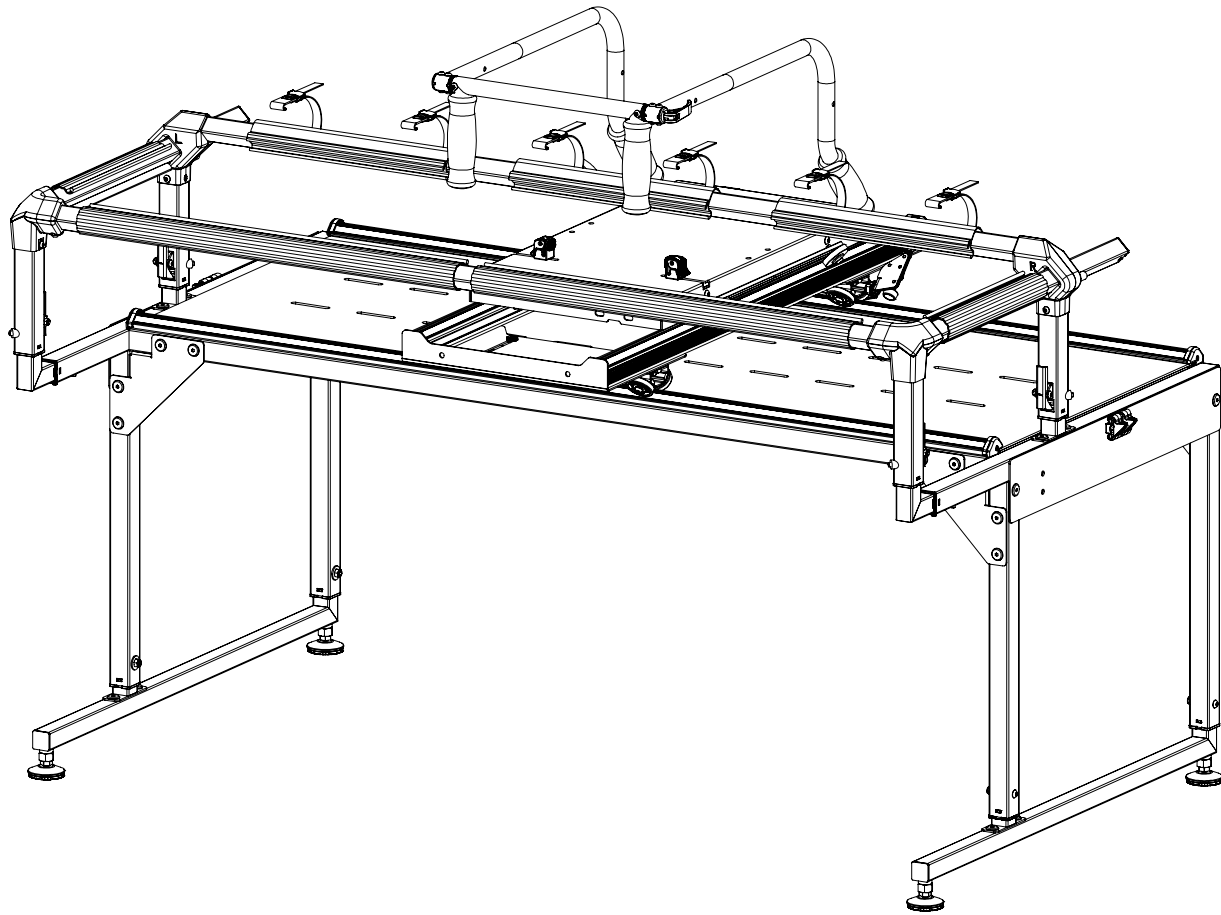


Q-Zone Hoop Frame Pro

Exploded Views



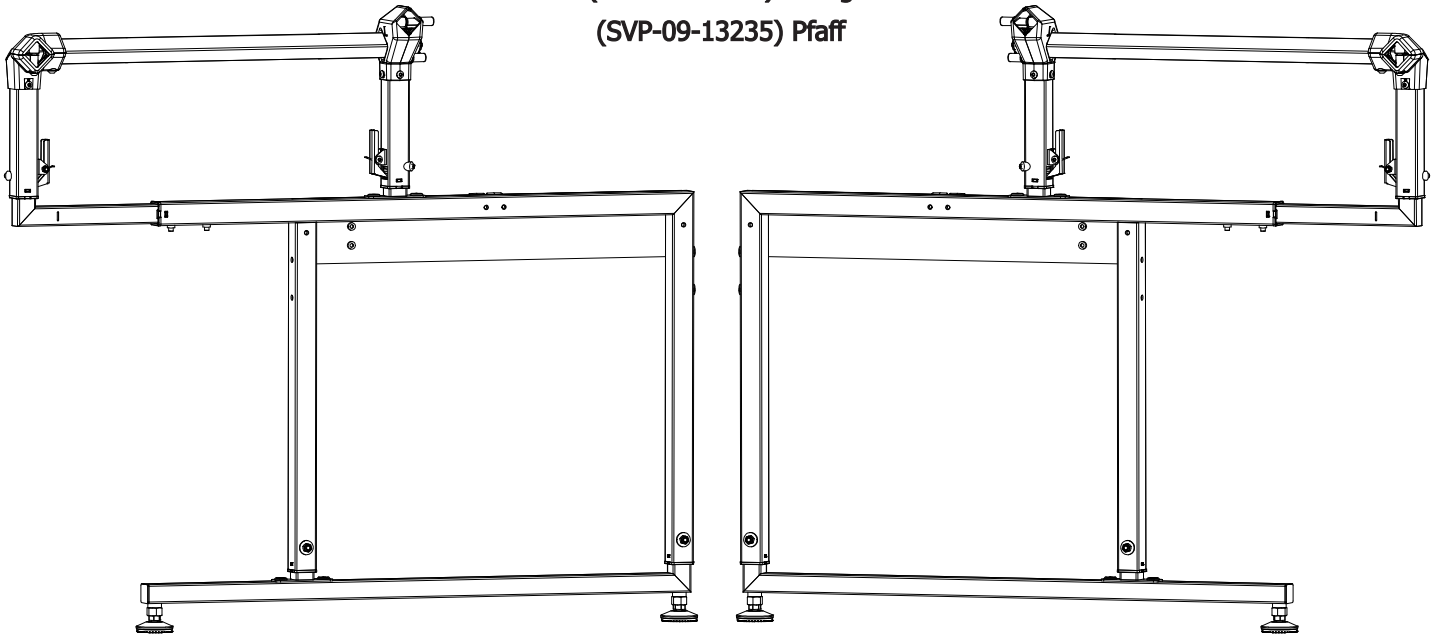
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Part List

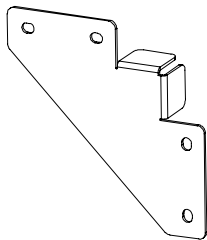
Box 1

(SVP-09-13231) Viking
(SVP-09-13235) Pfaff

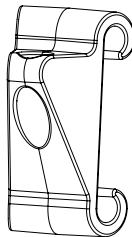


Left Leg Assembly (1)
(SVP-09-13360) Viking
(SVP-09-13376) Pfaff
(QZH-09-14889) QZHPro

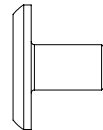
Right Leg Assembly (1)
(SVP-09-13359) Viking
(SVP-09-13377) Pfaff
(QZH-09-14890) QZHPro



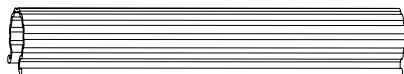
Corner Brace (4)
(QZF-04-12031)



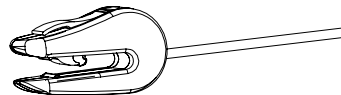
Bungee Mount (4)
(SVP-05-13306)



M6 x 10mm Connector
Bolt (16)
(HDW-03-10953)



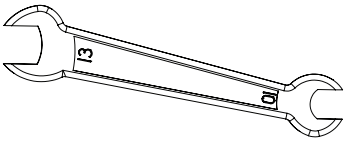
Side Fabric Clip (2)
(QZF-05-12024)



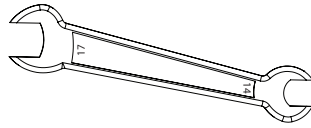
Bungee Clamp 4-pack
Assembly (1)
(ACC-01-10326)

Parts List

Box 1 - Continued



10mm & 13mm Box
End Wrench (1)
(HDW-03-10743)



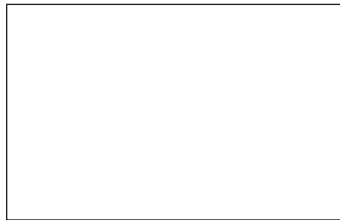
14mm & 17mm Box
End Wrench (1)
(HDW-03-12068)



3mm Allen Wrench (1)
(HDW-03-10166)



4mm Allen Wrench (1)
(HDW-03-10167)



Leader Cloth (1)
(ACC-09-12246)

