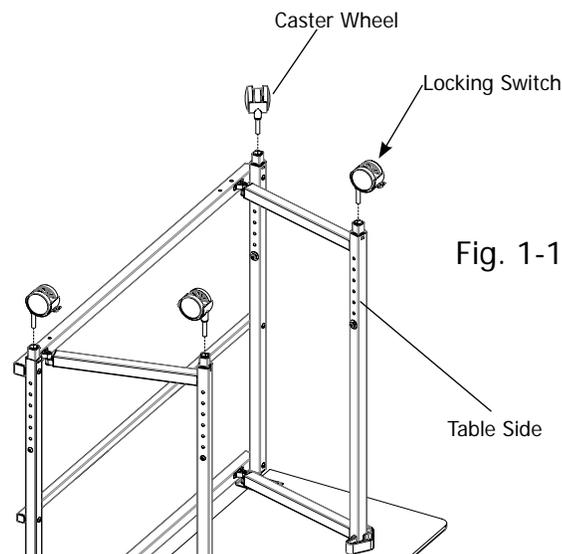


Fig. 1-1

Step 2: Height Adjustable Legs

To adjust the height of your table, un-thread the M6 X 32mm SBHCS and pull the leg down to the desired height. Align the hole in the height adjustable leg with the desired hole on the table leg and insert the M6 X 32mm SBHCS back into the M6 Flat Washer and M6 Nylock Nut, as shown in Fig. 2-1.

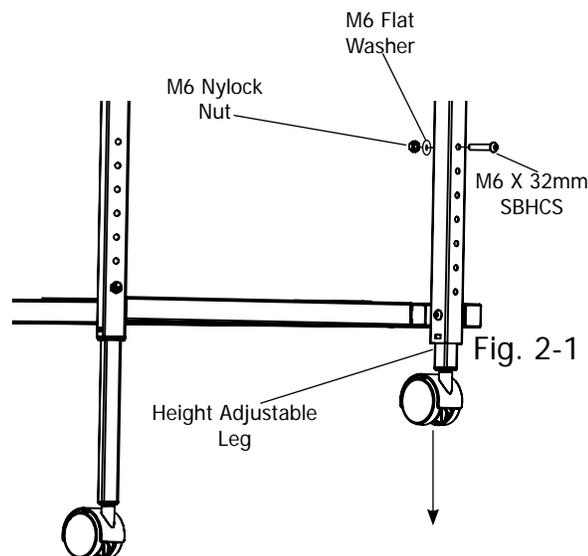


Fig. 2-1

Table Height	
1st hole	32"
2nd hole	33"
3rd hole	34"
4th hole	35"
5th hole	36"
6th hole	37"
bottom hole	38"

Step 3: Shelves

Parts Needed:

- 4- M6 X 60mm SBHCS
- 4- M6 X 55mm SBHCS
- 2- Short Support
- 2- Long Support
- 2- Table Side
- 2- Shelf

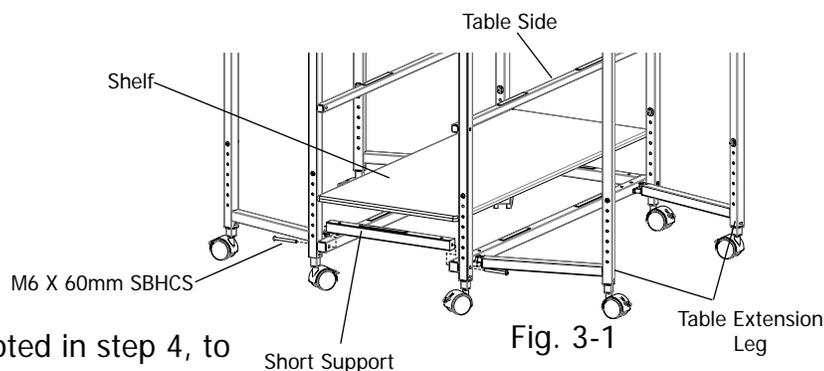


Fig. 3-1

Note: Do not tighten SBHCS screws until noted in step 4, to help prevent the table from getting out of square.