Box 2

(SVP-09-13232) Viking
(SVP-09-13236) Pfaff



Front Fabric Clip (2)
(QZF-05-12025)



Fabric Clip (3)
(QZF-05-12023)

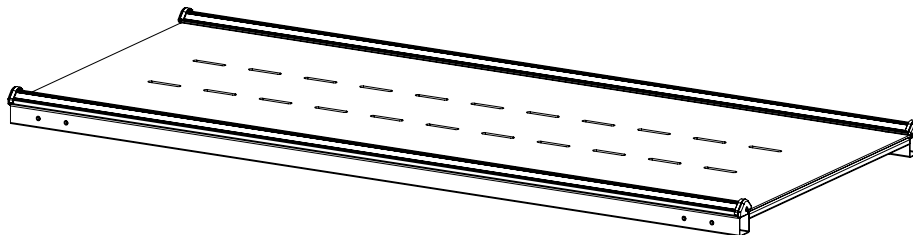
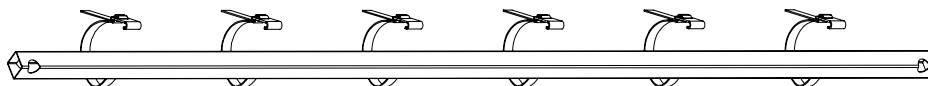
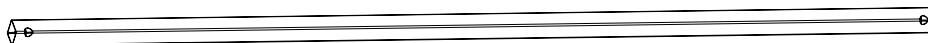


Table Assembly (1)
(SVP-09-13363)



Back Long Rail (1) (QZF-09-13040)

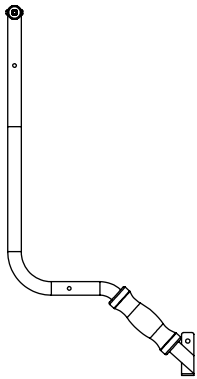


Front Long Rail (1) (QZF-04-12030)

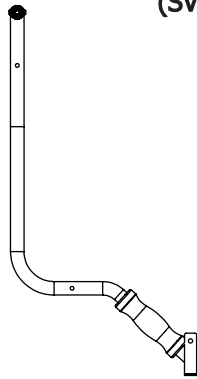
Parts List

Box 3

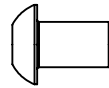
(SVP-09-13233) Viking
(SVP-09-13237) Pfaff



Handle Left (1)
(ACC-09-13041)



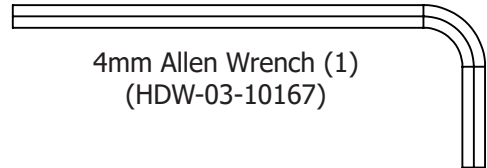
Handle Right (1)
(ACC-09-13042)



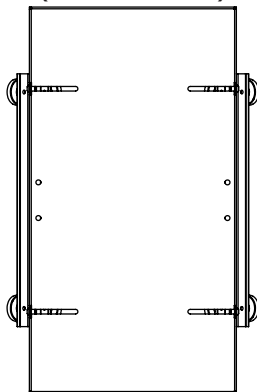
M6 x 10mm SBHCS (4)
(HDW-03-10124)



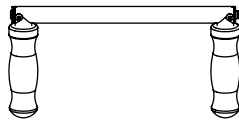
Sewing Machine Clamp (4)
(ACC-01-10324)



4mm Allen Wrench (1)
(HDW-03-10167)



Top Plate (1)
(ACC-09-13394)



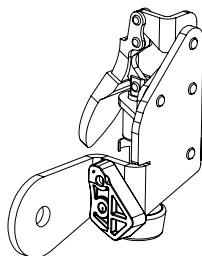
Handle Crossbar (1)
(ACC-09-13044)



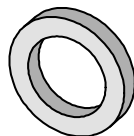
Carriage Bolt Subassembly
(ACC-09-13045)



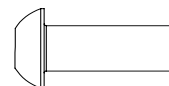
Carriage (1) (CNT-09-11866)



Channel Lock (2)
(ACC-09-13057)

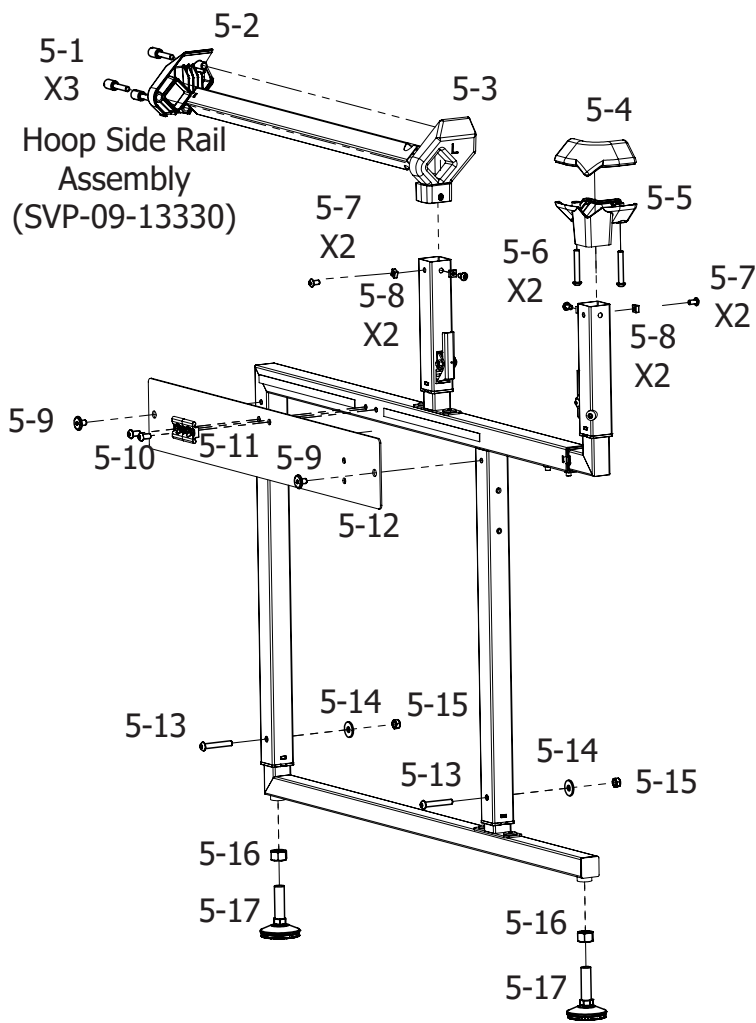


Channel Lock Washer (2)
(CNT-04-11580)



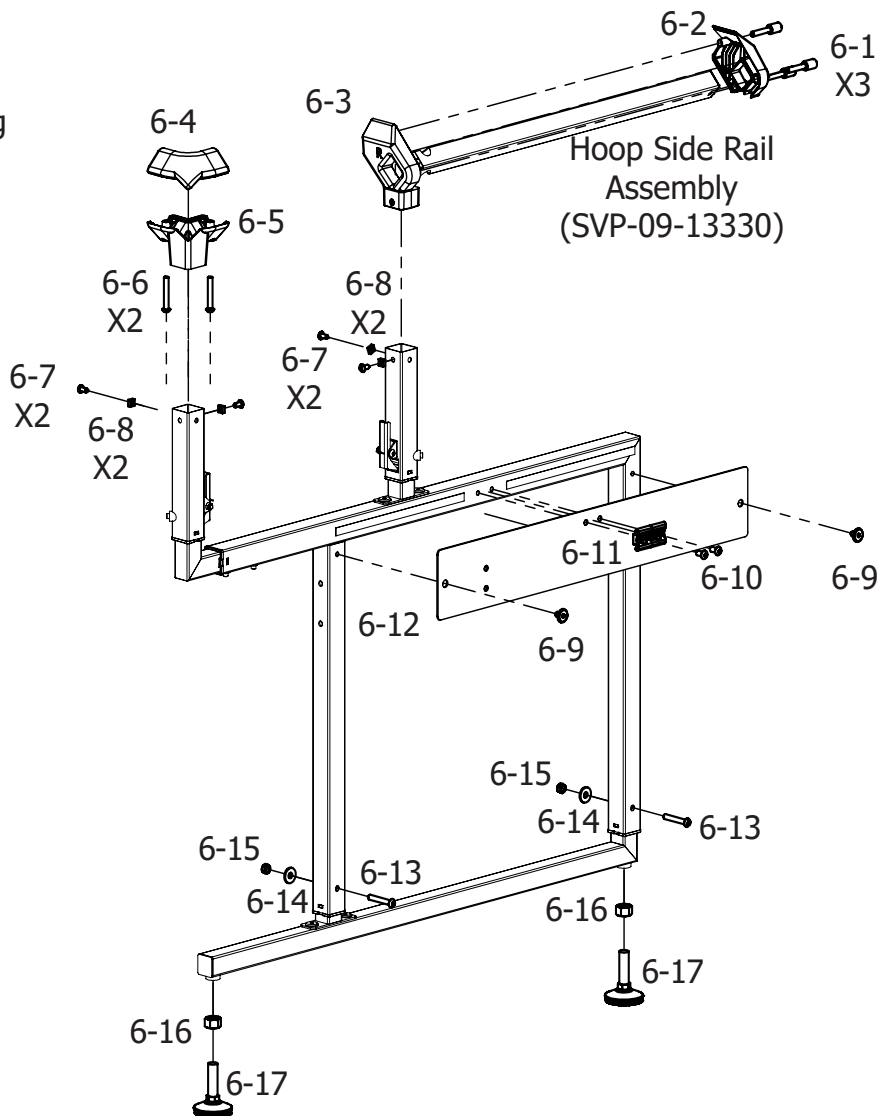
M6 x 20mm SBHCS (2)
(HDW-03-10088)

Left Leg Assembly
(SVP-09-13360) Viking
(SVP-09-13376) Pfaff



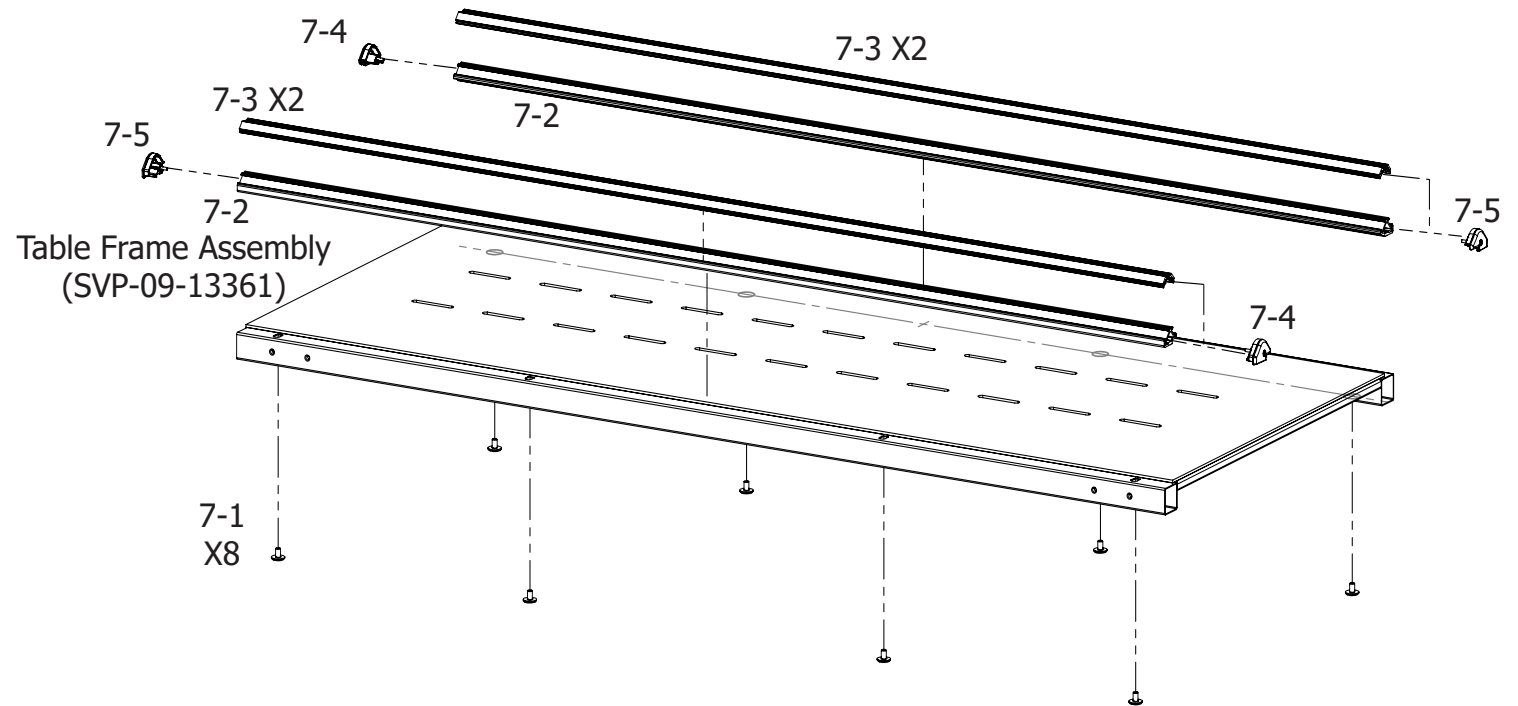
Ref No.	Part No.	Description
5-1	HDW-03-12209	M6 x 30 mm Thumb Screw
5-2	SVP-05-13064	Hoop Back Corner Over Tube Plastic - Left Cover
5-3	SVP-05-13063	Hoop Back Corner Over Tube Plastic - Left Base
5-4	SVP-05-13065	Hoop Front Corner Over Tube Plastic - Top Subassembly
5-5	SVP-05-13066	Hoop Front Corner Over Tube Plastic - Base
5-6	HDW-03-10129	M6 x 40 mm SBHCS
5-7	HDW-03-10073	M5 x 10 mm SBHCS
5-8	HDW-03-11383	M5 Square Nut
5-9	HDW-03-10953	M6 x 10 mm Connector Bolt
5-10	HDW-03-10744	M6 x 12 mm SBHCS
5-11	SVP-05-13308	Bungee Mount Holder
5-12	SVP-04-12288	Large Logo Plate Left - Viking
	SVP-04-13378	Large Logo Plate Left - Pfaff
5-13	HDW-03-10129	M6 x 40 mm SBHCS
5-14	HDW-03-11557	M6 Flat Washer
5-15	HDW-03-10740	M6 Nylock Nut
5-16	HDW-03-10984	M12 Hex Nut
5-17	HDW-03-10943	Leveling Foot - Pivot Style M12 x 40 mm

Right Leg Assembly
(SVP-09-13359) Viking
(SVP-09-13377) Pfaff



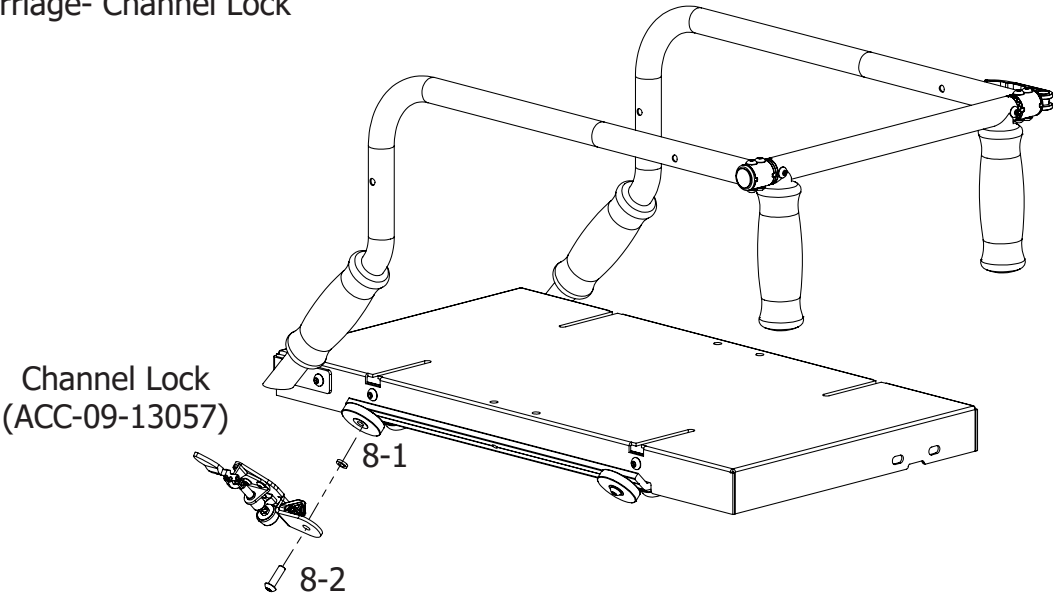
Ref No.	Part No.	Description
6-1	HDW-03-12209	M6 x 30 mm Thumb Screw
6-2	SVP-05-13062	Hoop Back Corner Over Tube Plastic - Right Cover
6-3	SVP-05-13061	Hoop Back Corner Over Tube Plastic - Right Base
6-4	SVP-05-13065	Hoop Front Corner Over Tube Plastic - Top Subassembly
6-5	SVP-05-13066	Hoop Front Corner Over Tube Plastic - Base
6-6	HDW-03-10129	M6 x 40 mm SBHCS
6-7	HDW-03-10073	M5 x 10 mm SBHCS
6-8	HDW-03-11383	M5 Square Nut
6-9	HDW-03-10953	M6 x 10 mm Connector Bolt
6-10	HDW-03-10744	M6 x 12 mm SBHCS
6-11	SVP-05-13308	Bungee Mount Holder
6-12	SVP-04-12289	Large Logo Plate Right - Viking
	SVP-04-13379	Large Logo Plate Right - Pfaff
6-13	HDW-03-10129	M6 x 40 mm SBHCS
6-14	HDW-03-11557	M6 Flat Washer
6-15	HDW-03-10740	M6 Nylock Nut
6-16	HDW-03-10984	M12 Hex Nut
6-17	HDW-03-10943	Leveling Foot - Pivot Style M12 x 40 mm