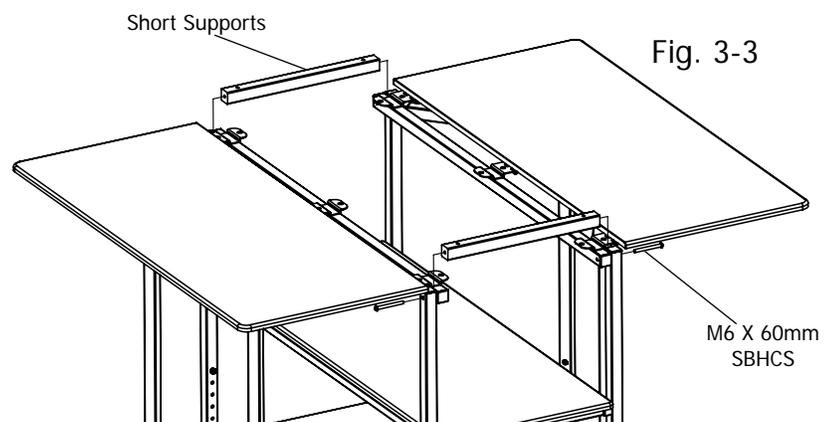
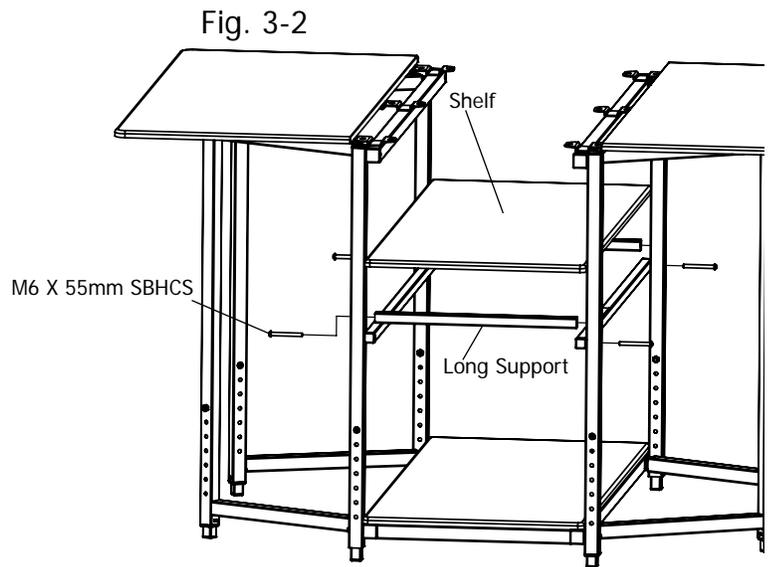
3-1: Insert (2) M6 X 60mm SBHCS into the bottom holes on each Table Side and thread the screws into (2) Short Supports, as shown in Fig. 3-1.

3-2: Remove the cover on the pre-installed double sided sticky tape. Line up a Shelf with the edges of the table frame and press firmly.

3-3: Insert (2) M6 X 55mm SBHCS into the middle holes on each Table Side and thread the screws into (2) Long Supports, as shown in Fig. 3-2.

3-4: Repeat Step 3-2 for the Middle Shelf.

3-5: Insert (2) M6 X 60mm SBHCS into the top holes on each Table Side and thread the screws into (2) Short Supports, as shown in Fig. 3-3.



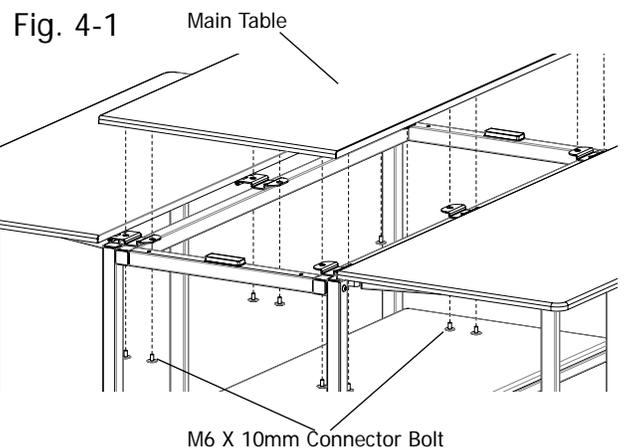
Step 4: Main Table

Parts Needed:

- 1- Main Table
- 12- M6 X 10mm Connector Bolt

4-1: Insert (12) M6 X 10mm Connector Bolt through each of the inside holes on table hinges and into the Main Table as shown in Fig. 4-1.

4-2: Completely tighten all the screws at this time. Make sure you start at one end of the table and work your way to the other end, keeping your supports lined up as you go.



Congratulations you have completed assembly of your new TrueCut Cutting Table!

For any further questions, or if anything appears to be missing/damaged please contact your dealer or the Grace Company directly at 1-800-264-0644 or info@graceframe.com.