Table Assembly
(SVP-09-13363)



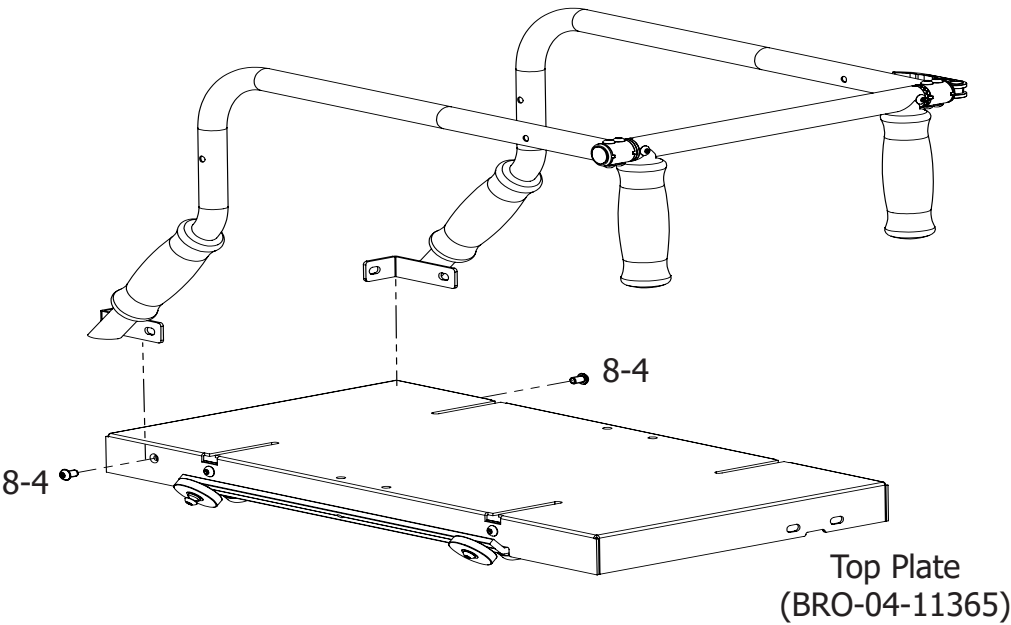
Ref No.	Part No.	Description
7-1	HDW-03-10953	M6 x 10 mm Connector Bolts
7-2	SVP-04-12304	Hoop Frame Dual Track Support Extrusion 1309mm
7-3	SVP-05-12703	Plastic Track Flat V3 1305mm
7-4	SVP-05-13578	SVP Track End Cap - A
7-5	SVP-05-13579	SVP Track End Cap - B

Top Carriage- Channel Lock



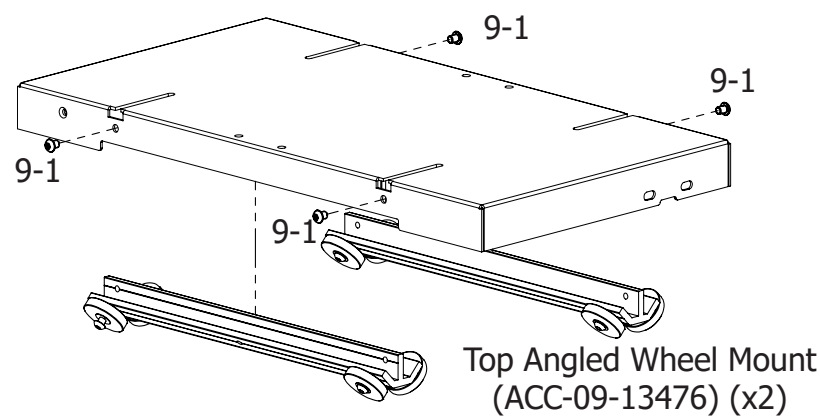
Ref No.	Part No.	Description
8-1	CNT-04-11580	Channel Lock Washer
8-2	HDW-03-10974	M6 x 16 mm SBHCS

Top Carriage Arms



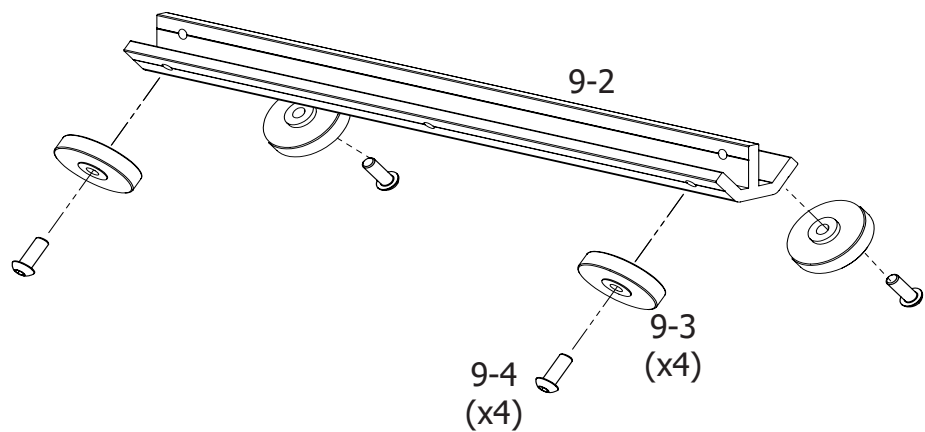
Ref No.	Part No.	Description
8-4	HDW-03-10124	M6 x 10 mm SBHCS

Top Plate and Wheels



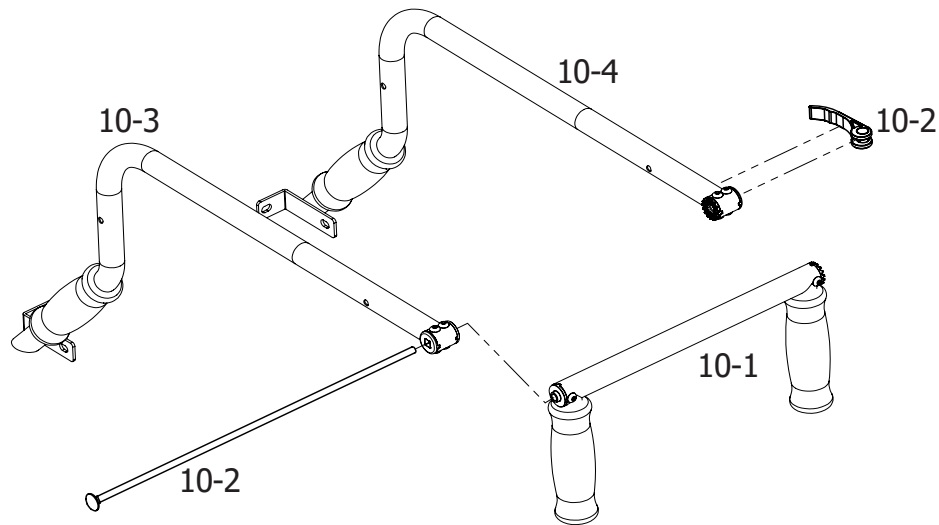
Ref No.	Part No.	Description
9-1	HDW-03-10124	M6 x 10 mm SBHCS

Top Angled Wheel Mount
(ACC-09-13476)



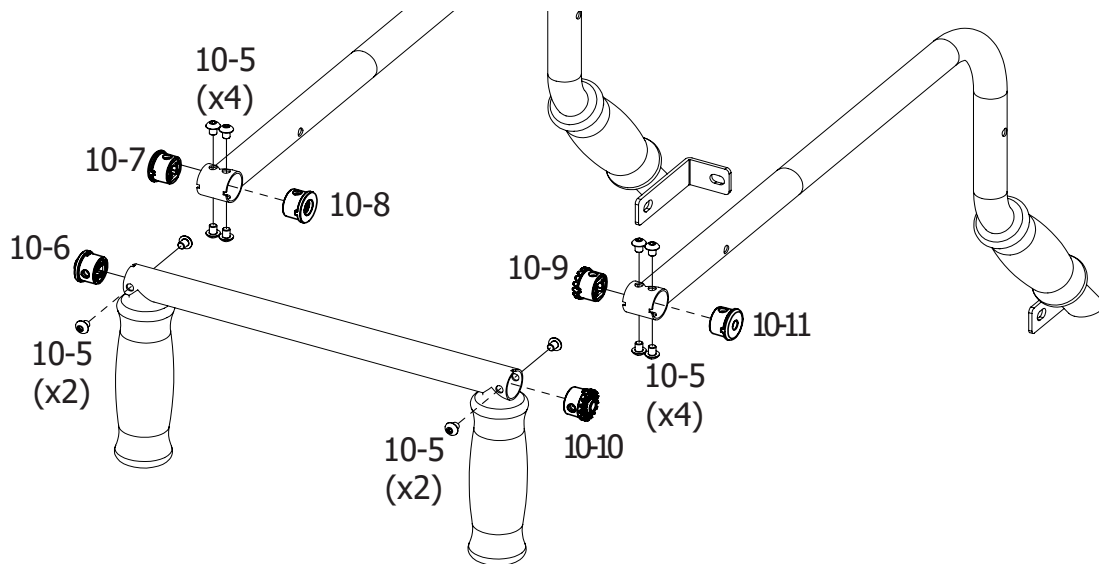
Ref No.	Part No.	Description
9-2	BRO-04-11358	Top Plate Wheel Extrusion
9-3	HDW-03-10126	Wheel Bearing
9-4	HDW-03-10974	M6 x 16 mm SBHCS

Arm Assembly



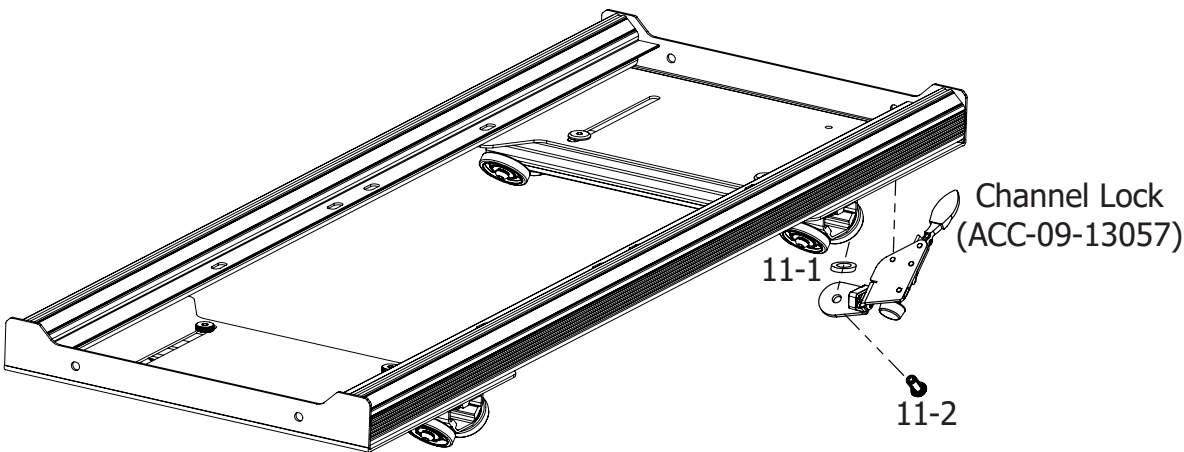
Ref No.	Part No.	Description
10-1	ACC-09-13044	G Series 2 Top Carriage Handle Crossbar
10-2	ACC-09-13045	G Series 2 Top Carriage Bolt and Clamp
10-3	ACC-09-13041	G Series 2 Top Carriage Handle - Left
10-4	ACC-09-13042	G Series 2 Top Carriage Handle - Right

Pivoting Gears



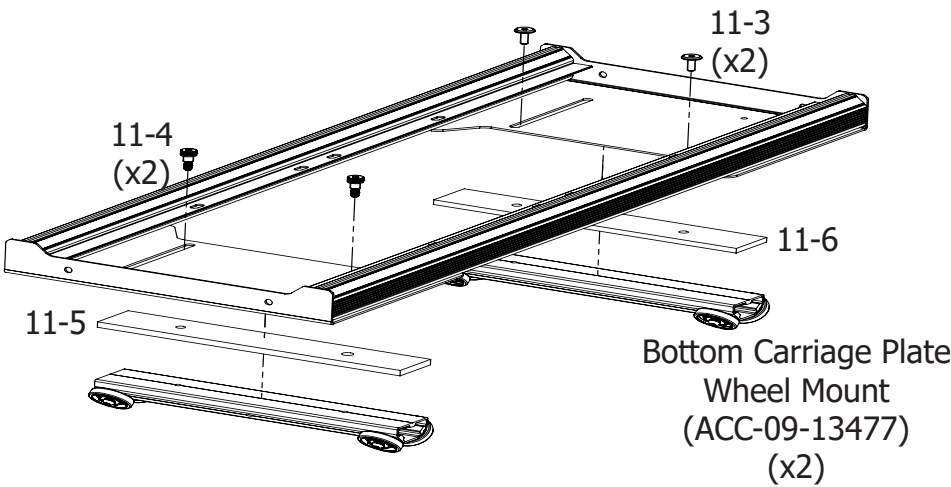
Ref No.	Part No.	Description
10-5	HDW-03-10184	M5 x 6mm SBHCS
10-6	BRO-05-11335	Pivoting Gear Inside without Teeth - Male
10-7	BRO-05-11340	Handle Cross Bar Cap
10-8	BRO-05-11337	Pivoting Gear Inside without Teeth - Female
10-9	BRO-05-11338	Pivoting Gear Inside - Female
10-10	BRO-05-11336	Pivoting Gear Inside - Male
10-11	BRO-05-11339	Handle Cross Bar Cap without Carriage Bolt

Bottom Carriage with Channel Lock



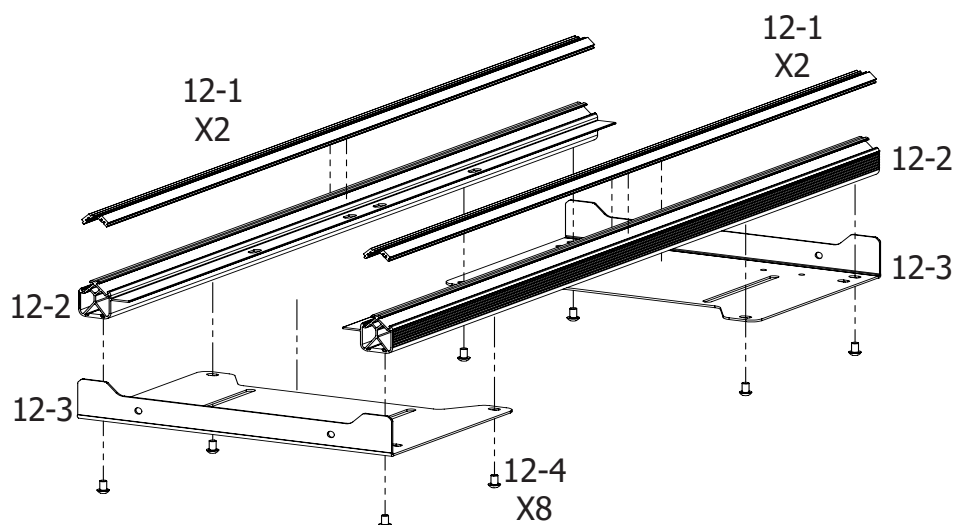
Ref No.	Part No.	Description
11-1	CNT-04-11580	Channel Lock Washer
11-2	HDW-03-10974	M6 x 16 mm SBHCS

Bottom Carriage Disassembled



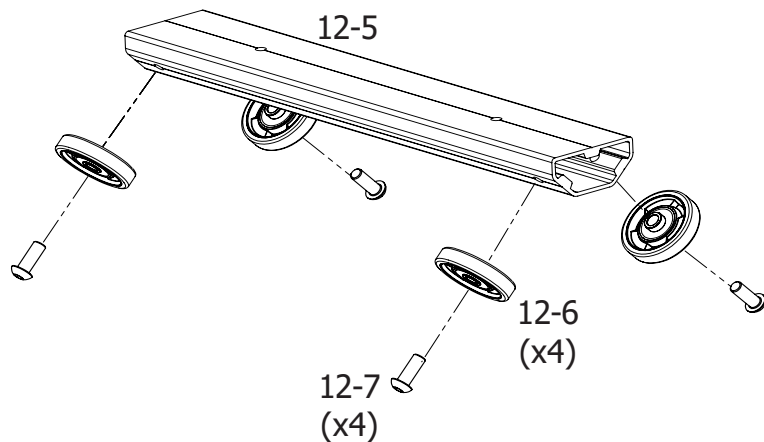
Ref No.	Part No.	Description
11-3	HDW-03-12351	M6 x 16mm Connector Bolt
11-4	HDW-03-12292	Shoulder Bolt 8 x 13mm Shoulder, M6 x 10mm thread
11-5	CNT-08-11769	Bottom Plate Rubber Dampener
11-6	SMP-04-11790	Dampening Aluminum Spacer

Bottom Carriage Disassembly



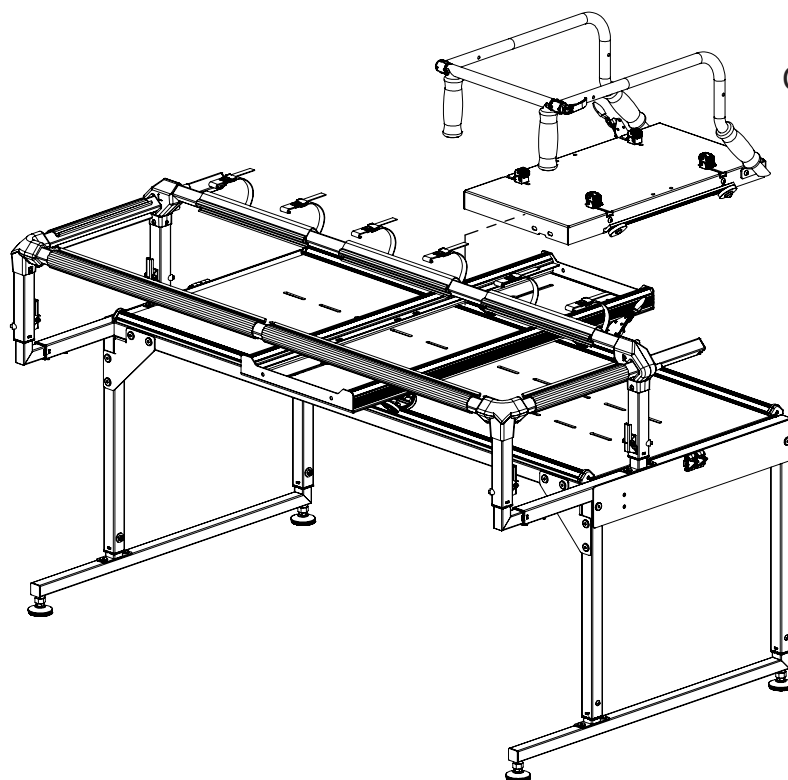
Ref No.	Part No.	Description
12-1	PLA-05-10558	Plastic Track Flat V3 725mm
12-2	BER-04-10213	Bottom Plate Track Support Extrusion
12-3	MET-04-13374	Bottom Plate End Cap
12-4	HDW-03-10124	M6 x 10mm SBHCS

Bottom Carriage Plate Wheel Mount
(ACC-09-13477)



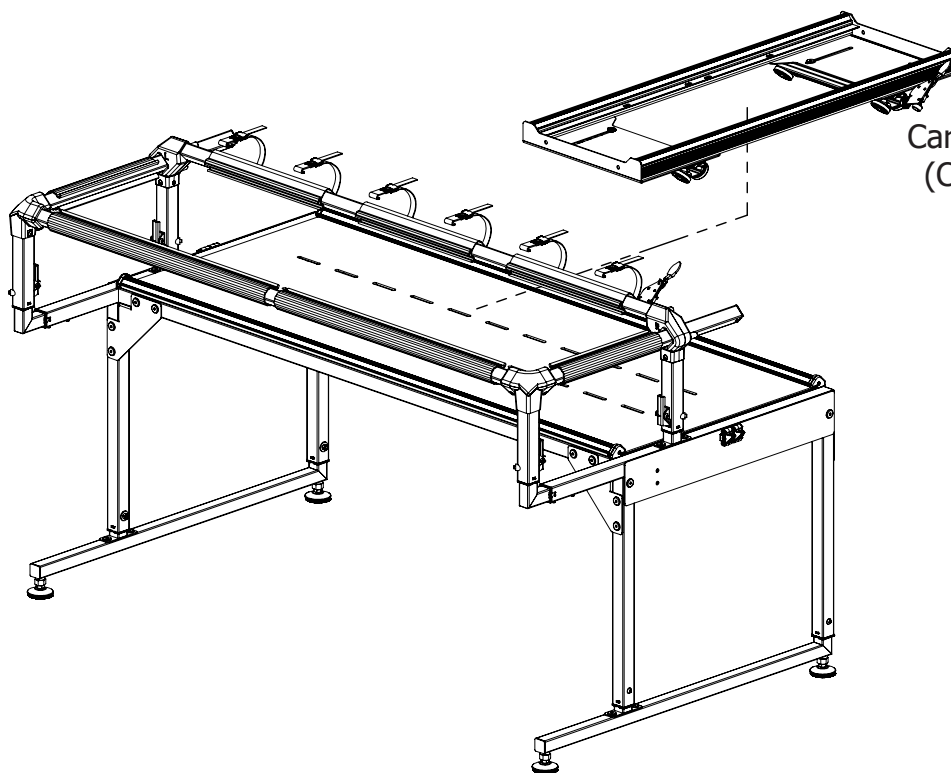
Ref No.	Part No.	Description
12-5	JUK-04-11610	Bottom Plate Wheel Extrusion
12-6	HDW-03-10126	Wheel Bearing
12-7	HDW-03-10974	M6 x 16 mm SBHCS

Top Carriage Assembly



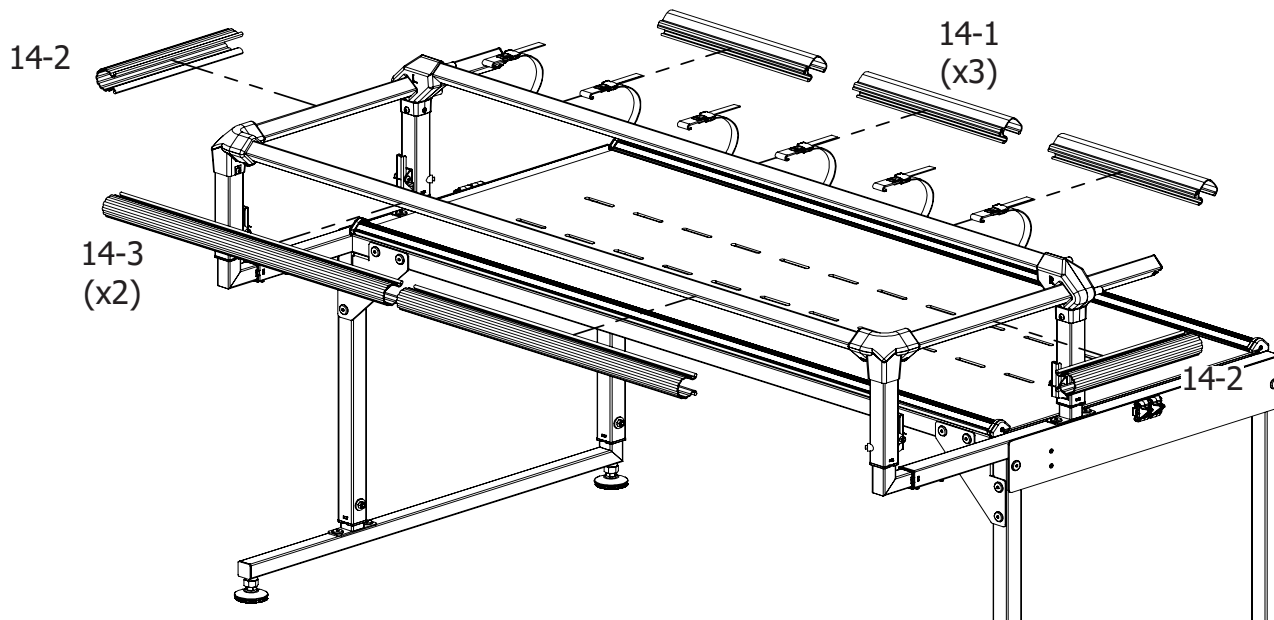
G-Series 2 Top Plate
Assembly
(ACC-01-11781)

Carriage Assembly



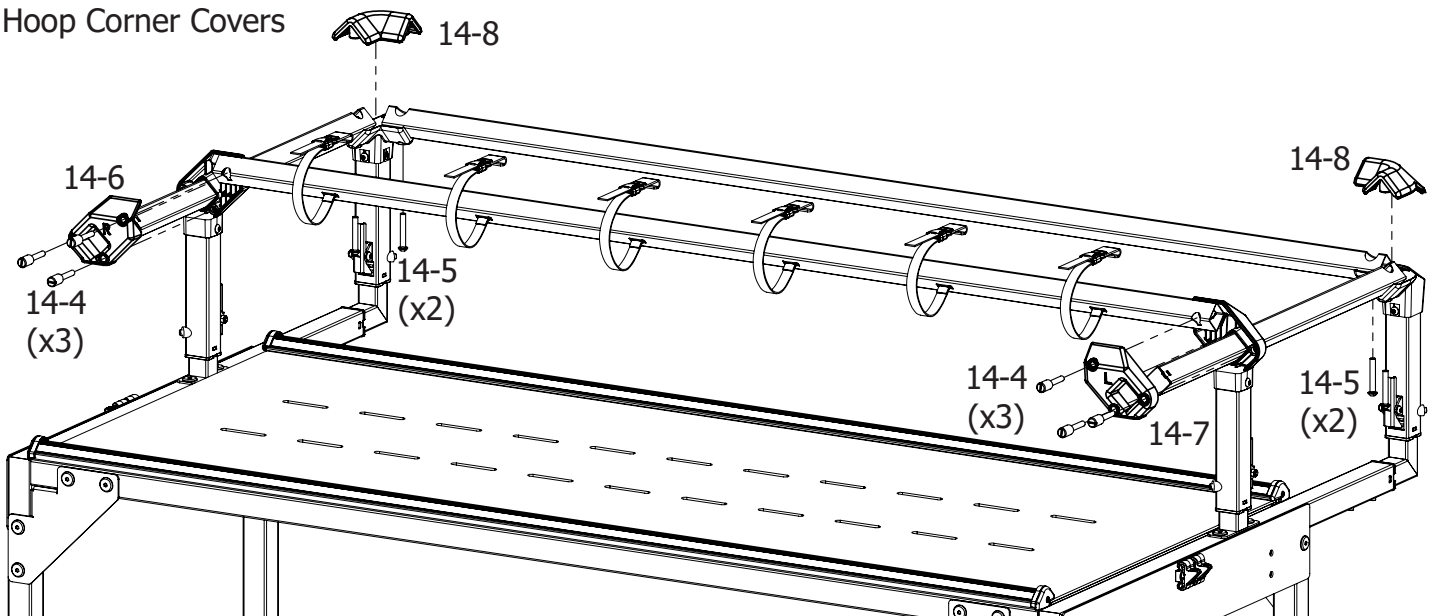
Carriage Assembly
(CNT-09-11866)

Fabric Clips



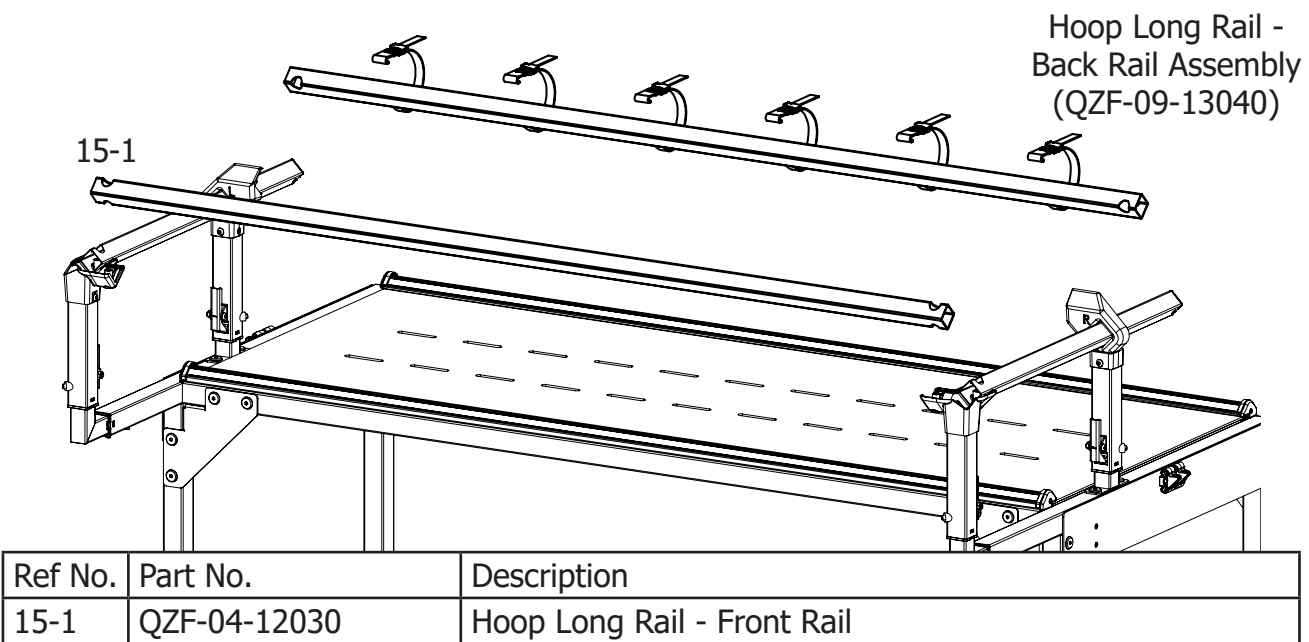
Ref No.	Part No.	Description
14-1	QZF-05-12023	Fabric Clip V3
14-2	QZF-05-12024	Side Fabric Clip - 260mm
14-3	QZF-05-12025	Front Fabric Clip - 575mm

Hoop Corner Covers

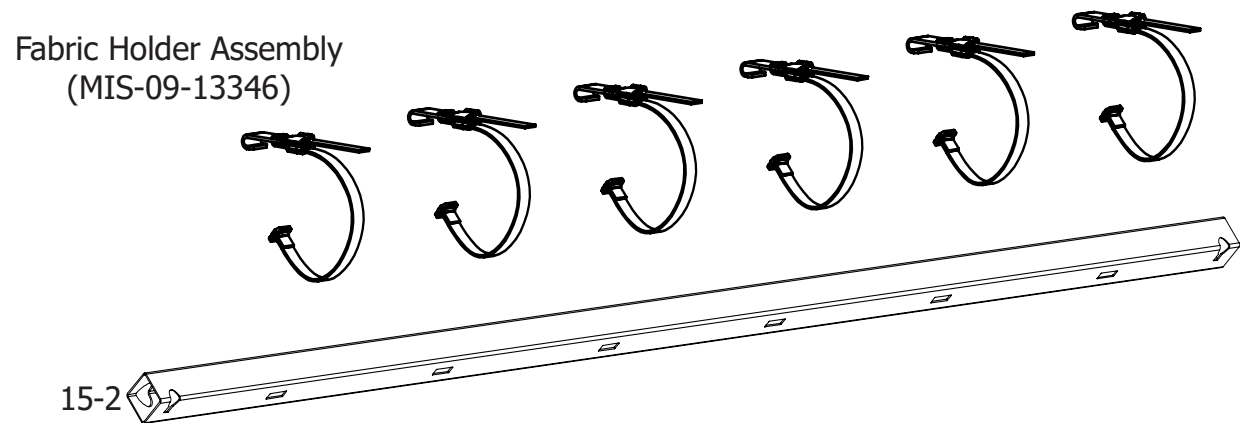


Ref No.	Part No.	Description
14-4	HDW-03-12209	M6 x 30 mm Thumb Screw
14-5	HDW-03-10129	M6 x 40 mm SBHCS
14-6	SVP-05-13062	Hoop Back Corner Over Tube Plastic - Right Cover
14-7	SVP-05-13064	Hoop Back Corner Over Tube Plastic - Left Cover
14-8	SVP-05-13065	Hoop Front Corner Over Tube Plastic - Top Subassembly

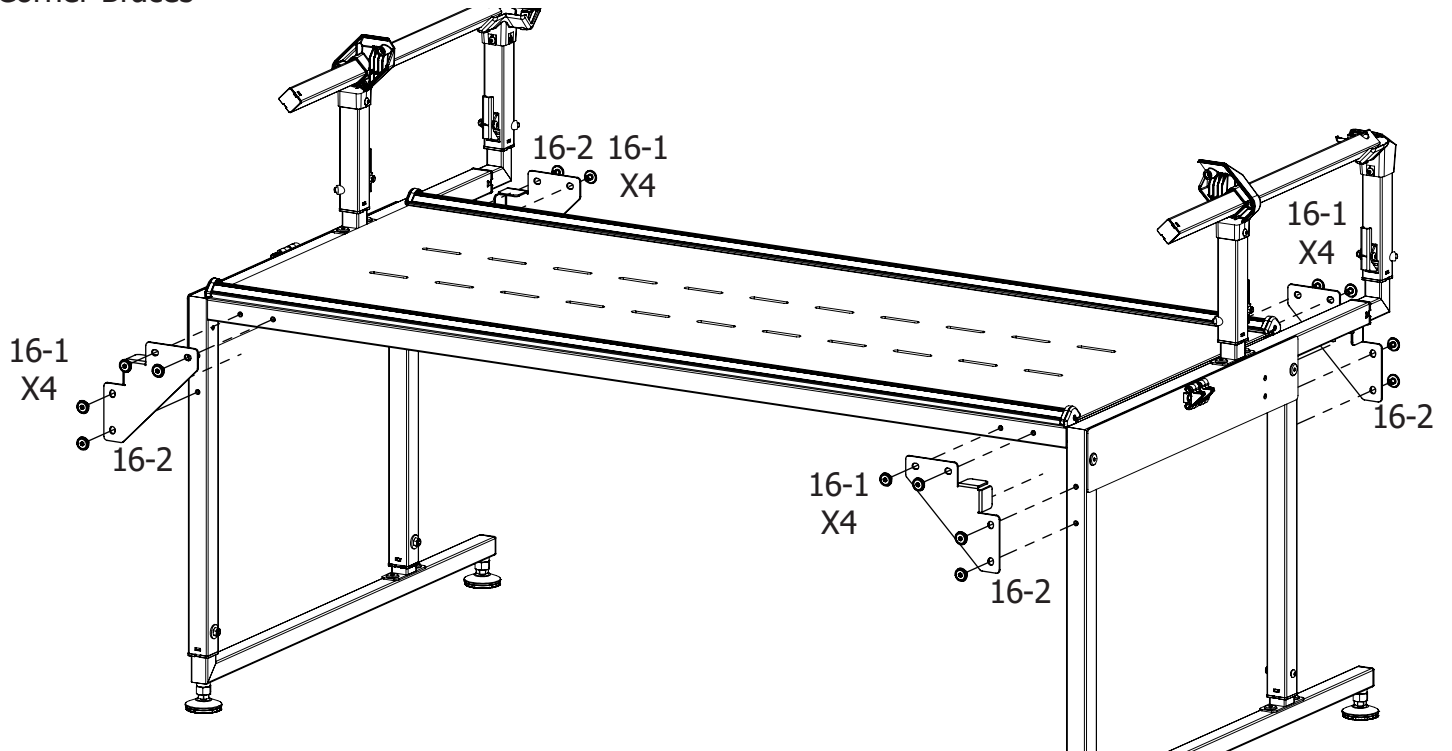
Hoop Long Rail



Hoop Long Rail - Back Rail Assembly
(QZF-09-13040)

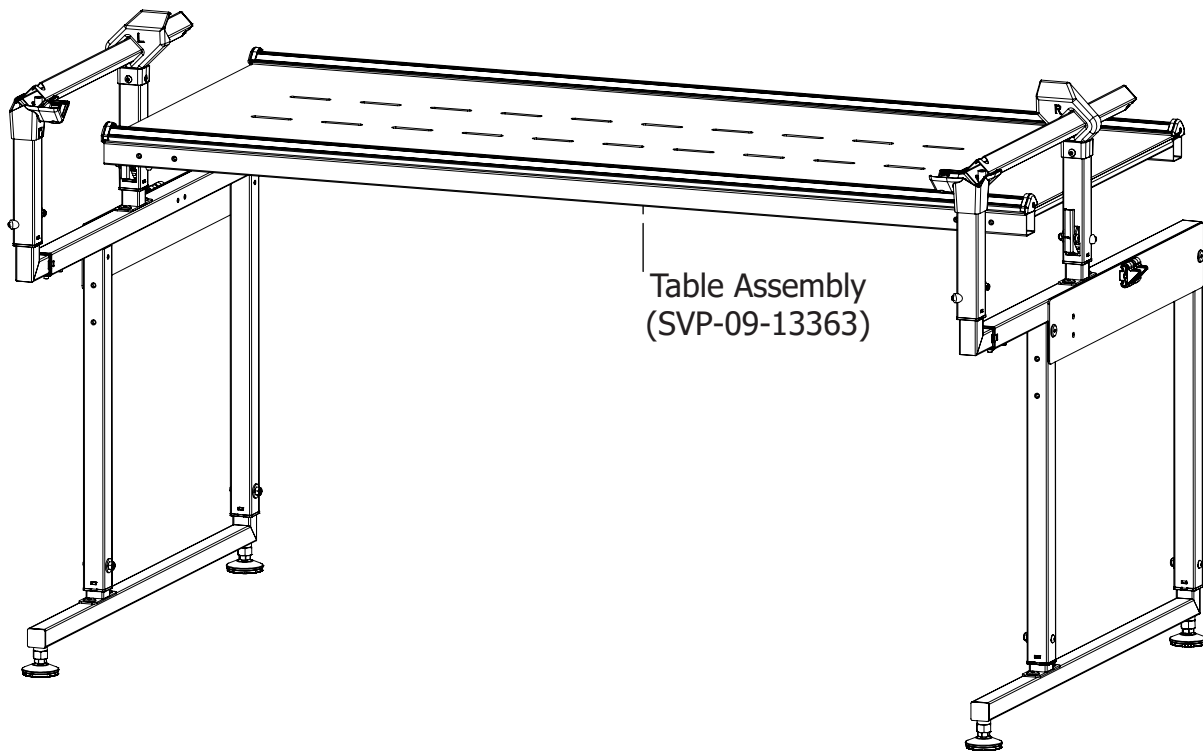


Corner Braces

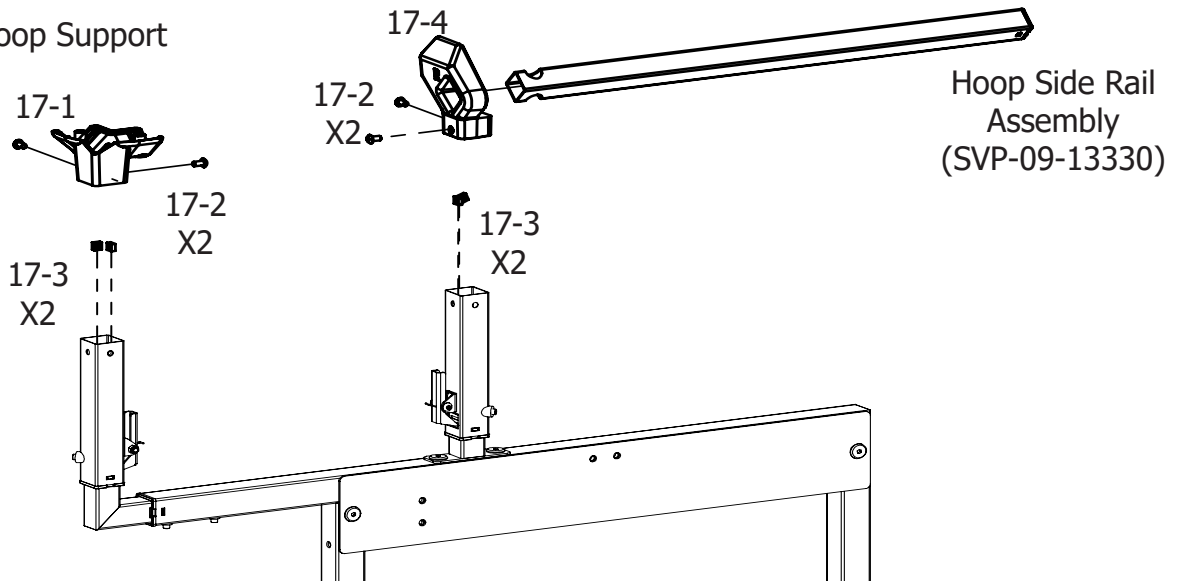


Ref No.	Part No.	Description
16-1	HDW-03-10953	M6 x 10 mm Connector Bolt
16-2	QZF-04-12031	Corner Brace

Table and Frame Assembly

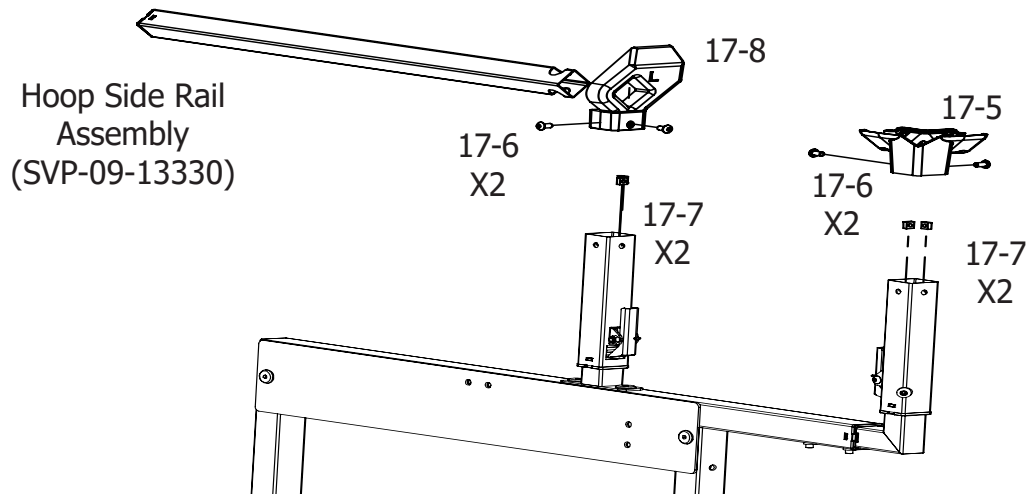


Right Leg Hoop Support



Ref No.	Part No.	Description
17-1	QZF-05-12035	Hoop Front Corner Over Tube Plastic - Base
17-2	HDW-03-10073	M5 x 10 mm SBHCS
17-3	HDW-03-11383	M5 Square Nut
17-4	SVP-05-13061	Hoop Back Corner Over Tube Plastic - Right Base Subassembly

Left Leg Hoop Support



Ref No.	Part No.	Description
17-5	QZF-05-12035	Hoop Front Corner Over Tube Plastic - Base
17-6	HDW-03-10073	M5 x 10 mm SBHCS
17-7	HDW-03-11383	M5 Square Nut
17-8	SVP-05-13063	Hoop Back Corner Over Tube Plastic - Left Base Subassembly